



TATA MOTORS

LPS 4018 C

EURO - II

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Chassis, Front Axle, Rear Axle etc. and the Body of LPS 4018 C EURO-II Vehicoles.

CHASSIS TYPE	SALES DESIGNATION	WHEEL BASE	DESCRIPTION	APPERTAINING ENGINE TYPE
447 205	LPS 4018 C/32	3200 mm	Full Forward Control Trailer Chassis with Sleeper Cab, 6 BTAA 180 H.P. Cummins Euro-II Engine, 352 Dia Hyd. Clutch, G 600 Gear Box RA 109 RR Rear Axle, Power Steering, S-Cam Brake, 24 Volts Bipolar Lowered 6 x 2 Vehicle.	6 BTAA 180 HP Cummins Engine Euro-II



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INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First", "Second" (e.g. cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability, the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Division of the TATA MOTORS LIMITED.

Any correspondence relating to this Parts List may be made to :

Technical Cell
Tata Motors Ltd.,
Parts Head Quarters,
L.B.S. Marg, P.O. Wagle Estate, Thane-400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —



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ENGINE GROUP INDEX

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ENGINE GROUP INDEX

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CHASSIS GROUP INDEX

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CHASSIS GROUP INDEX

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TABLE 01.1	ENGINE	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2786 0101 01 29	ENGINE Assy.Engine Complete 6 BTAA 180 HP,24 Volts,Bipolar, Euro-II Engine w/o Clutch and Clutch Housing	1	
	2786 0199 01 17	Assy. Long Block	1	For Rotary FIP

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

SRL. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ENGINE GASKET KIT		
	2786 2099 99 33	Upper Engine Gasket Kit Consists of :	1	
1		Seal 'O' Ring (Big)	1	
2		Seal 'O' Ring (Small)	6	
3		Washer Sealing	4	
4		Washer Sealing	4	
5		Washer Sealing	1	
6		Seal Rectangular Ring	1	
7		Gasket Connection	2	
8		Seal 'O' Ring	2	
9		Gasket Connection	1	
10		Gasket Oil Drain	6	
11		Seal Valve Stem	1	
12		Gasket Turbocharger	6	
13		Seal Banjo Connector	6	
14		Seal Rectangular Ring	6	
15		Seal Valve Stem	6	
16		Gasket Exhaust Manifold	6	

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

SRL. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
17	2786 0199 99 93	Gasket Int. Manifold Cover	1	
18		Washer Sealing	2	
19		Gasket Cylinder Head	1	
20		Isolator Noise	6	
21		Gasket Valve Cover	6	
22		Seal Injector	6	
		Lower Engine Gasket Kit Consists of :	1	
1		Seal 'O' Ring	1	
2		Gasket Push Rod Cover	1	
3		Seal Grommet	6	
4		Kit Oil Seal	1	
5		Gasket Rear Cover	1	
6		Gasket Rear Housing	1	
7		Seal 'O' Ring	1	
8		Seal 'O' Ring	1	
9		Seal Rectangular Ring	1	
10		Gasket Gear Cover	1	
11		Seal Oil	1	

TABLE 01.2
ENGINE GASKET KIT
GROUP 01

SRL. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
12		Gasket Cover Plate	2	
13		Gasket Filter Head	1	
14		Gasket Lub Cooler	1	
15		Seal Rectangular Ring	1	
16		Seal 'O' Ring	1	
17		Seal 'O' Ring	1	
18		Washer Sealing	1	
19		Washer Sealing	1	
20		Gasket Flange	1	
21		Seal Rectangular Ring	1	
22		Seal Rectangular Ring	1	
23		Nozzle Piston Cooling	6	

TABLE 01.3

CYLINDER BLOCK

GROUP 01

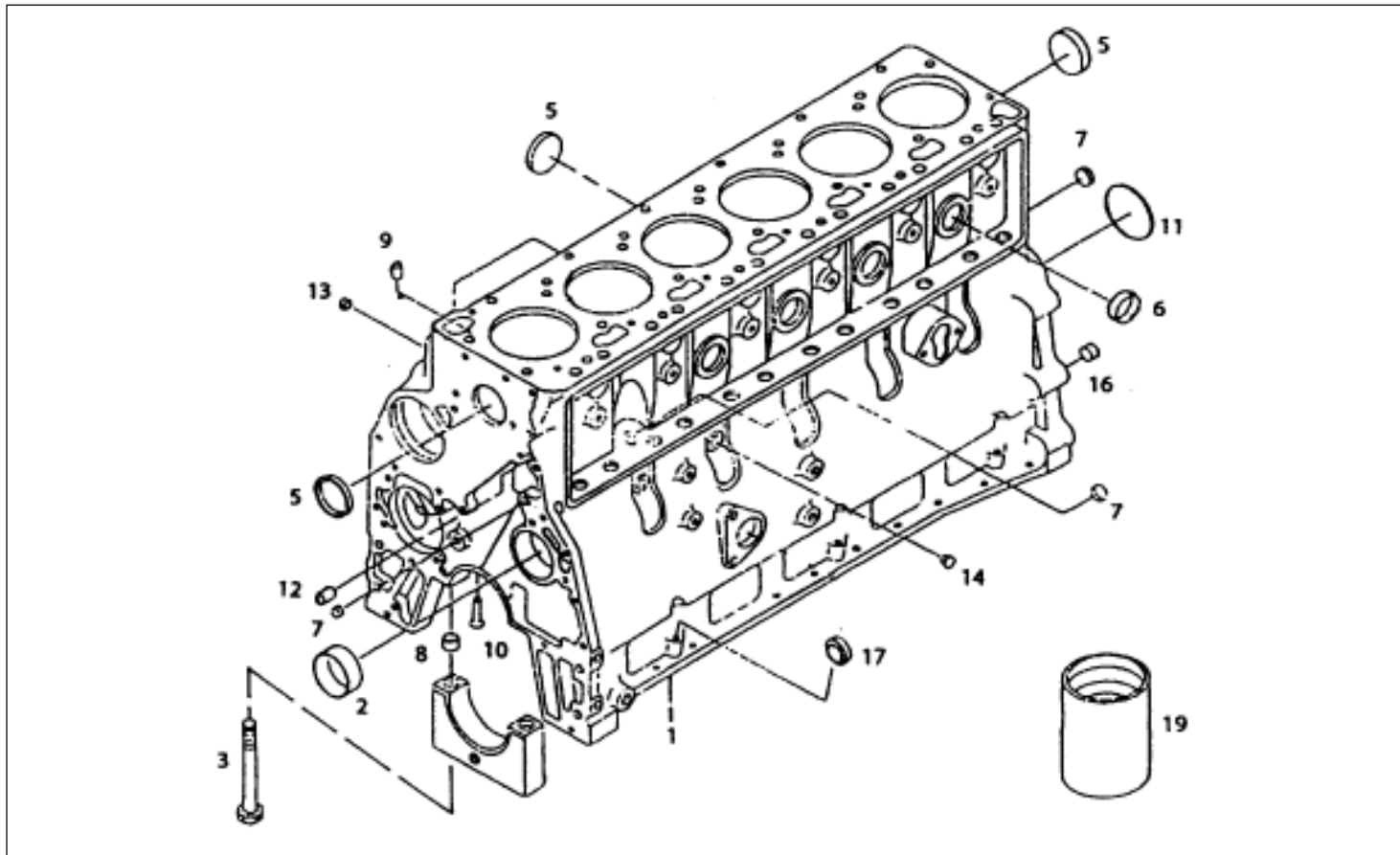


TABLE 01.3
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CYLINDER BLOCK		
1	2786 0199 01 10	Cylinder Block STD	1	Repair Purpose
2	2786 0199 99 02	Bushing	1	
3	2786 0199 99 03	Screw Hex. Head Cap M 14x2.0x119	14	
5	2786 0199 99 05	Plug Expansion	6	
6	2786 0199 99 06	Plug Expansion	4	
7	2786 0199 99 07	Plug Expansion 17.73 mm	3	
8	2786 0199 99 14	Dowel Ring M 18x10	14	
9	2786 0199 99 08	Dowel Ring M 16x10	2	
10	2786 1899 99 34	Nozzle Piston Cooling	6	
11	2786 0199 99 10	Plug Expansion	1	
12	2786 0199 99 11	Dowel Pin M 10x16	2	
13	2786 0799 99 53	Plug Pipe	1	
14	2786 0199 99 13	Plug Pipe	1	
16	2786 0199 99 14	Dowel Ring	2	
17	2786 0199 99 15	Plug Expansion	2	
2	2786 0599 99 34	Bushing (Oversize for No. 1 Bore)	1	
(2)	2786 0799 99 80	Bushing (Oversize for No. 2 -7 Bore)	6	Repair Purpose

TABLE 01.3

CYLINDER BLOCK

GROUP 01

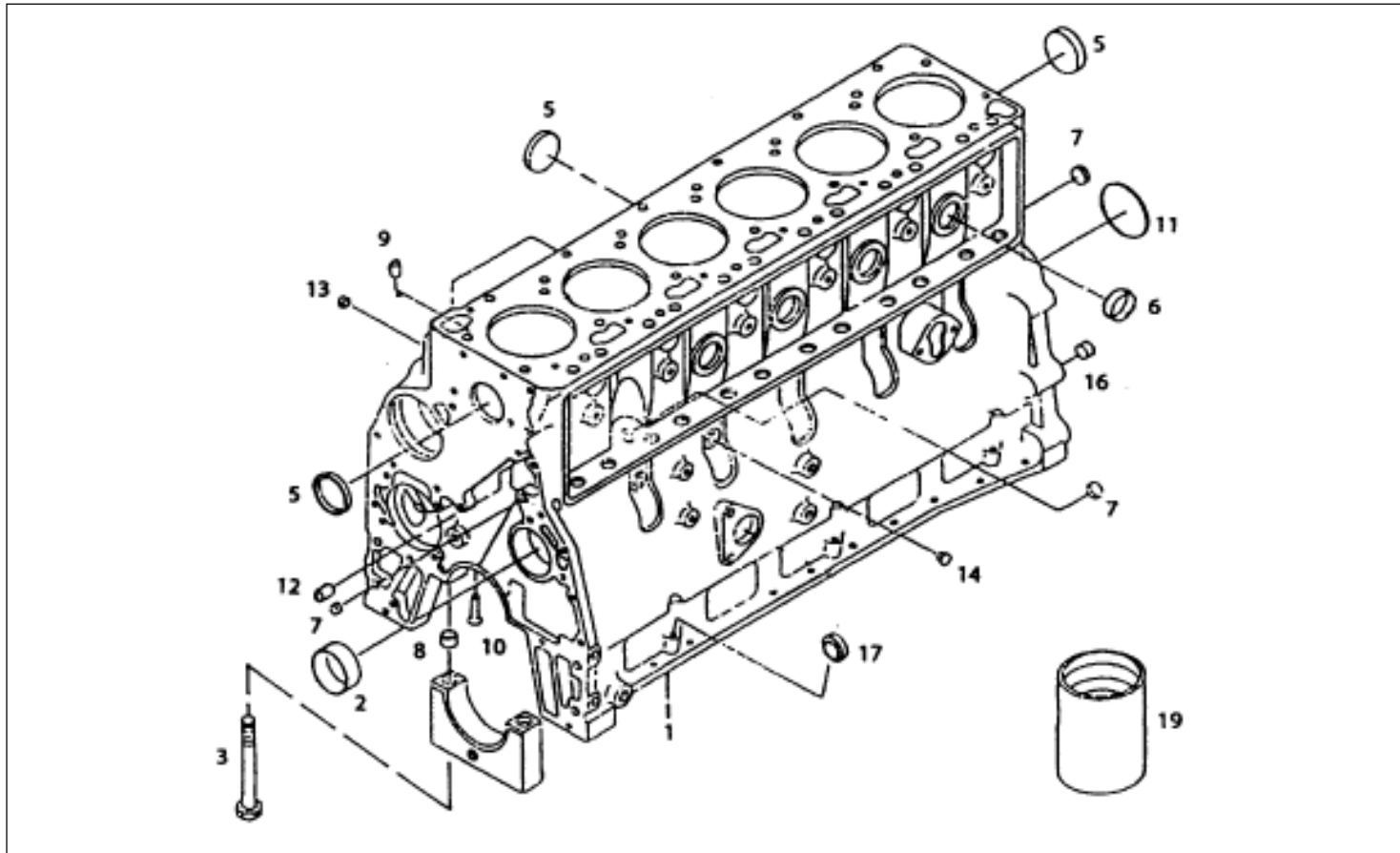


TABLE 01.3	CYLINDER BLOCK	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
19	2786 0199 99 16	Sleeve Salvage (Standard Bore)	6	Repair Purpose
	2786 0599 99 37	Plug. Expansion (at the Side of the Block for Oil Fill)	1	

TABLE 01.4

OIL PAN

GROUP 01

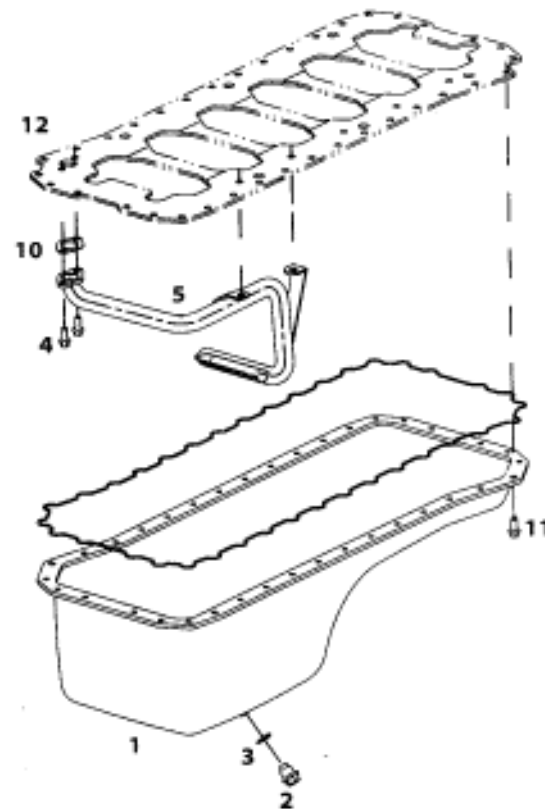


TABLE 01.4	OIL PAN	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		OIL PAN		
1	2786 1899 99 35	Pan Oil	1	
2	2786 1899 99 19	Plug Threaded, M8 x 1.50	1	
3	2786 1899 99 20	Washer Sealing	1	
4	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	4	
5	2786 1899 99 22	Connection Oil Suction	1	
10	2786 1899 99 24	Gasket Flange	1	
11	2786 1899 99 25	Screw Hex. Flange Head Cap	36	
12	2786 1899 99 27	Plate Cylinder Block Stiffner (Bed Plate)	1	

TABLE 01.5

FRONT GEAR COVER

GROUP 01

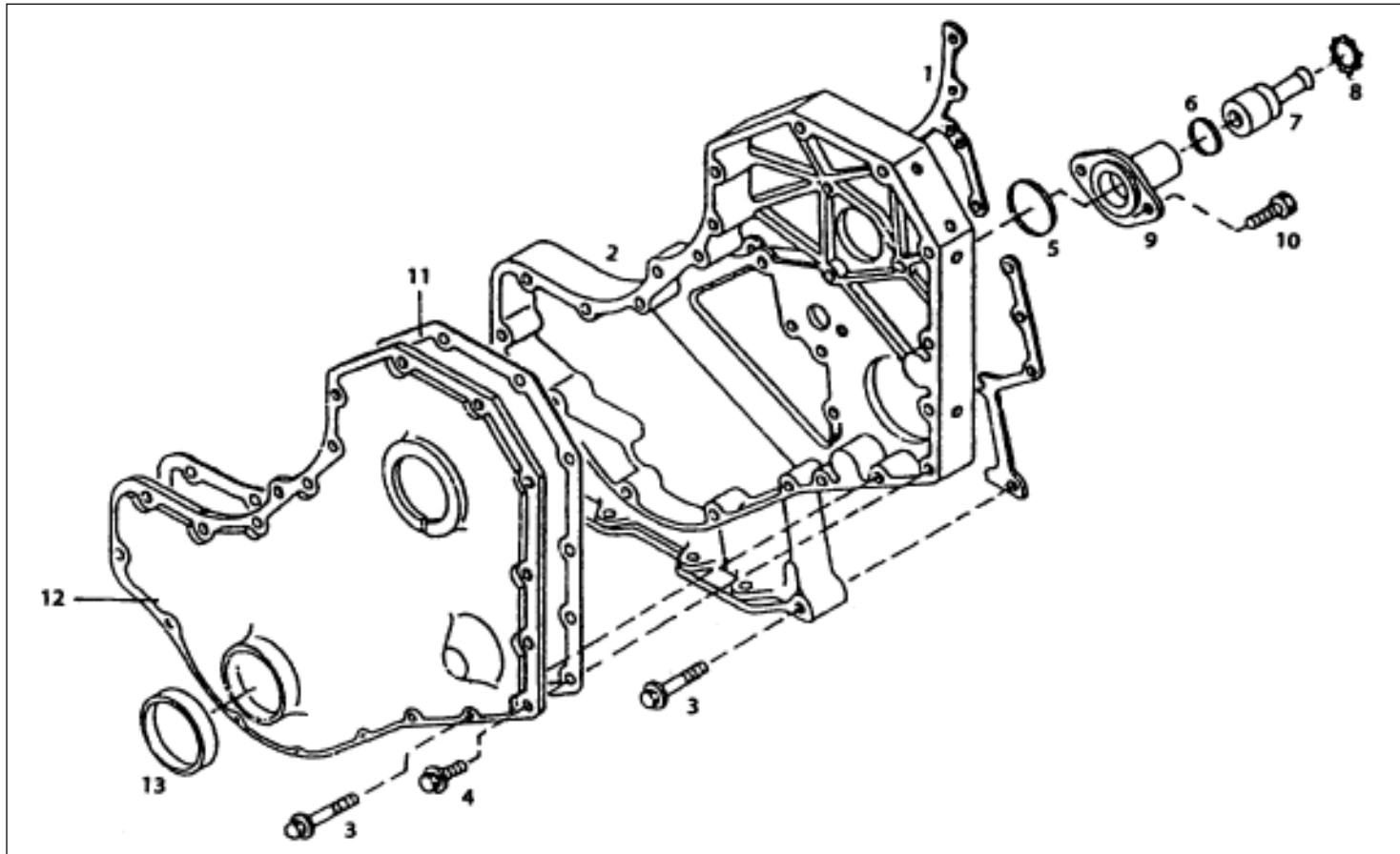


TABLE 01.5
FRONT GEAR COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT GEAR COVER		
1	2786 0799 99 18	Gasket Gear Housing	1	
2	2786 0798 99 22	Housing Gear	1	
3	2786 0399 99 26	Screw Hex. Flange Head Cap M 8x1.25x50	11	
4	2786 0399 99 27	Screw Hex. Flange Head Cap M 8x1.25x16	16	
5	2786 0399 99 28	Seal Rectangular Ring	1	
6	2786 0399 99 30	Seal 'O' Ring	1	
7	2786 0399 99 31	Pin Timing	1	
8	2786 0399 99 32	Ring Retaining	1	
9	2786 0399 99 33	Housing Timing Pin	1	
10	2786 0799 99 54	Screw Round Head Cap M 5x0.8x17	2	
11	2786 0798 99 21	Gasket Gear Cover	1	
12	2786 0199 99 95	Cover Gear	1	
13	2786 1899 99 65	Seal Oil	1	

TABLE 01.6

OIL FILL LOCATION

GROUP 01

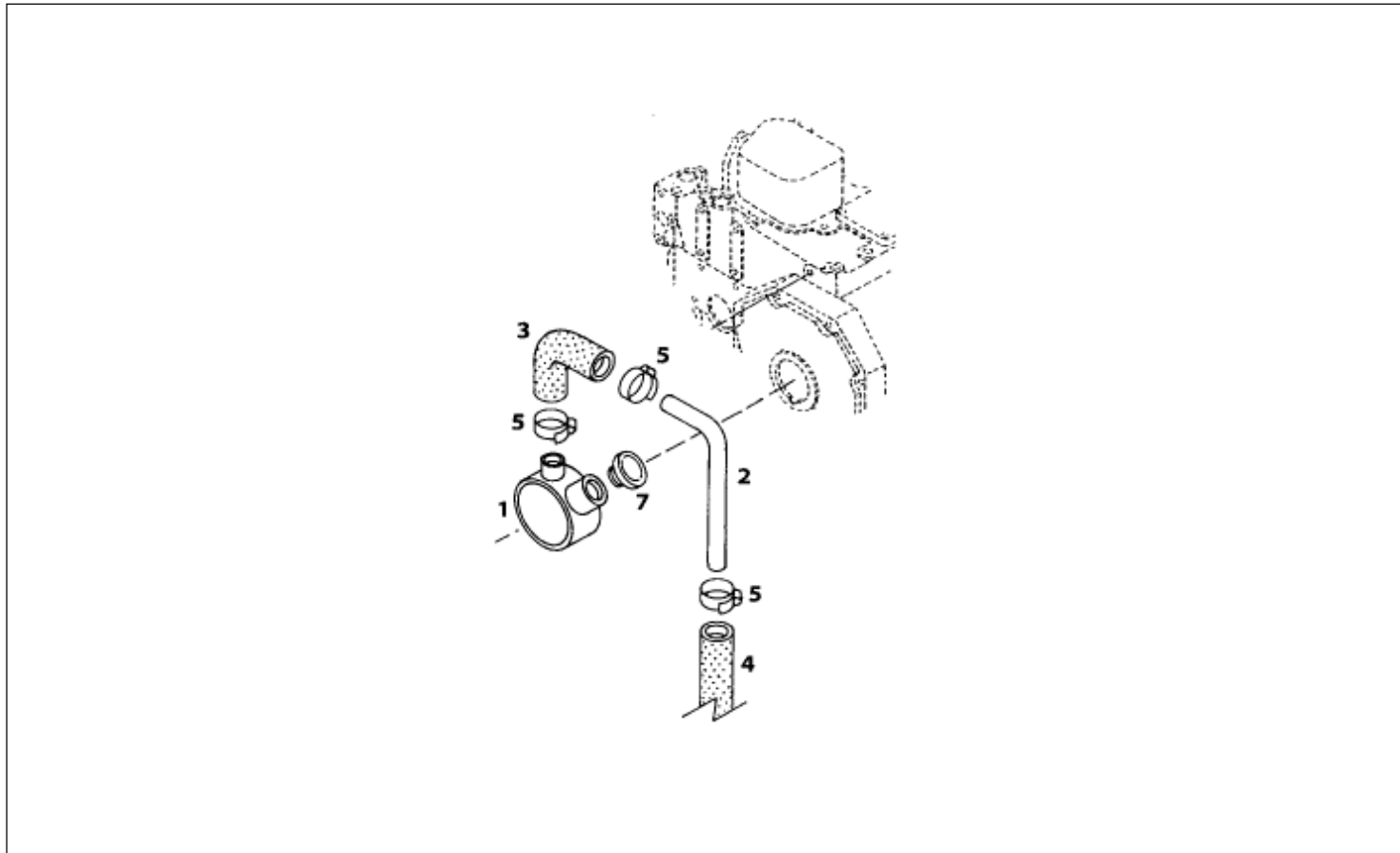


TABLE 01.6	OIL FILL LOCATION	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		OIL FILL LOCATION		
	2786 0199 99 82	Kit Breather Crankcase Consisting off :	1	
1		Breather Crankcase	1	
2		Tube Breather	1	
3		Hose, Elbow	1	
4		Hose Plain	1	
5		Clamp Hose	3	
		Seal Rectangular	1	
7		Cap Filler	1	

TABLE 01.7

CYLINDER HEAD

GROUP 01

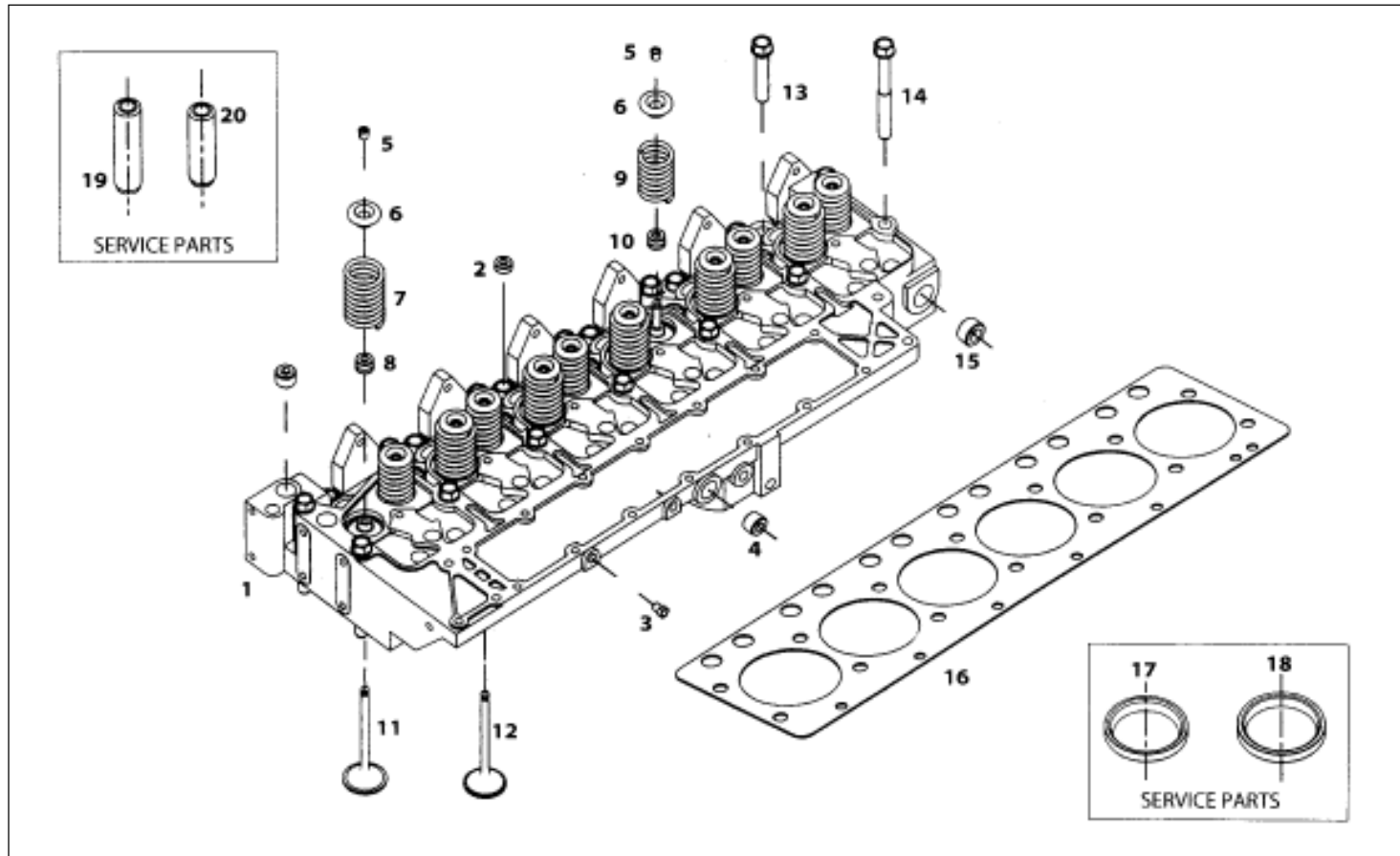


TABLE 01.7
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CYLINDER HEAD		
1	2786 0199 01 12	Assy. Cylinder Head	1	
2	2786 0199 99 20	Plug Expansion	5	
3	2786 0199 99 13	Plug Pipe	2	
4	2786 0799 99 53	Plug Pipe	2	
5	2786 0199 99 25	Collet Valve	24	
6	2786 0599 99 60	Retainer Valve Spring	12	
7	2786 0199 99 12	Spring Compression	6	
8	2786 0199 99 23	Seal Valve Stem	6	
9	2786 0199 99 21	Spring Valve	6	
10	2786 0599 99 59	Seal Valve Stem	6	
11	2786 0199 99 26	Valve Intake	6	
12	2786 0199 99 28	Valve Exhaust	6	
13	2786 0199 99 29	Screw Hex. Head Cap	6	
14	2786 0199 99 30	Screw Hex. Head Cap	14	
15	2786 0199 99 44	Plug Pipe	1	
16	2786 0199 99 31	Gasket Cylinder Head STD	1	
16	2786 0199 99 32	Gasket Cylinder Head 0.25 mm Over Size Thickness	1	Service Part

TABLE 01.7

CYLINDER HEAD

GROUP 01

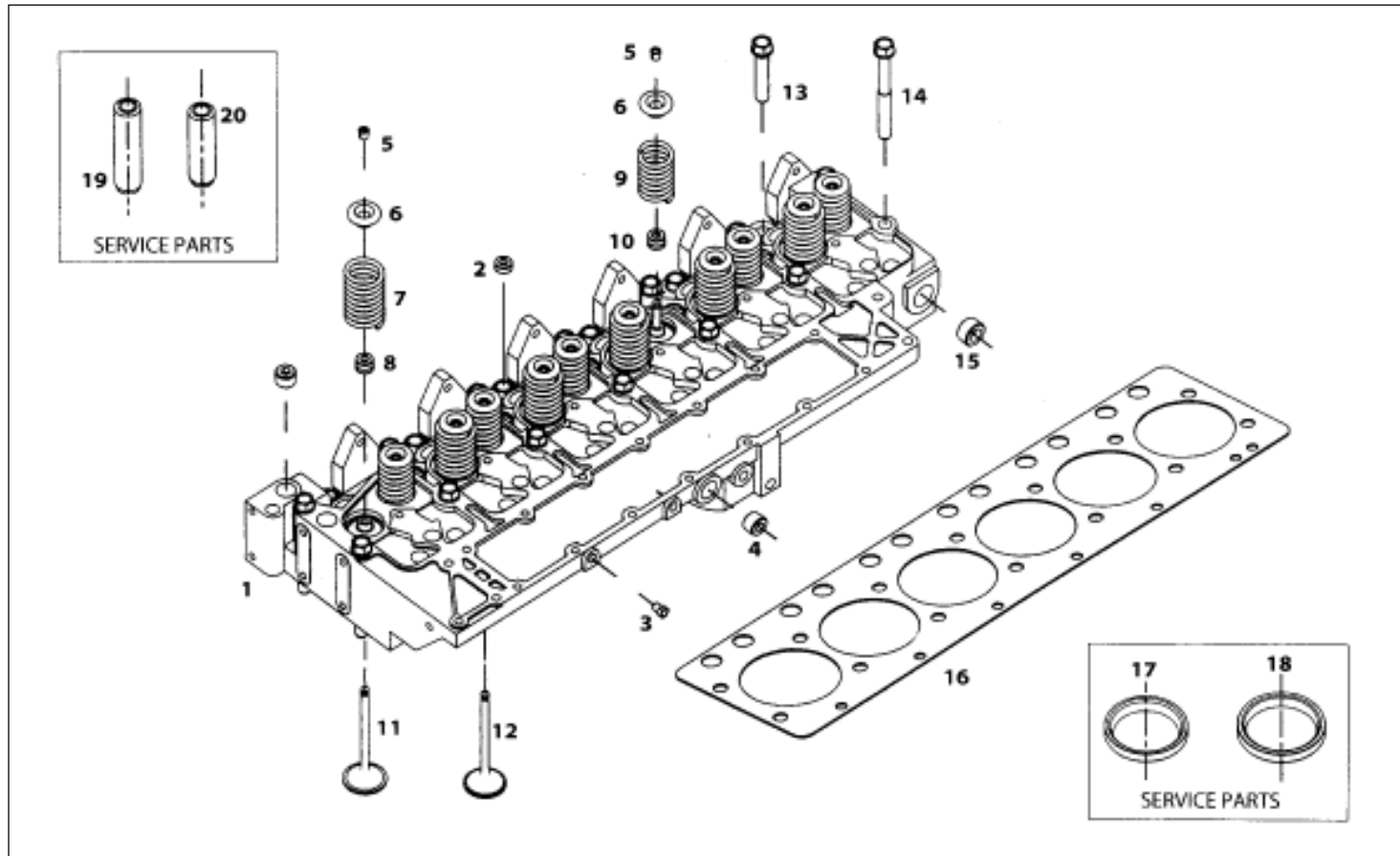


TABLE 01.7
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	2786 0199 99 33	Gasket Cylinder Head 0.50 mm Over Size Thickness	1	Service Part
17	2786 0599 99 47	Kit Insert Exhaust Valve Consisting of : Insert Exhaust Valve	1 6	
18	2786 0599 99 48	Kit Insert Intake Valve Consisting of : Insert Intake Valve	1 6	
19	2786 0599 99 49	Kit Guide Valve Stem Intake Consisting of : Guide Valve Stem Intake	1 6	
20	2786 0599 99 50	Kit Guide Valve Stem Exhaust Consisting of : Guide Valve Stem Exhaust	1 6	

TABLE 01.8

VALVE COVER

GROUP 01

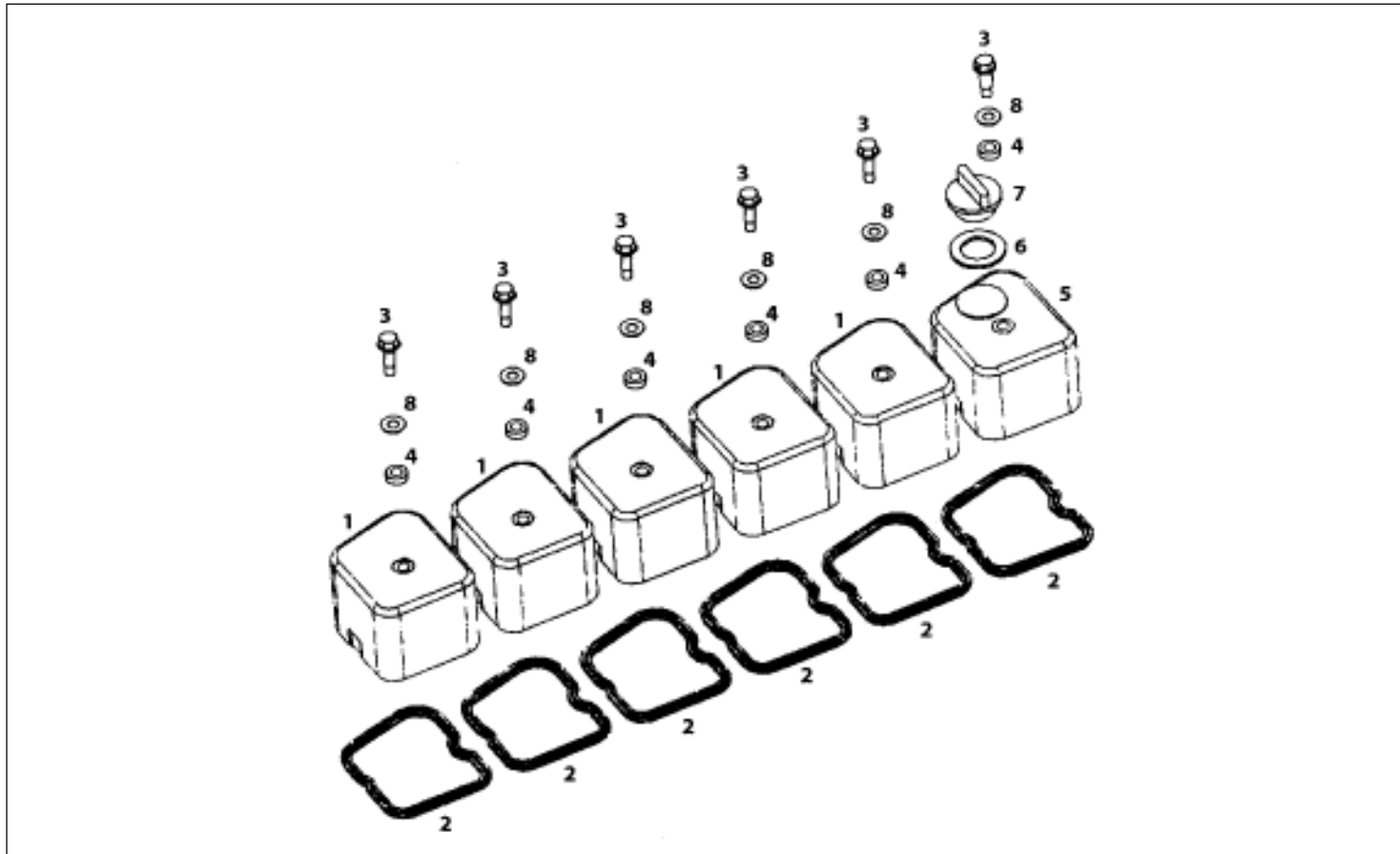


TABLE 01.8	VALVE COVER	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		VALVE COVER		
1	2786 0599 99 27	Cover Valve	5	
2	2786 0599 99 28	Gasket Valve Cover	6	
3	2786 0599 99 29	Screw Hex. Flange Head Cap M 8x1.25x21	6	
4	2786 0599 99 30	Isolator Noise	6	
5	2786 0599 99 32	Cover Valve	1	
6	2786 0799 99 82	Seal, Rectangular Ring	1	
7	2786 0799 99 84	Cap, Filler	1	
8	2786 0999 99 19	Washer, Plain	6	

TABLE 01.9

AIR INTAKE HEATER

GROUP 01

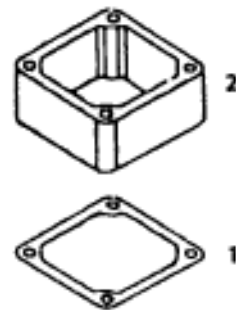


TABLE 01.9	AIR INTAKE HEATER	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 2099 99 41	AIR INTAKE HEATER Gasket Connection	1	
2	2786 2099 99 40	Connection Spacer	1	

TABLE 01.10

INTAKE MANIFOLD

GROUP 01

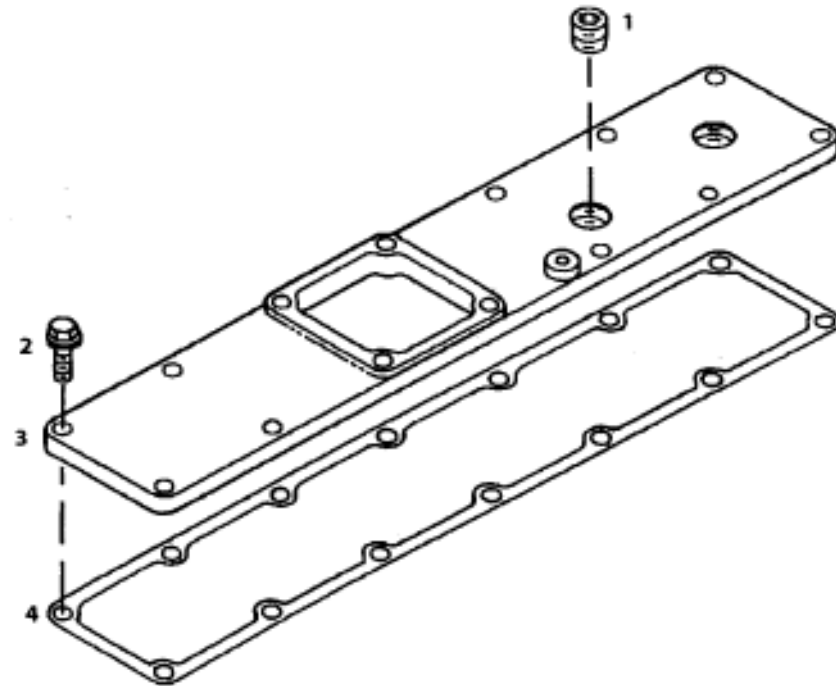


TABLE 01.10
INTAKE MANIFOLD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		INTAKE MANIFOLD		
1	2786 0199 99 45	Plug, Pipe	1	
2	2786 0999 99 01	Screw Hex. Flange Head Cap M 8x1.25x25	8	
3	2786 0199 99 61	Cover, Intake Manifold	1	
4	2786 0999 99 37	Gasket Intake Manifold Cover	1	

TABLE 01.11

CAM FOLLOWER COVER

GROUP 01

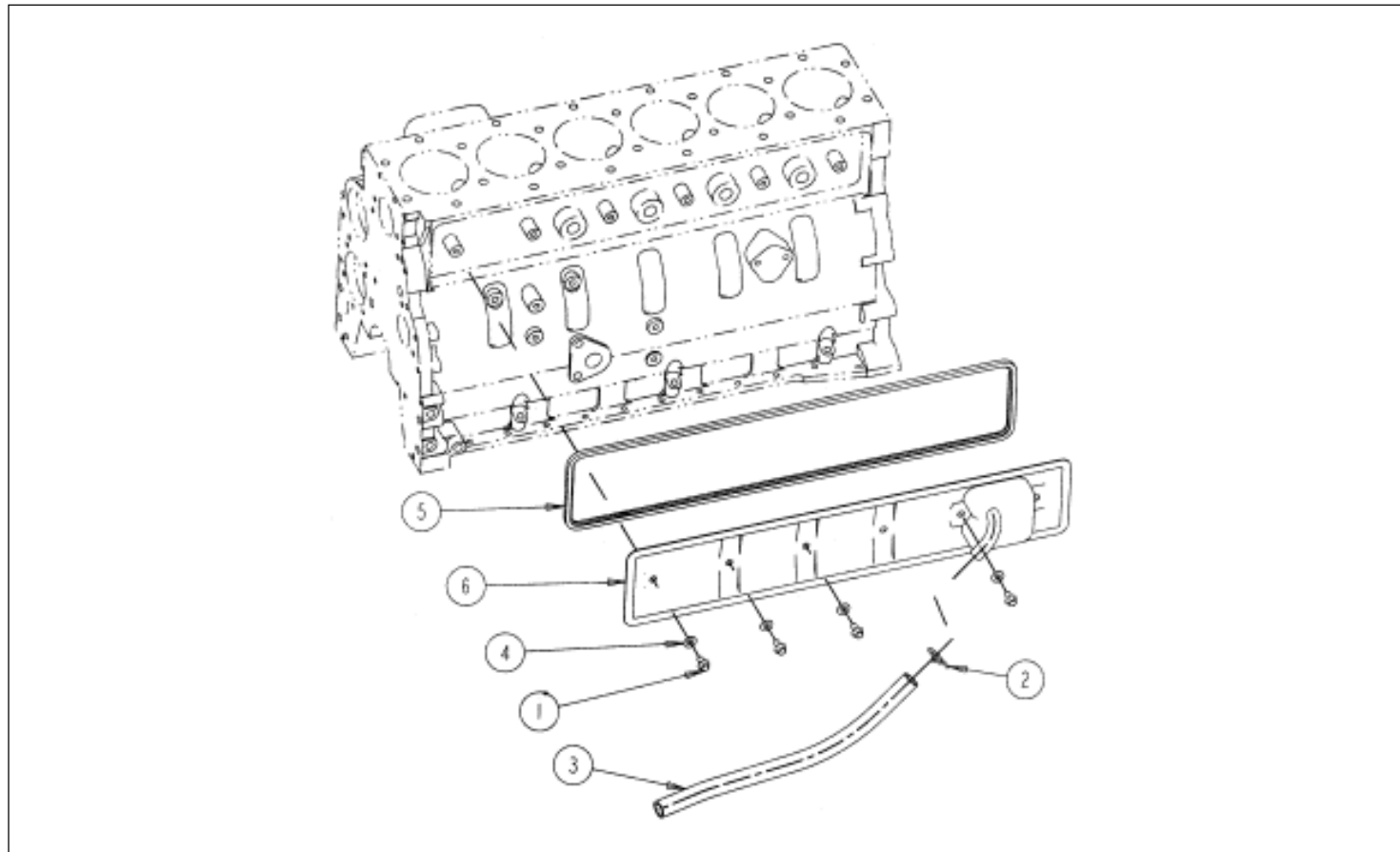


TABLE 01.11
CAM FOLLOWER COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CAM FOLLOWER COVER		
1	2786 0599 99 05	Screw Hex. Head Cap M 8x1.25x16	4	
2	2786 0599 99 07	Clamp Spring (Hose)	1	
3	2786 0599 99 06	Hose Plain	1	
4	2786 0599 99 04	Seal Grommet	4	
5	2786 0599 99 01	Gasket Push Rod Cover	1	
6	2786 0599 99 02	Cover Push Rod	1	

TABLE 01.12

DIPSTICK

GROUP 01

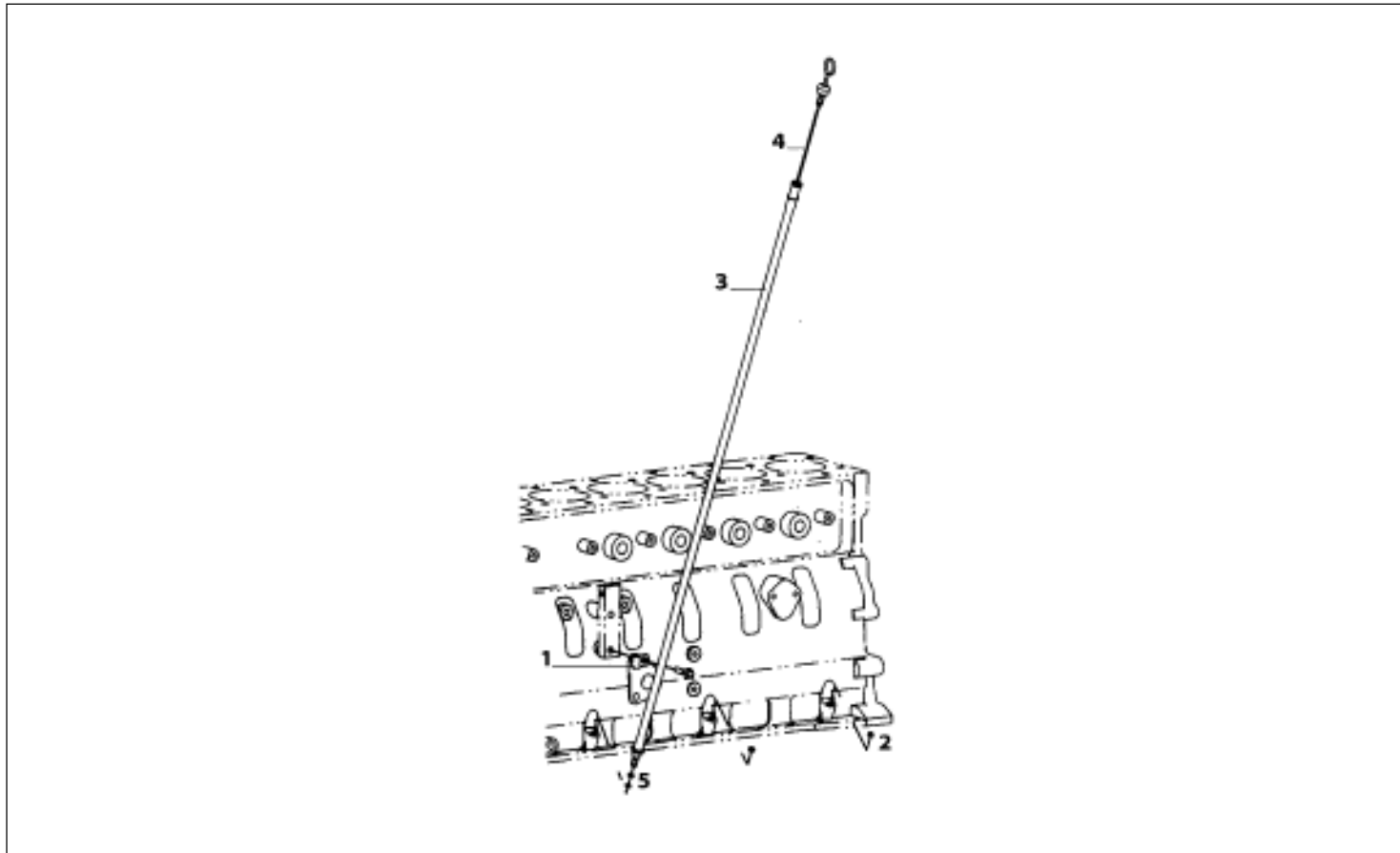


TABLE 01.12
DIPSTICK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		DIPSTICK		
1	2786 1499 99 27	Clamp, Tube	1	
2	2786 0199 99 15	Plug Expansion	2	
3	2786 0199 98 07	Tube, Oil Gauge	1	
4	2786 0199 98 09	Dipstick	1	
5	2786 1899 99 67	Seal 'O' Ring	2	

TABLE 01.13

FITMENTS ON ENGINE

GROUP 01

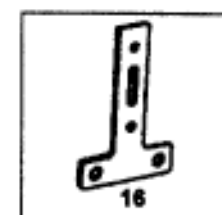
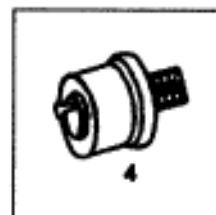
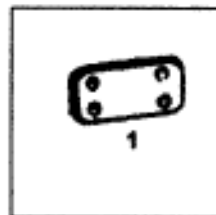
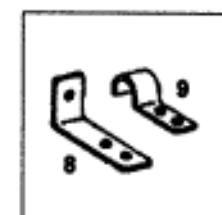
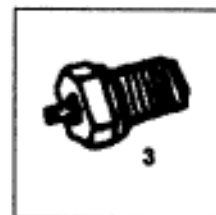
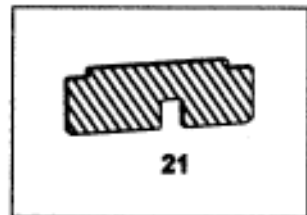
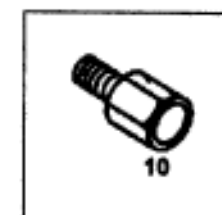
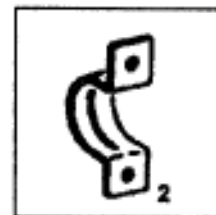
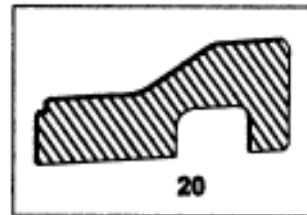


TABLE 01.13
FITMENTS ON ENGINE
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FITMENTS ON ENGINE		
1	2786 0311 47 01	Bottom Cover (Fly Wheel Hsg.)	1	
2	2785 0911 42 01	Clamp (Baby Filter)	1	
3	2088 5430 99 01	Temperature Transducer (Double Pole)	1	
4	2751 5450 99 01	Oil Pressure Switch (Bipolar)	1	
8	2786 0117 33 02	Bracket (Dipstick Mounting)	1	
9	2576 4291 42 01	Clamp	1	
10	2786 1817 99 01	Adaptor (for Oil Pressure Transducer)	1	
16	2785 0911 33 01	Bracket (Fuel Filter Mounting)	1	
20	2751 8190 01 01	Assy Engine Shielding	2	
21	2841 8190 01 05	Assy Engine Heat Shield Rear	1	

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

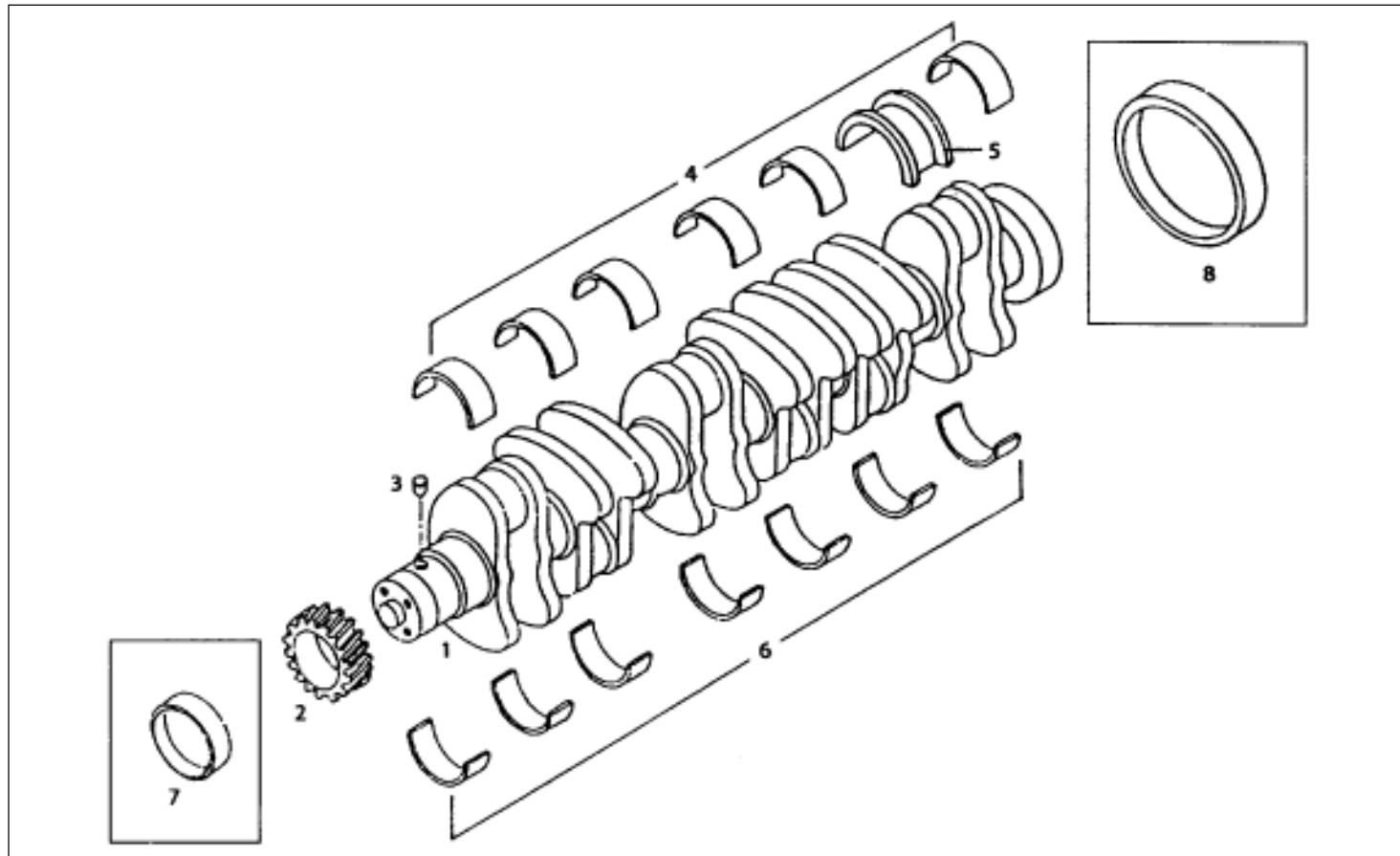


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CRANKSHAFT AND MAIN BEARING		
1	2786 0399 01 03	Assy. Crankshaft	1	
2	2786 0399 99 05	Gear Crankshaft	1	
3	2786 0399 99 06	Dowel Pin	1	
	2786 0199 98 01	Set of Main Bearing (STD) Consisting of :	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0199 98 02	Set of Main Bearing (RS I) Consisting of : (0.25 mm Oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0399 01 06	Set of Main Bearing (RS II) Consisting of : (0.50 mm Oversize)	1	Serviced as a Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

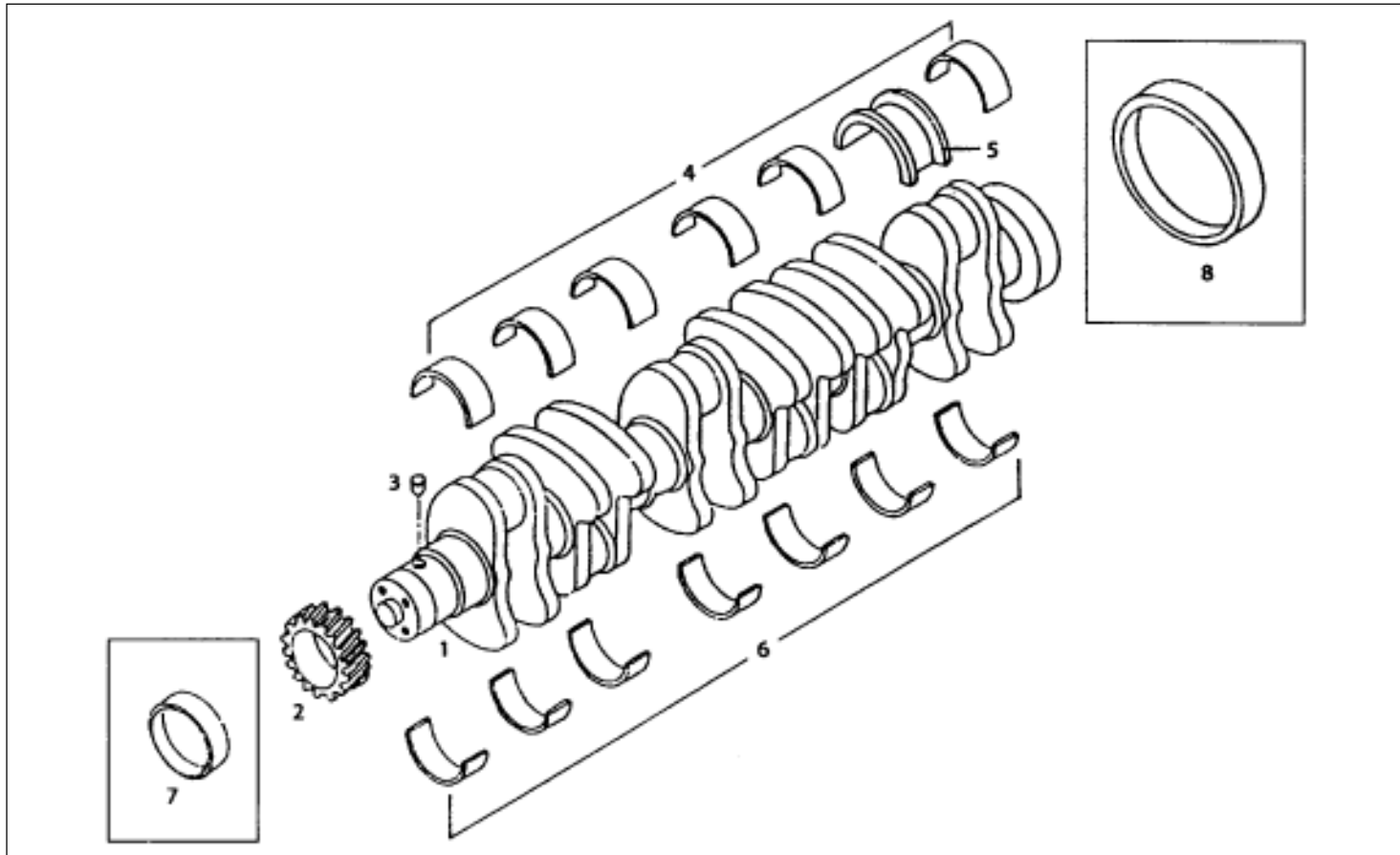


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2786 0399 01 07	Set of Main Bearing (RS III) Consisting of :- (0.75 mm Oversize)	1	Serviced As A Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
	2786 0399 01 08	Set of Main Bearing (RS IV) Consisting of :- (1.0 mm Oversize)	1	Serviced As A Set
4		Bearing Main (Upper)	6	
6		Bearing Main (Lower)	7	
5		Bearing Crankshaft (Thrust)	1	
7	2786 0399 99 07	Sleeve Wear (Front)	1	Service Part
8	2786 0399 99 08	Sleeve Wear (Rear)	1	Service Part

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

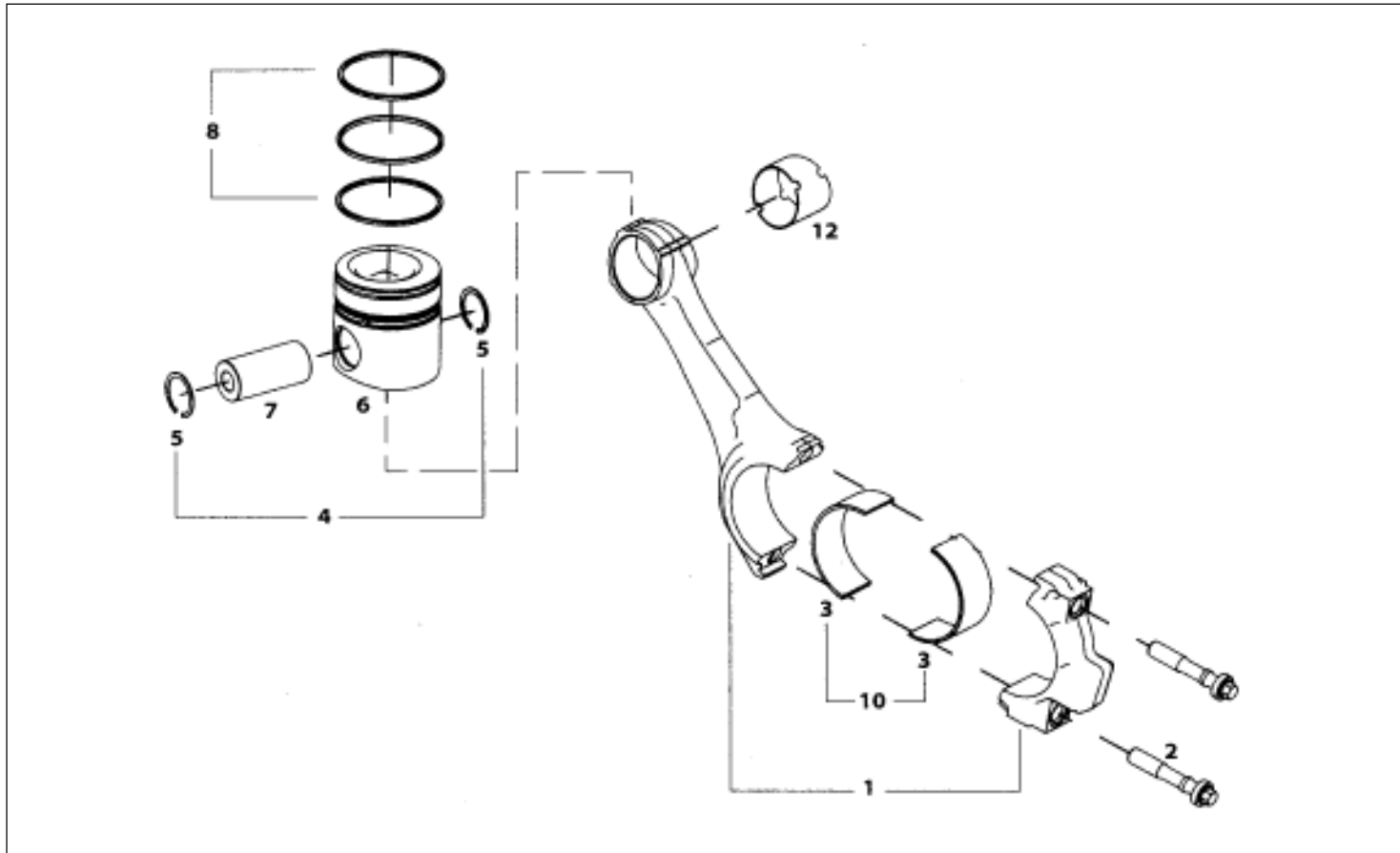


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CONNECTING ROD AND PISTON		
1	2786 0399 01 02	Assy. Con. Rod	6	
2	2786 0399 99 01	Screw Connecting Rod M 11x1.25x59	12	
3		Bearing Con. Rod (STD)	12	Not Serviced Loose
		BARE PISTON SET		
4	2786 0399 99 73	Set of Bare Piston STD (EURO - II) Consists of :	1	Serviced As A Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Retaining Ring	12	Not Serviced Loose
4	2786 0399 99 75	Set of Bare Piston R/S I (EURO-II) Consists of :	1	Serviced As A Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Ring Retaining	12	Not Serviced Loose
4	2786 0399 99 40	Set of Bare Piston R/S II (EURO-II) Consists of :	1	Serviced As A Set
6		Piston	6	Not Serviced Loose
7		Pin Piston	6	Not Serviced Loose
5		Ring Retaining	12	Not Serviced Loose

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

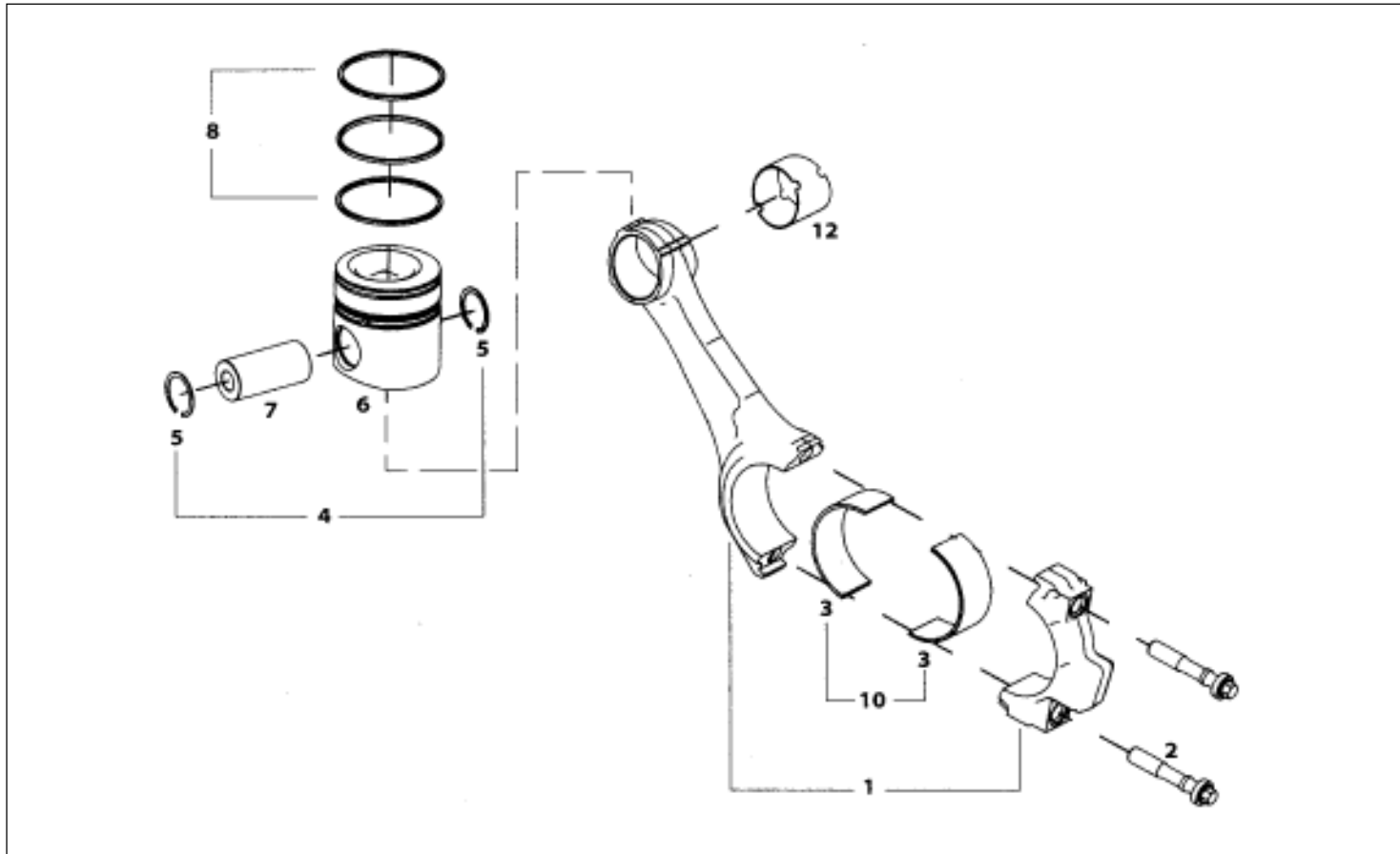


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		PISTON RING SET		
8	2786 0399 99 77	Set of Piston Rings STD Consists of :	1	Serviced As A Set
		Oil Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
8	2786 0399 99 78	Set of Piston Rings R/S I Consists of	1	Serviced As A Set
		Oil Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
8	2786 0399 99 79	Set of Piston Rings R/S II Consists of	1	Serviced As A Set
		Oil Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		Compression Ring	6	Not Serviced Loose
		CON. ROD BEARING SET		
10	2786 0399 99 80	Set of Con. Rod Bearing STD Consists of :	1	Serviced As A Set
3		Bearing Con. Rod. STD	12	Not Serviced Loose
(10)	2786 1399 99 04	Set of Con. Rod Bearing R/S I Consists of :	1	Serviced As A Set
3		Bearing Con. Rod (0.25 mm Oversize)	12	Not Serviced Loose

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

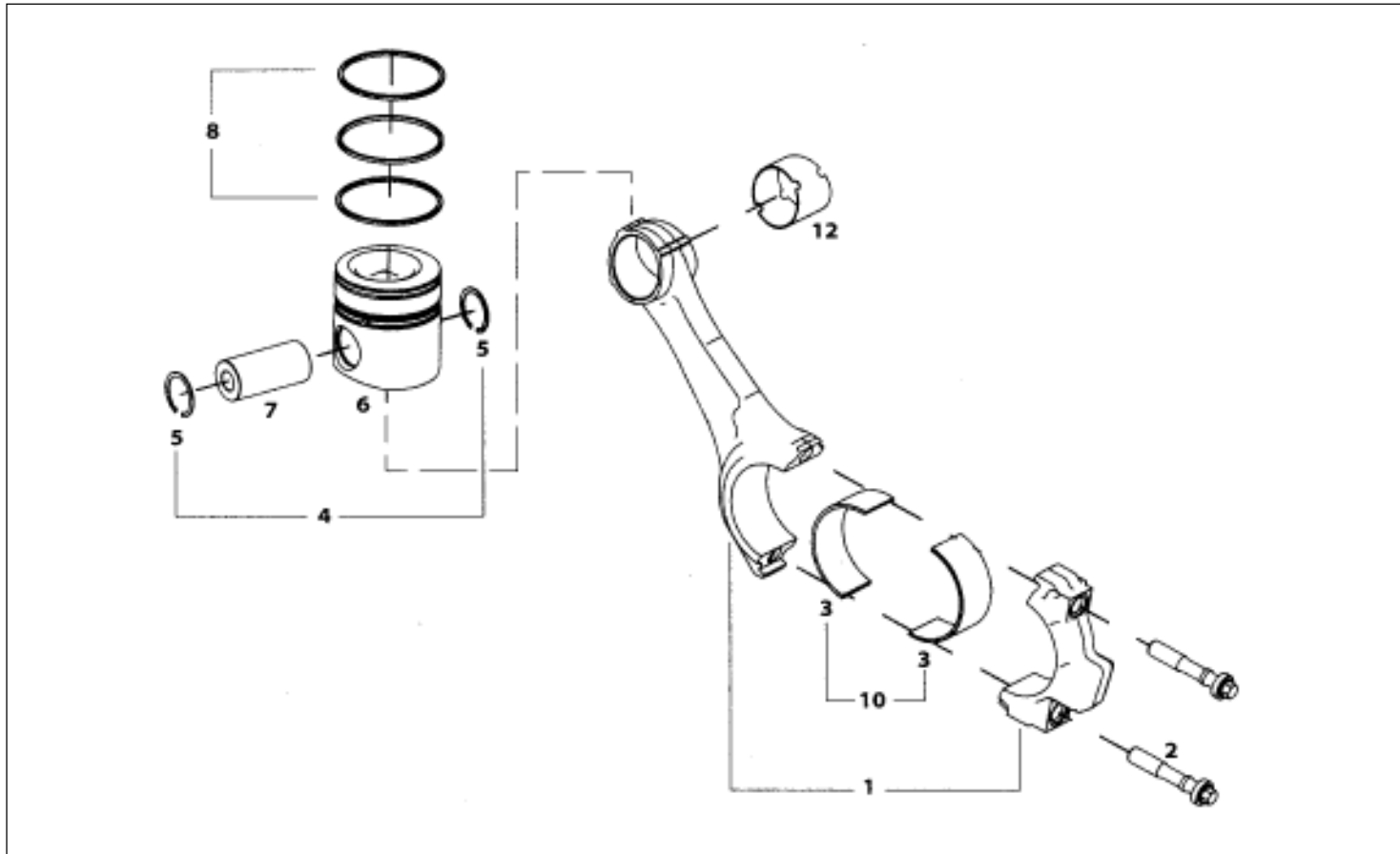


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
(10) 3	2786 1399 99 03	Set of Con. Rod Bearing R/S II Consists of : Bearing Con.Rod (0.5 mm Oversize)	1 12	Serviced As A Set Not Serviced Loose
(10) 3	2786 1399 99 02	Set of Con. Rod Bearing R/S III Consists of : Bearing Con. Rod (0.75 mm Oversize)	1 12	Serviced As A Set Not Serviced Loose
(10) 3	2786 1399 99 01	Set of Con. Rod Bearing R/S IV Consists of : Bearing Con. Rod (1.0 mm Oversize)	1 12	Serviced As A Set Not Serviced Loose
12	2786 1599 99 23	Bush Con. Rod	6	

TABLE 03.3

VIBRATION DAMPER

GROUP 03

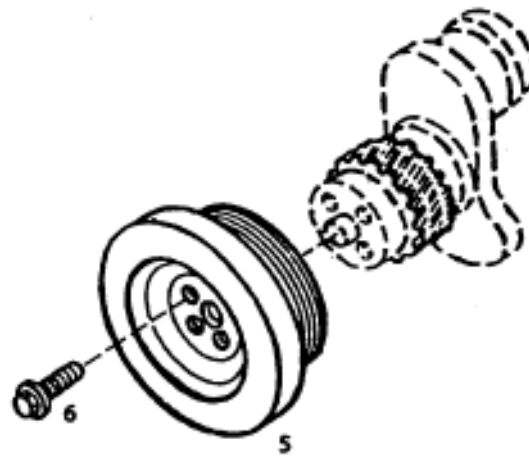


TABLE 03.3
VIBRATION DAMPER
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
5	2786 0399 99 36	VIBRATION DAMPER Vibration Damper	1	
6	2786 0399 99 37	Screw Twelve Point Cap M 12x1.25x36	4	

TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

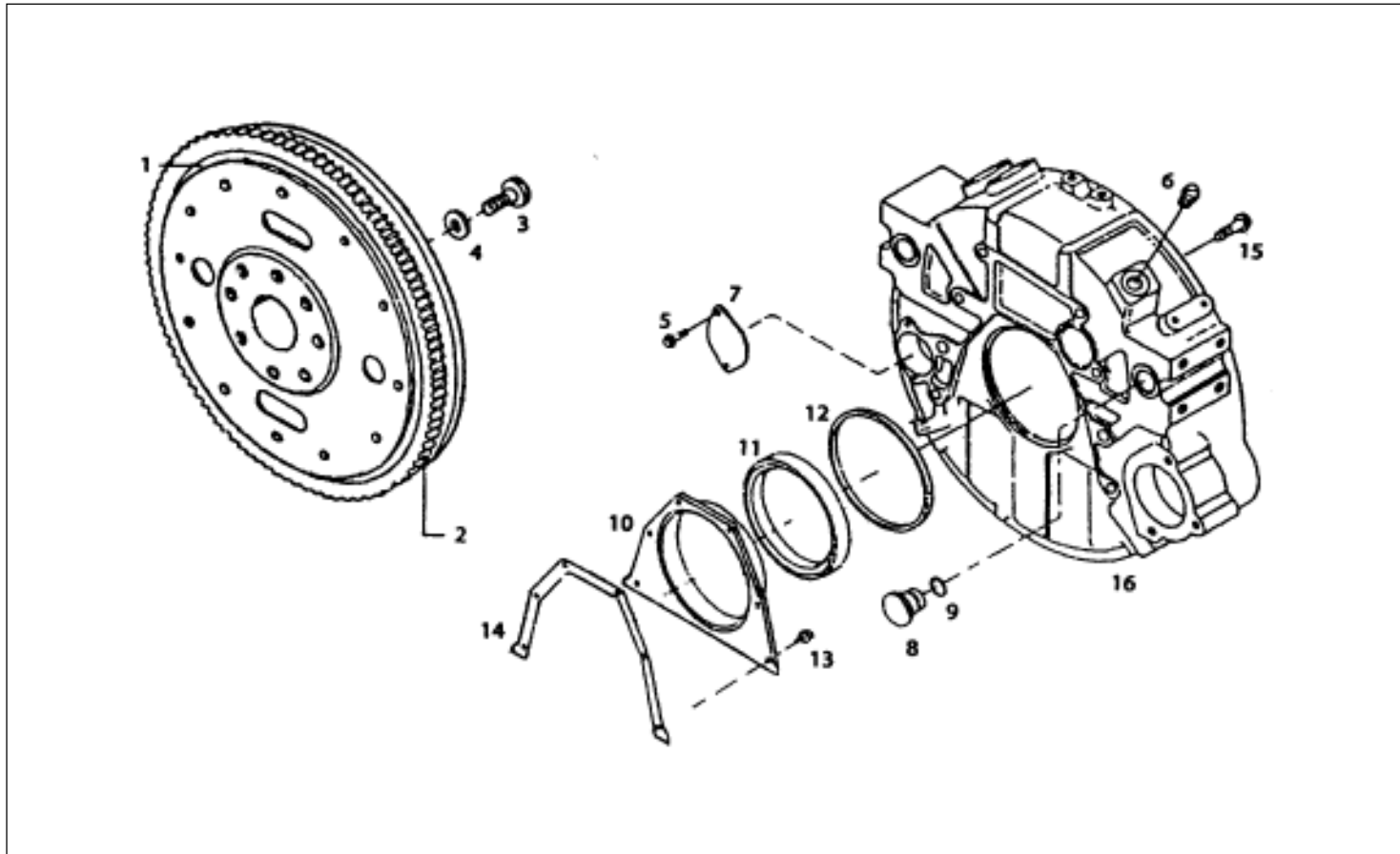


TABLE 03.4
FLYWHEEL AND FLYWHEEL HOUSING
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FLYWHEEL AND FLYWHEEL HOUSING		
1	2786 0399 99 83	Assy. Flywheel	1	
2	2786 0399 99 69	Gear Flywheel Ring	1	
3	2786 0399 99 10	Screw Hex. Head Cap M 12x1.25x32	8	
	2786 0399 99 87	Bolt (Ring Gear to Flywheel)	4	
4	2786 0399 99 11	Washer Plain (1.65 Thick, M 12)	8	
5	2786 0399 99 27	Screw Self Tapping M 8x1.25x16	2	
6	2786 0399 99 13	Plug Threaded	1	
7	2786 0399 99 14	Plate Cover	1	
8	2786 0399 99 15	Plug 'O' Ring	2	
9	2786 0399 99 16	Seal 'O' Ring	2	
10	2786 0399 99 18	Cover Rear	1	
11	2786 1899 99 14	Kit Oil Seal	1	
12	2786 0399 99 20	Seal Rectangular Ring	1	
13	2786 0799 99 15	Screw Hex. Flange Head Cap M 6x1.0x16	6	
14	2786 0399 99 21	Gasket Rear Cover	1	
15	2786 0399 99 22	Screw Hex. Flange Head Cap M 12x1.75x40	8	
16	2786 0399 99 72	Housing Flywheel	1	

TABLE 03.5

SPACER BEARING (CLUTCH REAR)

GROUP 03



TABLE 03.5
SPACER BEARING (CLUTCH REAR)
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
2	2786 0399 99 44	SPACER BEARING (CLUTCH REAR) Bearing Ball	1	

TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05

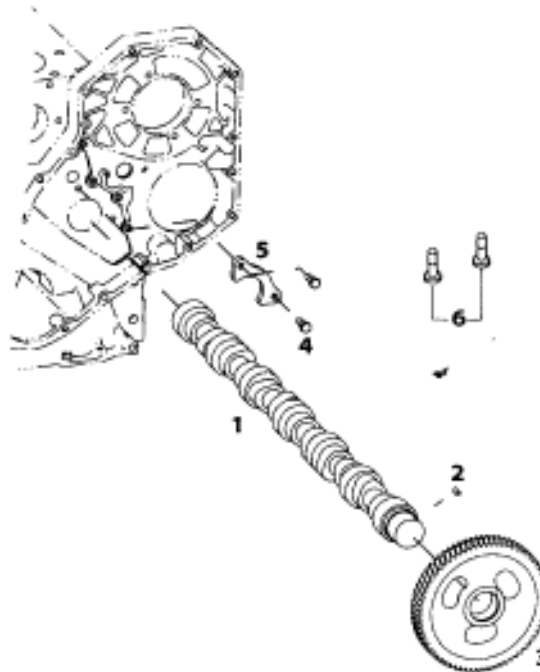


TABLE 05.1
CAMSHAFT AND TAPPETS
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CAMSHAFT AND TAPPETS		
(1)	2786 0599 99 58	Camshaft		
2	2786 0599 99 09	Key Plain Woodruff	1	
3	2786 0599 99 10	Gear Camshaft	1	
4	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2	
5	2786 0599 99 12	Support Camshaft	1	
6	2786 0599 99 13	Tappet Valve	12	

TABLE 05.2

ROCKER LEVER

GROUP 05

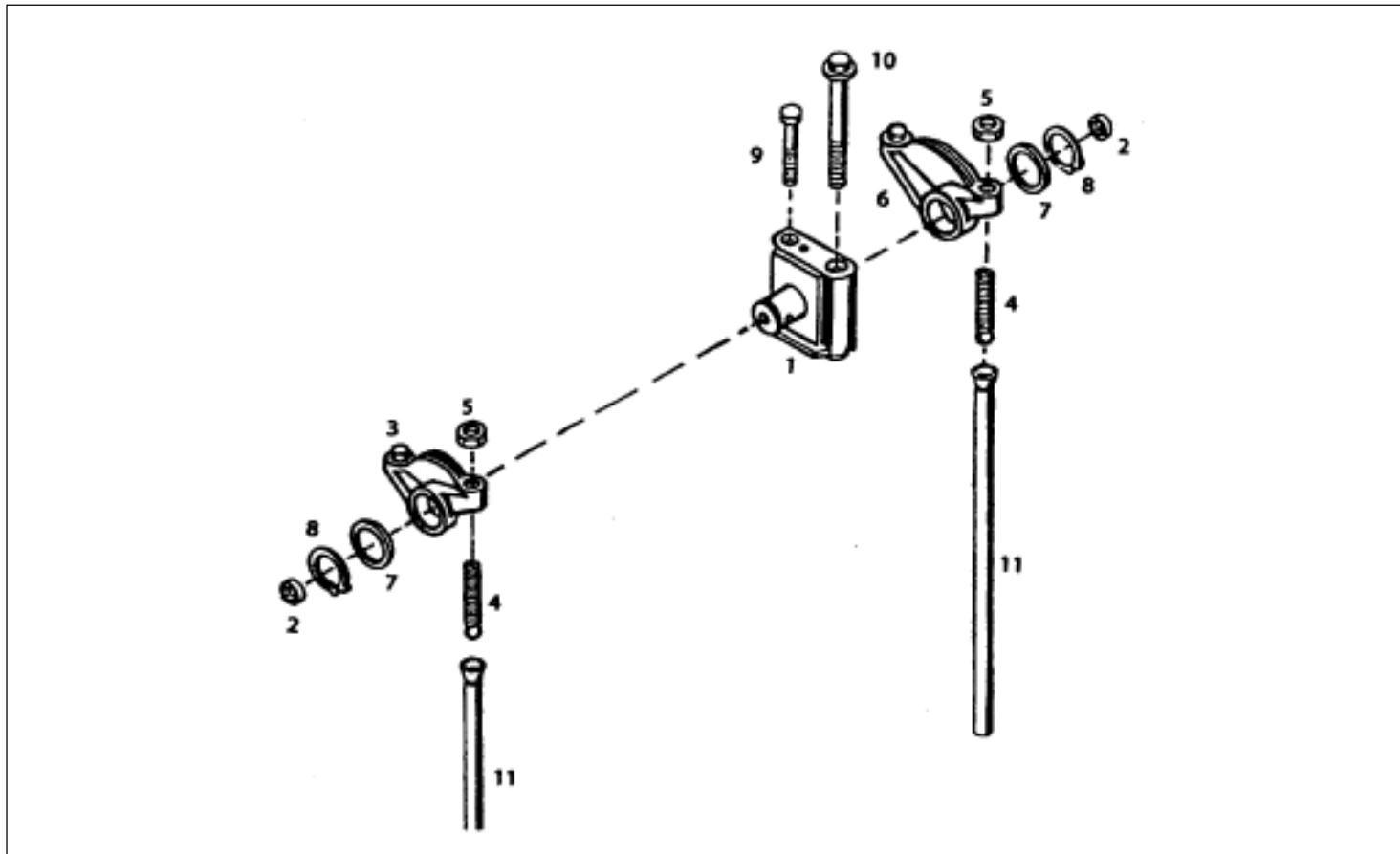


TABLE 05.2
ROCKER LEVER
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ROCKER LEVER		
	2786 0599 99 55	Rocker Lever Support Assy.	1	
1	2786 0599 99 15	Support Rocker Lever	6	
	2786 0599 99 16	Shaft Rocker Lever	6	
2	2786 0399 99 88	Plug Expansion	12	
3	2786 0599 99 18	Lever Rocker	6	
4	2786 0599 99 20	Screw Slotted Set	6	
5	2786 0599 99 31	Nut Regular Haxagon	6	
6	2786 0599 99 21	Lever Rocker	6	
4	2786 0599 99 20	Screw Slotted Set	6	
5	2786 0599 99 31	Nut Regular Hexagon	6	
7	2786 0599 99 23	Washer Plain	12	
8	2786 0599 99 17	Ring Retaining	12	
9	2786 0599 99 24	Screw Hex. Head Cap M 8x1.25x75	6	
10	2786 0599 99 25	Screw Hex. Head Cap	6	
11	2786 0599 99 26	Rod Push	12	

TABLE 07.1

FUEL PUMP COUPLING

GROUP 07

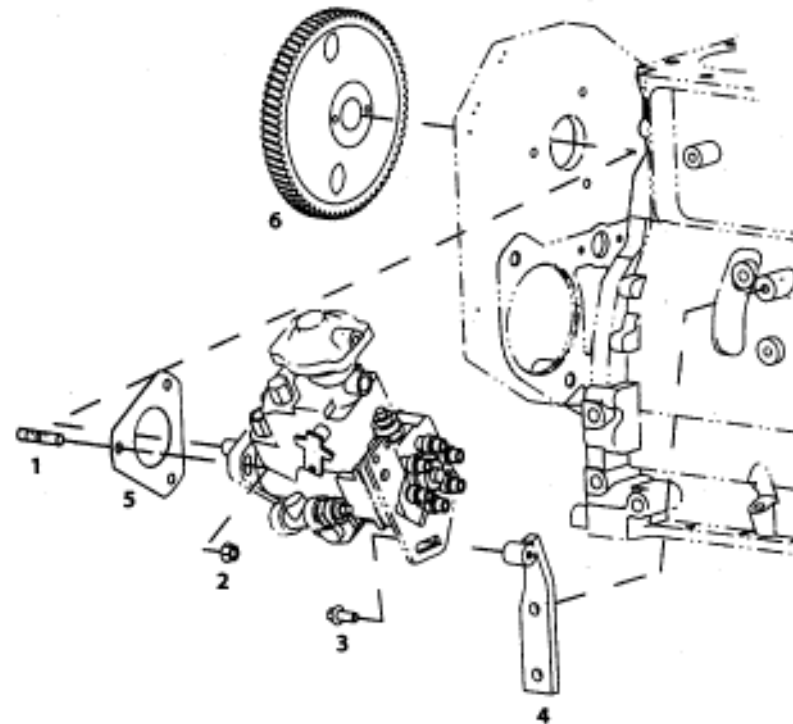


TABLE 07.1
FUEL PUMP COUPLING
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FUEL PUMP COUPLING		
1	2786 0199 99 84	Stud M 8x1.25x48	3	
2	2786 0599 99 41	Nut, Hexagon Flange M 8x1.25	3	
3	2786 1399 80 01	Screw, Hex. Flange M 8x1.25x20	1	
4	2786 0798 99 03	Brace, Fuel Pump	1	
5	2786 0798 99 04	Gasket, Fuel Pump	1	
6	2786 0999 99 45	Gear, Fuel Pump	1	

TABLE 07.2

FUEL INJECTION PUMP

GROUP 07

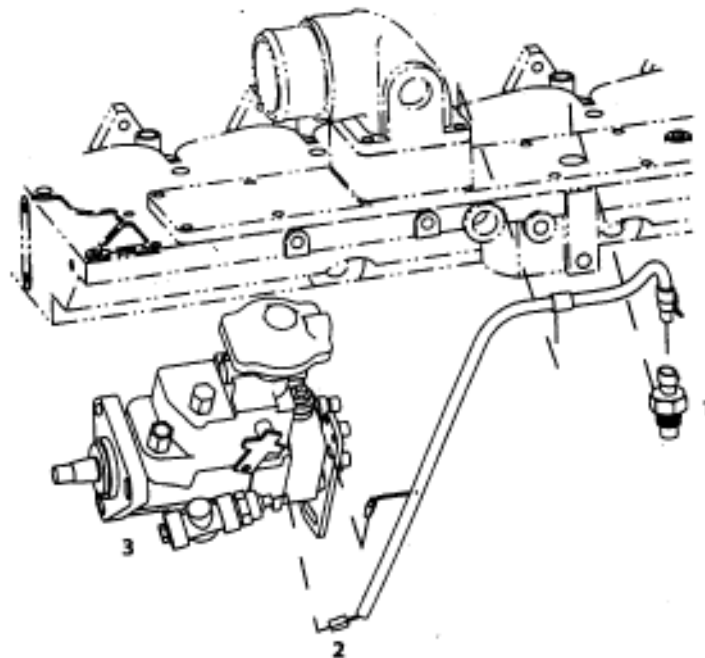


TABLE 07.2
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FUEL INJECTION PUMP		
1	2786 2099 99 47	Switch, Thermo	1	
2	2786 1599 99 08	Harness, Wiring	1	
3	0 460 426 407	Pump, Fuel Injection (Rotary)	1	

TABLE 07.3

PUMP FUEL TRANSFER

GROUP 07

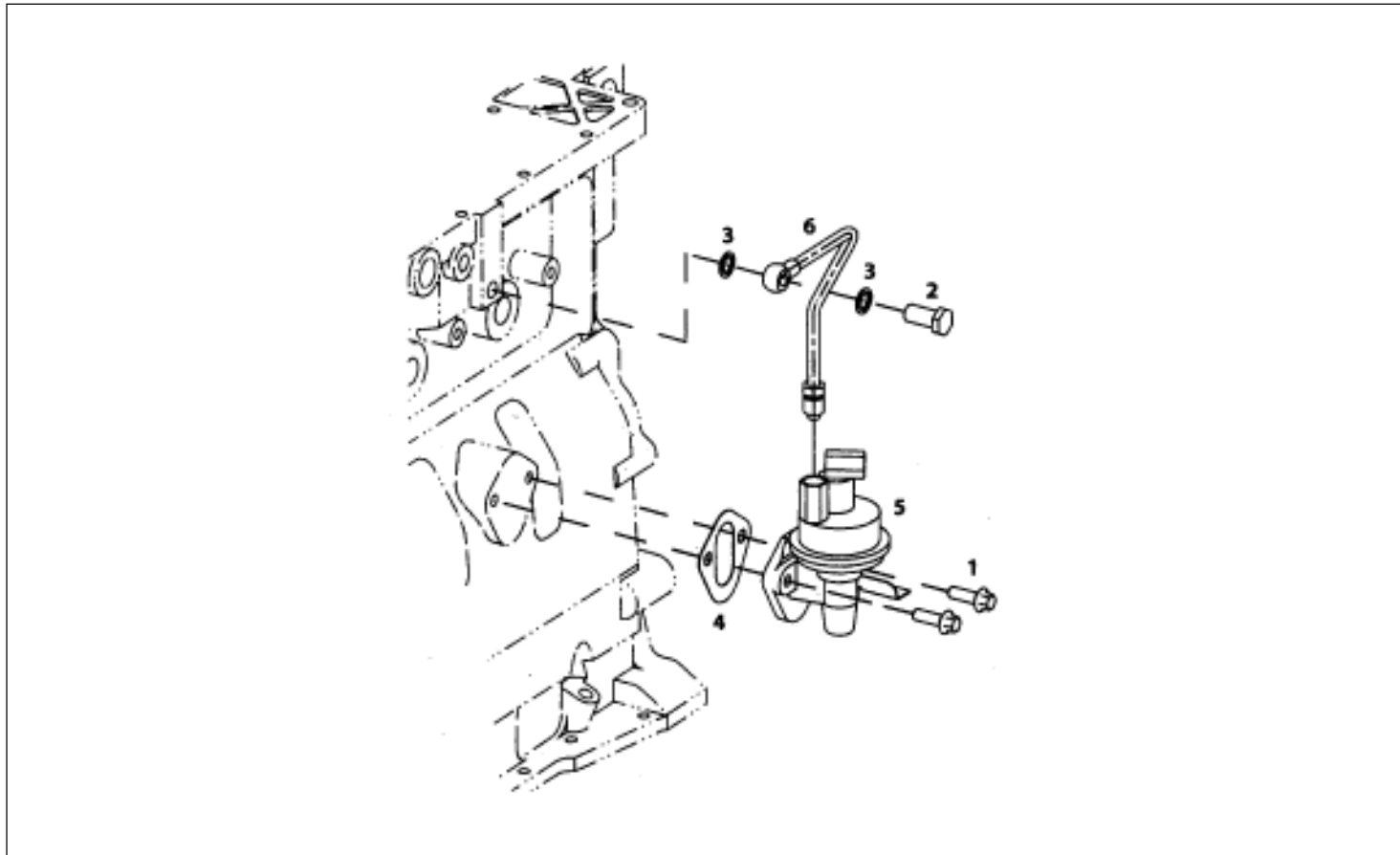


TABLE 07.3
PUMP FUEL TRANSFER
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		PUMP FUEL TRANSFER		
1	2786 0799 99 83	Screw, Hex. Flange M 8x1.25x30	2	
2	2786 0799 99 08	Screw, Banjo Connector M 12x1.5x24	1	
3	2786 0799 99 24	Washer, Sealing	2	
4	2786 0799 99 17	Gasket, Cover Plate	2	
5	F002 A50 023	Pump Fuel Transfer	1	
6	2786 0798 99 23	Tube Fuel Supply	1	
	2786 0799 99 16	Spacer Mounting	1	

TABLE 07.4

FUEL LINES

GROUP 07

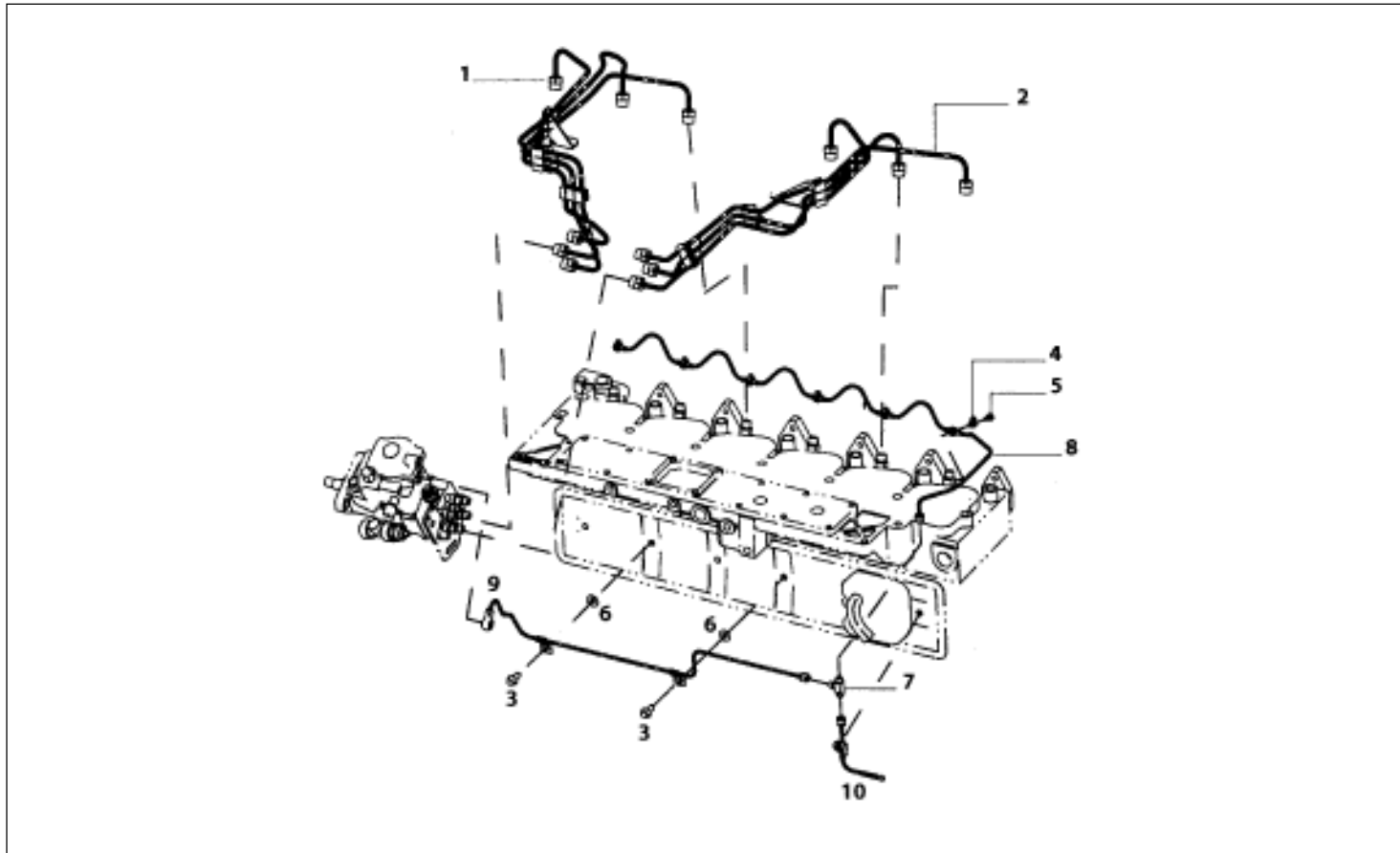


TABLE 07.4
FUEL LINES
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FUEL LINES		
1	2786 0798 99 01	Tube Injector Fuel Supply	1	For 1st, 2nd and 3rd Cyl.
2	2786 0798 99 02	Tube Injector Fuel Supply	1	For 4th, 5th and 6th Cyl.
3	2786 1399 80 01	Screw Hex Flange M 8x1.25x20	2	
4	2786 0799 99 09	Seal Banjo Connector 6.2 mm	6	
5	2786 0999 99 12	Screw Banjo Connector M 6x1x14.3	6	
6	2786 0599 99 04	Seal Grommet	2	
7	2786 0798 99 08	Tee Male Union	1	
8	2786 1499 99 43	Manifold Fuel	1	
9	2786 0999 99 48	Tube Fuel Drain	1	
10	2786 0999 99 49	Tube Fuel Drain	1	

TABLE 07.5

PLUMBING FUEL FILTER

GROUP 07

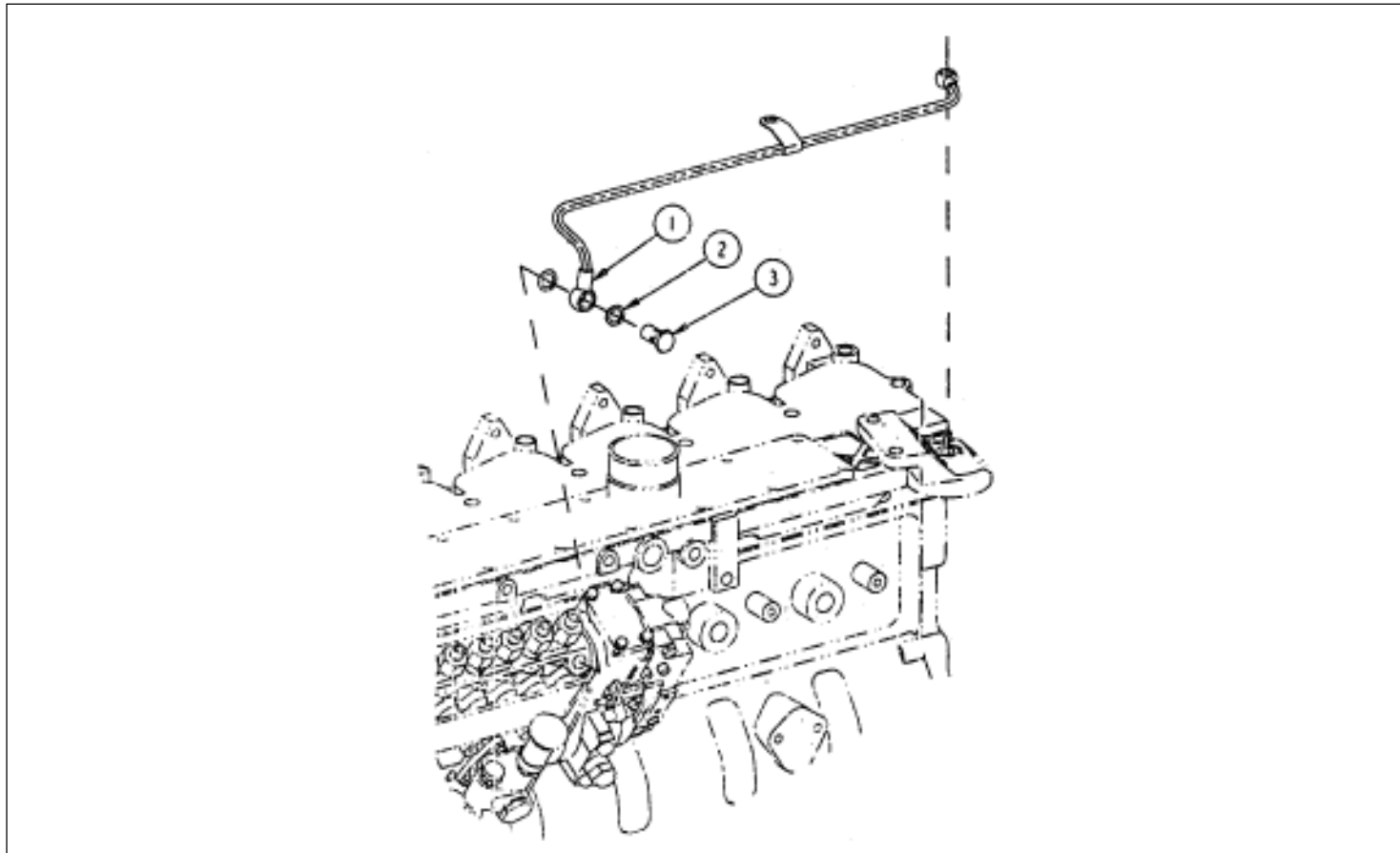


TABLE 07.5	PLUMBING FUEL FILTER	GROUP 07
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		PLUMBING FUEL FILTER		
1	2786 0999 99 47	Tube Fuel Supply	1	
2	2786 0799 99 25	Washer Sealing	2	
3	2786 0799 99 30	Screw, Banjo Connector M 14x1.5x26	1	

TABLE 07.6

ACCESSORIES FUEL

GROUP 07

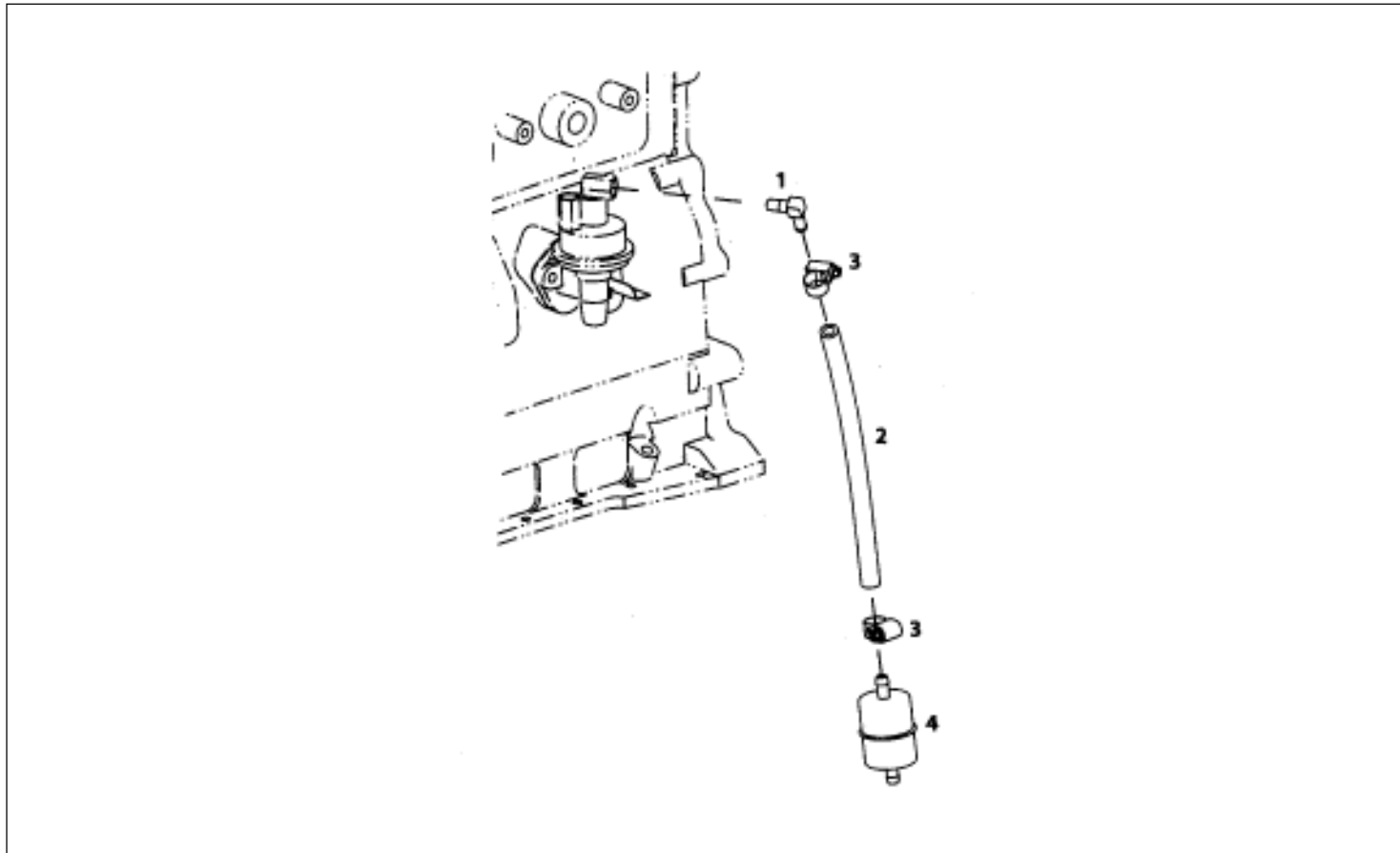


TABLE 07.6
ACCESSORIES FUEL
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ACCESSORIES FUEL		
1	2786 1499 99 35	Coupling, Elbow Hose	1	
2	2786 0999 99 21	Hose, Plain	1	
3	2786 0999 99 22	Clamp, Hose	2	
4	2786 0999 99 51	Strainer, Fuel	1	

TABLE 07.7

PLUMBING, AIR FUEL

GROUP 07

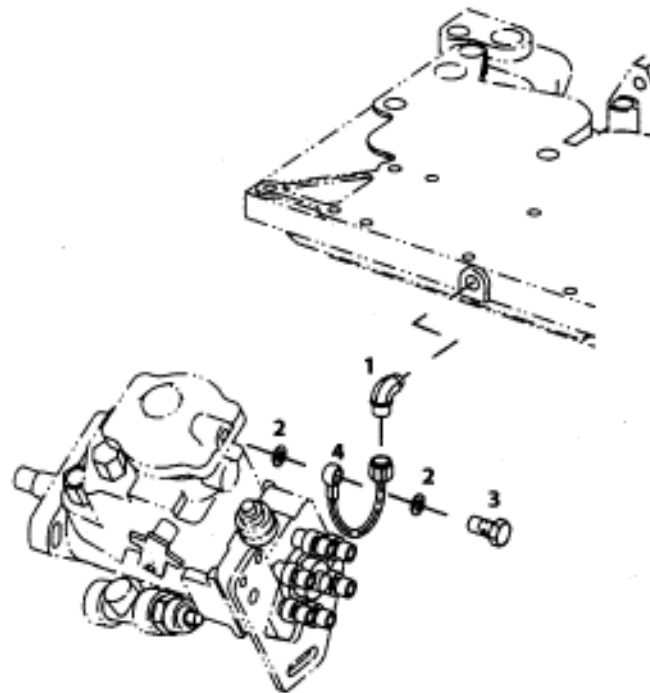


TABLE 07.7
PLUMBING, AIR FUEL
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		PLUMBING, AIR FUEL		
1	2786 0999 99 38	Elbow, Male Adapter	1	
2	2786 0799 99 22	Washer, Sealing (8 mm)	2	
3	2786 0798 99 05	Screw, Banjo Connector (M 8x1.00x17)	1	
4	2786 0999 99 46	Tube, Air Fuel Control	1	

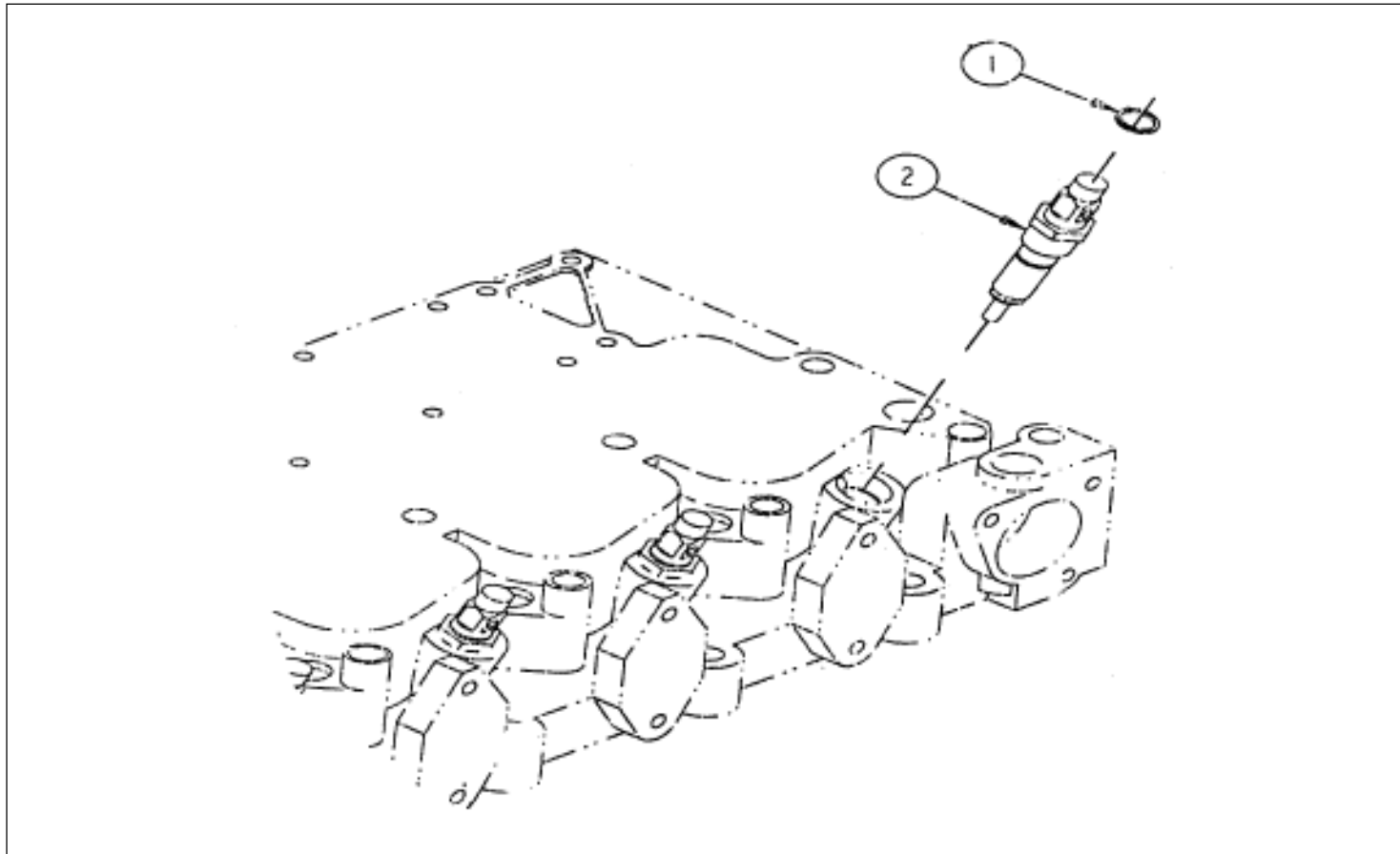


TABLE 07.8
INJECTOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 0799 99 13	INJECTOR Seal Rectangular Ring	6	
2	F002 C8Z 880	Injector Assy.	6	

TABLE 09.1

FUEL FILTER

GROUP 09

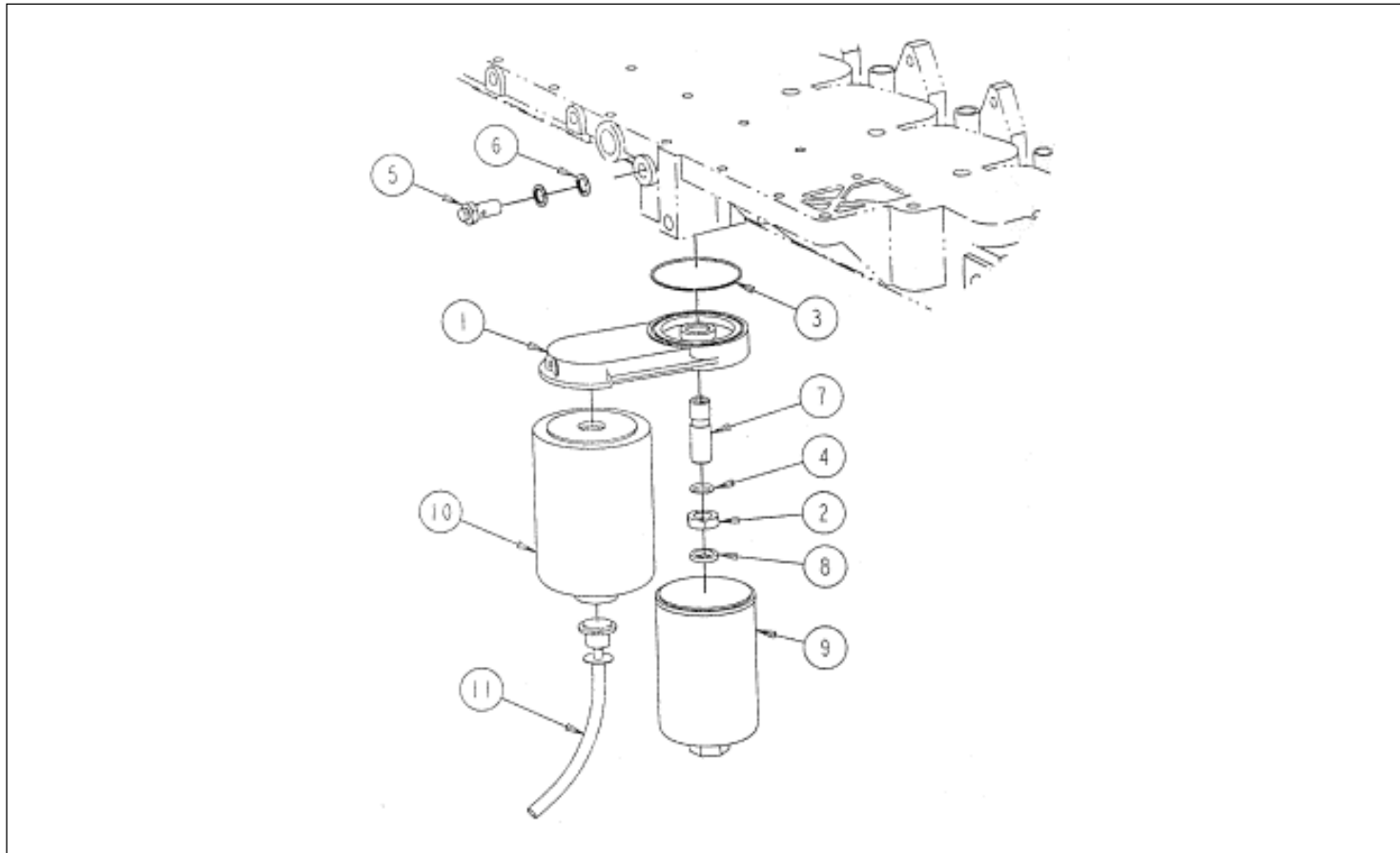


TABLE 09.1
FUEL FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FUEL FILTER		
1	2786 0999 99 04	Head Fuel Filter (Bottom)	1	
2	2786 0999 99 02	Nut Regular Hex. M 6x1.5	1	
3	2786 0799 99 10	Seal 'O' Ring (Big)	1	
4	2786 0799 99 11	Seal 'O' Ring (Small)	1	
5	2786 0999 99 11	Screw M 12x1.5x24 Connector	1	
6	2786 0799 99 24	Washer Sealing (1/2")	2	
7	2786 0999 99 03	Adapter Filter Head	1	
8	2786 1599 99 69	Gasket Rectangular	1	
9	2786 0911 99 04	Filter Fuel	1	
	2786 0798 99 14	Assy. Fuel Water Separator with Valve	1	
10	2786 0798 99 16	Fuel Water Separator w/o Valve	1	
11	2786 0798 99 15	Drain Valve, Water Separator	1	

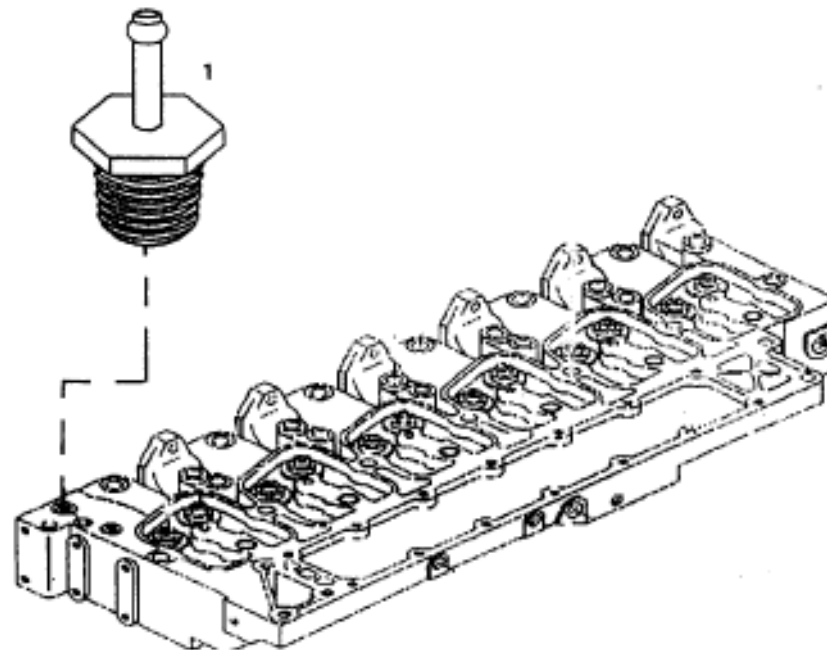


TABLE 09.2
ENGINE VENT PLUMBING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 0199 99 39	ENGINE VENT PLUMBING Tee Hose Connector	1	

TABLE 09.3

AIR FILTER

GROUP 09

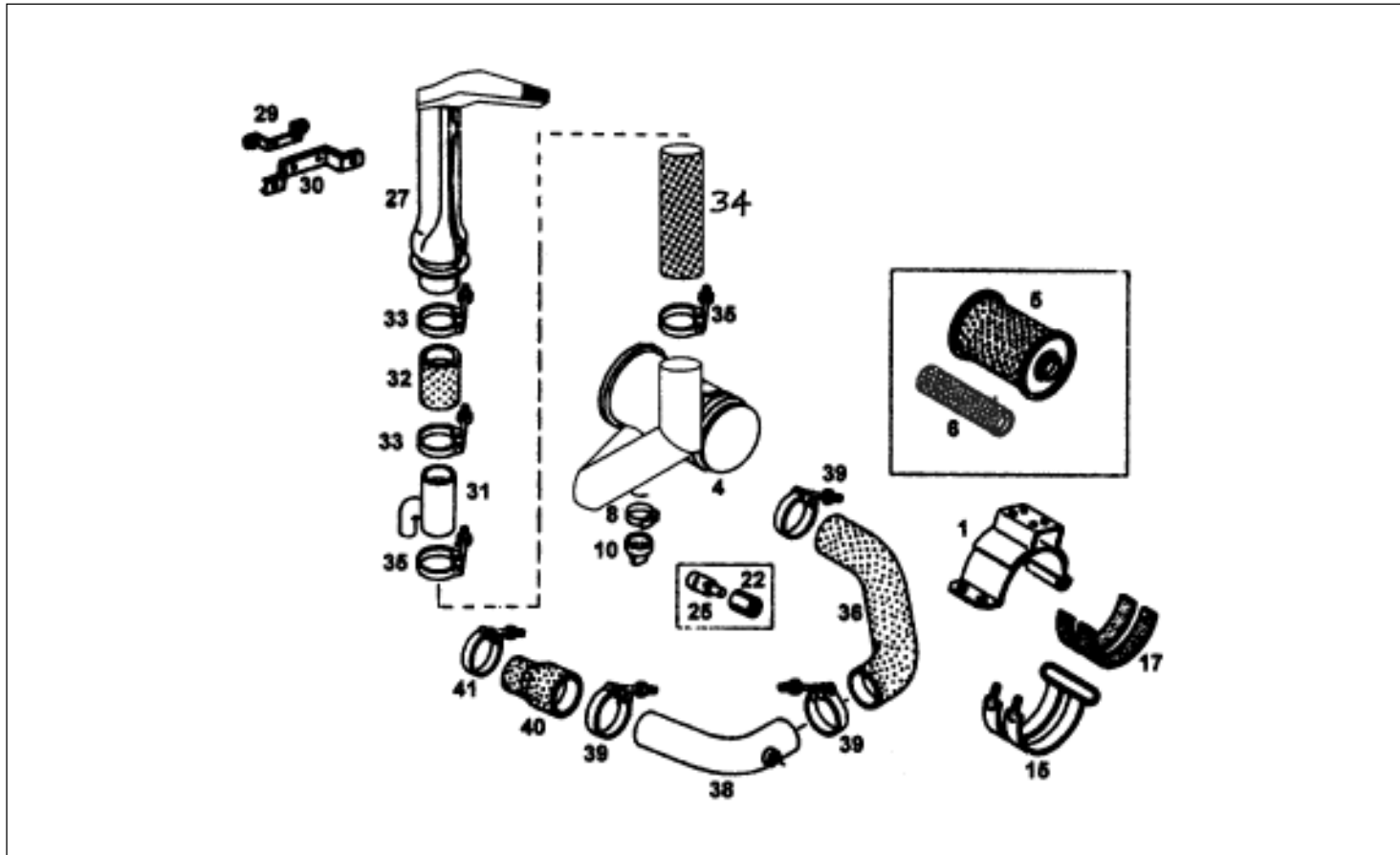


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		AIR FILTER		
1	2786 0913 01 73	Assembly Air Filter Mounting Bracket	1	
4	2786 0913 01 52	Assembly Air Filter	1	
5	2786 0913 99 05	Air Filter Element Primary	1	
6	2786 0913 99 06	Air Filter Element Safety	1	
8		Clamp	1	Not Serviced
10		Dust Valve	1	Not Serviced
15	2786 0913 01 31	Assembly Strap with Shackle	1	
17	2525 0913 99 02	Rubber Strap	2	
22	2786 0913 99 01	Adapter (For Service Indicator)	1	
25	2547 0913 99 18	Assy. Service Indicator	1	
27	2786 0913 03 64	Assy. Air Inlet Duct (Side Entry)	1	
	2786 0913 33 47	Bracket (Snorkel Mounting)	1	
29	2786 0913 02 57	Assy. Clamp Top (On Cab Rear Wall)	1	
30	2786 0913 02 58	Assy. Bracket Bottom (For Duct Mtg on Cab)	1	
31	2786 0913 02 13	Assy. Pre-Cleaner	1	
32	2786 0913 58 07	Rubber Hose (From Duct to Pre Cleaner)	1	
33	1428 059823 3	Hose Clamp TB-144	2	

TABLE 09.3

AIR FILTER

GROUP 09

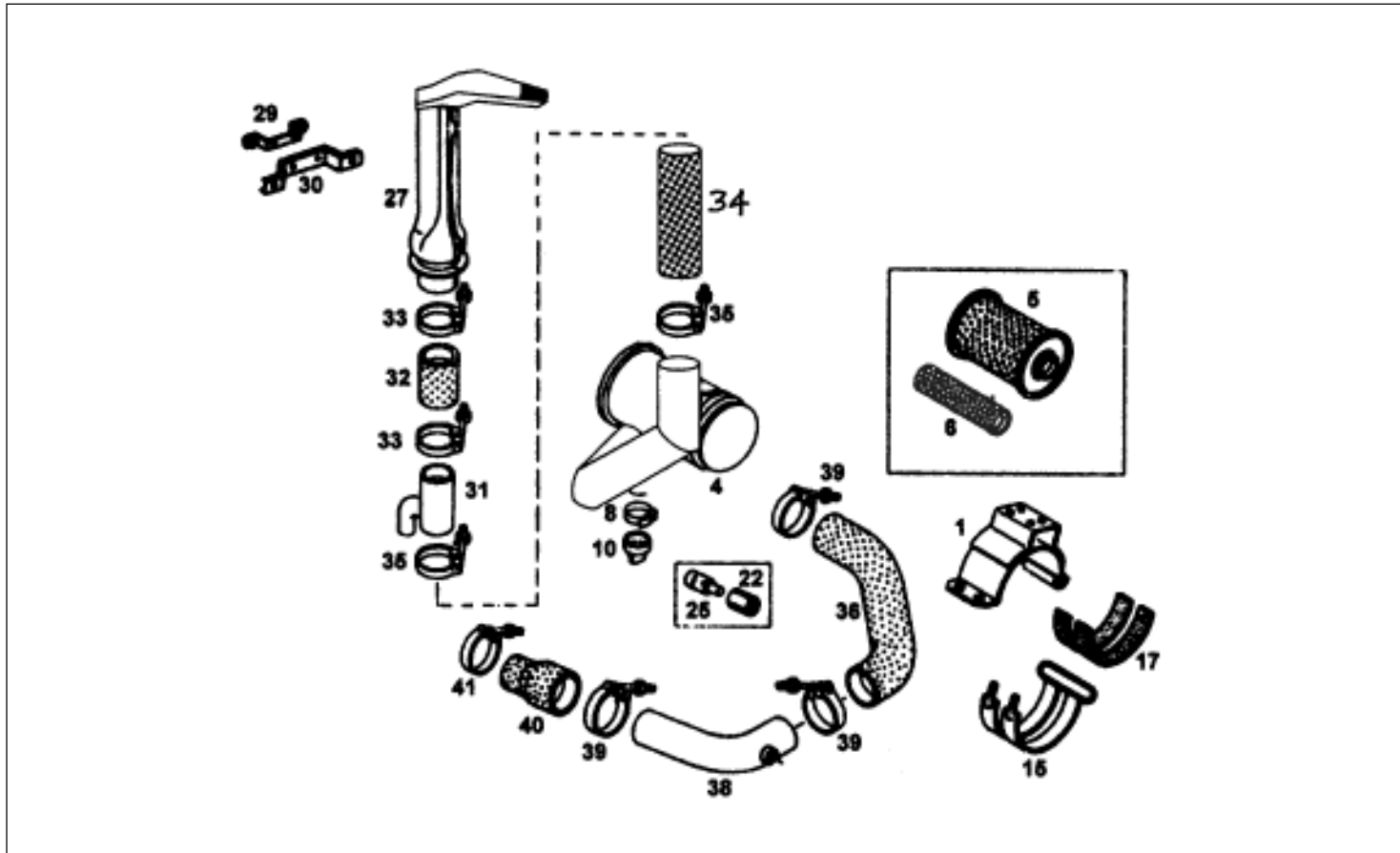


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
34	2786 0913 58 41	Hose (Air Inlet Duct to Air Filter)	1	
35	1428 059823 3	Hose Clamp TB-144	2	
36	2786 0913 58 57	Hose -Flexible	1	
38	2786 0913 03 23	Assy. Air Intake Pipe	1	
39	1428 059822 5	Hose Clamp TB-146	3	
	2786 0913 01 24	Assy. Bracket (Air Intake Clamping)	1	
	2786 0913 03 24	Assy. Clamp	1	
40	2786 0913 58 12	Rubber Hose (Reducer)	1	
41	1428 059820 9	Hose Clamp TB 112	1	

TABLE 13.1

AIR COMPRESSOR

GROUP 13

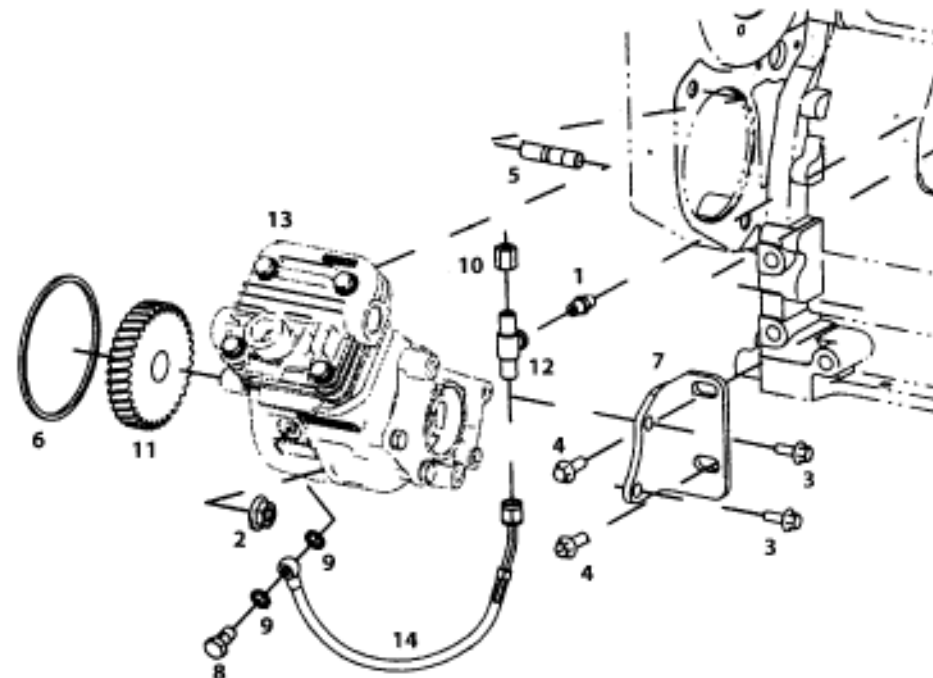


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		AIR COMPRESSOR		
1	2786 2299 99 06	Nipple, Plain Hexagon	1	
2	2786 1399 65 01	Nut, Hex. Flange M 12x1.75	2	
3	2786 1399 80 01	Screw, Hex. Flange M 8x1.25x20	2	
4	2786 1399 80 02	Screw, Hex. Flange M 8x1.25x25	2	
5	2786 1399 88 01	Stud M 12x1.75x50	2	
6	2786 1399 77 01	Seal, Rectangular	1	
7	2786 1399 99 07	Brace, Air compressor	1	
8	2786 1399 80 03	Screw, Banjo Connector M 10x1.00x19	1	
9	2786 1399 91 01	Washer, Sealing	2	
10	2786 1899 99 40	Cap, Tube	1	
11	2786 1399 54 01	Gear, Accessory Drive	1	
12	2786 0799 99 29	Tee, Female Branch	1	
13	2786 1399 99 14	Air Compressor (Side Port)	1	
14	2786 2199 99 07	Hose, Flexible	1	

TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR

GROUP 13

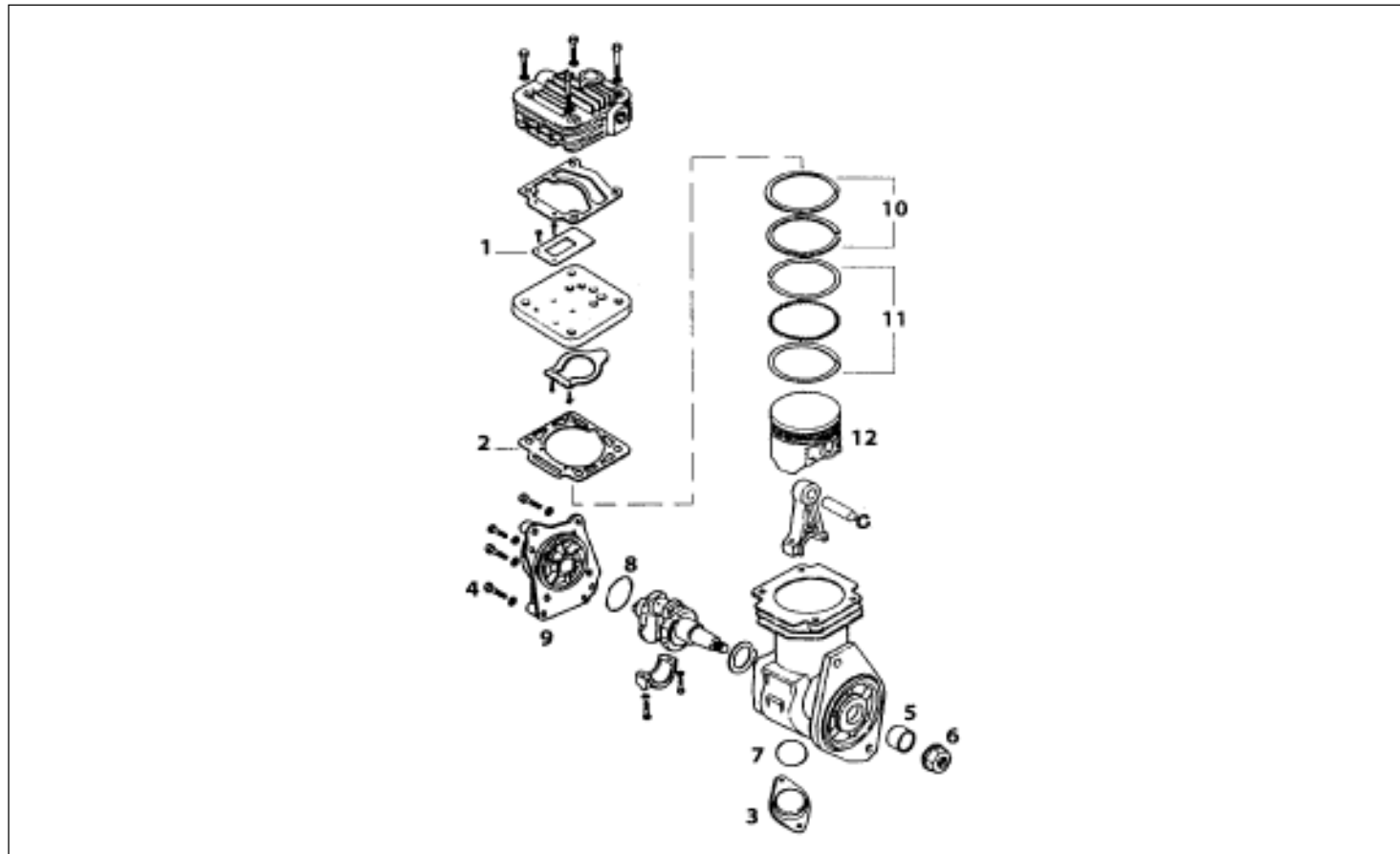


TABLE 13.2
REPAIR KIT FOR AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REPAIR KIT FOR AIR COMPRESSOR		
	2786 1399 99 16	Gasket Kit Cylinder Head Consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
	2786 1399 99 17	Minor Repair Kit Air Compressor Consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
3		Cover Sump	1	
4		Set Screw	4	
	2786 1399 99 18	Major Repair Kit Air Compressor Consists of :	1	
1		Delivery Reed	1	
2		Delivery Joint	1	
3		Cover Sump	1	
4		Set Screw	4	
5		Wrapped Bush	1	
6		Nut Crankshaft	1	
7		'O' Ring	1	
8		Sealing Ring	1	

TABLE 13.2

REPAIR KIT FOR AIR COMPRESSOR

GROUP 13

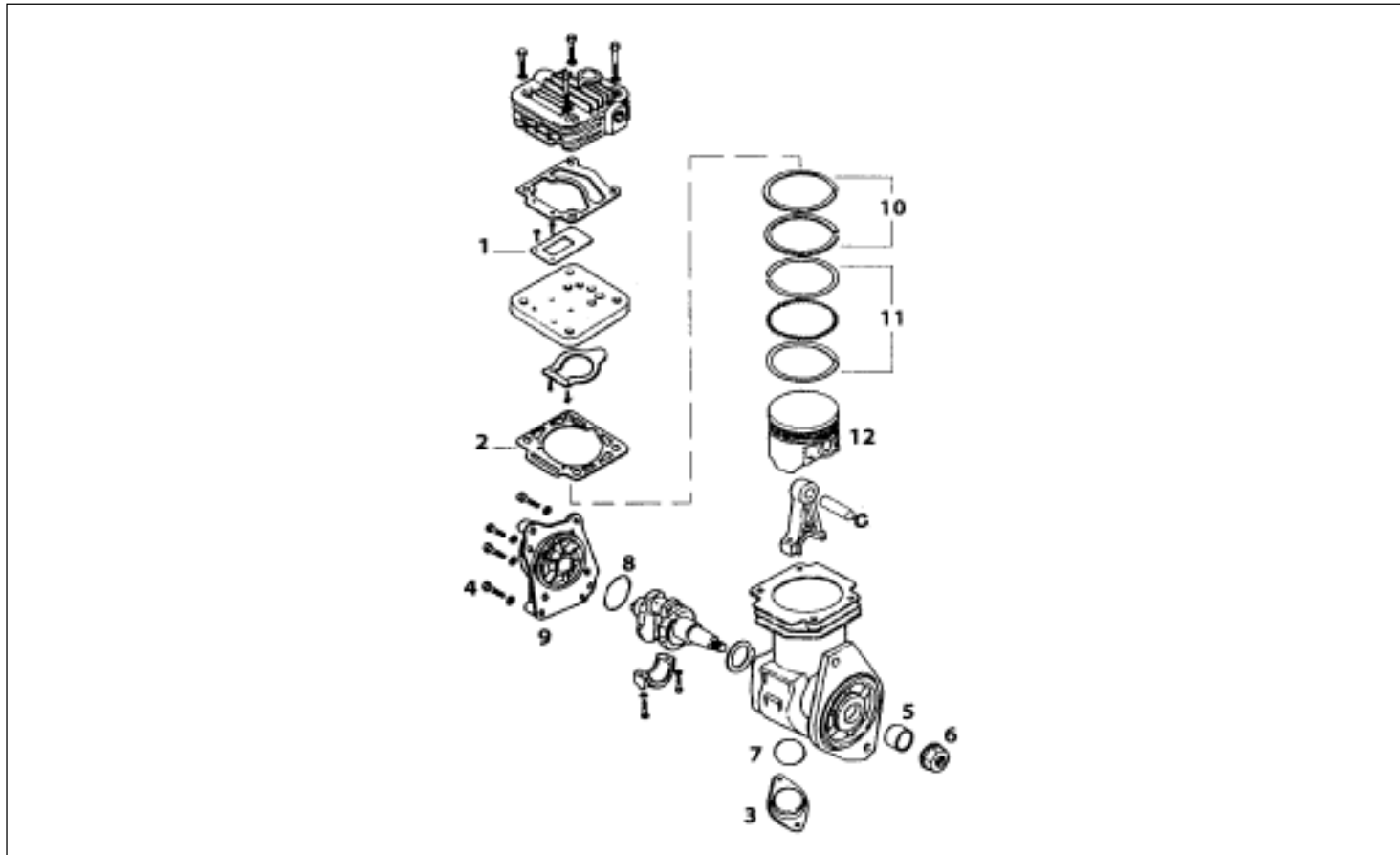


TABLE 13.2
REPAIR KIT FOR AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
9	2786 1399 99 19	End Cover	1	
		Repair Kit Piston Assy. Consists of :	1	
10		Compression Ring	2	
11		Oil Control Ring	1	
12		Piston	1	
	2786 1399 99 20	Repair Kit Piston Ring Consists of :	1	
10		Compression Ring	2	
11		Oil Control Ring	1	

TABLE 14.1

EXHAUST MANIFOLD & MOUNTING TURBOCHARGER

GROUP 14

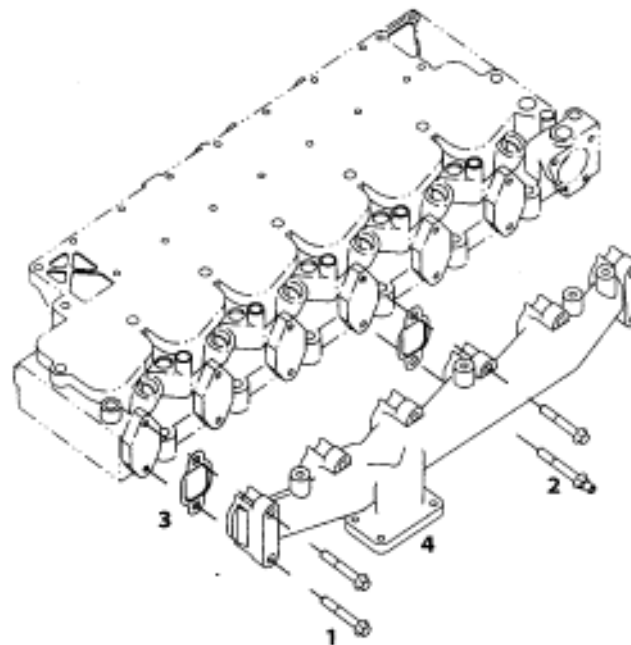


TABLE 14.1	EXHAUST MANIFOLD & MOUNTING TURBOCHARGER	GROUP 14
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		EXHAUST MANIFOLD & MOUNTING TURBOCHARGER		
1	2786 2099 99 04	Screw Hex. Flange Head Cap	11	
2	2786 1499 99 18	Screw Hex. Flange Head Cap	1	
3	2786 1499 99 15	Gasket, Exhaust Manifold	6	
4	2786 1499 99 17	Manifold, Exhaust	1	

TABLE 14.2

TURBOCHARGER

GROUP 14

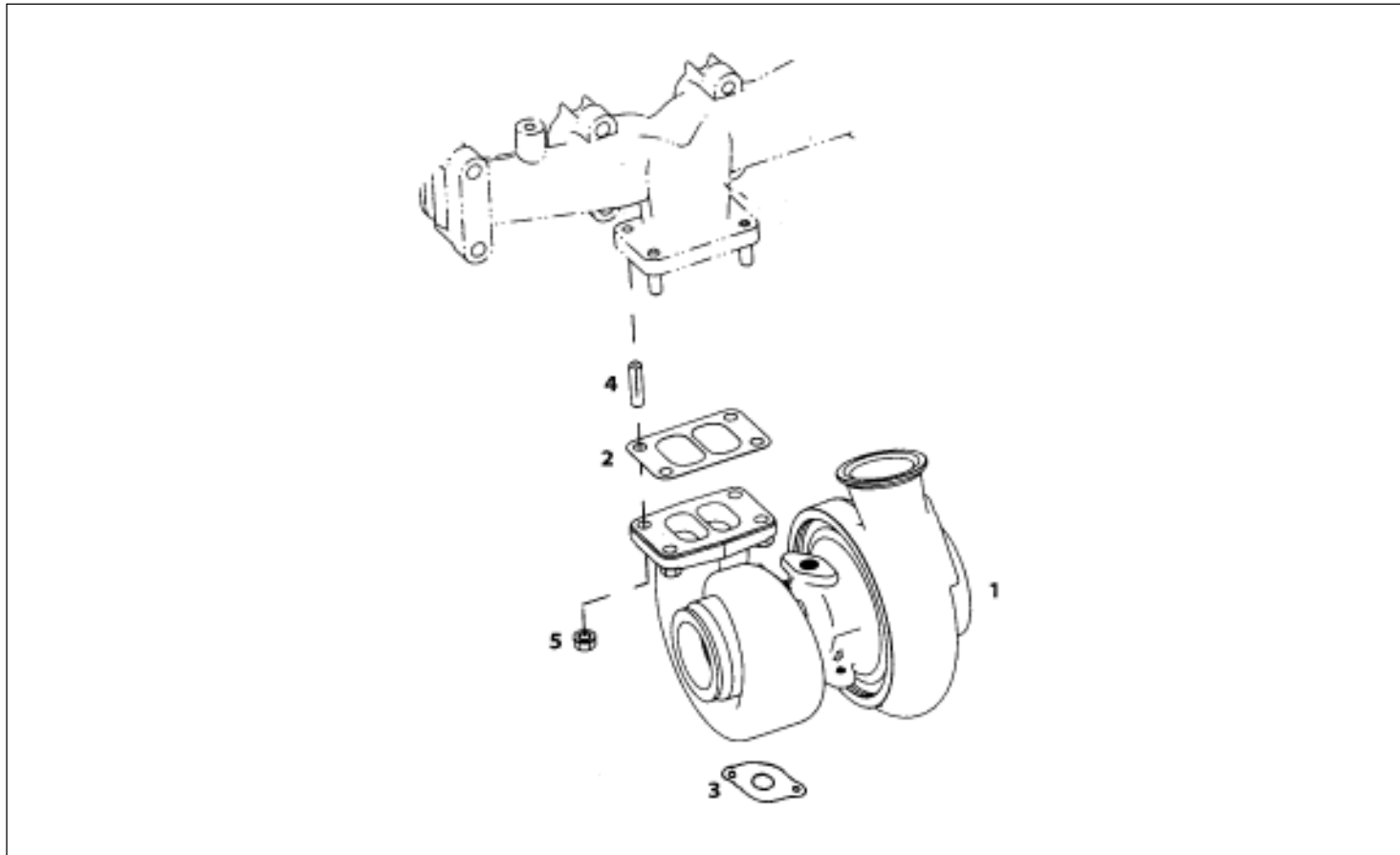


TABLE 14.2
TURBOCHARGER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		TURBOCHARGER		
1	2786 1499 99 58	Turbocharger	1	
2	2786 1499 99 02	Gasket Turbocharger	1	
3	2786 1499 99 03	Gasket Oil Drain	1	
4	2786 1499 99 04	Stud	4	
5	2786 1499 99 05	Nut Hex. Flange	4	

TABLE 14.3

TURBOCHARGER PLUMBING

GROUP 14

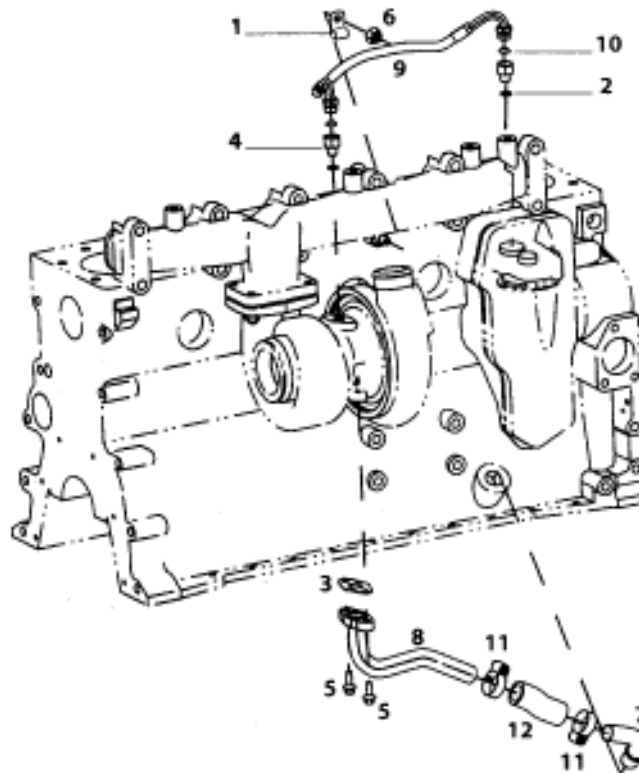


TABLE 14.3
TURBOCHARGER PLUMBING
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		TURBOCHARGER PLUMBING		
1	2786 0199 98 03	Clamp,Tube	1	
2	2786 1499 99 20	Seal, 'O' Ring	2	
3	2786 1499 99 03	Gasket, Oil Drain	1	
4	2786 1599 99 07	Connector, Female	2	
5	2786 1399 80 01	Screw, Hex. Flange M 8x1.25x20	2	
6	2786 0799 99 07	Nut, Hex. Flange M 10x1.50	1	
7	2786 1899 99 50	Tube, Turbo Oil Drain	1	
8	2786 1899 99 66	Connection, Turbo Oil Drain	1	
9	2786 1499 99 23	Hose, Flexible	1	
10	2786 1499 99 26	Washer, Sealing (7.2 mm Thk.)	2	
11	2786 0799 99 67	Clamp, Hose	2	
12	2786 0199 99 46	Hose, Plain	1	

TABLE 14.4

CONNECTION AIR INTAKE

GROUP 14

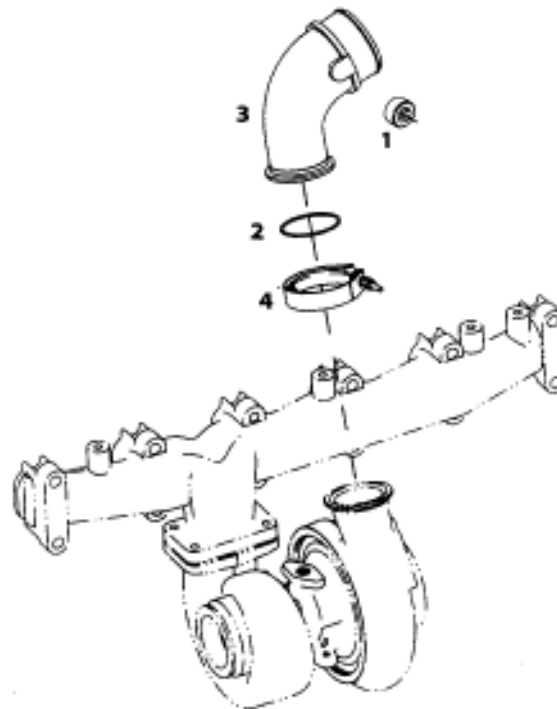


TABLE 14.4	CONNECTION AIR INTAKE	GROUP 14
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CONNECTION AIR INTAKE		
1	2786 0799 99 90	Plug Pipe	1	
2	2786 0599 99 42	Seal, O Ring	1	
3	2786 0199 99 57	Pipe, Air Transfer	1	
4	2786 1499 99 42	Clamp, V Band	1	

TABLE 14.5

AIR INTAKE CONNECTION

GROUP 14

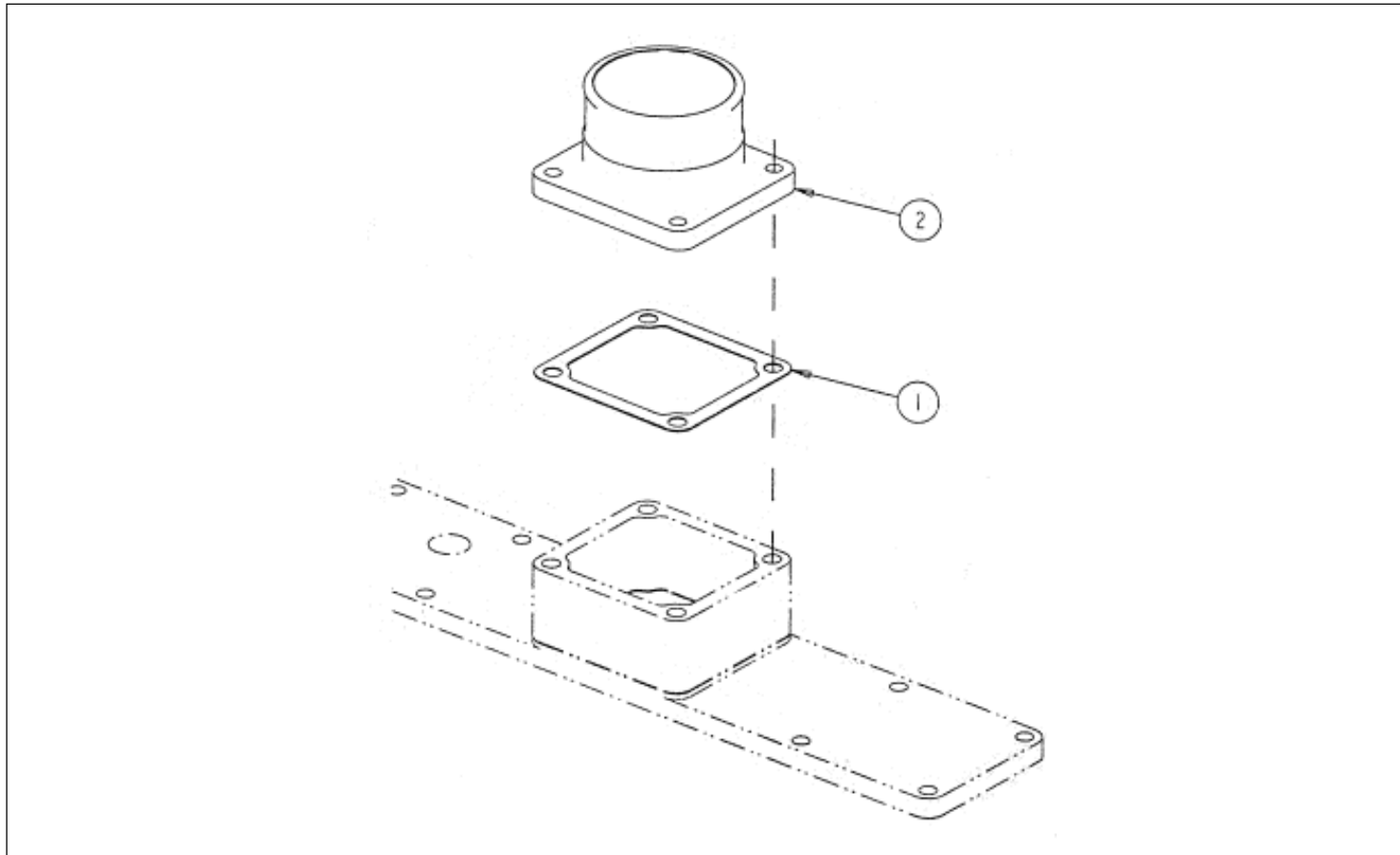


TABLE 14.5	AIR INTAKE CONNECTION	GROUP 14
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 2099 99 41	AIR INTAKE CONNECTION Gasket Connection	1	
2	2786 0199 98 04	Connection Air Intake	1	

TABLE 14.6

CONNECTION EXHAUST OUTLET

GROUP 14

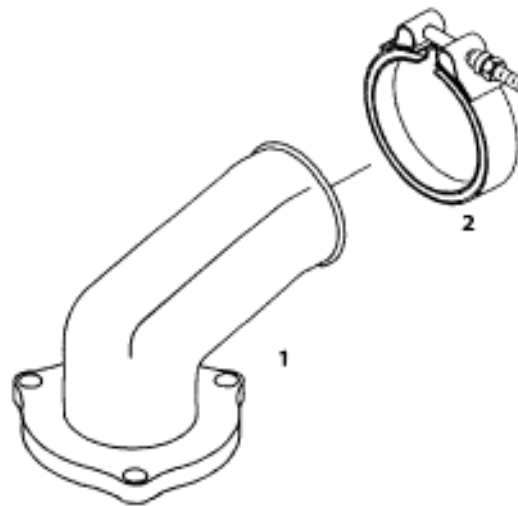


TABLE 14.6
CONNECTION EXHAUST OUTLET
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 1499 99 28	CONNECTION EXHAUST OUTLET Connection, Exhaust Outlet	1	
2	2786 1499 99 31	Clamp, V Band	1	

TABLE 14.7

INTERCOOLER

GROUP 14

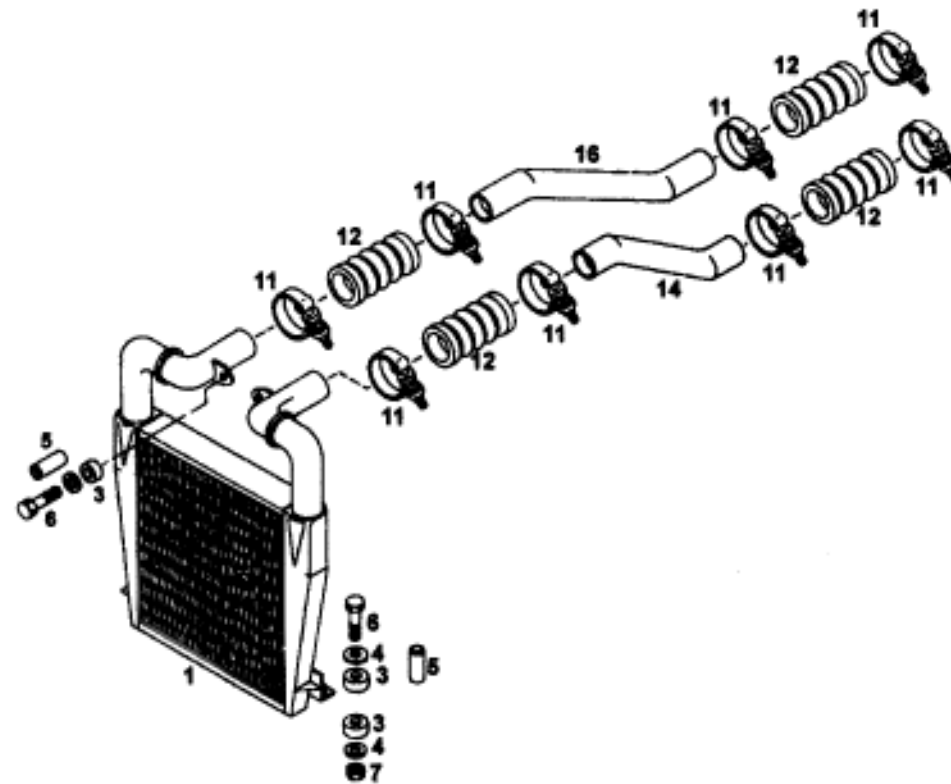


TABLE 14.7
INTERCOOLER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		INTERCOOLER		
1	2786 1460 99 34	Intercooler	1	
3	2786 5000 63 02	Rubber Buffer	8	
4	2786 1460 92 01	Washer	4	
5	2786 5040 69 03	Spacer Tube	4	
6	1106 389602 2	Hex Bolt M 10X55	4	
	1246 050105 7	Bright Washer 10.5	4	
	1252 069805 0	Spring Washer B10	4	
7	1205 159807 3	Hex. Nut M 10	4	
		INTERCOOLER CONNECTION		
11	1428 059927 2	Hose Clamp SLTB - 72	8	
12	2786 1460 58 02	Hose Hump	4	
14	2786 1460 38 40	Cast Pipe (IC To Intake Manifold)	1	
16	2786 1460 38 41	Cast Pipe (TC to IC)	1	

TABLE 15.1

STARTER MOTOR

GROUP 15

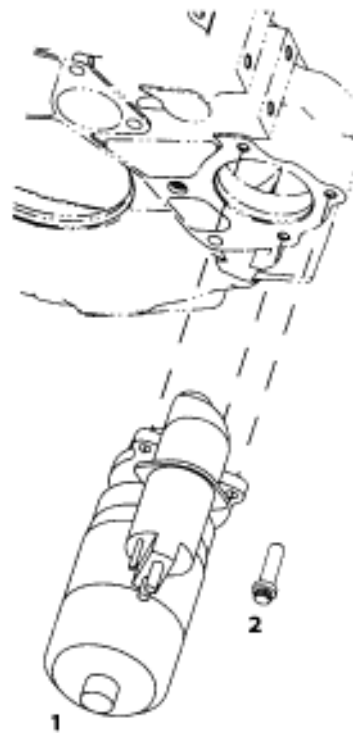


TABLE 15.1
STARTER MOTOR
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 1599 99 70	STARTER MOTOR Starter Motor 24 Volts	1	
2	2786 0599 99 36	Screw Twelve Point Cap M 10x1.5x35	3	

TABLE 15.2

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

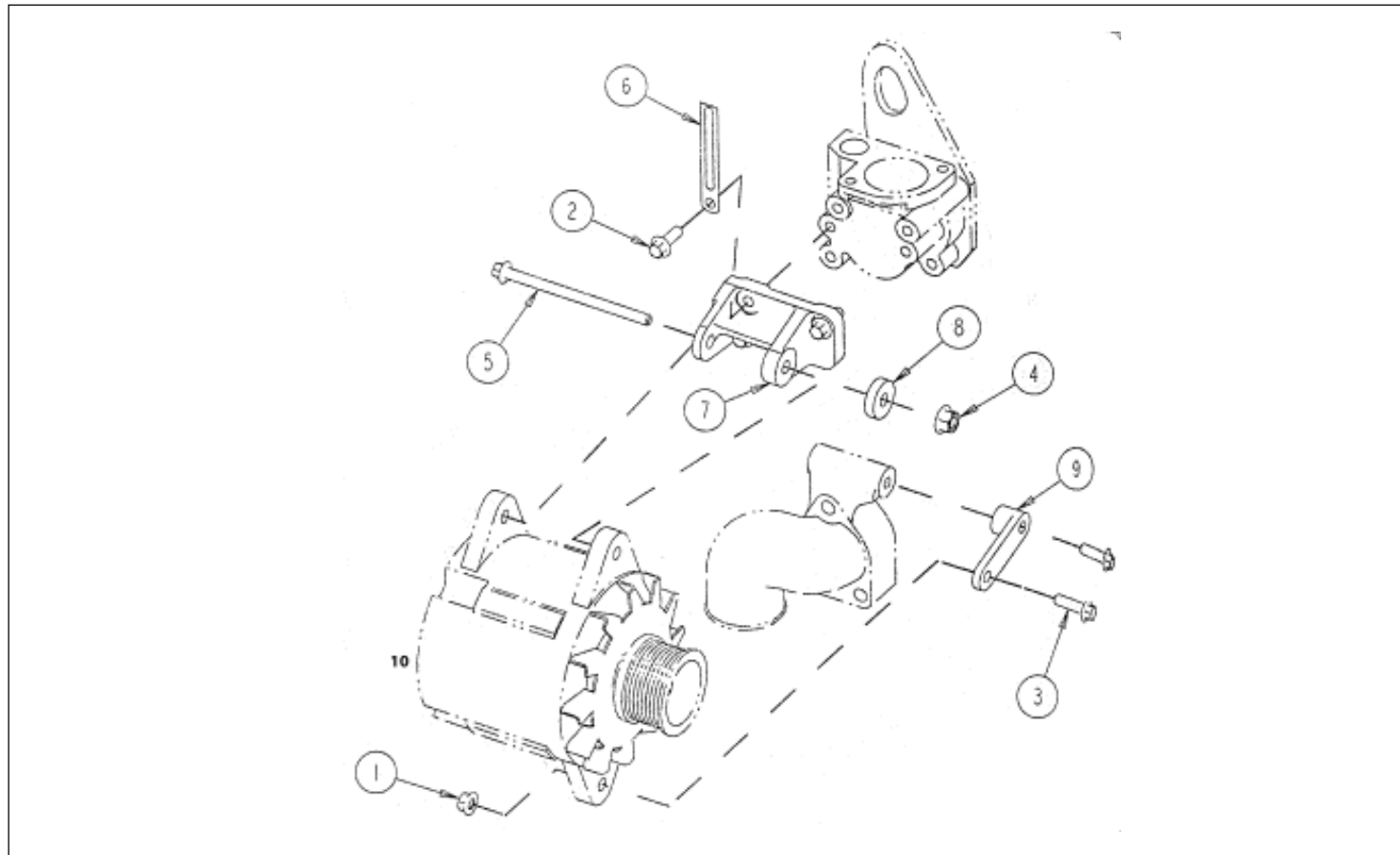


TABLE 15.2
ALTERNATOR & ALTERNATOR LOCATION
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
10	2786 1599 99 71	ALTERNATOR & ALTERNATOR LOCATION Alternator 24 Volts	1	
		ALTERNATOR LOCATION		
1	2786 0599 99 41	Nut Hexagon Flange M 8x1.25	1	
2	2786 1399 80 02	Screw, Hex Flange M 8x1.25x25	3	
3	2786 1899 99 13	Screw, Hex Flange M 8x1.25x30	2	
4	2786 0799 99 07	Nut, Hexagon Flange M 10x1.5	1	
5	2786 1599 99 37	Screw, Hex Flange M 10x1.50x125	1	
6	2786 0599 99 56	Clamp	1	
7	2786 1599 99 34	Support, Alternator	1	
8	2786 1599 99 35	Spacer	1	
9	2786 1599 99 72	Brace, Alternator	1	

TABLE 15.3

ALTERNATOR MOUNTING

GROUP 15

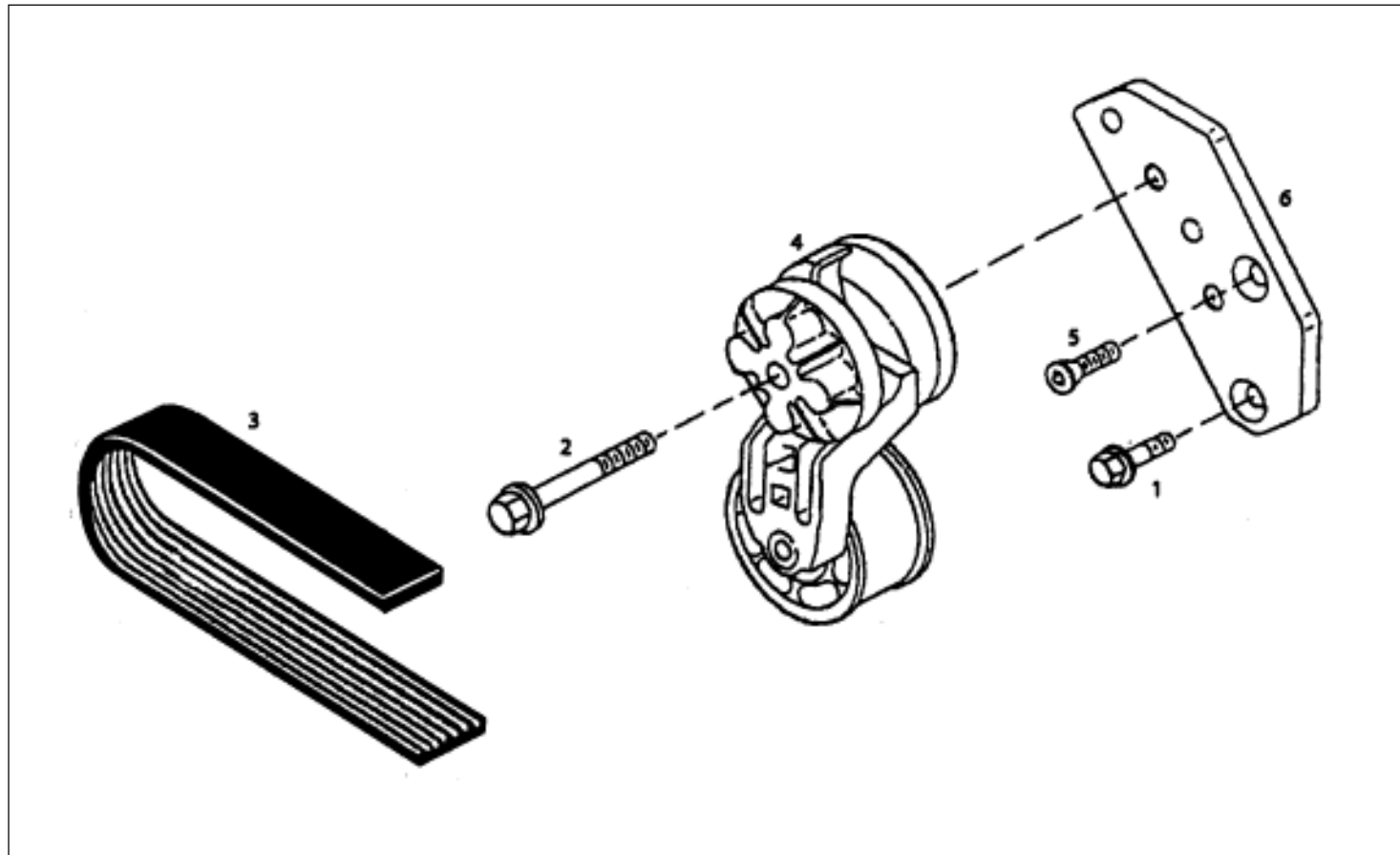


TABLE 15.3
ALTERNATOR MOUNTING
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ALTERNATOR MOUNTING		
1	2786 1399 80 02	Screw Hex. Flange Head Cap M 8x1.25x25	1	
2	2786 1599 80 02	Screw Flat Hd. Cap M10x1.5x72.5	1	
3	2786 1599 63 02	Belt V. Ribbed	1	
4	2786 2099 99 23	Tensioner Belt	1	
5	2786 1599 80 03	Screw Flat Head M 8x1.25x25	1	
6	2786 1599 33 03	Bracket Belt Tensioner	1	

TABLE 18.1

LUBRICATING OIL COOLER/OIL FILTER

GROUP 18

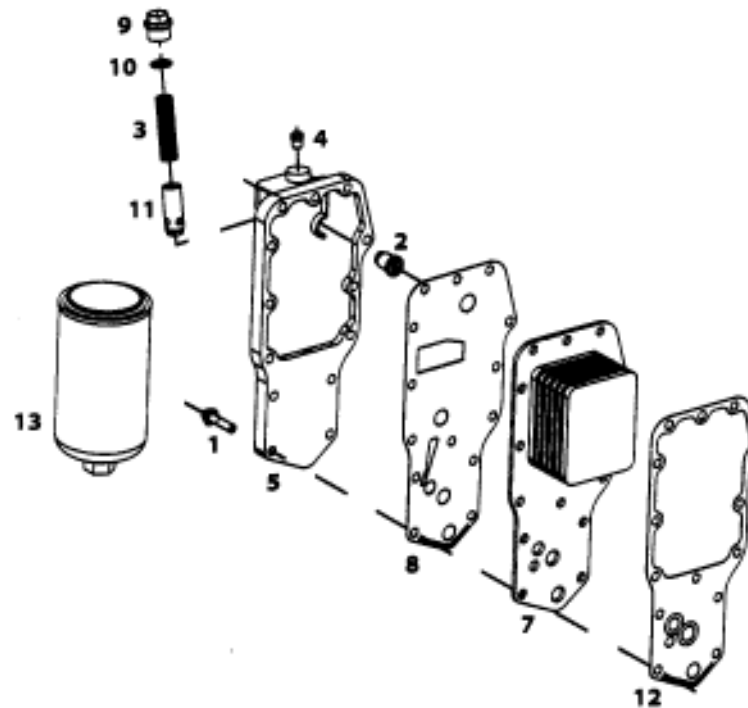


TABLE 18.1
LUBRICATING OIL COOLER/OIL FILTER
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		LUBRICATING OIL COOLER / OIL FILTER		
1	2786 0799 99 06	Screw Hex. Head Cap M 8x1.25x35	14	
2	2786 1899 99 49	Valve Bypass	1	
3	2786 1899 99 02	Spring Compression	1	
4	2786 0199 99 13	Plug Pipe	1	
5	2786 1899 99 03	Head Lub. Oil Filter with Adapter	1	
7	2786 1899 99 05	Core Cooler	1	
8	2786 1899 99 06	Gasket Filter Head	1	
9	2786 1899 99 07	Plug Threaded	1	
10	2786 1899 99 08	Seal 'O' Ring	1	
11	2786 1899 99 09	Plunger Pressure Regulator	1	
12	2786 1899 99 10	Gasket Lub. Cooler	1	
13	2786 1813 99 02	Cartridge Lub. Oil Filter	1	

TABLE 18.2

OIL PUMP

GROUP 18

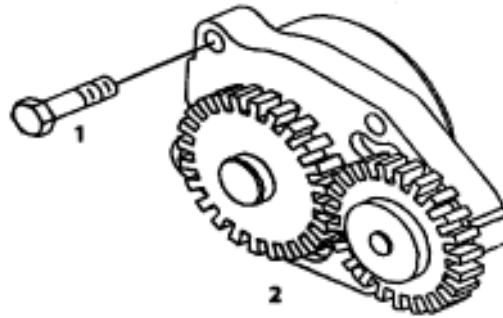


TABLE 18.2
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2786 1899 99 13	OIL PUMP Screw Hex. Head Cap M 8x1.25x30	4	
2	2786 1899 99 33	Pump Lubricating Oil	1	

TABLE 20.1

THERMOSTAT

GROUP 20

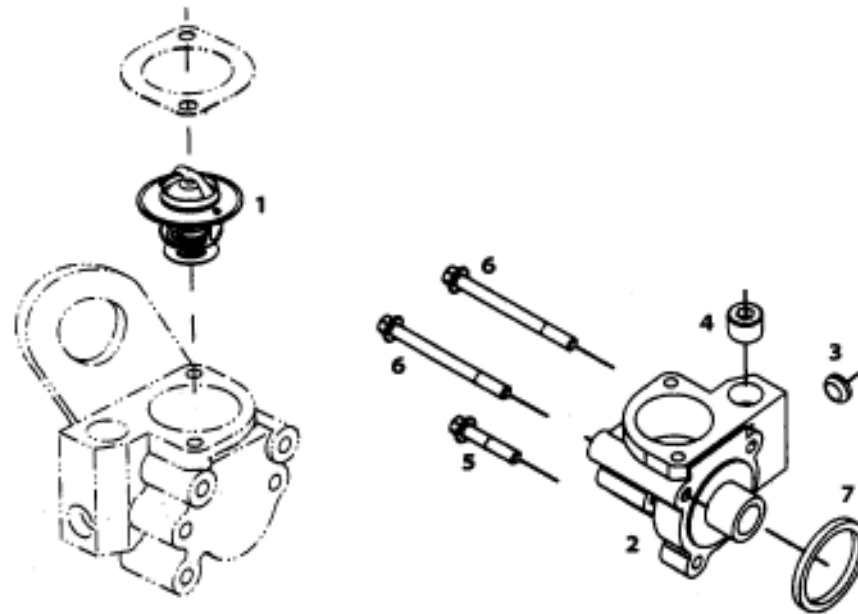


TABLE 20.1
THERMOSTAT
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		THERMOSTAT		
1	2786 2099 99 25	Thermostat	1	
2	2786 2099 99 08	Housing Thermostat	1	
3	2786 0199 99 07	Plug Expansion	1	
4	2786 0199 99 45	Plug Pipe	1	
5	2786 2099 99 01	Screw Hex. Flange Head Cap M 8x1.25x40	1	
6	2786 2099 99 09	Screw Hex. Flange Head Cap M 8x1.25x90	2	
7	2786 2099 99 10	Seal Rectangular Ring	1	

TABLE 20.2

WATER PUMP

GROUP 20

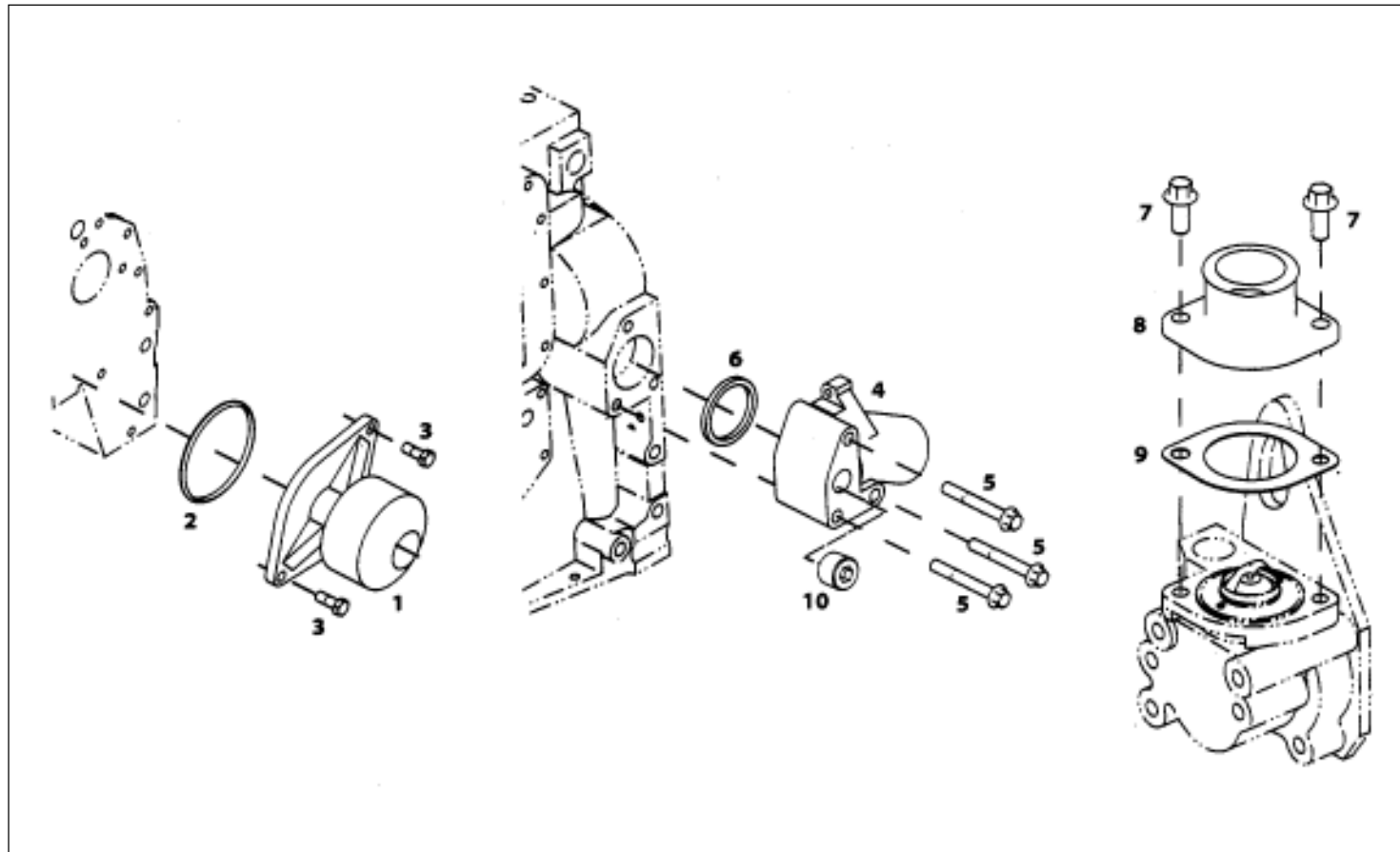


TABLE 20.2
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		WATER PUMP		
1	2786 2099 99 59	Pump Water	1	
2	2786 0799 99 79	Seal Rectangular Ring	1	
3	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2	
		WATER INLET CONNECTION		
4	2786 2099 99 19	Connection Water Inlet	1	
5	2786 2099 99 20	Screw Hex. Flange Head Cap M 10x1.5x75	3	
6	2786 2099 99 10	Seal Rectangular Ring	1	
		WATER OUTLET CONNECTION		
7	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	2	
8	2786 2099 99 21	Connection Water Outlet	1	
9	2786 2099 99 22	Gasket Connection	1	
	2786 0199 99 45	Plug Pipe	2	
		REPAIR KIT		
	2786 2099 01 03	Repair Kit Water Pump Consisting of :	1	
		Seal Kit	1	
		Impeller	1	

TABLE 20.3

FAN AND FAN DRIVE

GROUP 20

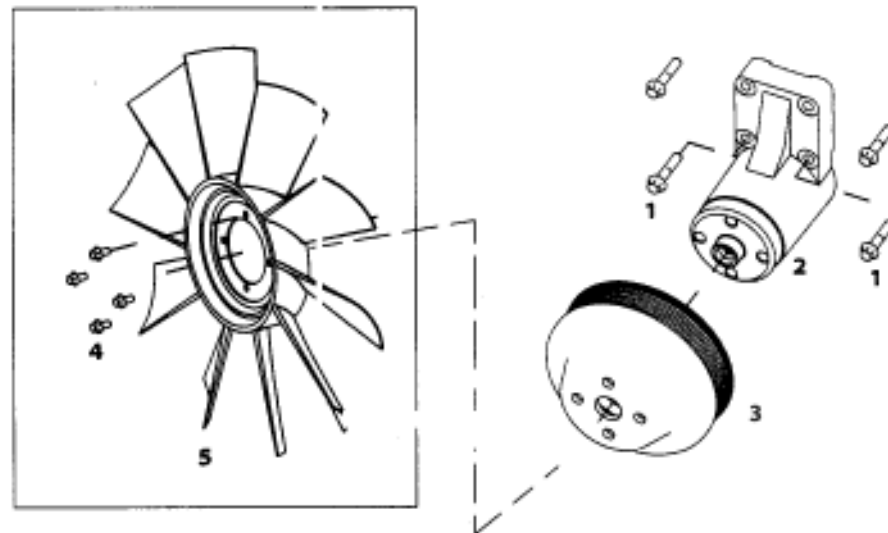


TABLE 20.3
FAN AND FAN DRIVE
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FAN AND FAN DRIVE		
1	2786 2099 99 01	Screw H.F.H.C. M8x1.25x40	4	
2	2786 2099 99 02	Support Fan	1	
3	2786 2099 99 67	Pulley Fan	1	
4	2786 0799 99 12	Screw H.F.H.C. M10x1.5x20	4	
5	2786 2099 99 55	Fan (Viscous)	1	
	2786 2099 99 31	Spacer Fan (30 mm Thick)	1	

TABLE 20.4

CLUTCH VISCOUS FAN

GROUP 20

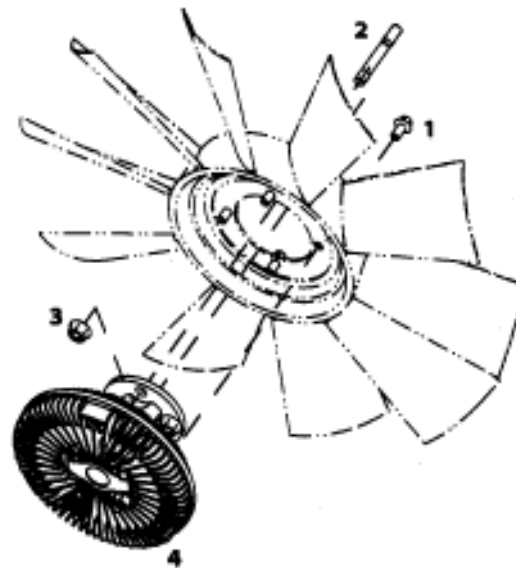


TABLE 20.4
CLUTCH VISCOUS FAN
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CLUTCH VISCOUS FAN		
1	2786 0599 99 05	Screw, Hex. Flange Head Cap M8x1.25x16	4	
2	2786 0799 99 03	Stud M 10 x 1.25 x 67	4	
3	2786 0799 99 07	Nut, Hex Flange M 10 x 1.5	4	
4	2786 2099 99 37	Clutch,Viscous Fan	1	

TABLE 22.1

ENGINE LIFTING

GROUP 22

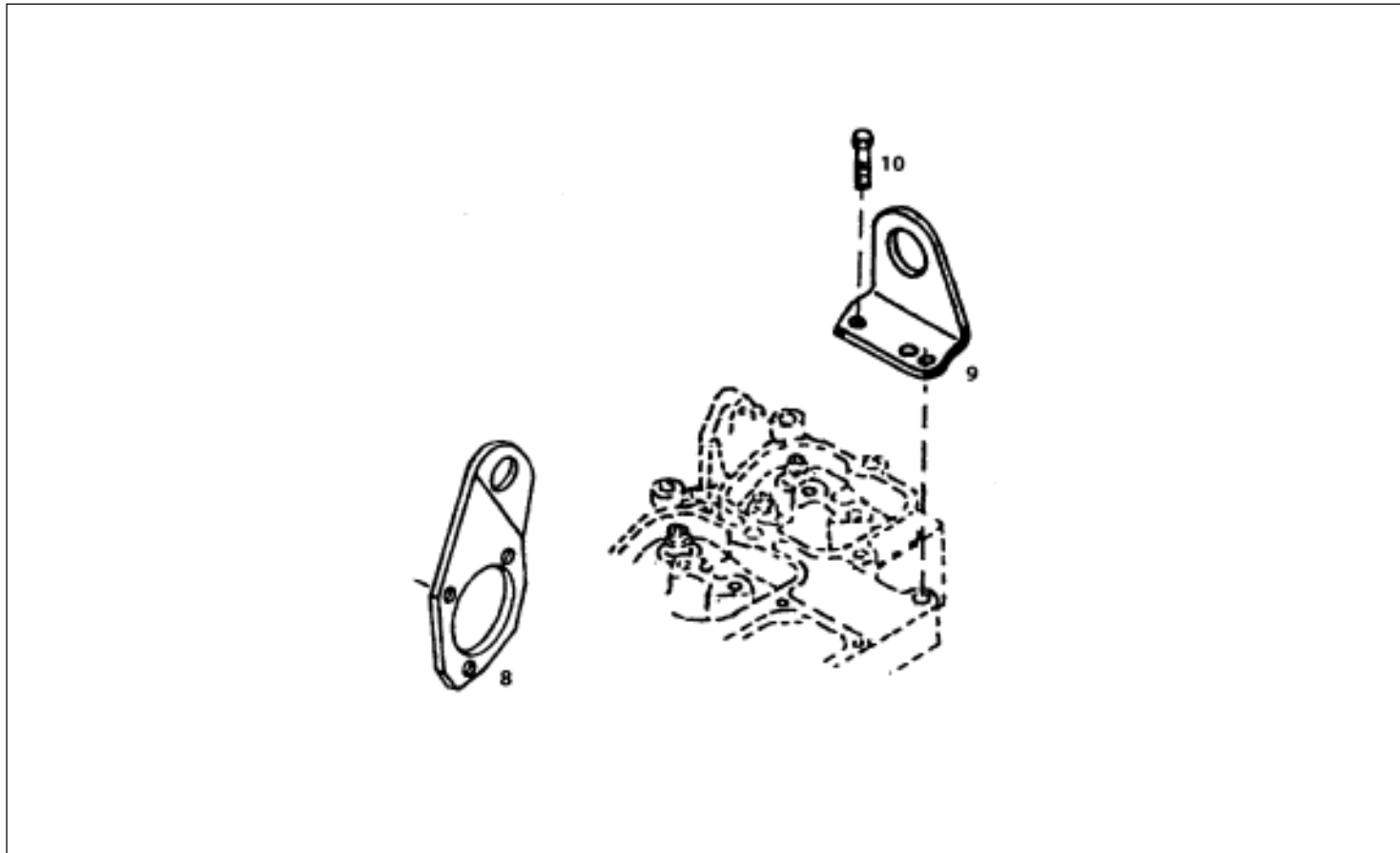


TABLE 22.1
ENGINE LIFTING
GROUP 22

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ENGINE LIFTING		
8	2786 2099 99 11	Bracket Lifting Front	1	
9	2786 2099 99 12	Bracket Lifting Engine Rear	1	
10	2786 2099 99 13	Screw Hex. Flange M 12x1.75x30	2	

TABLE 24.1

ENGINE MOUNTING

GROUP 24

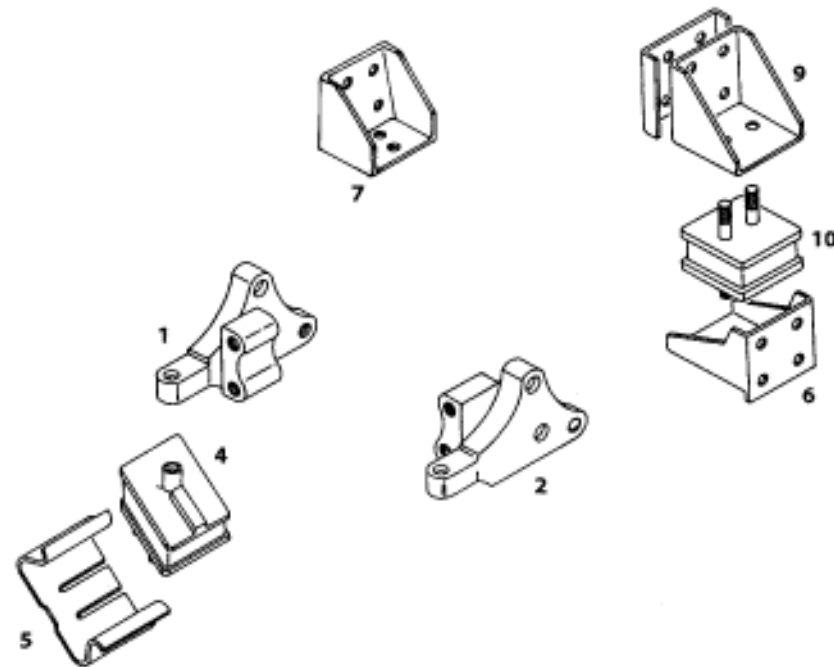


TABLE 24.1
ENGINE MOUNTING
GROUP 24

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ENGINE MOUNTING		
1	2768 2410 51 01	Engine Mounting Arm RH (Front)	1	
2	2768 2410 51 02	Engine Mounting Arm LH (Front)	1	
4	2576 2410 01 01	Rubber Support Front	2	
5	352 242 05 09	Torque Support	2	
	2576 2410 92 01	Washer (Eng.Mtg.Arm Front to Rubber Support Front)	2	
6	2768 2420 01 03	Assy. Bracket(Eng. Mtg.-Rear Bottom) LH	1	
7	2768 2420 01 04	Assy. Bracket(Eng. Mtg.-Rear Bottom) RH	1	
9	2768 2420 01 06	Assy.Bracket (Engine Mounting Rear Pad)	2	
10	2576 2420 01 18	Assy. Rubber Support Rear	2	

TABLE 25.1

CLUTCH

GROUP 25

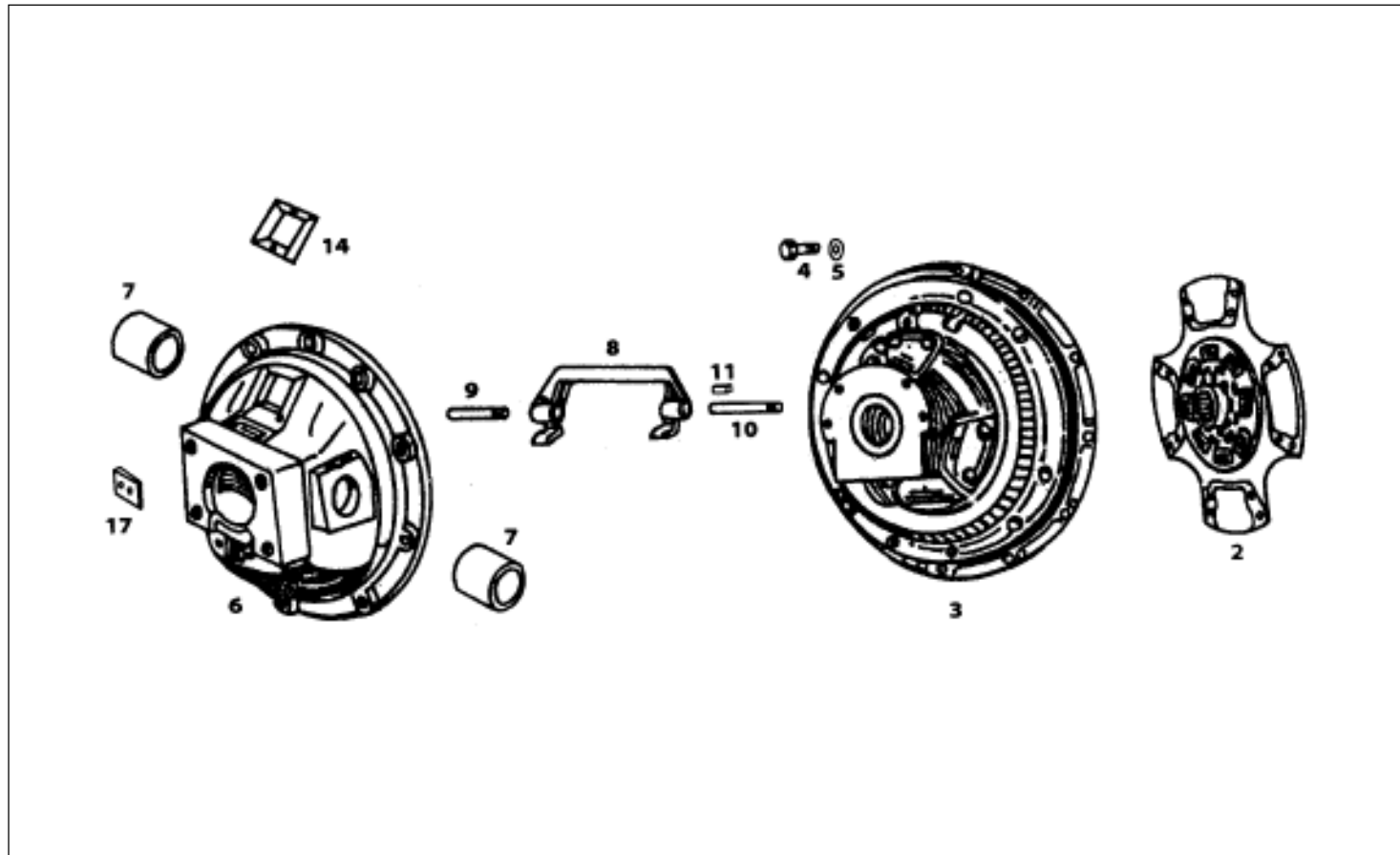


TABLE 25.1
CLUTCH
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CLUTCH		
2	2752 2520 01 06	352 Dia. Cl. Disc Assy. (1.75" Spline)	1	Set A Set A and M/S Setco Set B Set B are M/S Valeo Optional
3	2752 2540 01 05	352 Dia. Cl. Cover Assy (1.75" Spline)	1	
2	2752 2520 01 05	352 Dia. Cl. Disc Assy. (1.75" Spline)	1	
3	2752 2540 01 11	352 Dia. Cl. Cover Assy (1.75" Spline)	1	
4	2754 2540 80 01	Hex Screw	12	
5	2754 2540 92 01	Flat Washer	12	
		CLUTCH HOUSING		
6	2691 2510 01 01	Sub. Assy. Clutch Housing	1	
7	2754 2510 34 01	Bush (Clutch Housing Release System)	4	
8	2754 2560 51 01	Clutch Release Yoke	1	
9	2754 2560 79 01	Cross Shaft	1	
10	2754 2560 79 02	Cross Shaft	1	
11	2754 2560 59 01	Key (Clutch Release Yoke)	1	
14	042 251 00 04J	Clutch Cover Hosing Upper	1	
	2751 2510 82 01	Cover (Clutch Housing Lower)	1	
17	2691 2510 82 01	Cover	1	

TABLE 25.1

CLUTCH

GROUP 25

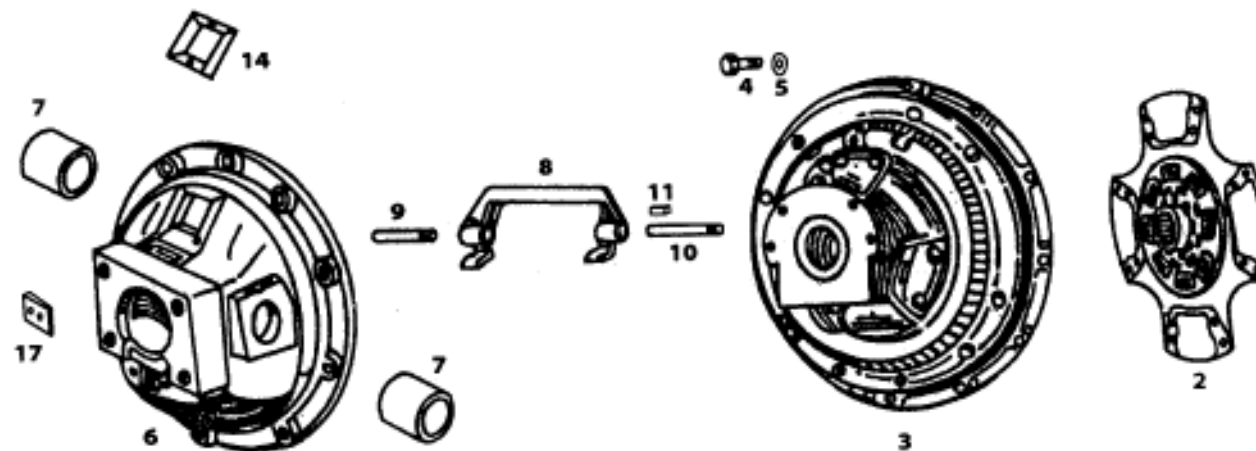


TABLE 25.1
CLUTCH
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REPAIR KIT (For M/S Setco Clutch)		
	2754 2540 01 19	Release Sleeve Repair Kit,Consists of :	1	
		Lock Nut Sleeve	1	
		Sleeve	1	
		Sleeve Bushing	1	
		Adj.Ring	1	
	2754 2540 01 10	Release Lever Repair Kit,Consists of :	1	
		Release Lever	3	
		Retractor Spring	3	
		Press Plate Pin	3	
		Needle Bearing	6	
		Washer	6	
		Retainer Spring	3	
	2754 2540 01 11	Pressure Spring Repair Kit,Consists of :	1	
		Pressure Spring	12	
		Pressure Spring	9	
	2754 2540 01 12	Release Bearing Casting Repair Kit,Consists of :	1	
		Grease Nipple	1	

TABLE 25.1

CLUTCH

GROUP 25

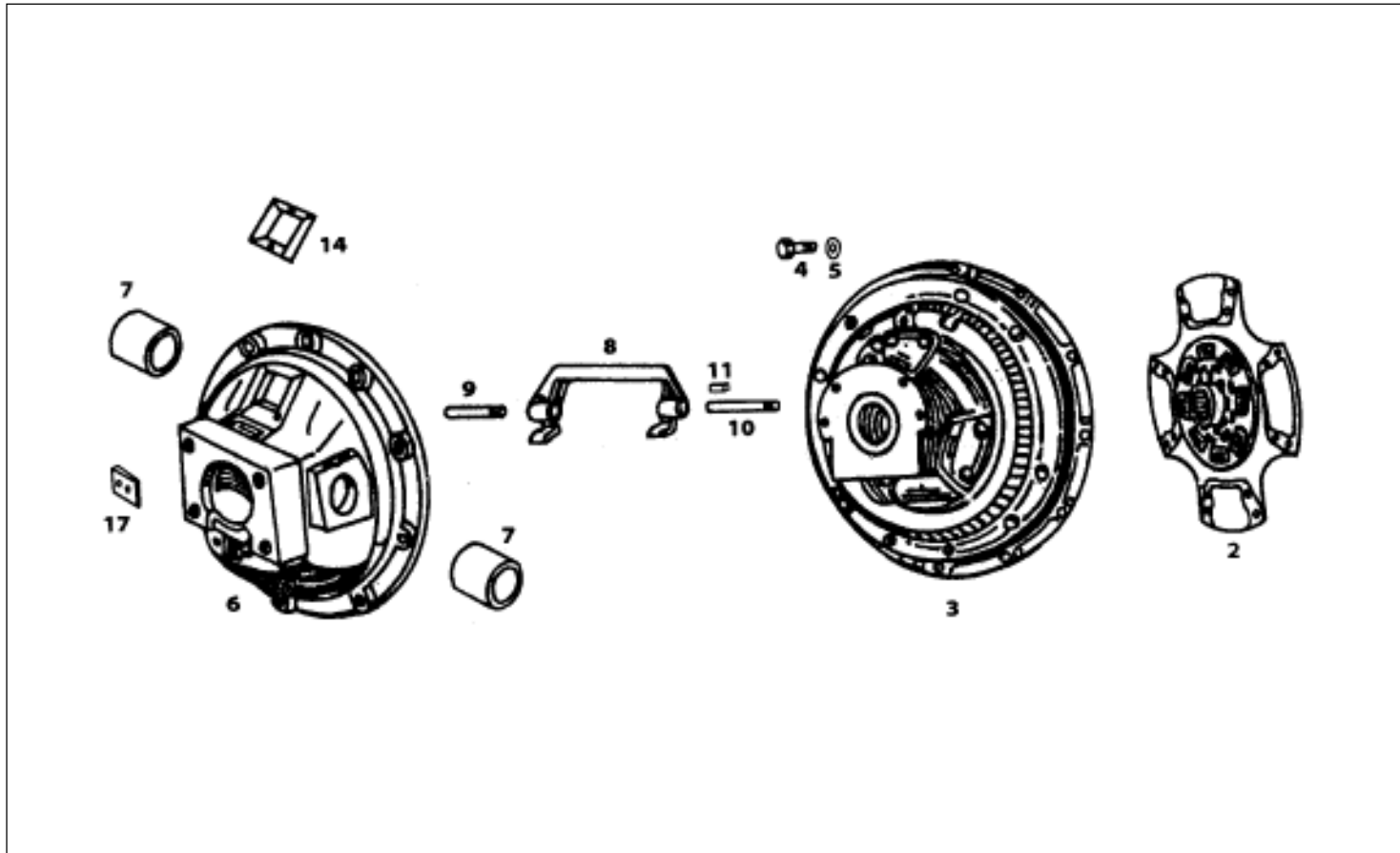


TABLE 25.1
CLUTCH
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2754 2540 01 13	Release Bearing Housing Sub Assy.	1	
		Bearing Housing	1	
		Welding w/Brg.Hsg.Wear Pad	2	
		Full Release Lever Assy. Repair Kit,Consists of :	1	
		Spider	1	
		Lock Nut Sleeve	1	
		Cotter Pin	1	
		Release Bearing Sub Assy.	3	
		Bearing Housing	1	
		Adj.Ring	1	
		Cover Plate	1	
		Welding w/Brg.Hsg.Wear Pad	2	
		Sleeve Bearing	1	
		Sleeve Bushing	1	
		Bearing	1	
		Rivet	4	
		Grease Nipple	1	
		Snap Ring	1	

TABLE 25.1

CLUTCH

GROUP 25

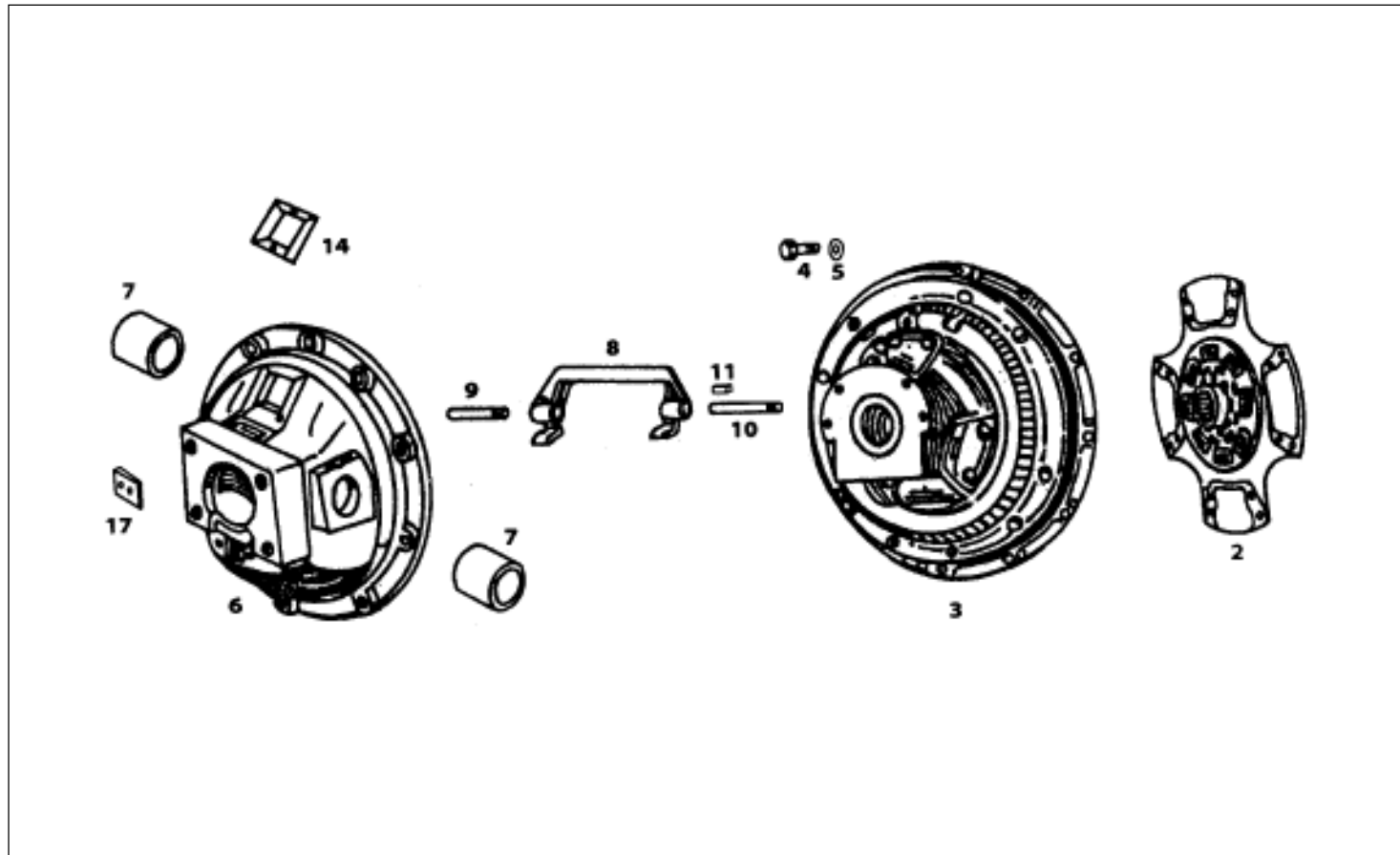


TABLE 25.1
CLUTCH
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2754 2540 01 14	Pressure Plate and Needle Roller Repair Kit,Consists of :	1	
		Pressure Plate	1	
		Needle Bearing	6	
	2754 2540 01 15	Eye Bolt and Needle Roller Repair Kit,Consists of :	1	
		Eye Bolt	3	
		Lock Nut	3	
		Adjusting Nut	3	
		Needle Bearing	3	
		Eye Bolt Pin	3	
	2754 2540 01 16	Release Spider Repair Kit,Consists of :	1	
		Spider	1	
		Cotter Pin	3	
		Lock Nut Sleeve	1	
	2754 2540 01 20	Hold Down Bolt Kit,Consists of :	1	
		Hold Down Bolt	3	
		Washer	3	
	2754 2520 01 09	Disc Facing Kit,Consists of :	1	
		Facing Ceramic	12	

TABLE 25.1

CLUTCH

GROUP 25

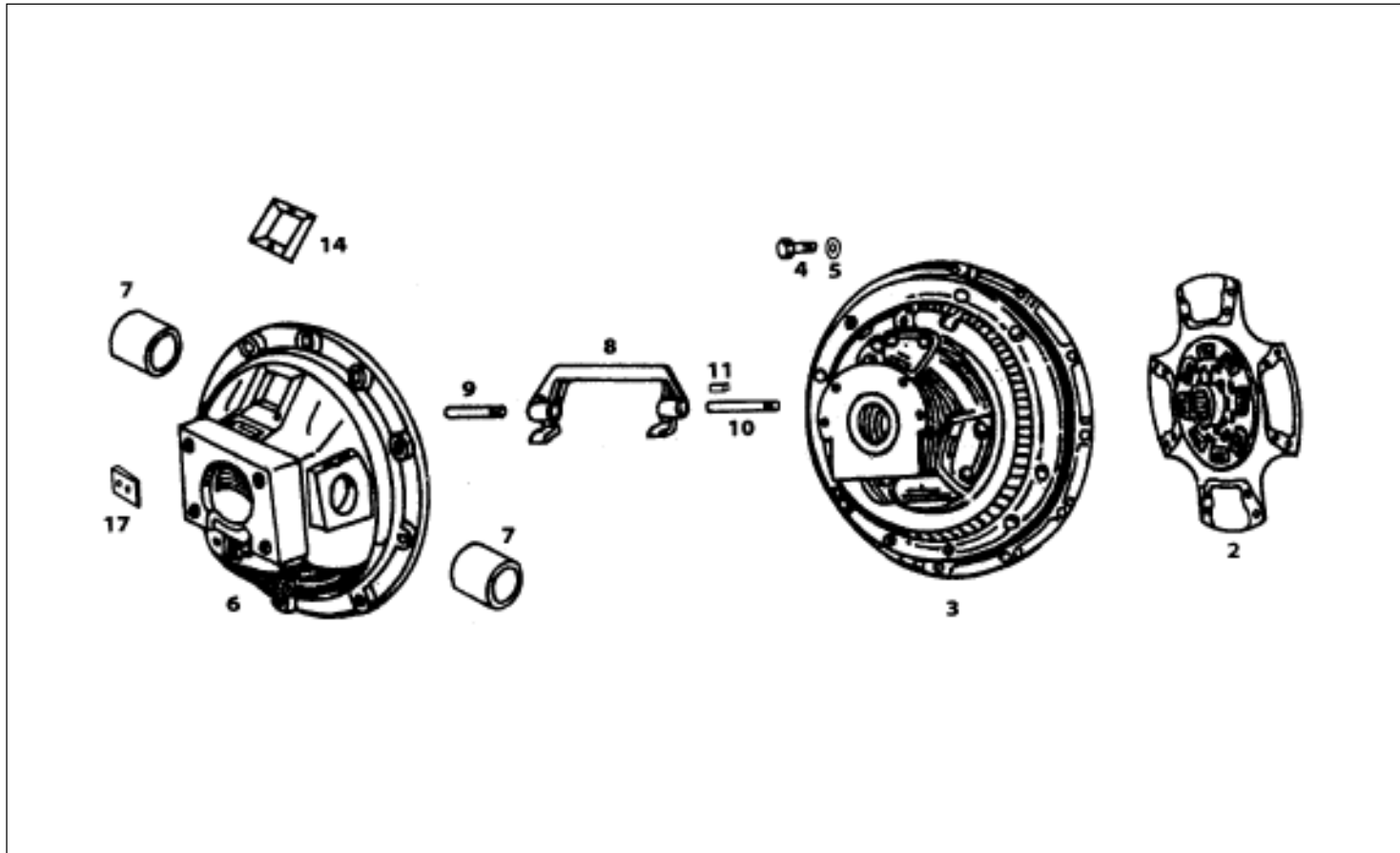


TABLE 25.1 **CLUTCH** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		Facing Rivets	12	for illustration and other details refer Bulletin No. SPT-B-403 of June'04
		REPAIR KIT (For M/S Valeo Clutch)		
	2754 2520 63 03	Disc Pad Kit,Consists of :	1	
		Disc Pad	12	
		Rivet Pad	12	
	2754 2540 01 26	Pressure Plate(with Roll Pin)	1	
	2752 2540 01 12	Drive Strap Kit,Consists of :	1	
		Bolt M 10x1.25	4	
		Washer M 10	8	
		Spring Washer	4	
		Nut M 10x1.25	4	
		Shoulder Bolt M 10x1.25	4	
		Drive Strap	12	
	2754 2540 87 06	Diaphragm and Spider Kit	1	
	2754 2560 67 01	Wear Pad	2	

TABLE 25.1

CLUTCH

GROUP 25

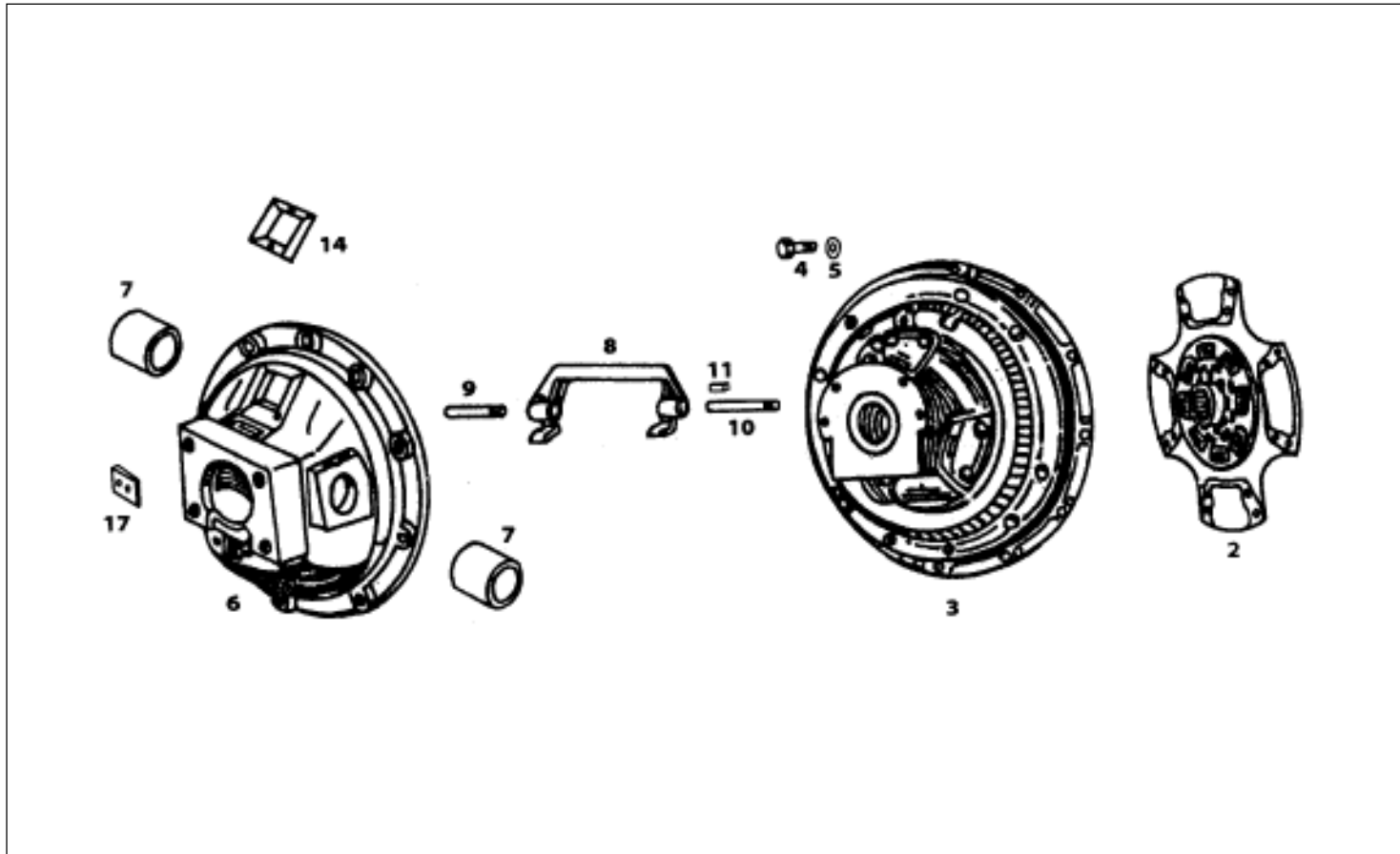


TABLE 25.1	CLUTCH	GROUP 25
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2754 2560 01 02	Release Bearing Sub Assy.(1.75"Spline)	1	
	2754 2540 01 25	Cover Sub Assy.consists of :	1	
		Pressure Plate (with Roll Pin)	1	
		Bolt M 10x1.25	1	
		Washer M 10	1	
		Spring Washer	1	
		Nut M 10x1.25	1	
		Shoulder Bolt M 10x1.25	1	
		Diaphragm and Spider Kit	1	

TABLE 26.1

GEAR BOX HOUSING AND COVERS

GROUP 26

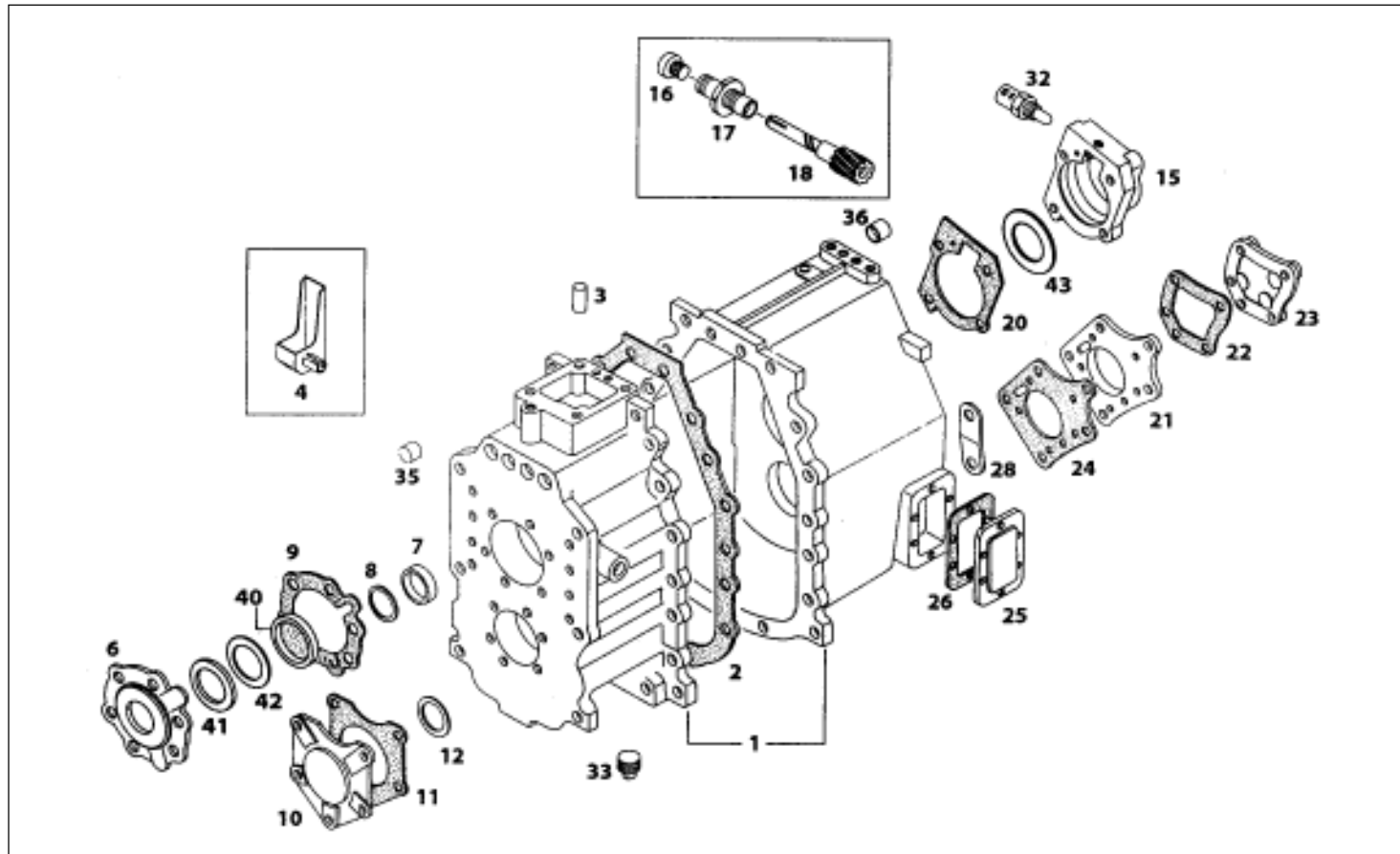


TABLE 26.1
GEAR BOX HOUSING AND COVERS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		GEAR BOX HOUSING AND COVERS		
	2691 2601 01 66	GBS 600 Gear Box Complete (Ratio 9.19)	1	
1	2691 2610 01 04	Gear Box Housing Assy. (Front + Rear Half)	1	
2	2691 2610 53 03	Gasket (Housing Front & Rear)	1	
3	2691 2610 67 01	Pin (Gear Box Housing)	2	
4	2691 2610 63 01	Oil Catcher	1	
	2691 2610 82 02	Cover (Oil Catcher)	1	
6	2691 2625 37 04	Front Cover (Upper)	1	
7	2651 3530 77 01	Oil Seal (48X65X10)	1	
8	2691 2620 83 01	Shim (0.5 Thick)	ar	} For Selection
8	2691 2620 83 02	Shim (0.25 Thick)	ar	
8	2691 2620 83 03	Shim (0.125 Thick)	ar	
8	2691 2620 83 04	Shim (0.05 Thick)	ar	
9	2691 2625 53 02	Gasket (Front Cover Upper)	1	
10	2691 2630 37 03	Front Cover (Lower)	1	
11	2691 2625 53 03	Gasket (Front Cover Lower)	1	

TABLE 26.1

GEAR BOX HOUSING AND COVERS

GROUP 26

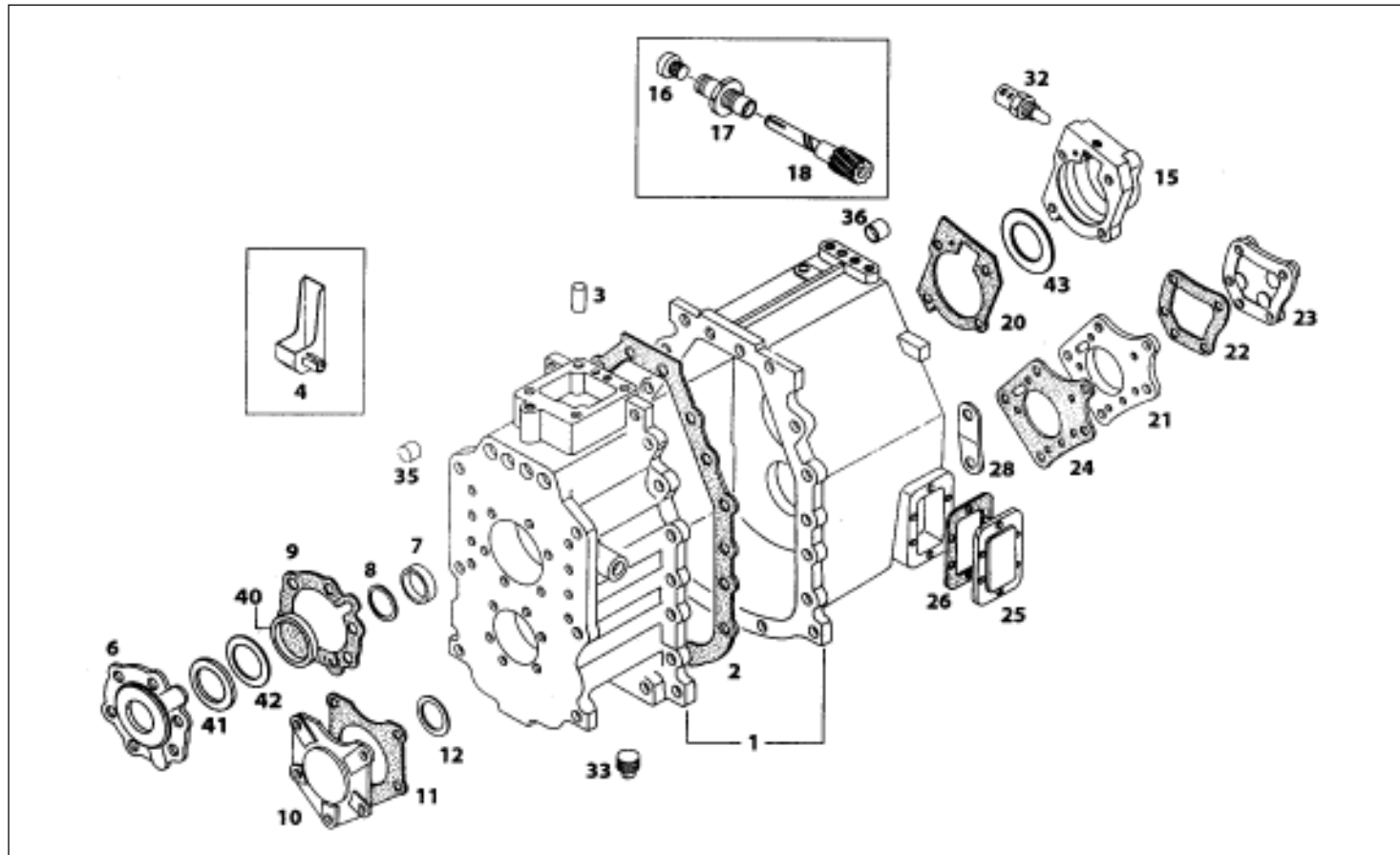


TABLE 26.1
GEAR BOX HOUSING AND COVERS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
12	2691 2630 83 05	Shim (0.5 Thick)	ar	For Selection
12	2691 2630 83 06	Shim (0.25 Thick)	ar	
12	2691 2630 83 07	Shim (0.125 Thick)	ar	
12	2691 2630 83 08	Shim (0.05 Thick)	ar	
15	2691 2620 37 07	Rear Cover (Upper)	1	
16	2506 2620 78 04	Oil Seal	1	
17	2691 2620 34 20	Speedo Adapter	1	
18	2691 2620 79 04	Speedo Pinion	1	
20	2691 2620 53 02	Gasket (Rear Cover Upper)	1	
21	2691 2620 37 03	Rear Cover (Gear Box Housing Cover-Lower Inner)	1	
22	2691 2620 53 03	Gasket (Rear Cover Lower Outer)	1	
23	2691 2620 37 08	Rear Cover (Gear Box Housing Cover-Lower Outer)	1	
24	2691 2620 53 04	Gasket (Rear Cover Lower Inner)	1	
25	2691 2635 82 02	Cover (R. I. Window)	1	
26	2691 2635 53 02	Gasket (R.I.Cover)	1	
28	2691 2635 71 01	Locking Plate (R.I. Shaft)	1	
	2691 2615 99 01	Adapter (Breather)	1	
	2574 3315 01 02	Breather (MICO)	1	

TABLE 26.1

GEAR BOX HOUSING AND COVERS

GROUP 26

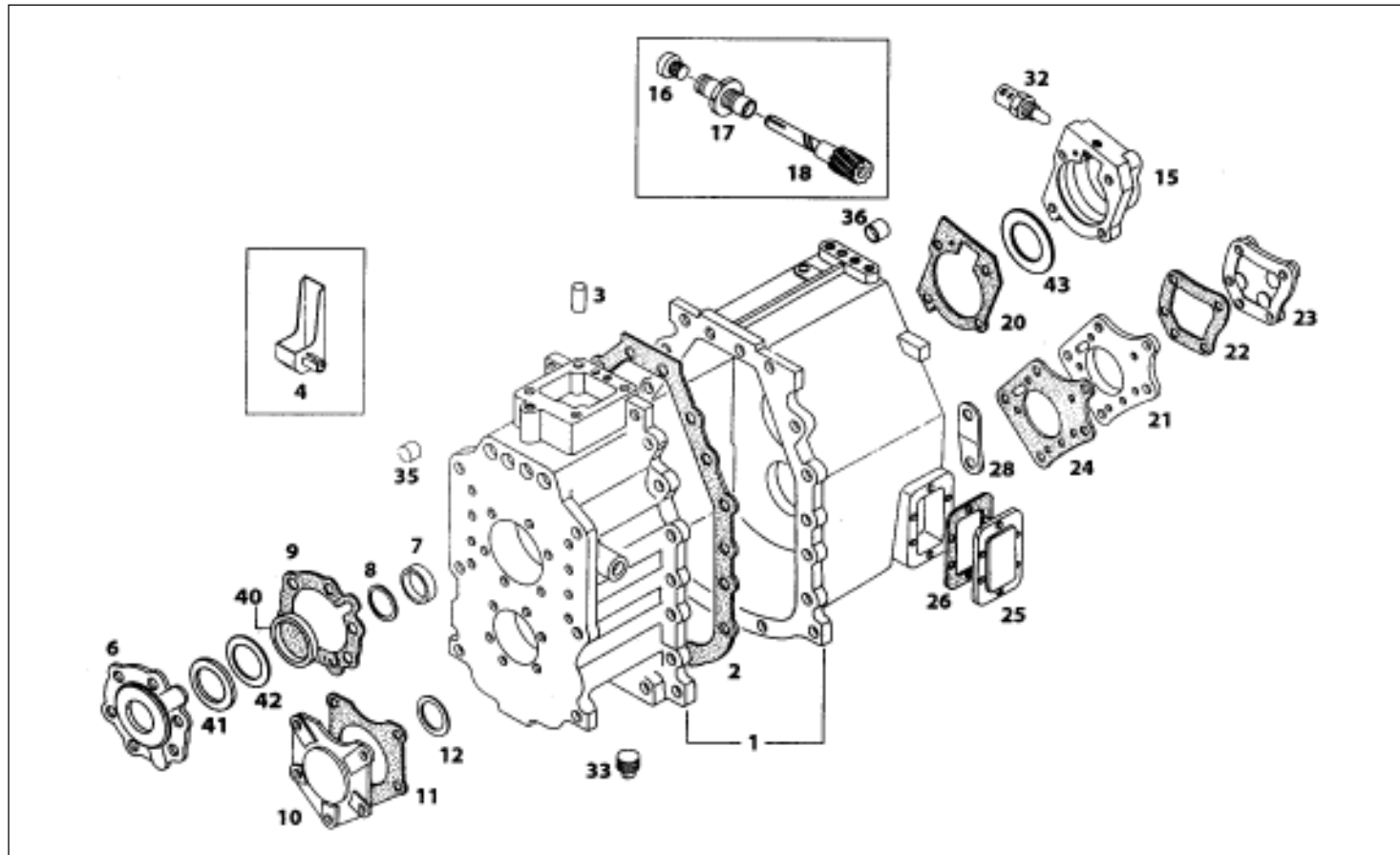


TABLE 26.1
GEAR BOX HOUSING AND COVERS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
32	2702 5450 99 50	Reverse Light Switch	1	
33	2663 3510 72 07	Magnetic Drain Plug	1	
	000 997 00 06J	Plug Oil Filling	1	
35	2691 2610 82 01	Plug (Shifter Shaft Rear)	8	
40	2691 2625 78 05	Oil Retainer (Drive Shaft)	1	
41	2691 2625 82 03	Oil Dam (Front Cover)	1	
42	2691 2625 82 05	Oil Slinger (Front Cover)	1	
43	2691 2620 82 03	Oil Slinger (Rear Cover)	1	

TABLE 26.2

TOP COVER

GROUP 26

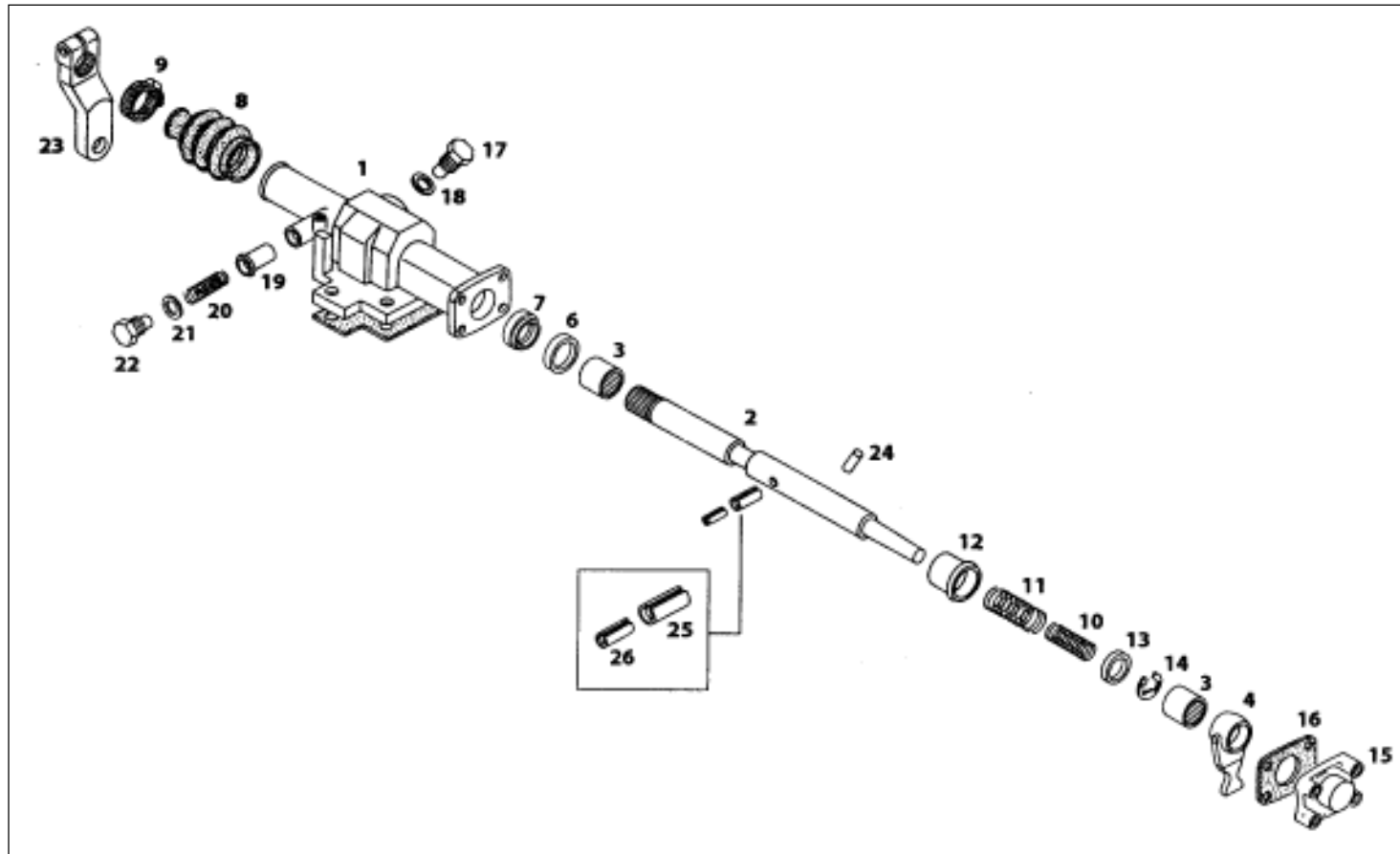


TABLE 26.2
TOP COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		TOP COVER		
1	2516 2671 37 05	Cover Top (Upper)	1	
2	2691 2670 79 02	Selector and Shifter Shaft	1	
3	2507 2671 31 05	Needle Cage	2	
4	2691 2671 51 01	Shifter Finger	1	
6	1706 160251 8	Oil Seal 25x35x7	1	
7	2507 2671 78 03	Scraper Ring	1	
8	2505 2671 77 01	Bellow	1	
9	1427 020250 1	Hose Clip 25	1	
10	2691 2671 87 02	Compression Spring (Inner)	1	
11	2691 2671 87 01	Compression Spring (Outer)	1	
12	2516 2671 82 01	Cup	1	
13	2516 2671 86 01	Spacer	1	
14	1455 080120 6	Circlip 12x1.3	1	
15	2516 2671 38 05	Cover (Side)	1	
16	2516 2671 53 02	Gasket (Side Cover)	1	
17	1608 100160 3	Sealing Plug AM 16x1.5	1	
18	2516 2671 86 02	Crinkled Washer	1	

TABLE 26.2

TOP COVER

GROUP 26

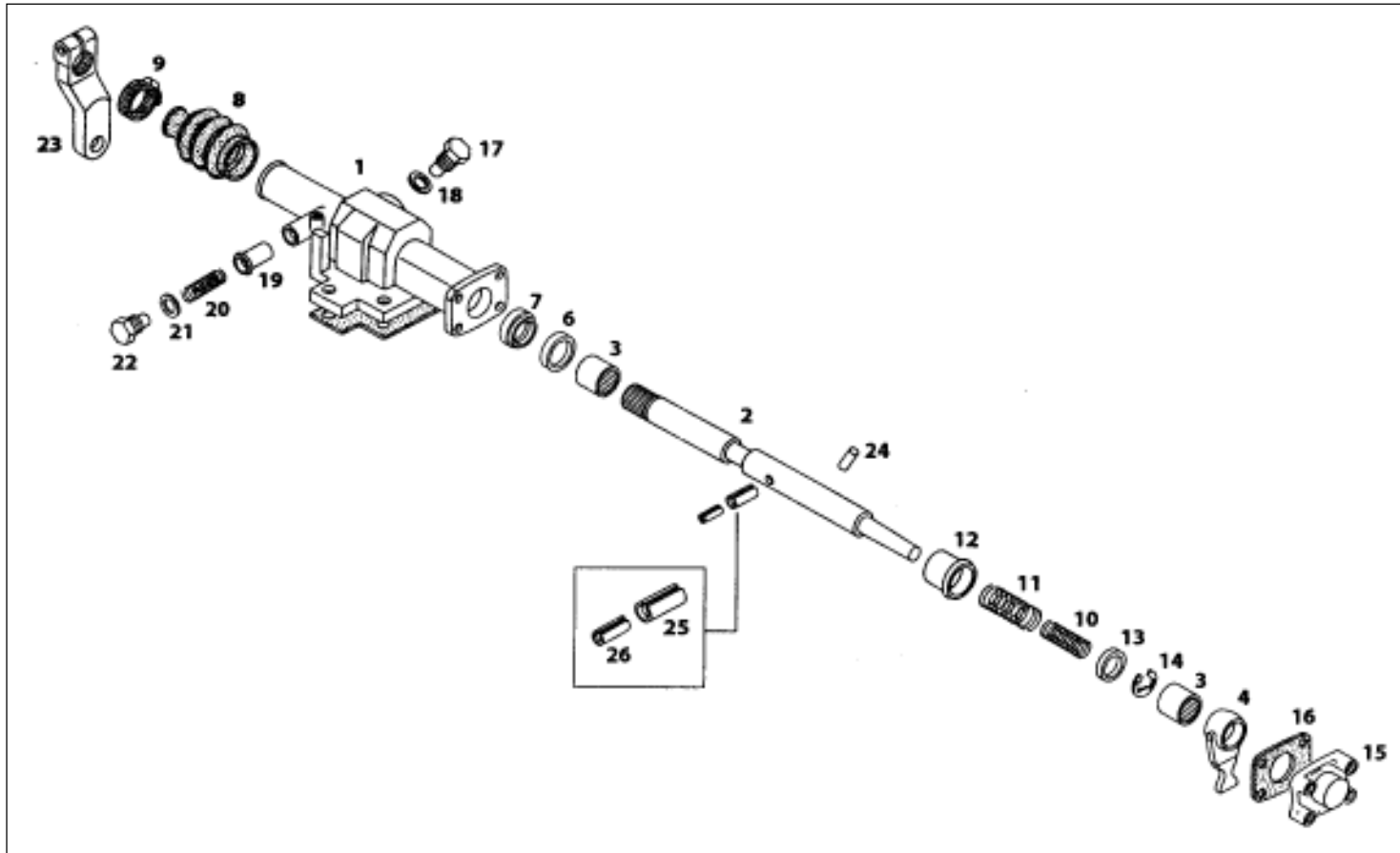


TABLE 26.2
TOP COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
19	2516 2671 67 05	Pressure Piece	1	
20	2516 2671 87 04	Compression Spring	1	
21	2516 2671 86 03	Crinkled Washer	1	
22	2516 2671 72 01	Sealing Plug	1	
23	2691 2670 60 01	Shifting Lever	1	
25	1312 051240 9	Dowel Sleeve Heavy 10x40	1	
26	1312 051040 6	Dowel Sleeve Heavy 6x40	1	

TABLE 26.3

SHIFTER SHAFT AND FORK

GROUP 26

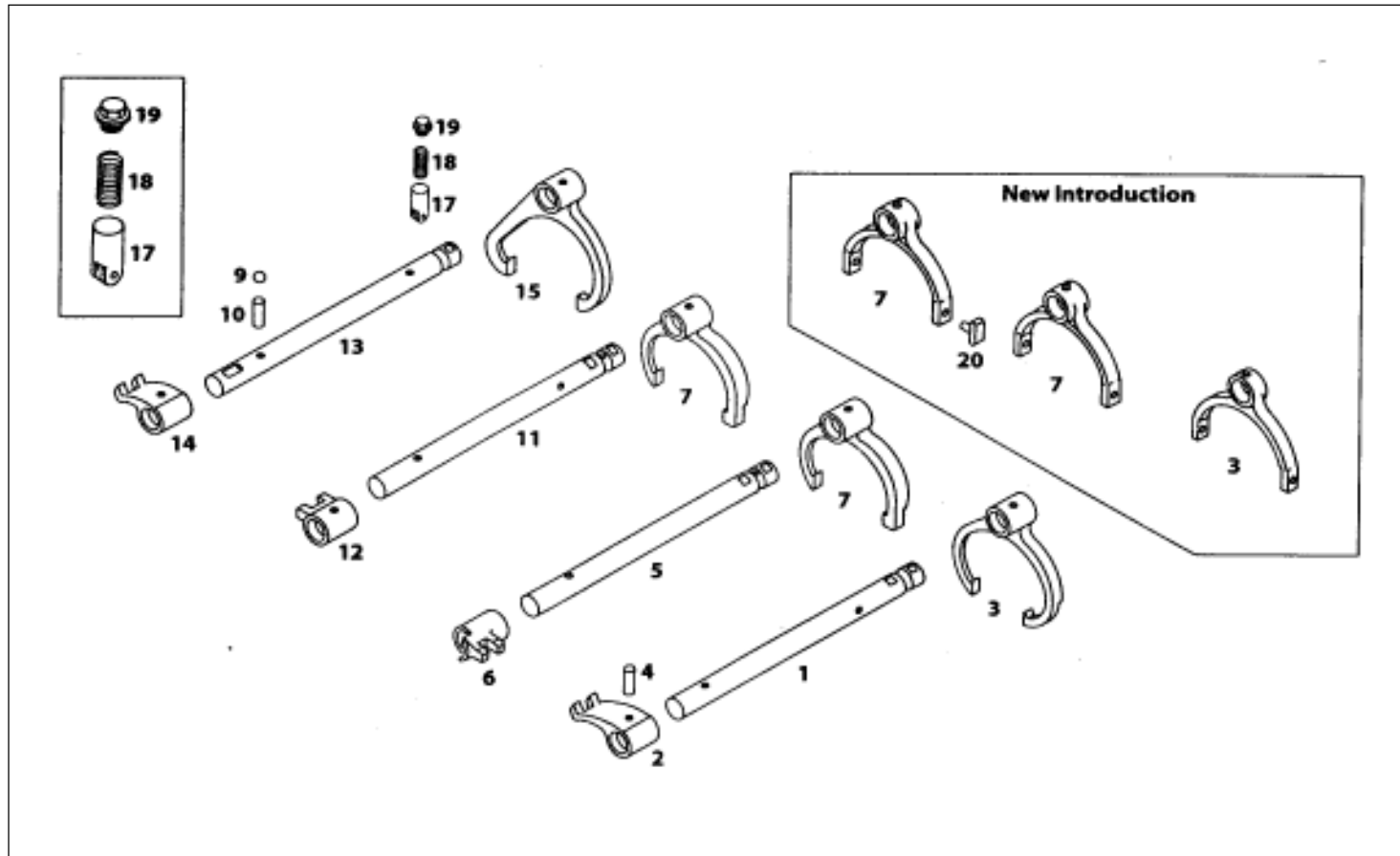


TABLE 26.3
SHIFTER SHAFT AND FORK
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		SHIFTER SHAFT AND FORK		
1	2691 2651 79 07	Shifter Shaft (5th / 6th Speed)	1	
2	2691 2651 51 17	Shifter Dog (5th / 6th Speed)	1	
3	2691 2651 51 27	Shifter Fork (5th / 6th Speed)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
5	2691 2651 79 10	Shifter Shaft (3/4 Speed)	1	
6	2691 2651 51 16	Shifter Dog (3rd/4th Speed)	1	
7	2691 2651 51 25	Shifter Fork (1/2, 3/4 Speed)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
9	1595 040017 7	Ball 13.49 Dia.	3	
10	2691 2651 67 03	Interlock Pin	2	
11	2691 2651 79 08	Shifter Shaft (1st /2nd Speed)	1	
12	2691 2651 51 15	Shifter Dog (1st / 2nd Speed)	1	
7	2691 2651 51 25	Shifter Fork (1/2, 3/4 Speed)	1	
4	2691 2651 67 05	Spiral Pin 8x36	2	
13	2691 2651 79 09	Shifter Shaft (Reverse)	1	
14	2691 2651 51 18	Shifter Dog (Reverse)	1	
15	2691 2651 51 13	Shifter Fork (Reverse)	1	

TABLE 26.3

SHIFTER SHAFT AND FORK

GROUP 26

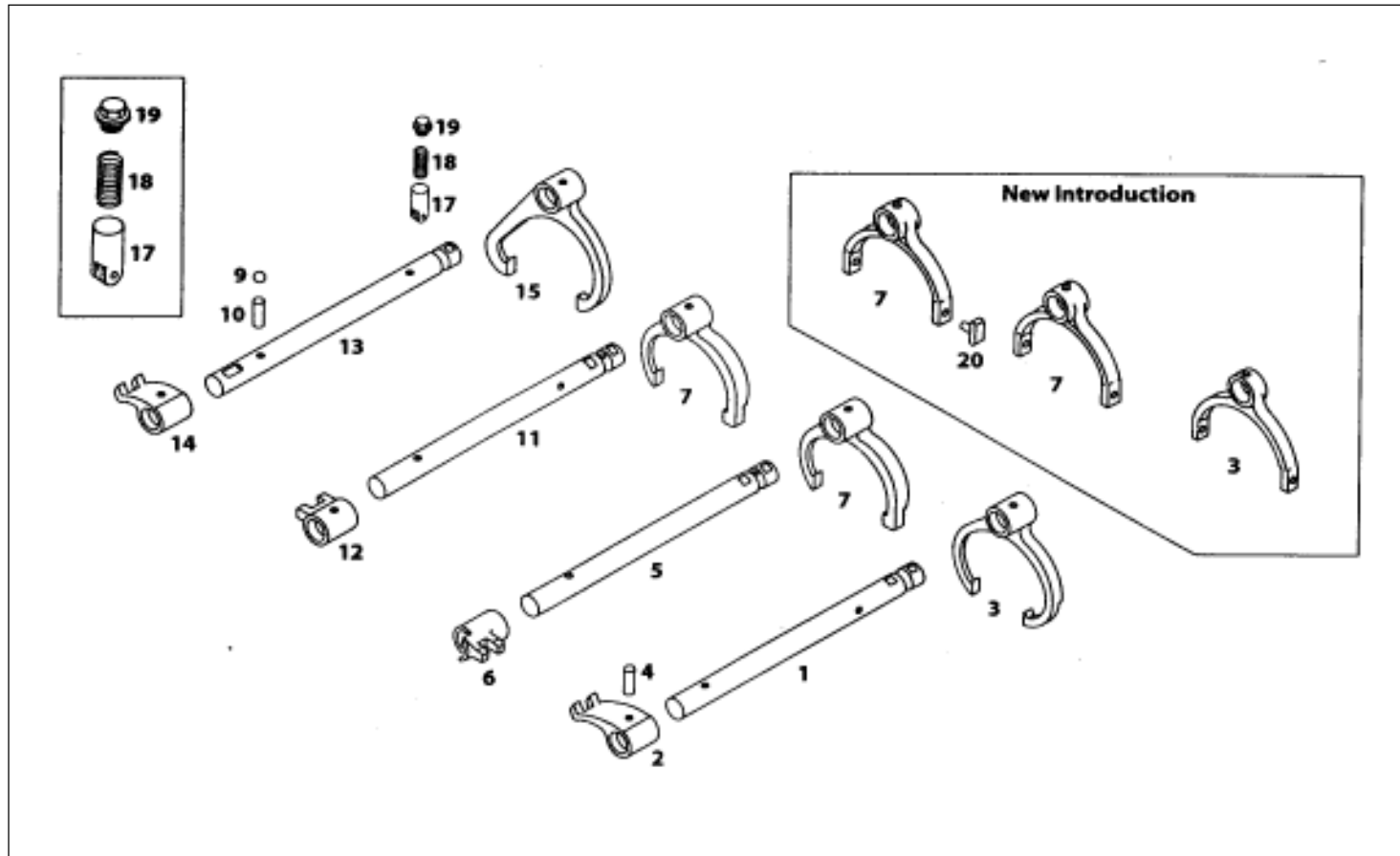


TABLE 26.3
SHIFTER SHAFT AND FORK
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
4	2691 2651 67 05	Spiral Pin 8x36	2	
17	2691 2651 01 20	Detent Assy.	4	
18	2691 2651 87 03	Compression Spring (Detent)	4	
19	2691 2610 72 02	Sealing Plug (Detent)	6	
20	2691 2651 99 01	Brass Pad	6	

TABLE 26.4

DRIVE SHAFT

GROUP 26

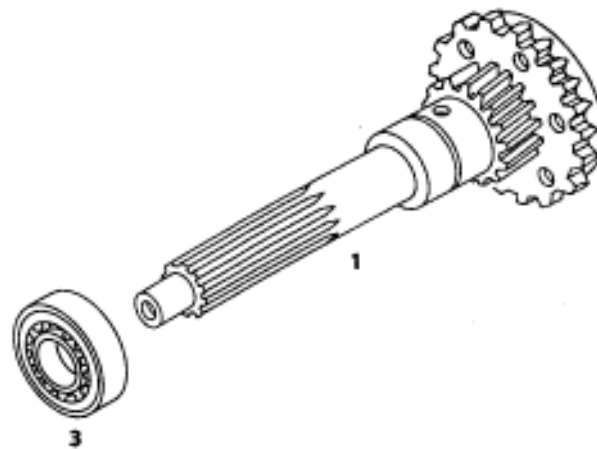


TABLE 26.4
DRIVE SHAFT
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2691 2625 01 18	DRIVE SHAFT Drive Shaft Assy. (Ratio 9.19)	1	
3	2691 2620 31 03	Taper Roller Bearing (Clutch Side)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

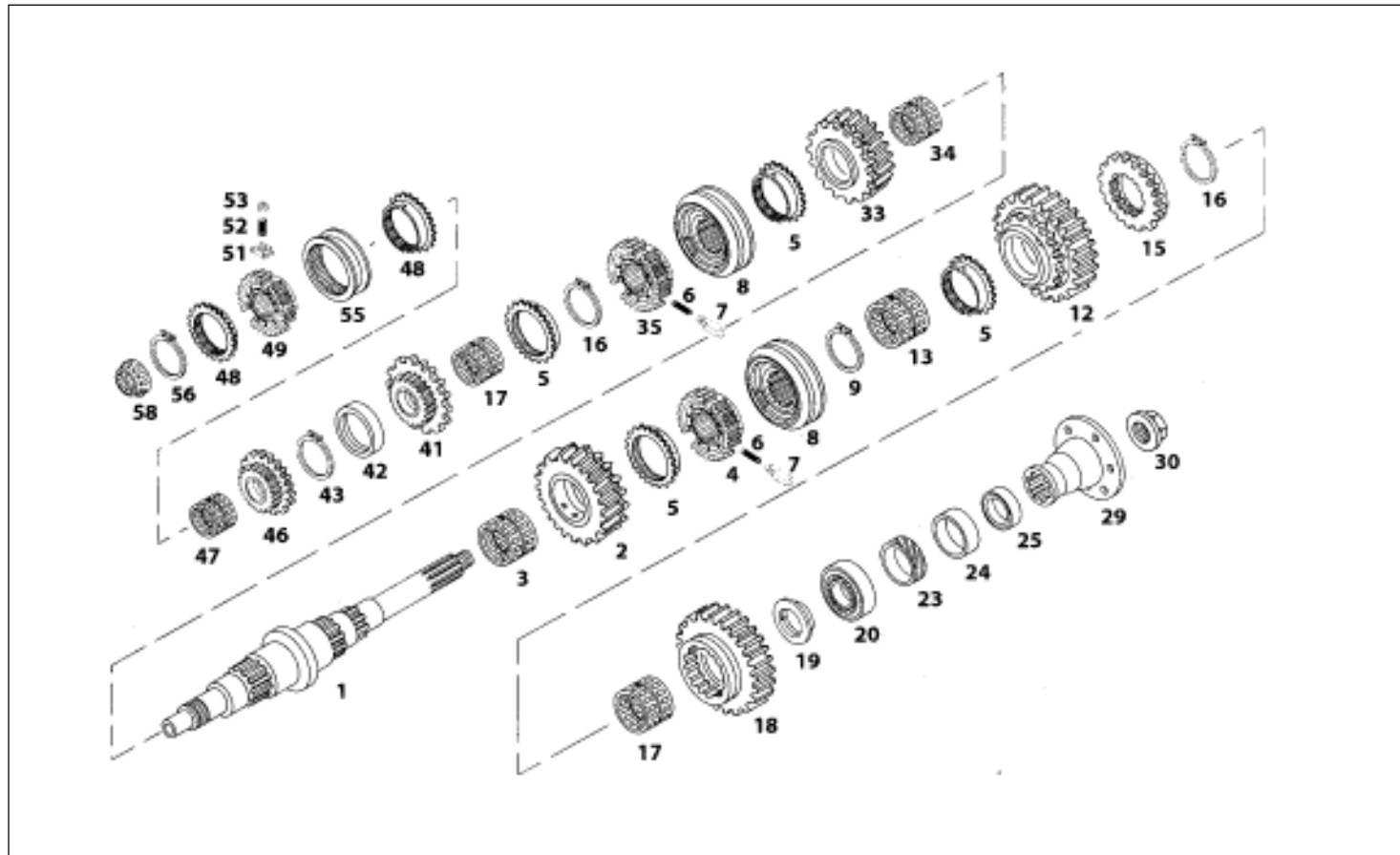


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		MAIN SHAFT AND GEARS		
1	2691 2620 79 05	Main Shaft (6 Speed)	1	
2	2691 2620 01 33	Assy.Helical Gear 2nd Speed	1	
3	2691 2620 31 20	Needle Cage Double Row	1	
4	2691 2620 46 15	Engaging Gear (1/2 Gear)	1	
5	2691 2620 46 23	Synchrocone (Forged) (1/2/3/4 Steel)	2	
6	2507 2620 87 05	Compression Spring	3	
7	2507 2620 67 02	Retention Pin	3	
8	2691 2620 46 18	Shifter Sleeve (1st /2nd and 3rd / 4th)	1	
9	2691 2620 43 13	Circlip (2.3 Thick)	1	} For Selection
9	2691 2620 43 14	Circlip (2.4 Thick)	1	
9	2691 2620 43 15	Circlip (2.5 Thick)	1	
9	2691 2620 43 16	Circlip (2.6 Thick)	1	
9	2691 2620 43 17	Circlip (2.7 Thick)	1	
12	2691 2620 01 35	Assy.1st Gear (Main Shaft)	1	
	2691 2620 46 09	Synchro Ring (1st / 2nd / 3rd Speed)	1	
13	2691 2620 31 11	Needle Cage	1	
15	2691 2620 46 16	Engaging Gear (Reverse)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

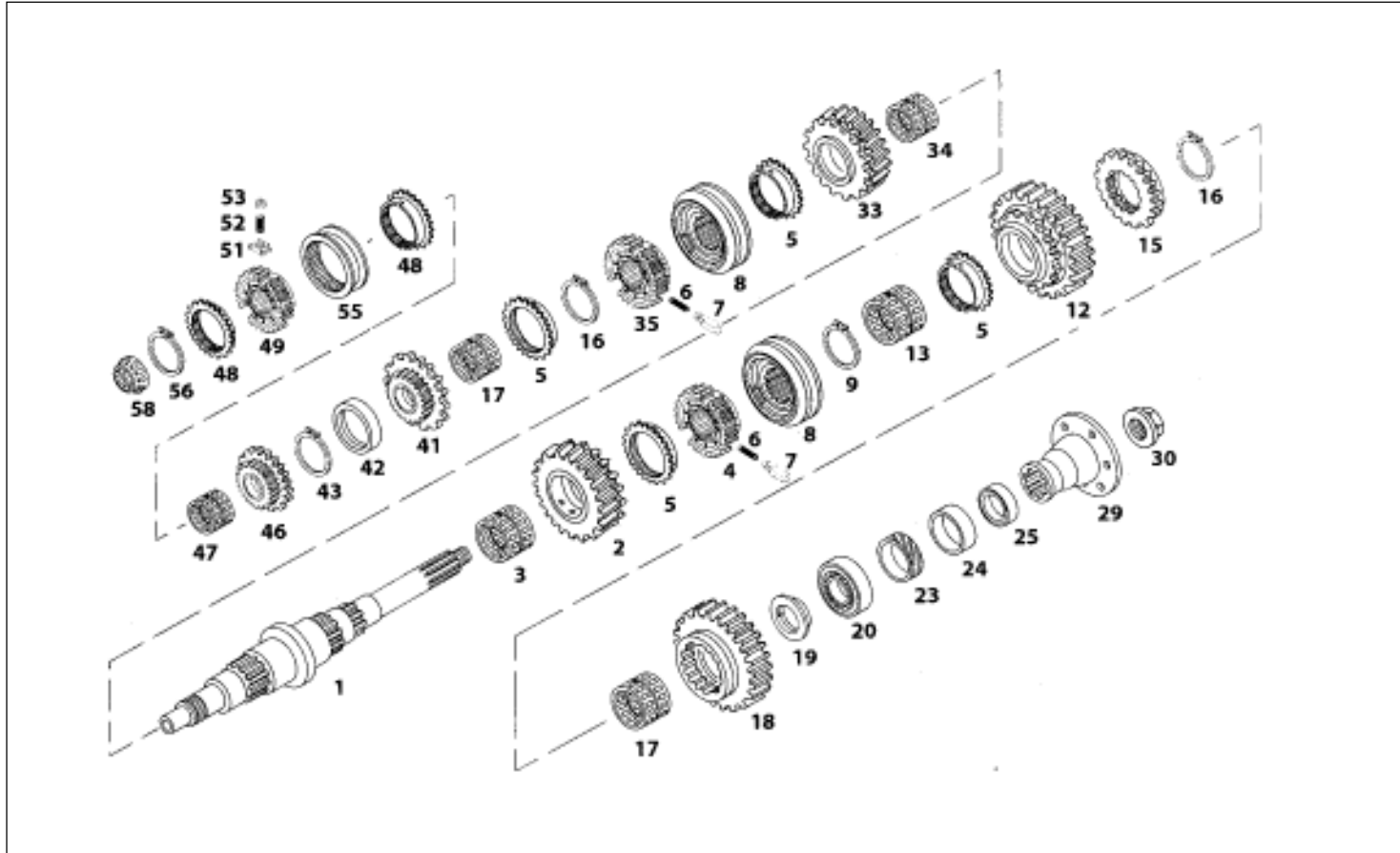


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	2691 2620 43 01	Criclip (1.8 Thick)	1	For Selection
16	2691 2620 43 02	Circlip (1.9 Thick)	1	
16	2691 2620 43 03	Circlip (2.0 Thick)	1	
16	2691 2620 43 04	Circlip (2.1 Thick)	1	
16	2691 2620 43 05	Circlip (2.2 Thick)	1	
16	2691 2620 43 10	Circlip (2.3 Thick)	1	
16	2691 2620 43 11	Circlip (2.4 Thick)	1	For Selection
17	2691 2620 31 06	Needle Cage (Reverse / 4th Gear)	1	
18	2691 2620 54 13	Reverse Gear (Main Shaft)	1	
19	2691 2620 86 12	Spacer (Main Shaft) (11.4 Thick)	1	
19	2691 2620 86 13	Spacer (Main Shaft) (11.3 Thick)	1	
19	2691 2620 86 14	Spacer (Main Shaft) (11.2 Thick)	1	
19	2691 2620 86 15	Spacer (Main Shaft) (11.1 Thick)	1	
19	2691 2620 86 16	Spacer (Main Shaft) (11.0 Thick)	1	
19	2691 2620 86 17	Spacer (Main Shaft) (10.9 Thick)	1	
19	2691 2620 86 18	Spacer (Main Shaft) (10.8 Thick)	1	
19	2691 2620 86 19	Spacer (Main Shaft) (10.7 Thick)	1	
19	2691 2620 86 20	Spacer (Main Shaft) (10.5 Thick)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

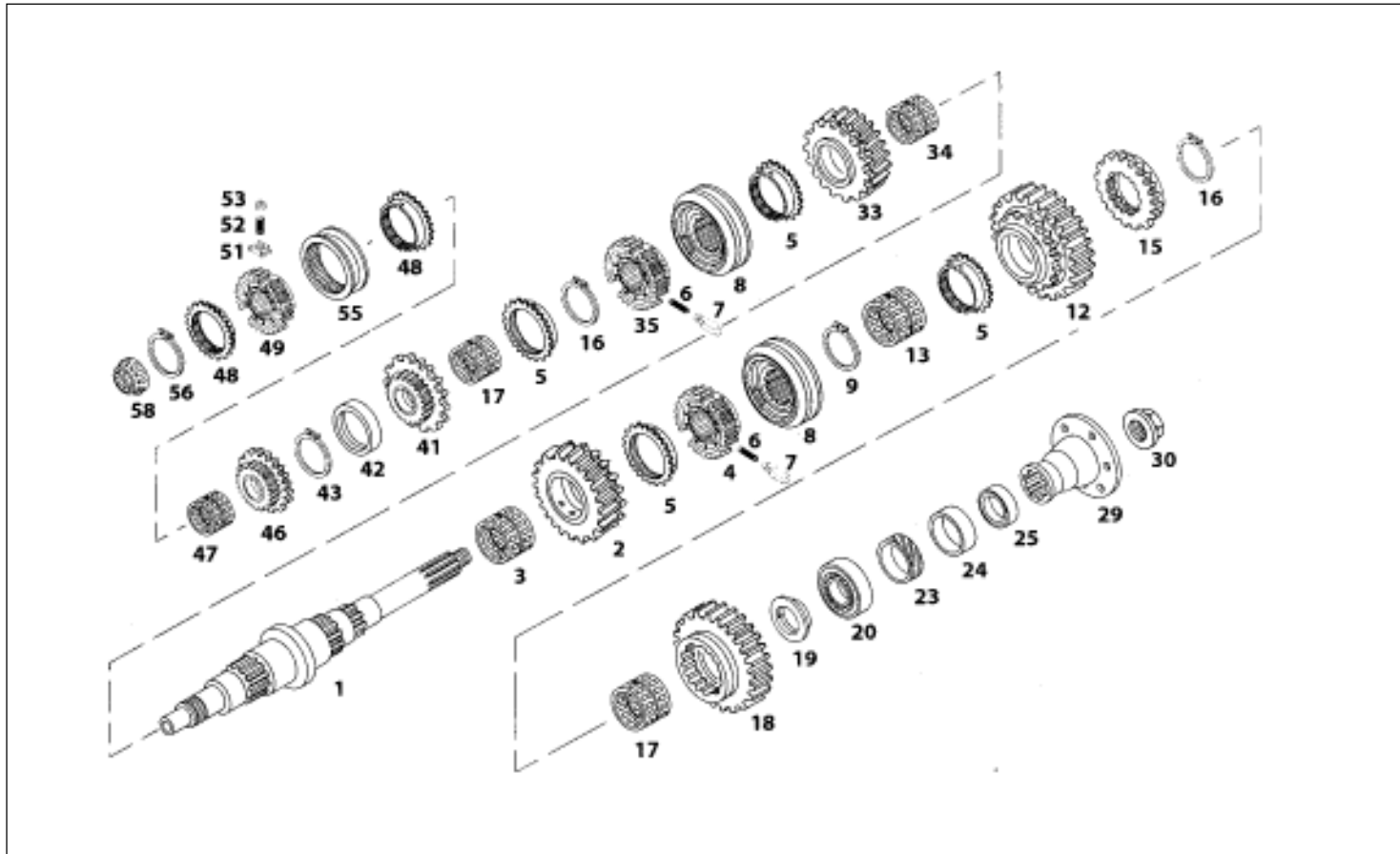


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
19	2691 2620 86 24	Spacer (Main Shaft) (11.6 Thick)	1	} For Selection
19	2691 2620 86 25	Spacer (Main Shaft) (11.5 Thick)	1	
19	2691 2620 86 26	Spacer (Main Shaft) (10.5 Thick)	1	
19	2691 2620 86 27	Spacer (Main Shaft) (10.4 Thick)	1	
20	2691 2620 31 03	Taper Roller Bearing	1	
23	2688 2620 54 07	Speedo Gear (Main Shaft)	1	
24	2691 2620 86 01	Spacer (Coupling Flange)	1	
25	2691 2620 78 02	Oil Seal (Cover Upper)	1	
29	2691 2620 01 65	Coupling Flange Assy.	1	
30	2688 2620 65 01	Lock Nut (Coupling Flange)	1	
33	2691 2620 01 36	Assy.3rd Gear (Main Shaft)	1	
34	2691 2620 01 42	Needle Cage Assy. (1st / 2nd / 3rd Gear)	1	
35	2691 2620 46 21	Engaging Gear (3rd / 4th)	1	
8	2691 2620 46 18	Shifter Sleeve (1st / 2nd & 3rd / 4th)	1	} 3/4th Speed
7	2507 2620 67 02	Retention Pin	3	
6	2507 2620 87 05	Compression Spring	3	
5	2691 2620 46 23	Synchromcone (Forged) (1/2/3/4) Steel	2	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

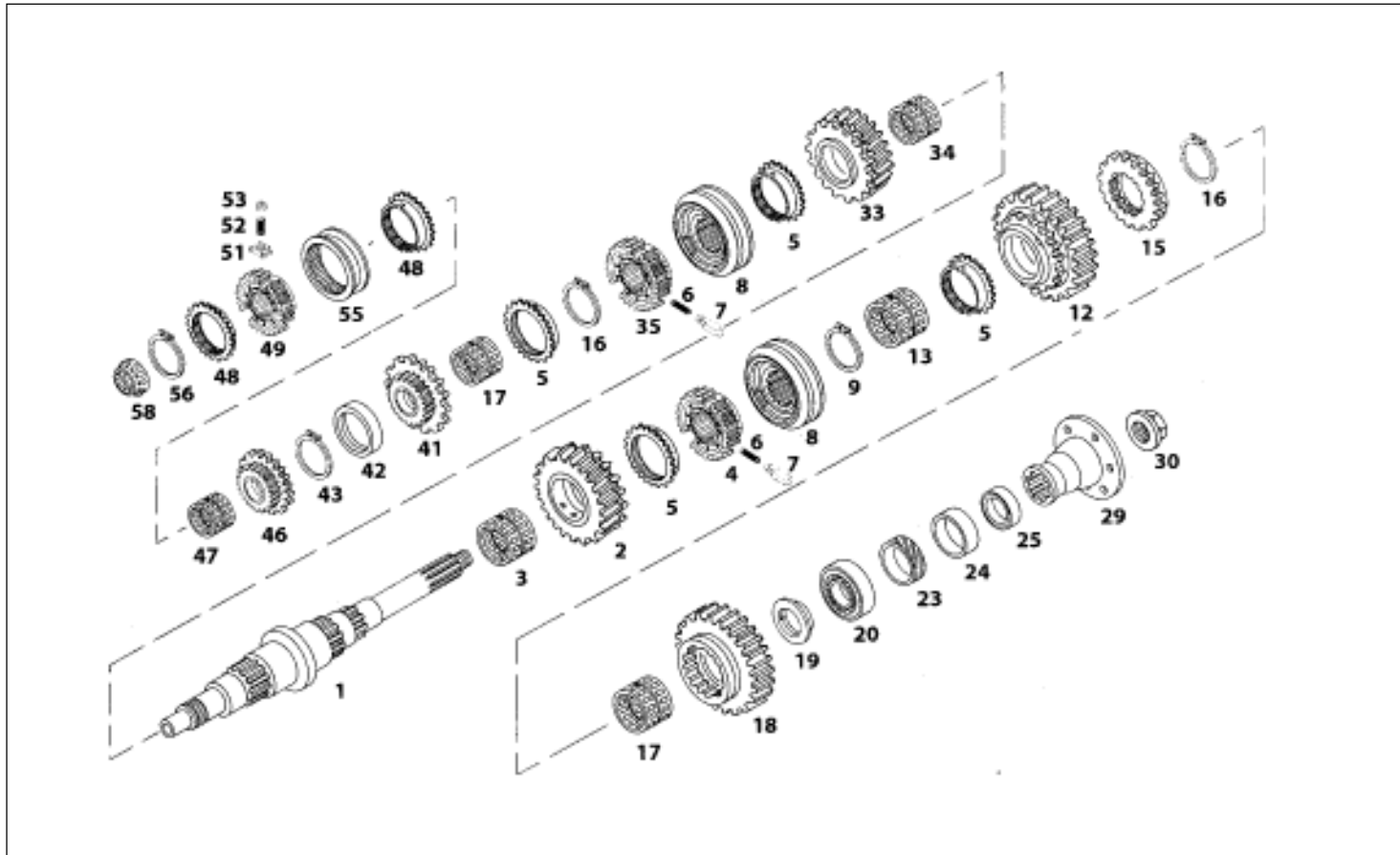


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	2691 2620 43 01	Circlip (1.8 Thick)	1	For Selection
16	2691 2620 43 02	Circlip (1.9 Thick)	1	
16	2691 2620 43 03	Circlip (2.0 Thick)	1	
16	2691 2620 43 04	Circlip (2.1 Thick)	1	
16	2691 2620 43 05	Circlip (2.2 Thick)	1	
16	2691 2620 43 10	Circlip (2.3 Thick)	1	
16	2691 2620 43 11	Circlip (2.4 Thick)	1	
17	2691 2620 31 06	Needle Cage (Rev. Gear / 4th)	1	
41	2691 2620 01 37	Assy.4th Gear (Main Shaft)	1	
	2691 2620 46 17	Synchro Ring	1	
42	2691 2620 86 29	Spacer (Main Shaft)	1	
43	2691 2620 43 06	Circlip (2.4 Thick)	1	For Selection
43	2691 2620 43 07	Circlip (2.5 Thick)	1	
43	2691 2620 43 08	Circlip (2.6 Thick)	1	
43	2691 2620 43 09	Circlip (2.7 Thick)	1	
43	2691 2620 43 12	Circlip (2.8 Thick)	1	
46	2691 2620 01 63	Assy 5th Gear	1	
	2691 2620 46 37	Synchro Ring (5th Speed)	1	

TABLE 26.5

MAIN SHAFT AND GEARS

GROUP 26

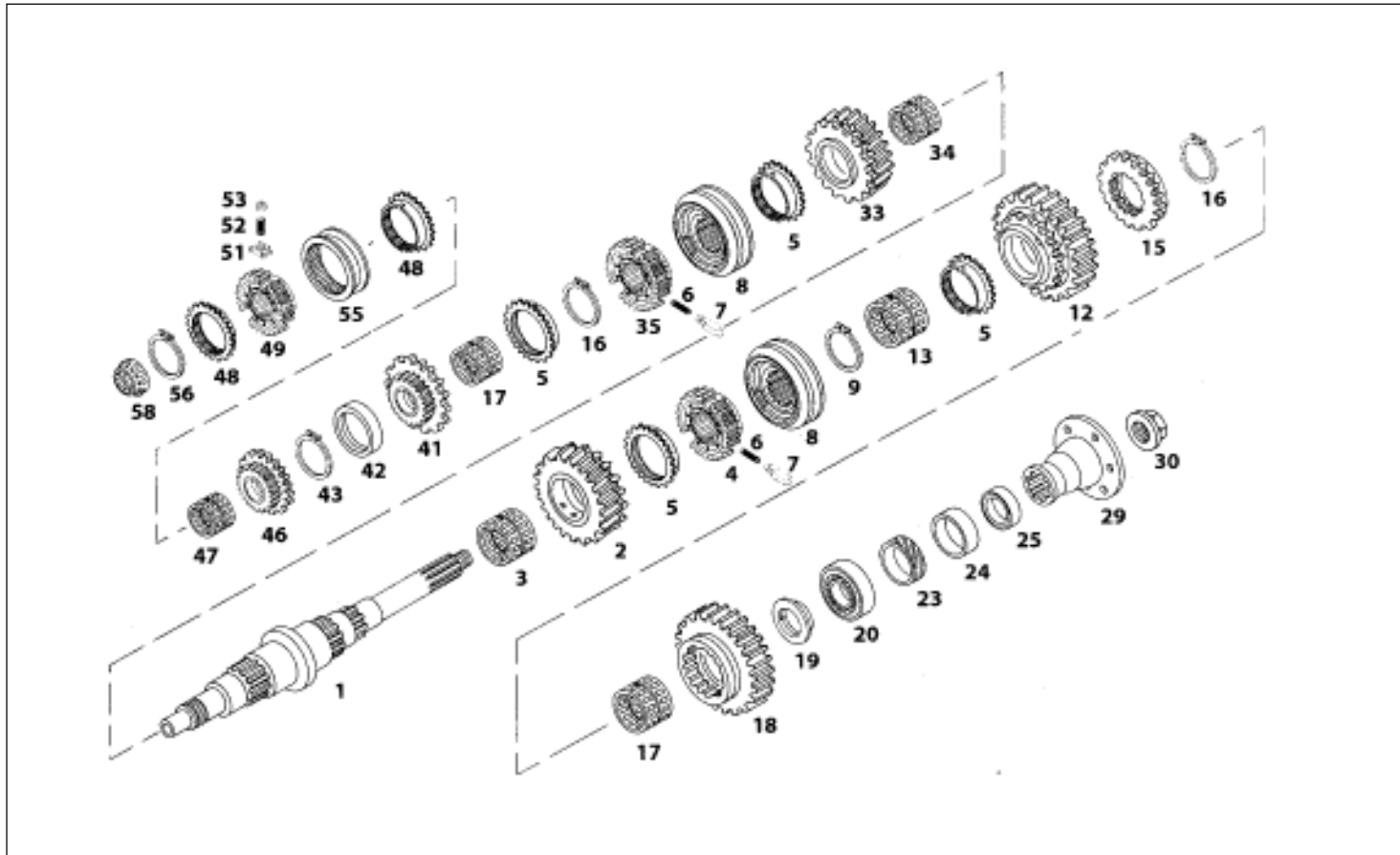


TABLE 26.5
MAIN SHAFT AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
47	2691 2620 01 43	Assy. Needle Cage (5th Gear)	1	
48	2691 2620 46 35	Synchro Cone Forged (5th / 6th Speed)	2	
49	2691 2620 46 12	Engaging Gear (4th / Drive Shaft)	1	
51	2688 2620 99 01	Carrier	3	
52	321 993 07 01	Compression Spring	3	
53	2688 2620 67 02	Retention Pin (3/4)	3	
55	2688 2620 46 08	Shifter Sleeve (5th / 6th Speed)	1	
56	2515 2620 43 12	Circlip 2.5 Thick	1	
56	2515 2620 43 13	Circlip 2.54 Thick	1	
56	2515 2620 43 14	Circlip 2.58 Thick	1	
56	2515 2620 43 15	Circlip 2.62 Thick	1	
56	2515 2620 43 16	Circlip 2.66 Thick	1	
56	2515 2620 43 33	Circlip 2.7 Thick	1	
56	2515 2620 43 34	Circlip 2.8 Thick	1	
56	2515 2620 43 35	Circlip 2.75 Thick	1	
58	2691 2625 31 02	Taper Roller Bearing (for Drive Shaft)	1	

5th/6th Speed

5th Speed

For Selection

TABLE 26.6

COUNTER SHAFT, GEARS AND REVERSE IDLER

GROUP 26

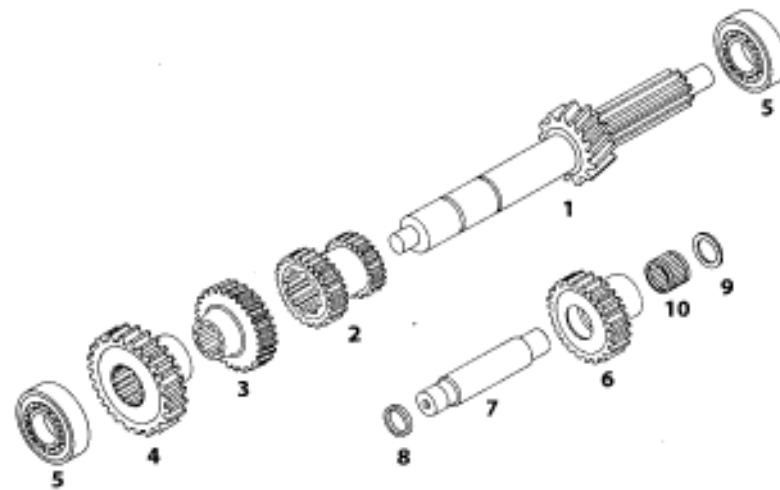


TABLE 26.6
COUNTER SHAFT, GEARS AND REVERSE IDLER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		COUNTER SHAFT,GEARS AND REVERSE IDLER		
1	2691 2630 79 04	Counter Shaft (6 Speed)	1	
2	2691 2630 54 12	Twin Gear (Counter Shaft)	1	Set A
	2691 2630 54 24	3rd Speed Gear (Counter Shaft)	1	Set B
	2691 2630 54 25	4th Speed Gear (Counter Shaft)	1	Set A and Set B are Alternate
3	2691 2630 54 10	Gear 5th (Counter Shaft)	1	
4	2691 2630 54 11	Gear Constant Mesh	1	
5	2691 2630 31 04	Taper Roller Bearing	2	
6	2691 2635 54 03	Reverse Idler Gear	1	
7	2691 2635 79 02	Reverse Idler Shaft	1	
8	2691 2635 86 01	Spacer (Rev.)	1	
9	2516 2635 61 02	Thrust Washer (Reverse Idler Gear)	1	
10	2516 2635 31 04	Roller Ring (Rev. Idler Gear)	2	

TABLE 26.7

GEAR SHIFT LINKAGE

GROUP 26

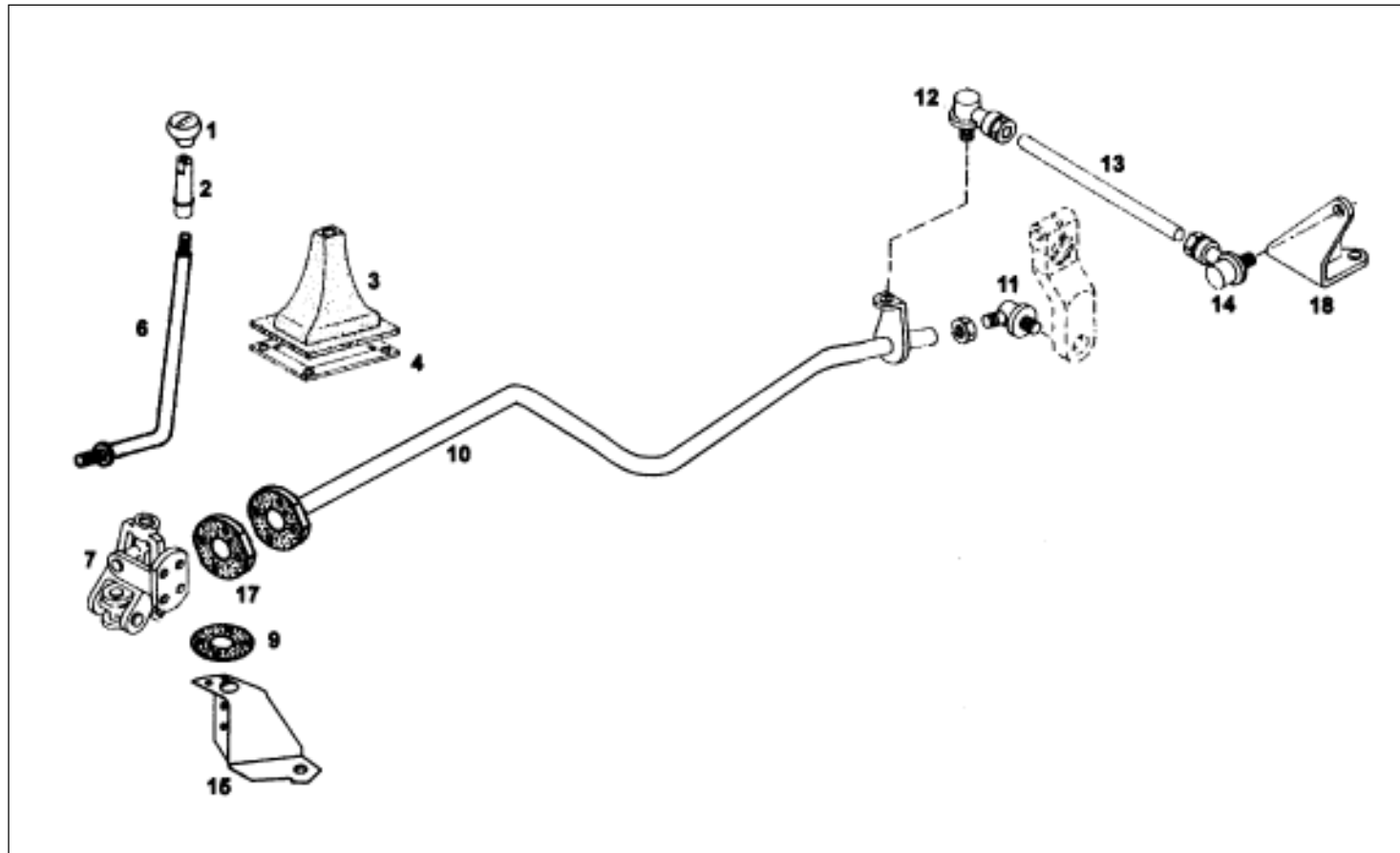


TABLE 26.7
GEAR SHIFT LINKAGE
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		GEAR SHIFT LINKAGE		
1	2751 2680 01 34	Gear Shift Lever Knob (6 Speed)	1	
2	2763 2680 01 13	Assy. Spacer (G.S. Lever)	1	
3	2763 2680 01 12	Assy. Rubber Bellow	1	
4	2763 2680 01 14	Assy. Clamp Plate (Rubber Bellow)	1	
6	2751 2680 99 06	Gear Shift Lever	1	
7	2753 2680 01 10	Assy. Housing Block	1	
9	2750 2680 53 03	Gasket	1	
10	2841 2680 01 03	Turning Tube Assy. (w/o Ball Joint)	1	
11	2507 2670 01 52	Ball & Socket Joint Assy.	1	
12	2641 2680 02 24	Ball Joint RH Threads Assy.	1	
13	2757 2680 79 01	Link Rod Assy. (w/o Ball Joints)	1	
14	2641 2680 02 25	Ball Joint LH Threads Assy.	1	
15	2841 2680 01 01	Assy. Bracket (G.S. Lever)	1	
17	2750 2680 53 01	Gasket	4	
18	2691 2671 01 09	Bracket Assy. (On Gear Box)	1	

TABLE 29.1

PEDALS

GROUP 29

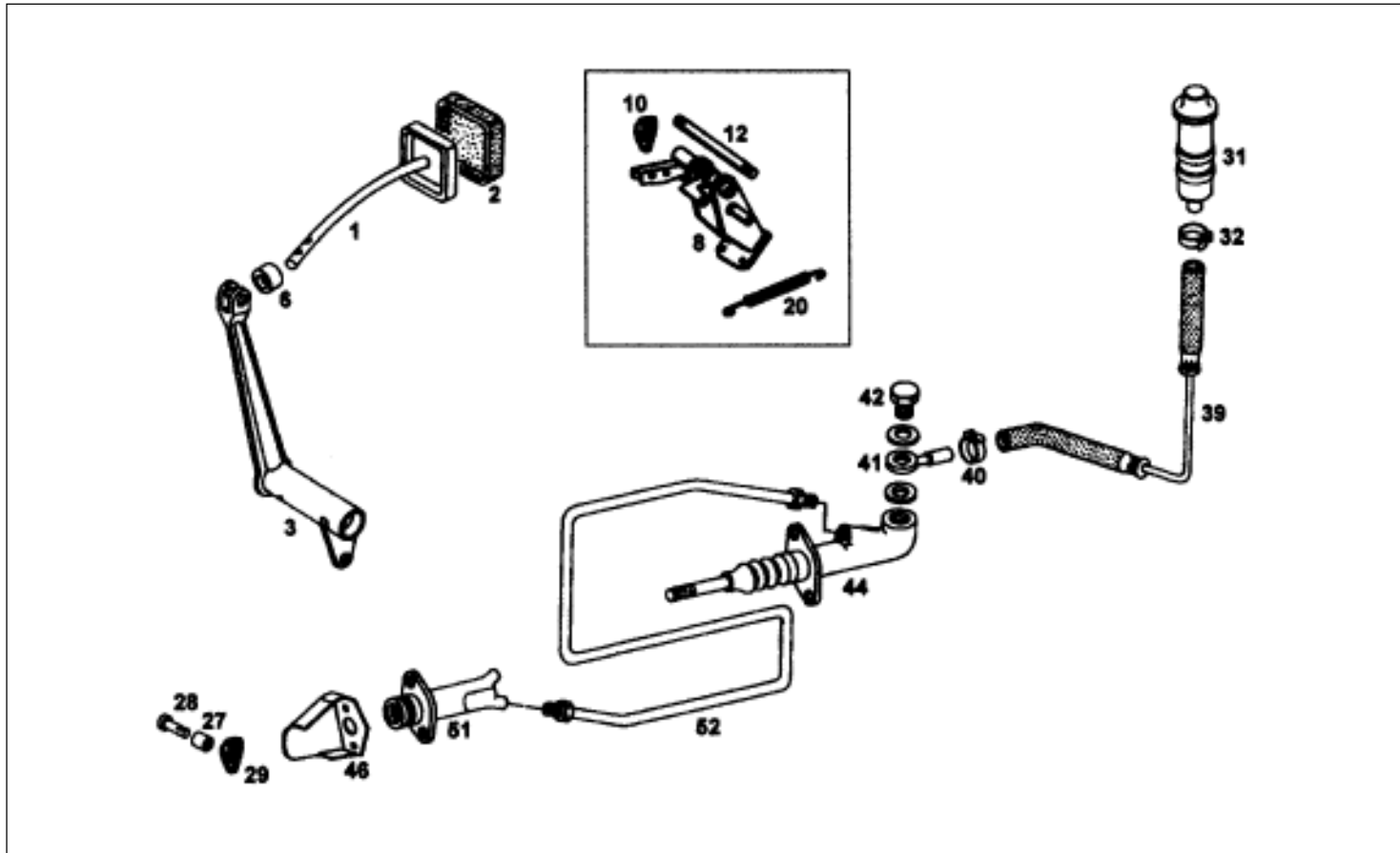


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		PEDALS		
1	2608 2910 01 18	Pedal Assy.	1	
2	320 292 50 82	Rubber Cover Brake & Clutch Pedal	2	
3	2841 2910 01 01	Lever Assy.	1	
	312 291 11 97	Sealing Washer Clutch Pedal	1	
	1132 399804 5	Hex Screw M10x25	1	
6	322 293 00 77	Washer Brake Pedal	1	
8	2841 2950 01 01	Assy.Control Mtg. Bracket with Cyl. Mtg. Bracket	1	
	312 294 10 50	Bush, Pedal Shaft Support Bearing	2	
	2576 2930 34 03	Bush	2	
10	2841 2910 01 02	Assy Clutch Lever	1	
12	2751 2910 69 02	Tube, Clutch Lever	1	
20	312 993 25 10	Return Spring Clutch Pedal Lever	1	
27	2751 2950 63 01	Bush	1	
28	1318 153025 6	Clevis Pin 10 f 8X28X24	1	
29	2754 2910 60 07	Clutch Release Lever	1	
31	2630 2910 01 03	Assy. Refilling Container Complete	1	
	2573 4310 01 51	Assy.Cap	1	

TABLE 29.1

PEDALS

GROUP 29

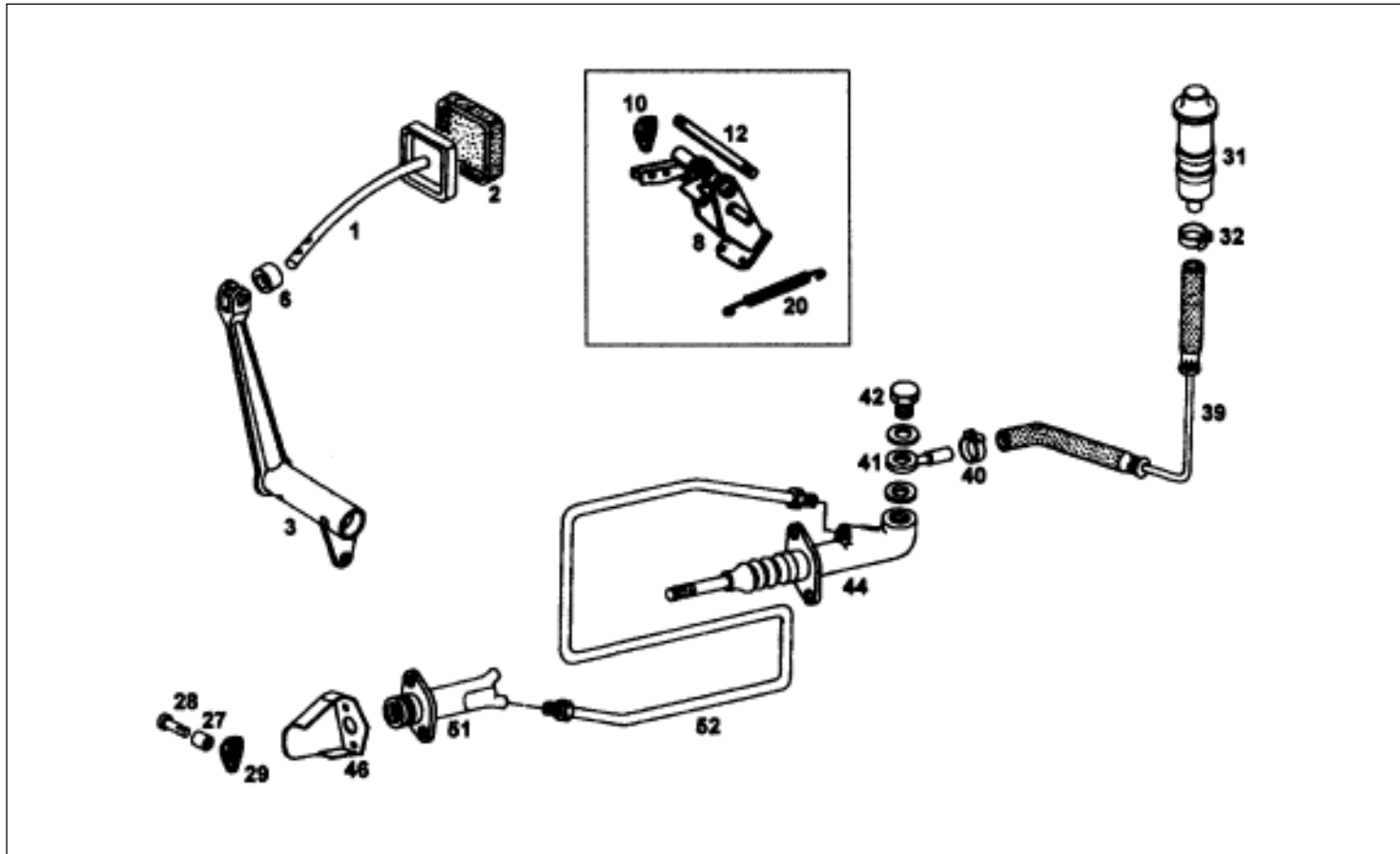


TABLE 29.1 **PEDALS** **GROUP 29**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
32	1427 020190 4	Hose Clip 19	1	Optional Optional
	2573 4310 75 02	Rubber Grommet	1	
39	2077 2915 01 02	Assy. Connecting Line (For Hyd. Clutch)	1	
40	1427 020190 4	Hose Clip 19	2	
41	2750 2910 01 07	Nipple & Pipe Union Assy.	1	
42	2641 4310 68 01	Pipe Union Bolt	1	
44	2768 2910 01 05	Clutch Master Cyl. Assy. 19.05 Dia	1	
44	2750 2910 01 02	Clutch Master Cyl. Assy. 19.05 Dia	1	
46	2754 2935 01 01	Assy.Bracket (RH) (Slave Cyl. Mounting)	1	
51	2754 2910 01 06	Clutch Slave Cylinder	1	
52	2077 2915 01 08	Tube Assy. (6.0D.x2380 LG.) Master Cl. to Slave Cyl.	1	
	2654 2910 01 57	Repair Kit Major Slave Cylinder,consists of :	1	
		Circlip	1	
		Clip	1	
		Piston	1	
		Seal	1	
		Piston Seal	1	
		Rubber Bellow	1	

TABLE 29.1

PEDALS

GROUP 29

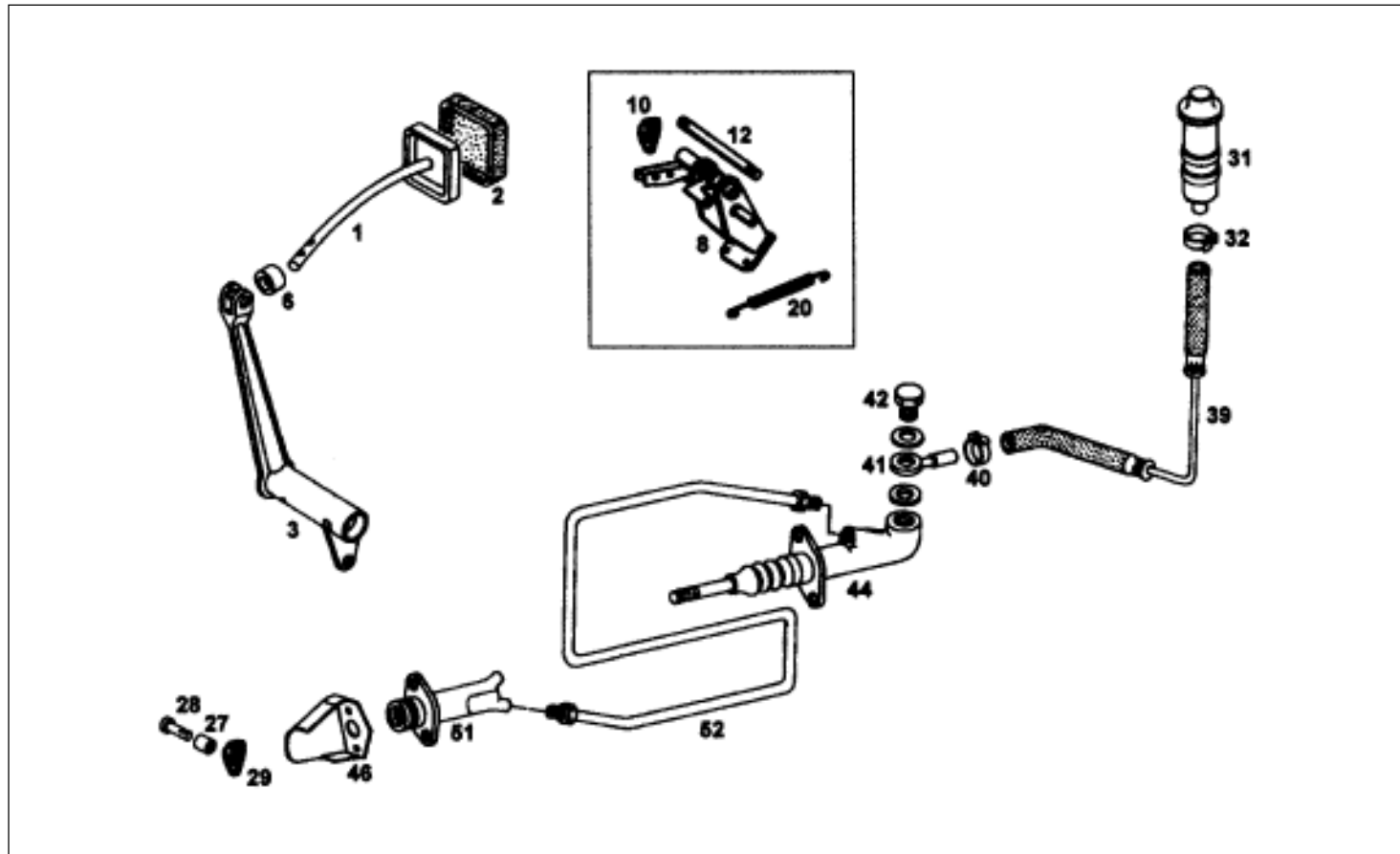


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2654 2910 01 56	`O' Ring	1	
		Grease Tube	1	
		Repair Kit Minor Slave Cylinder,consists of :	1	
		Circlip	1	
		Clip	1	
		Seal	1	
		Piston Seal	1	
		Rubber Bellow	1	
		`O' Ring	1	
		Grease Tube	1	
	2699 2910 01 77	Repair Kit Major Master Cylinder,consists of :	1	
		Minor Kit Clutch M/Cyl	1	
		Nut	1	
		Nut	1	
		Push Rod	1	
		Spherical Washer	1	
		Assy.Plunger	1	
		Clevies	1	

TABLE 29.1

PEDALS

GROUP 29

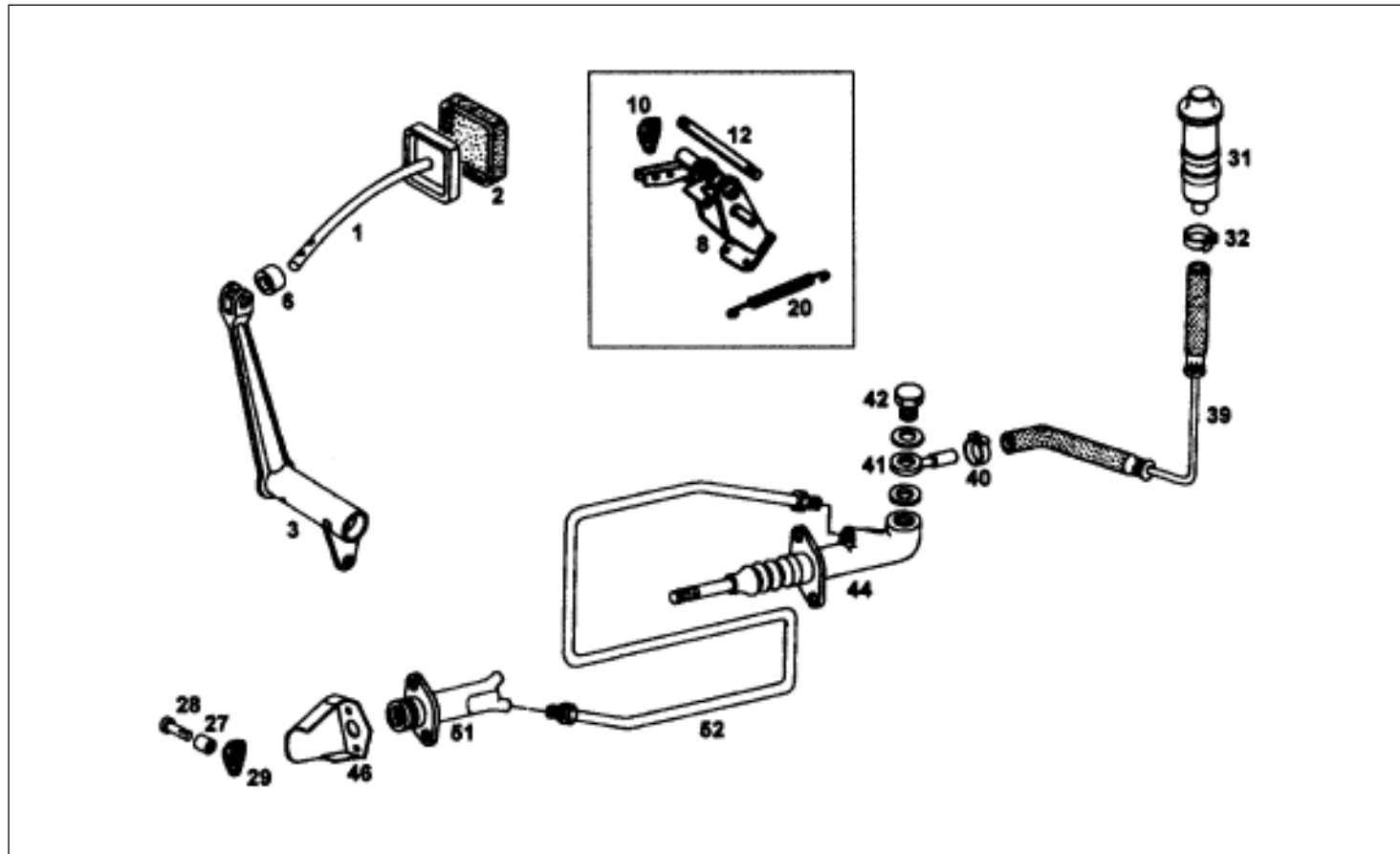


TABLE 29.1	PEDALS	GROUP 29
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2651 2910 01 48	Repair Kit Minor Master Cylinder,consists of : Circlip Seal Rubber Bellow Seal Spring Spring Washer Crimping Sleeve	1 1 1 1 1 1 1 1	

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

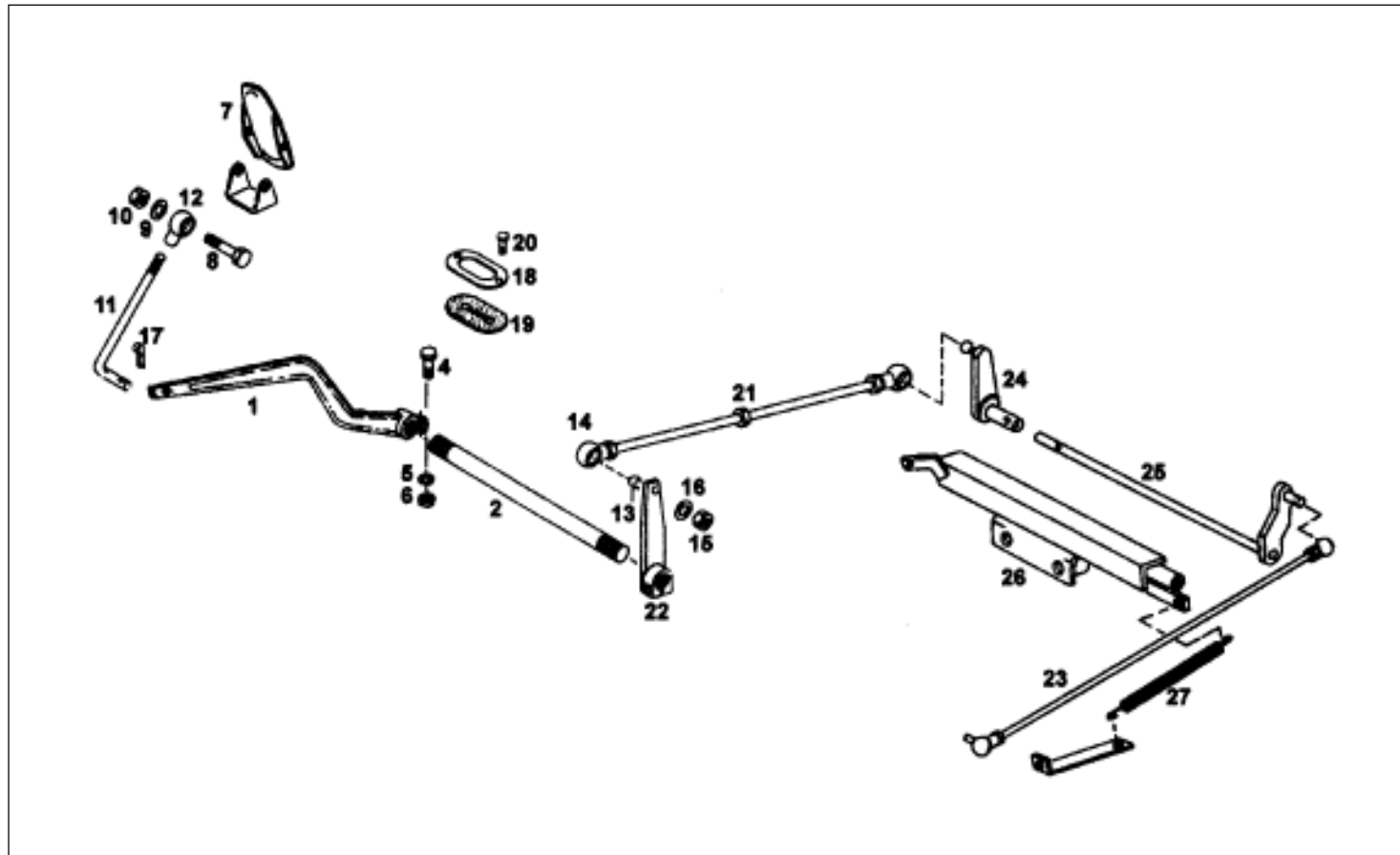


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ACCELERATOR CONTROL		
1	2841 3010 01 03	Assy. Lever Accelerator Pedal	1	
2	2608 3010 79 03	Shaft Accelerator Pedal	1	
4	1106 389675 8	Hex Bolt M 8x38	2	
5	1252 069802 5	Spring Washer B 8	2	
6	1205 159802 2	Hex Nut M 8	2	
7	2576 3010 38 04	Accelerator Pedal	1	
	2751 3010 01 22	Stopper Assy.	1	
	2696 3010 77 03	Rubber Cap (For Accelerator Stopper)	1	
8	2576 3010 67 05	Pin	1	
9	1246 050084 1	Bright Washer 8.4	1	
10	1214 050080 0	Nyloc Nut M8	1	
11	2841 3010 01 04	Assy. Thrust Rod	1	
12	1727 120100 1	Ball End B 10	1	
13	1727 160100 0	Ball Pin C 10	1	
14	1445 060100 5	Locking Ring 10	1	
15	1205 159808 1	Hex Nut M 6	2	
16	1252 069801 7	Spring Washer B 6	1	

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

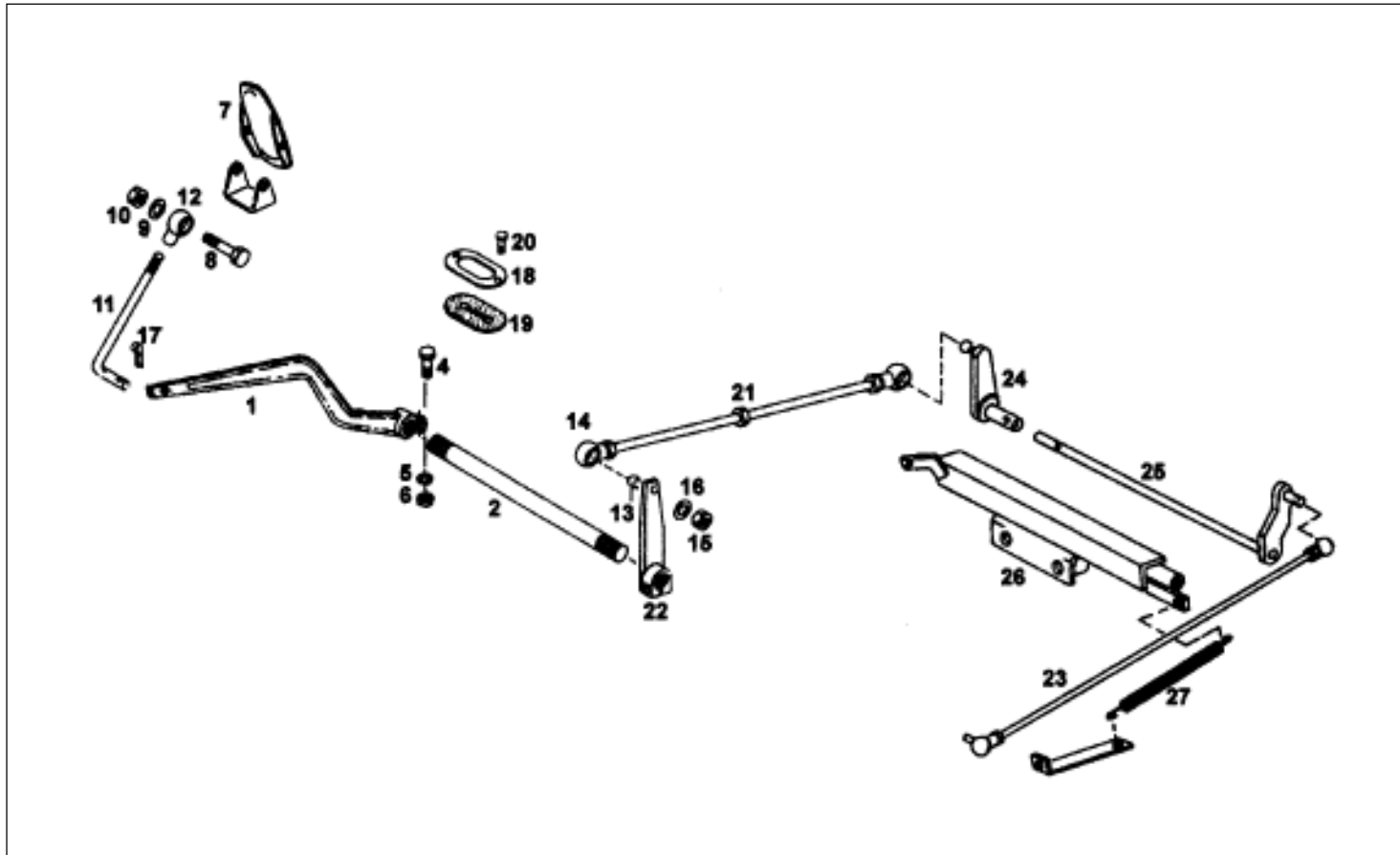


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
17	1315 060814 1	Split Pin 3.2 x 14	1	
18	2576 8150 82 04	Retaining Plate	1	
19	2576 8150 63 05	Rubber Pad	1	
20	1139 080616 9	SI Ch Screw M6x16	2	
21	2751 3010 01 25	Assy.Pull Rod (922 mm Long)	1	
22	2841 3010 01 02	Assy. Accelerator Lever	1	
23	2768 3010 01 07	Assy. Pull Rod (760 mm Long)	1	
24	2751 3010 01 04	Assy. Lever	1	
25	2751 3010 01 14	Assy. Control Shaft	1	
26	2841 3010 01 01	Assy. Bracket	1	
27	322 993 03 10	Return Spring	1	

TABLE 31.1

FRAME

GROUP 31

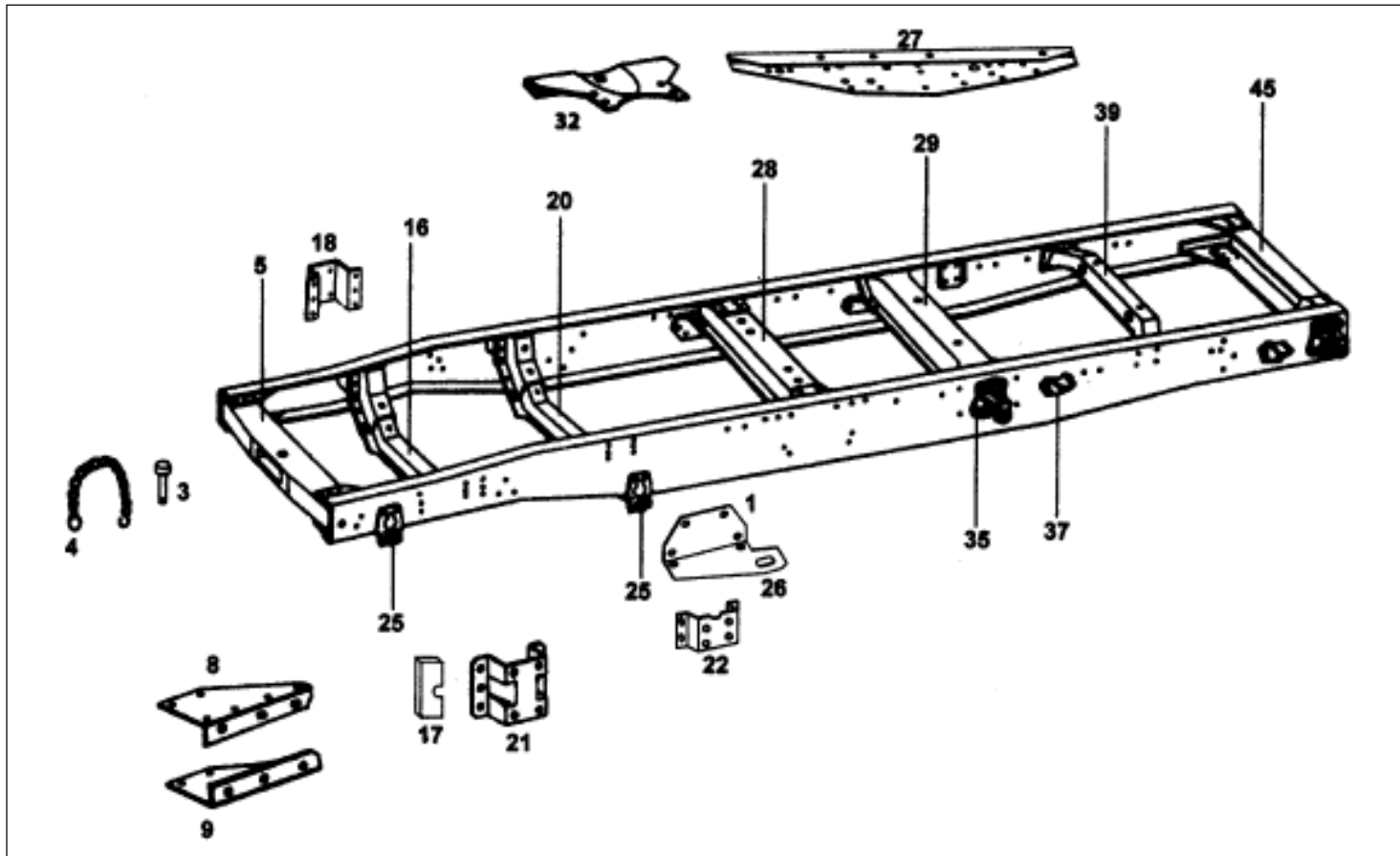


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRAME		
1	2841 3100 01 02	Assy. Frame Complete	1	Replaces 2841 3100 01 01
3	2576 3150 67 01	Coupling Pin	1	
4	304 310 02 07	Chain with Ring & Locking Hook Assy.	1	
5	2841 3120 01 01	Assy. Cross Member Bumper	1	
8	2751 3130 82 01	Gusset RH (Bumper Cross Member)	2	
9	2751 3130 82 02	Gusset LH (Bumper Cross Member)	2	
	042 990 01 40J	Washer (Gusset To L.M. & Cross Member)	8	
16	2770 3120 01 04	Assy. Engine Cross Member (Front)	1	
17	2768 3120 82 06	Packing Plate	AR	
17	2768 3120 82 07	Packing Plate	AR	
21	2768 3120 01 11	Assy. Support LH (Engine Cross Member Front)	1	
21	2768 3120 01 12	Assy. Support RH (Engine Cross Member Front)	1	
18	2768 3120 71 09	Spacer Plate (Engine Cross Member Front)	4	
20	2768 3120 01 03	Assy. Engine Cross Member Rear	1	
22	2768 3120 01 08	Assy. Support Engine Cross Member (Rear)	2	
25	2576 3210 33 04	Spring Bracket - Front	4	
26	2768 3120 01 09	Assy. Reinforcement RH (Front Spring Bracket)	1	

TABLE 31.1

FRAME

GROUP 31

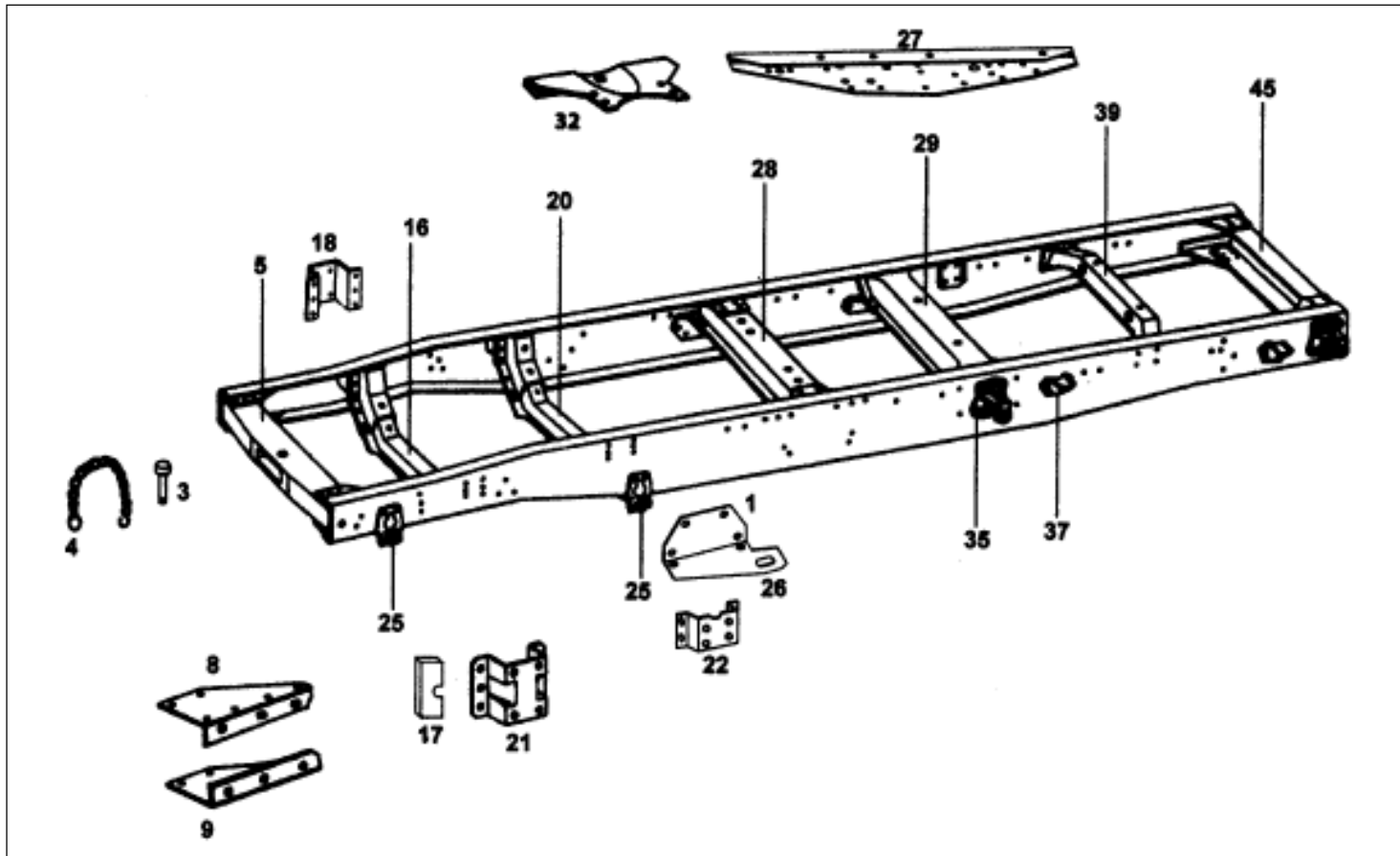


TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
26	2768 3120 01 10	Assy. Reinforcement LH (Front Spring Bracket)	1	
27	2768 3120 71 24	Reinforcement RH (Front Spring Bracket Rear)	1	
27	2768 3120 71 25	Reinforcement LH (Front Spring Bracket Rear)	1	
28	2768 3120 01 13	Cross Member With Support	1	
29	2576 3120 71 23	Cross Member Rear Spring	1	
32	2067 3120 71 78	Support Rear Spring Cross Member Rear	2	
35	2576 3240 33 11	Spring Bracket Front Rear Spring	4	
	340 990 02 01	Bolt M14X1.5X45 (Cross Member,Support,Spg.Brkt Frt to Long Member)	8	
37	2576 3240 33 10	Helper Spring Bracket	4	
39	2576 3120 01 03	Cross Member Rear Shock Absorber Assy.	1	
45	2768 3120 01 18	End Cross Member With Gusset	1	
	2768 3170 01 01	Assy. Bottom Shield (Radiator Side)	1	
	2841 3170 01 02	Assy. Bottom Shield (Engine Side)	1	
	2808 3170 01 03	Assy. Support Bracket (Engine Side)	1	
	2841 3170 01 05	Assy. Support Bracket (Frt. Eng. Side)	1	
	2841 3170 01 03	Assy. Transmission Shield (Frt. Side)	1	
	2841 3170 01 04	Assy. Transmission Shield (Rear Side)	1	
	2841 3170 01 08	Assy. Support Bracket (Rear Side) RH	1	
	2841 3170 01 09	Assy. Support Bracket (Rear Side) LH	1	

TABLE 32.1

FRONT SPRING

GROUP 32

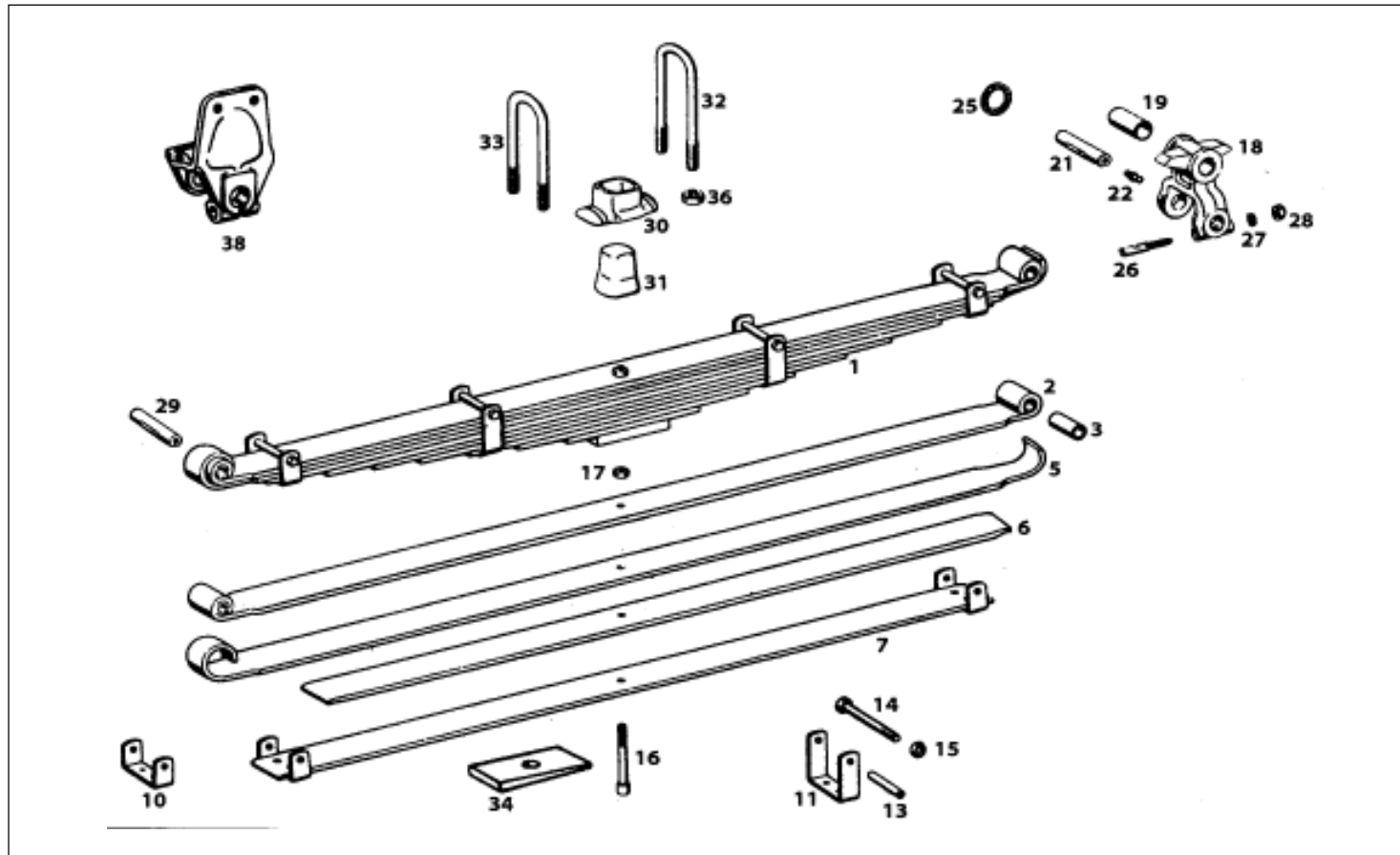


TABLE 32.1
FRONT SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT SPRING		
1	2841 3210 01 01	Front Spring Assy.	2	
2	2841 3210 01 02	First Leaf Assy. with Bush	2	
3	2782 3210 34 01	Spring Bush	4	
5	2841 3210 71 02	Second Leaf	2	
6	2841 3210 71 03	Third Leaf	2	
7	2841 3210 71 04	Fourth Leaf	2	
	2841 3210 71 05	Fifth Leaf	2	
	2841 3210 71 06	Sixth Leaf	2	
	2841 3210 71 07	Seventh Leaf	2	
	2841 3210 71 08	Eighth Leaf	2	
	2841 3210 71 09	Packing Plate	2	
	2841 3210 71 10	Packing Plate	2	
10		Spring Clip	4	Not Serviced Loose
11		Spring Clip	4	Not Serviced Loose
13		Spacer	8	Not Serviced Loose
14	1106 389619 7	Hex Bolt M 10x50	8	
15	1205 159807 3	Hex Nut M 10	8	

TABLE 32.1

FRONT SPRING

GROUP 32

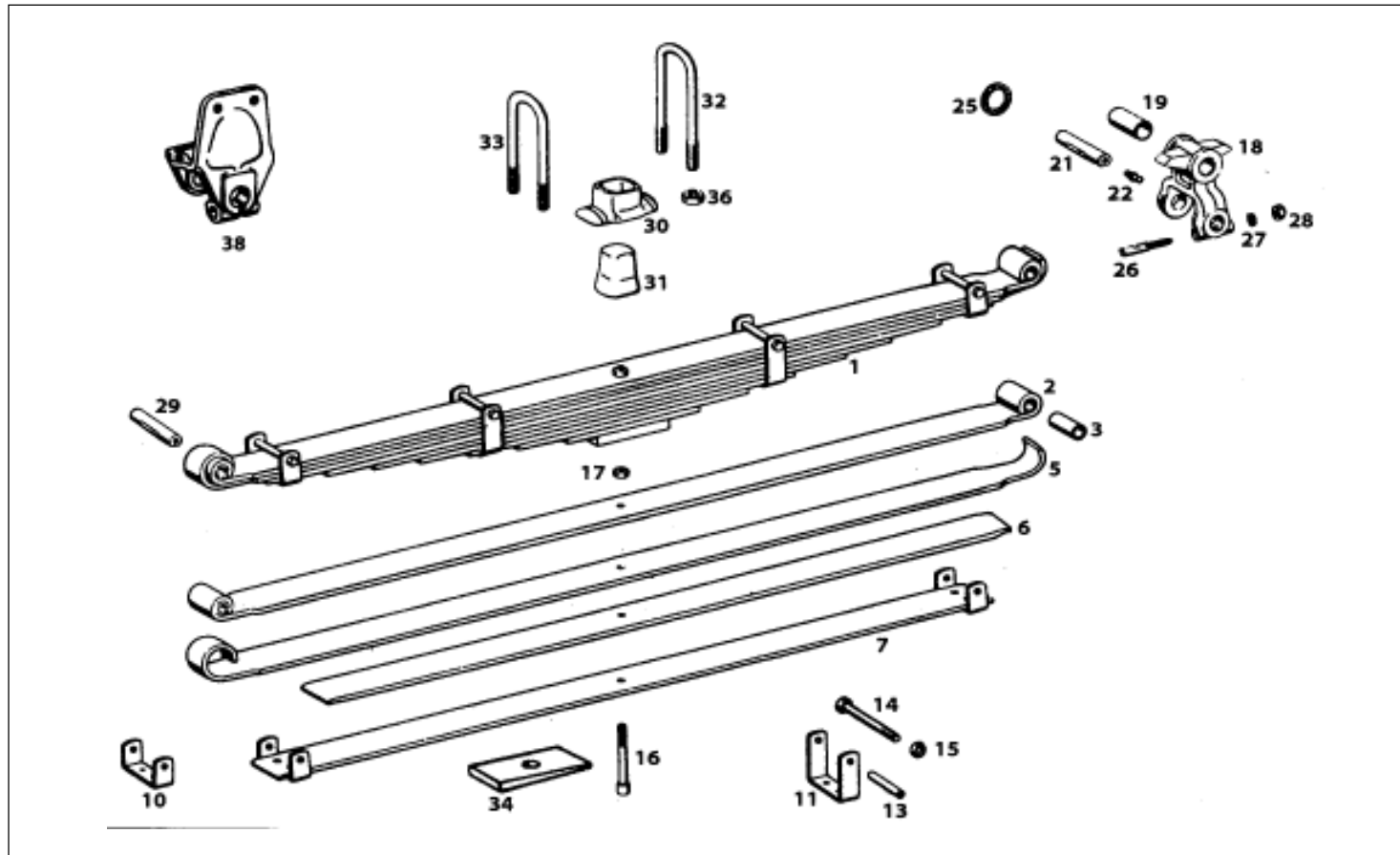


TABLE 32.1
FRONT SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	2841 3210 32 01	Centre Bolt	2	
17	1205 150120 7	Hex Nut M12	2	
18	2576 3210 01 05	Spring Shackle Assy.(Front Spring)	2	
19	2576 3210 34 01	Bush	2	
21	2576 3210 67 02	Spring Pin	4	
22	1717 060160 2	Grease Nipple AM 16x1.5	4	
25	2573 3240 01 19	Sealing Ring Assy.	12	
26	042 990 00 37J	Cotter Pin	4	
27	1246 050105 7	Bright Washer 10.5	4	
28	1205 159807 3	Hex Nut M 10	4	
21	2576 3210 67 02	Spring Pin	2	
22	1717 060160 2	Grease Nipple AM16x1.5	2	
26	042 990 00 37J	Cotter Pin	2	
27	1246 050105 7	Bright Washer 10.5	2	
28	1205 159807 3	Hex Nut M10	2	
29	2576 3210 67 02	Spring Pin	2	
30	2576 3220 37 01	Guide Plate	2	
31	2576 3220 77 01	Rubber Buffer	2	

TABLE 32.1

FRONT SPRING

GROUP 32

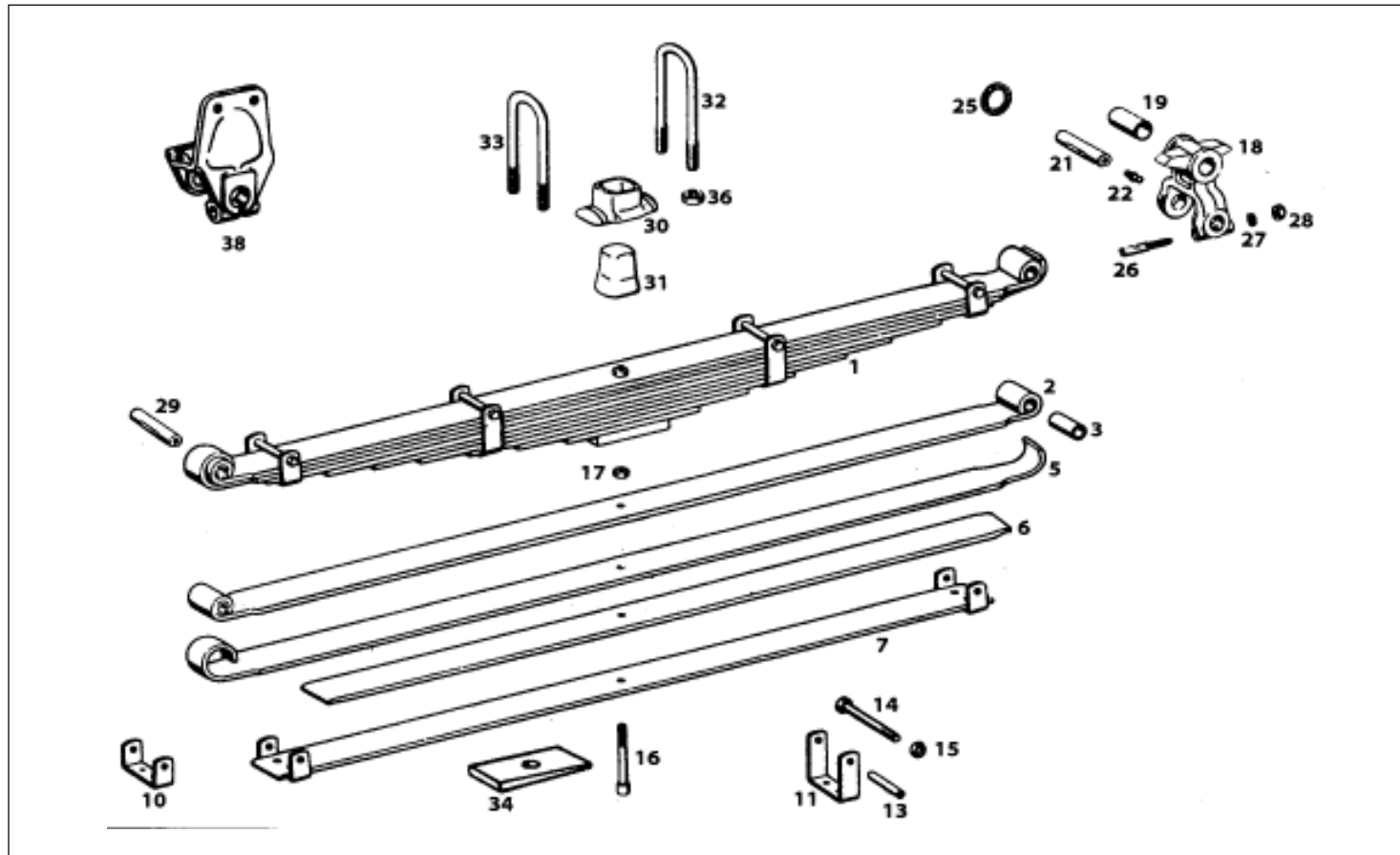


TABLE 32.1	FRONT SPRING	GROUP 32
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
32	2063 3310 42 02	U Clamp	2	
33	2576 3220 42 06	U Clamp	2	
34	342 322 00 84	Caster Plate	2	
36	1205 239607 5	Hex. Nut M 20x1.5	16	
38	2576 3210 33 04	Spring Bracket - Front	4	

TABLE 32.2

FRONT SHOCK ABSORBER AND MOUNTING

GROUP 32

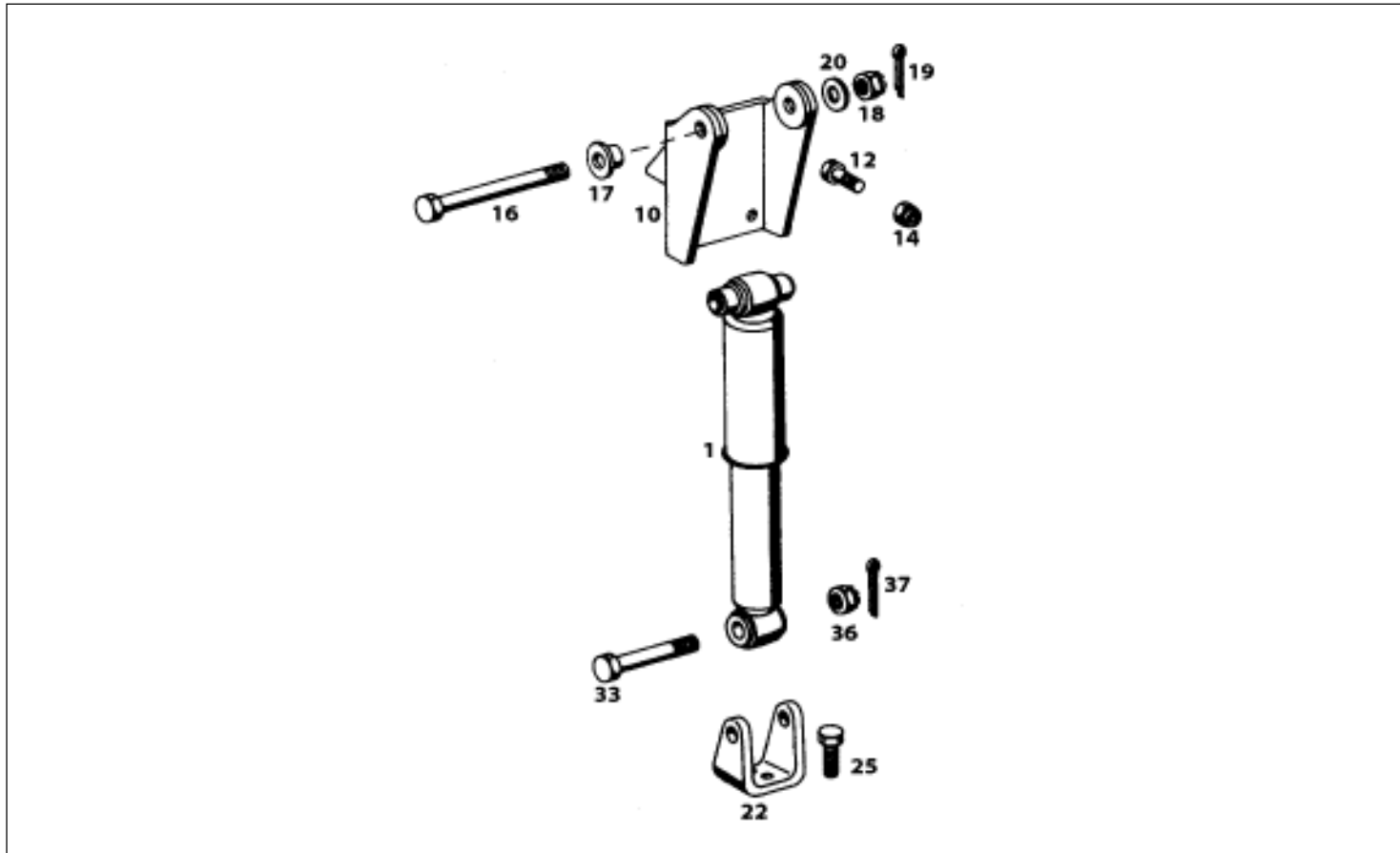


TABLE 32.2
FRONT SHOCK ABSORBER AND MOUNTING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT SHOCK ABSORBER AND MOUNTING		
1	2576 3230 01 10	Front Shock Absorber	2	
10	2751 3230 01 01	Bracket Assy. (Front Shock Abs. Upper)	2	
	2841 3210 01 04	Assy. Bracket - RH (Axle Stopper)	1	
	2841 3210 01 05	Assy. Bracket - LH (Axle Stopper)	1	
12	1132 399839 8	Hex. Screw M 12x40	8	
14	1214 070120 1	Nyloc Nut M 12	8	
16	2576 3260 80 03	Mounting Pin	2	
	1246 050210 0	Brt. Washer 21	2	
17	2576 3230 86 04	Spacer	2	
18	1210 220200 5	Thin Castle Nut M20x1.5	2	
19	1315 060936 9	Split Pin 4x36	2	
20	2576 3230 92 01	Washer	4	
22	2576 3230 33 08	Shock Absorber Bkt Lower	2	
25	1132 399817 7	Hex Screw M 10x20	4	
	2576 3230 82 01	Locking Sheet	2	
33	2576 3260 80 02	Mounting Pin	2	
36	1210 220200 5	Thin Castle Nut M20x1.5	2	
37	1315 060936 9	Split Pin 4x36	2	

TABLE 32.3

ANTI ROLL BAR FRONT

GROUP 32

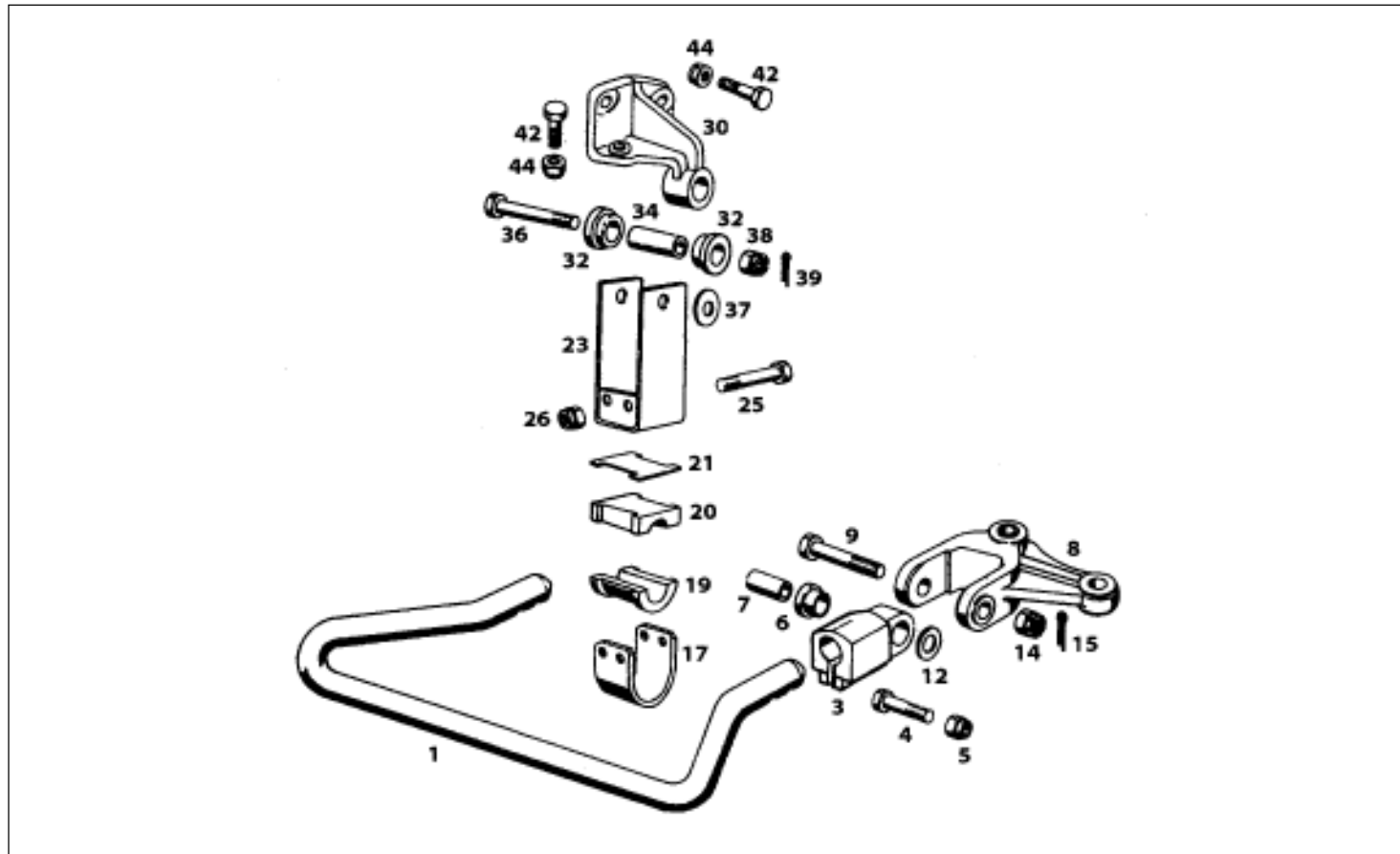


TABLE 32.3
ANTI ROLL BAR FRONT
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ANTI ROLL BAR FRONT		
1	2841 3280 01 05	Anti Roll Bar with Eye Piece	1	
3	2576 3280 51 05	Eye Piece	2	
4	1106 389625 1	Hex. Bolt 10x85	4	
5	1214 050100 8	Nylon Nut M 10	4	
6	2576 3280 75 02	Rubber Bush	4	
7	2576 3280 84 02	Sleeve	2	
8	2576 3280 33 11	Bracket RH (at Front Axle)	1	
8	2576 3280 33 12	Bracket LH (at Front Axle)	1	
9	2640 3290 67 02	Mounting Pin	2	
12	2576 3280 83 06	Shim	AR	
12	2576 3280 83 07	Shim	AR	
12	2576 3280 83 08	Shim	AR	
	2631 3280 86 01	Spacer	AR	
14	1214 069801 4	Nyloc Nut M 20x1.5	2	} Sub Assy.Anti Roll Bar to Bracket
15	1315 060936 9	Split Pin 4x36	2	
17	2576 3280 71 03	Clamp	2	

TABLE 32.3

ANTI ROLL BAR FRONT

GROUP 32

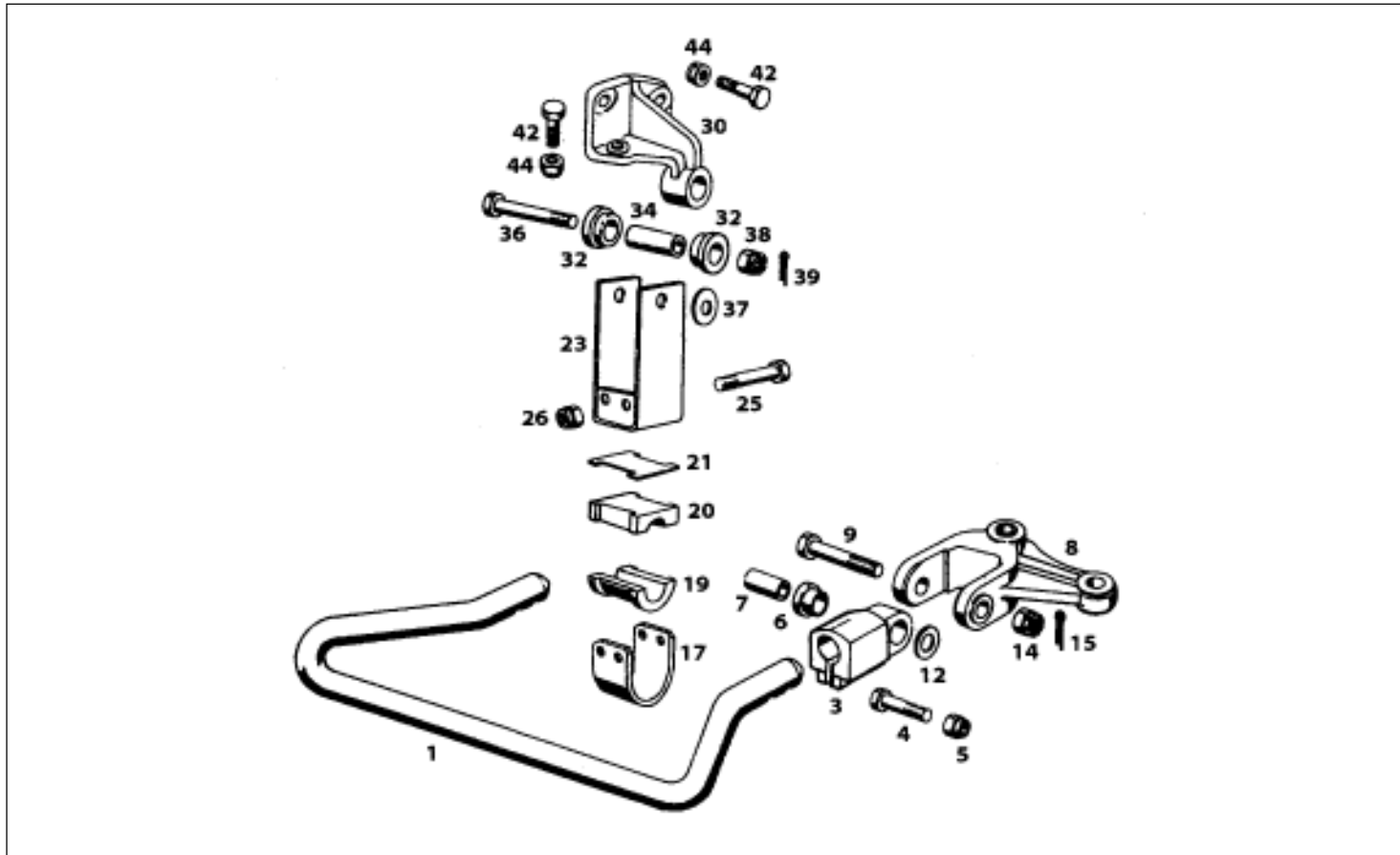


TABLE 32.3
ANTI ROLL BAR FRONT
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
19	2576 3280 34 02	Bush Half (Bottom)	2	
20	2576 3280 34 03	Bush Half (Top)	2	
21	2576 3280 83 02	Shim	AR	
21	2576 3280 83 03	Shim	AR	
21	2576 3280 83 04	Shim	AR	
23	2841 3280 01 03	Connecting Link Assy.	2	
25	1106 389625 1	Hex. Bolt 10x85	4	
26	1214 050100 8	Nyloc Nut M 10	4	
30	2576 3280 33 07	Bracket	2	
32	2576 3280 75 01	Rubber Bush	4	
34	2576 3280 84 01	Sleeve	2	
36	2576 3280 67 03	Mounting Pin	2	
37	1246 050210 0	Bright Washer 21 St	2	
38	1210 220200 5	Castle Nut M 20x1.5	2	
39	1315 060936 9	Split Pin 4x36	2	
42	1132 399839 8	Screw M12x40	8	
44	1214 050120 2	Nyloc Nut M 12	8	

TABLE 32.4

REAR SPRING

GROUP 32

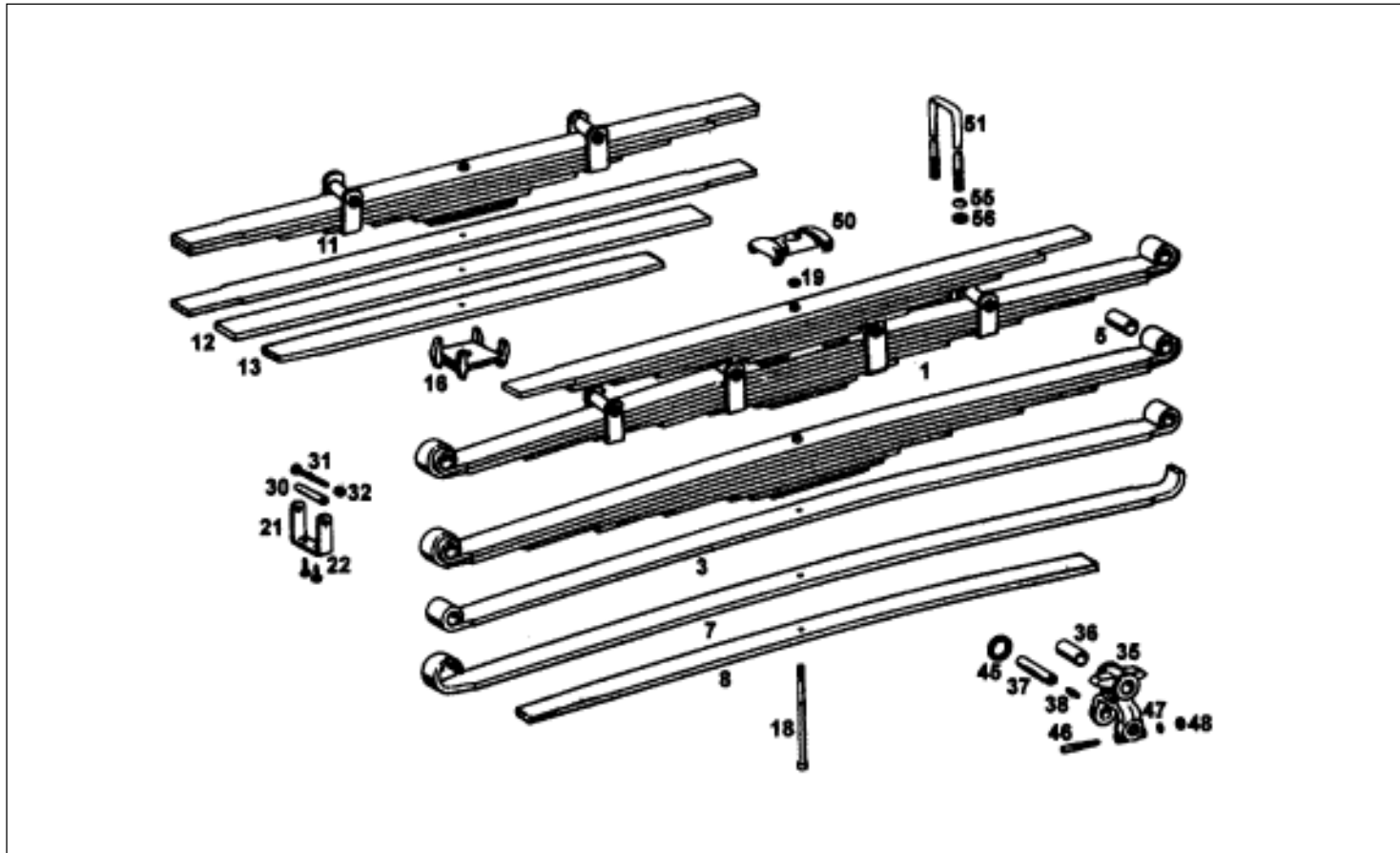


TABLE 32.4
REAR SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REAR SPRING		
1	2841 3240 01 01	Assy. Rear Spring with Aux Spring	2	
3	2841 3240 01 02	First Leaf Assy. with Bush	2	
5	2782 3240 34 01	Spring Bush	4	
7	2841 3240 71 02	Second Leaf	2	
8	2841 3240 71 03	Third Leaf	2	
	2841 3240 71 04	Fourth Leaf	2	
	2841 3240 71 05	Fifth Leaf	2	
	2841 3240 71 06	Sixth Leaf	2	
	2841 3240 71 07	Seventh Leaf	2	
	2841 3240 71 08	Eighth Leaf	2	
		AUXILIARY SPRING		
11	2841 3240 71 09	First Leaf Aux Spring	2	
12	2841 3240 71 10	Second Leaf Aux Spring	2	
13	2841 3240 71 11	Third Leaf Aux Spring	2	
	2841 3240 71 12	Fourth Leaf Aux Spring	2	
	2841 3240 71 13	Fifth Leaf Aux Spring	2	
16	2576 3240 37 02	Support Plate Helper Spring	2	

TABLE 32.4

REAR SPRING

GROUP 32

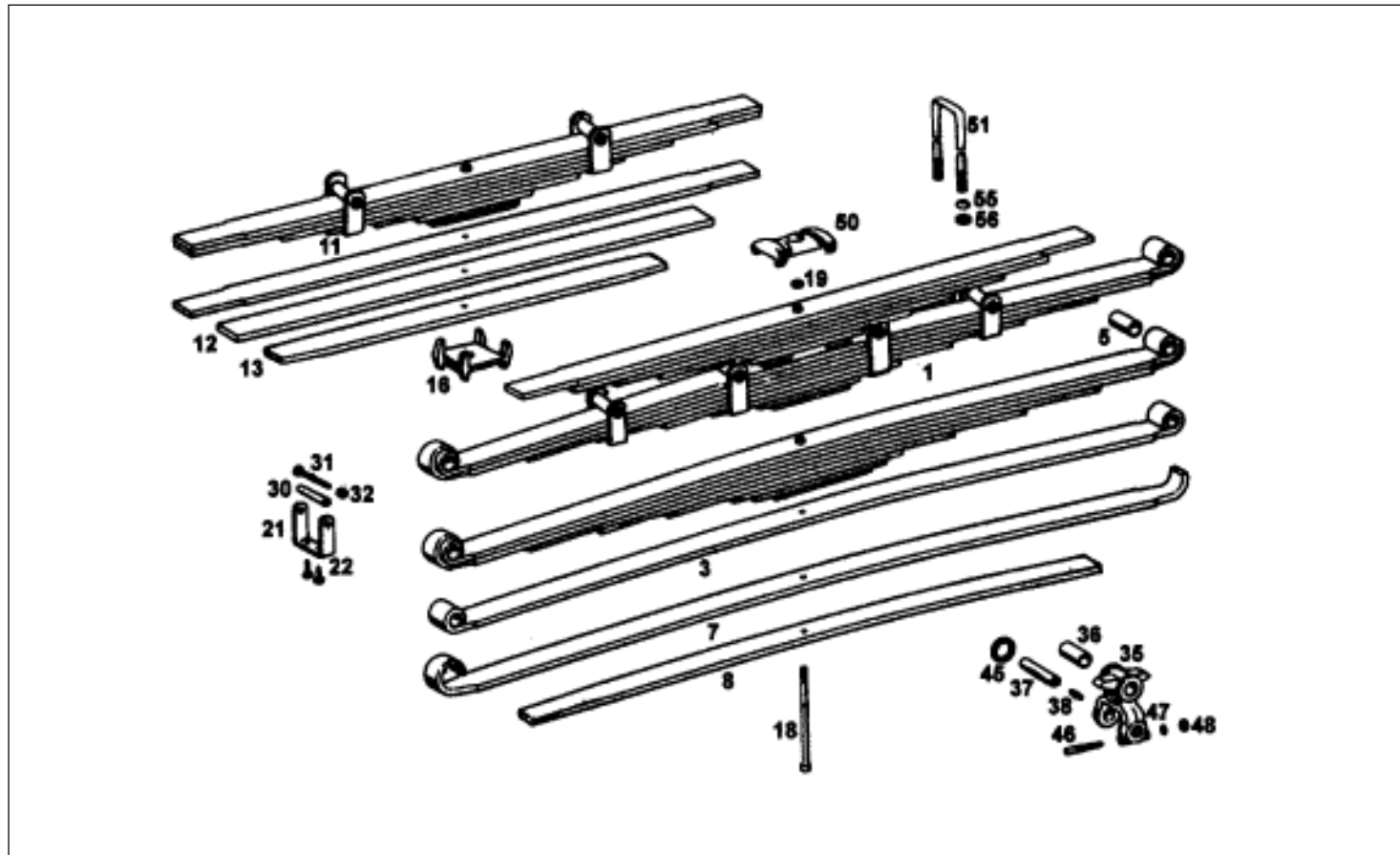


TABLE 32.4
REAR SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
18	2841 3240 32 01	Centre Pin	2	
	1205 159602 0	Hex Nut M16	2	
21		Spring Clip	4	Not Serviced Loose
21		Aux. Clip (Main Spring Rear)	4	Not Serviced Loose
21		Spring Clip	4	Not Serviced Loose
22	1330 051035 8	Rivet 10x35	16	
30		Spacer(Spring Clip)	4	Not Serviced Loose
30		Spacer(Spring Clip)	4	Not Serviced Loose
31	1106 389617 1	Hex Bolt M 10x75	8	
32	1205 159807 3	Hex Nut M 10	8	
35	2576 3240 01 07	Assy. Spring Shackle Rear	2	
36	2576 3240 34 01	Bush	2	
37	2576 3240 67 01	Spring Pin	2	
38	1717 060160 2	Grease Nipple AM 16x1.5	2	
45	2618 3240 01 01	Sealing Ring Assy. (Rear Spring)	2	
46	042 990 00 37J	Cotter Pin	2	
47	1246 050105 7	Bright Washer 10.5	2	
	1252 069805 0	Spring Washer B10	2	

TABLE 32.4

REAR SPRING

GROUP 32

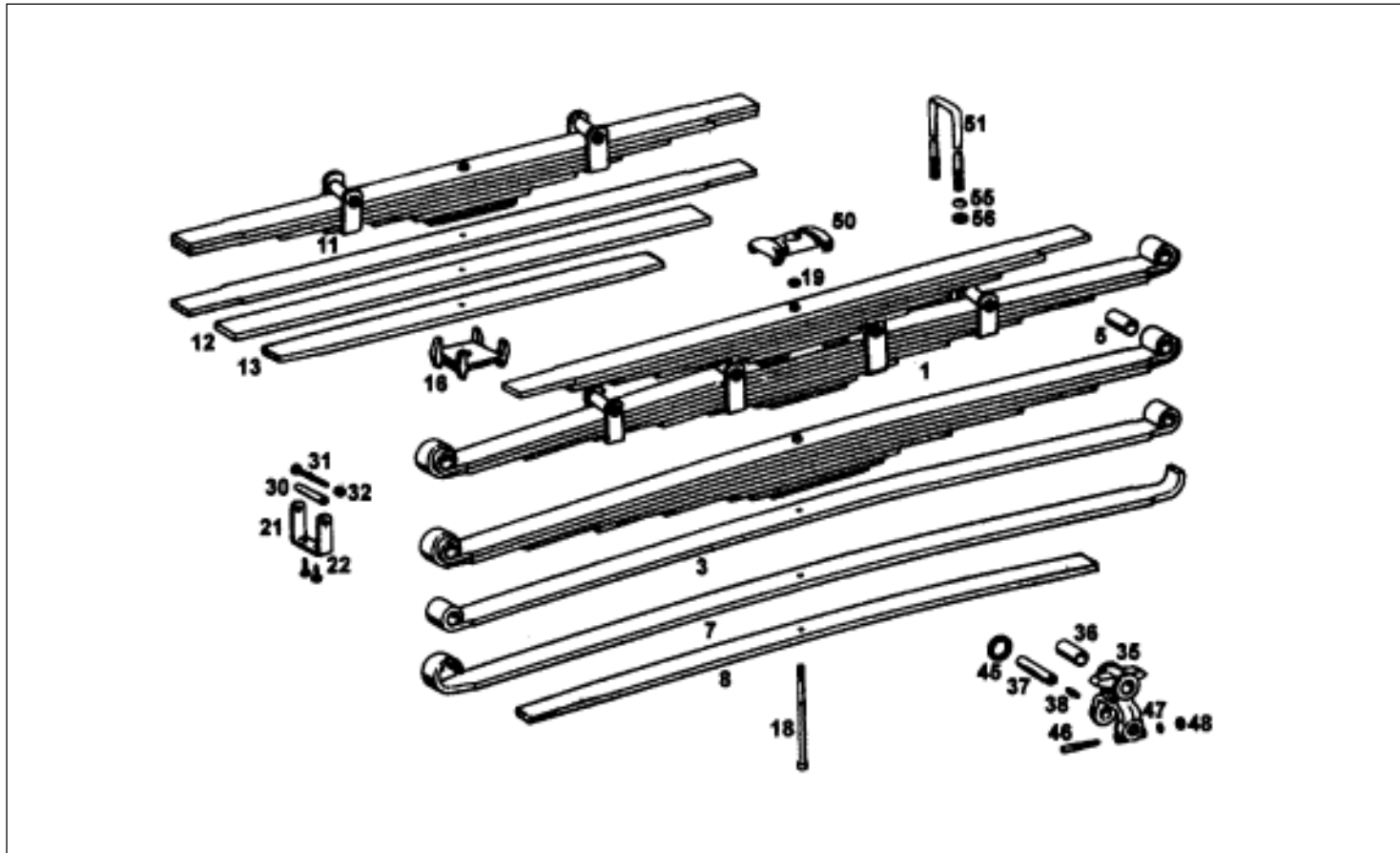


TABLE 32.4
REAR SPRING
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
48	1205 159807 3	Hex Nut M10	2	
50	2782 3250 37 01	Guide Plate	2	
51	2841 3240 42 04	U Clamp	4	
55	1252 150225 6	Spring Washer 22.5	8	
56	2632 3250 65 01	Nut	8	

TABLE 33.1

FRONT AXLE

GROUP 33

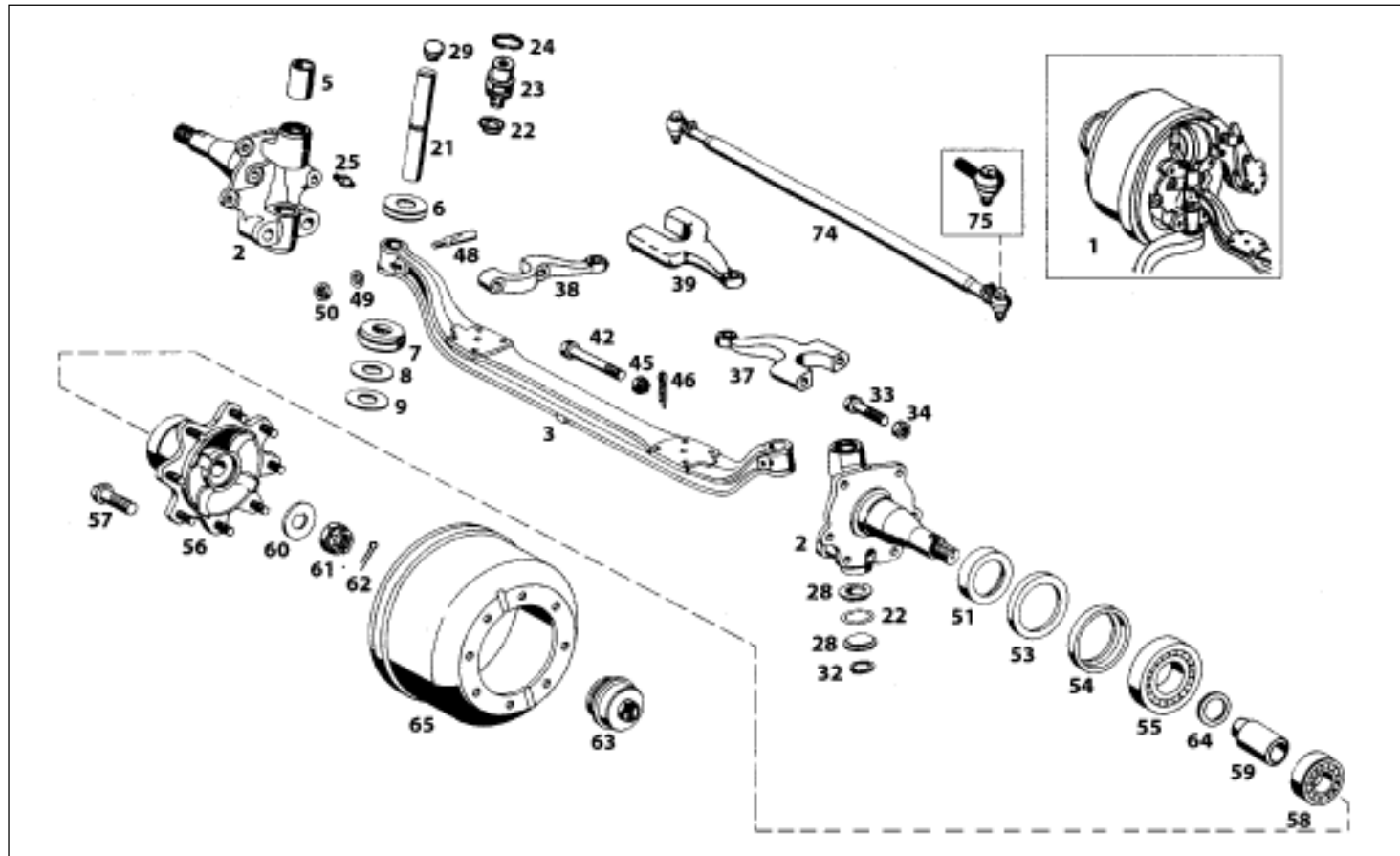


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT AXLE		
1	2753 3300 01 03	Assy. Front Axle With S - CAM Brakes	1	
2	2575 3320 01 25	Stub Axle Assy. (STD)	2	
3	2576 3310 51 10	Front Axle Beam (STD)	1	
5	2575 3320 34 01	Bush	4	
6	2575 3320 92 03	Thrust Washer Upper STD	1	
7	2576 3320 31 09	Bearing (Thrust) Tapered Roller STD	1	
8	2575 3320 92 07	Thrust Washer Lower STD (Stub Axle to F.A. Beam)	1	
9	2576 3320 92 12	Thrust Washer	AR	For Selection
9	2576 3320 92 13	Thrust Washer	AR	
9	2576 3320 92 14	Thrust Washer 0.9 mm	AR	
9	2576 3320 92 15	Thrust Washer 1.0 mm	AR	
9	2576 3320 92 16	Thrust Washer 1.1 mm	AR	
9	2576 3320 92 17	Thrust Washer 1.2 mm	AR	
9	2576 3320 92 18	Thrust Washer 1.3 mm	AR	
9	2576 3320 92 19	Thrust Washer 1.4 mm	AR	
9	2576 3320 92 20	Thrust Washer 1.5 mm	AR	

TABLE 33.1

FRONT AXLE

GROUP 33

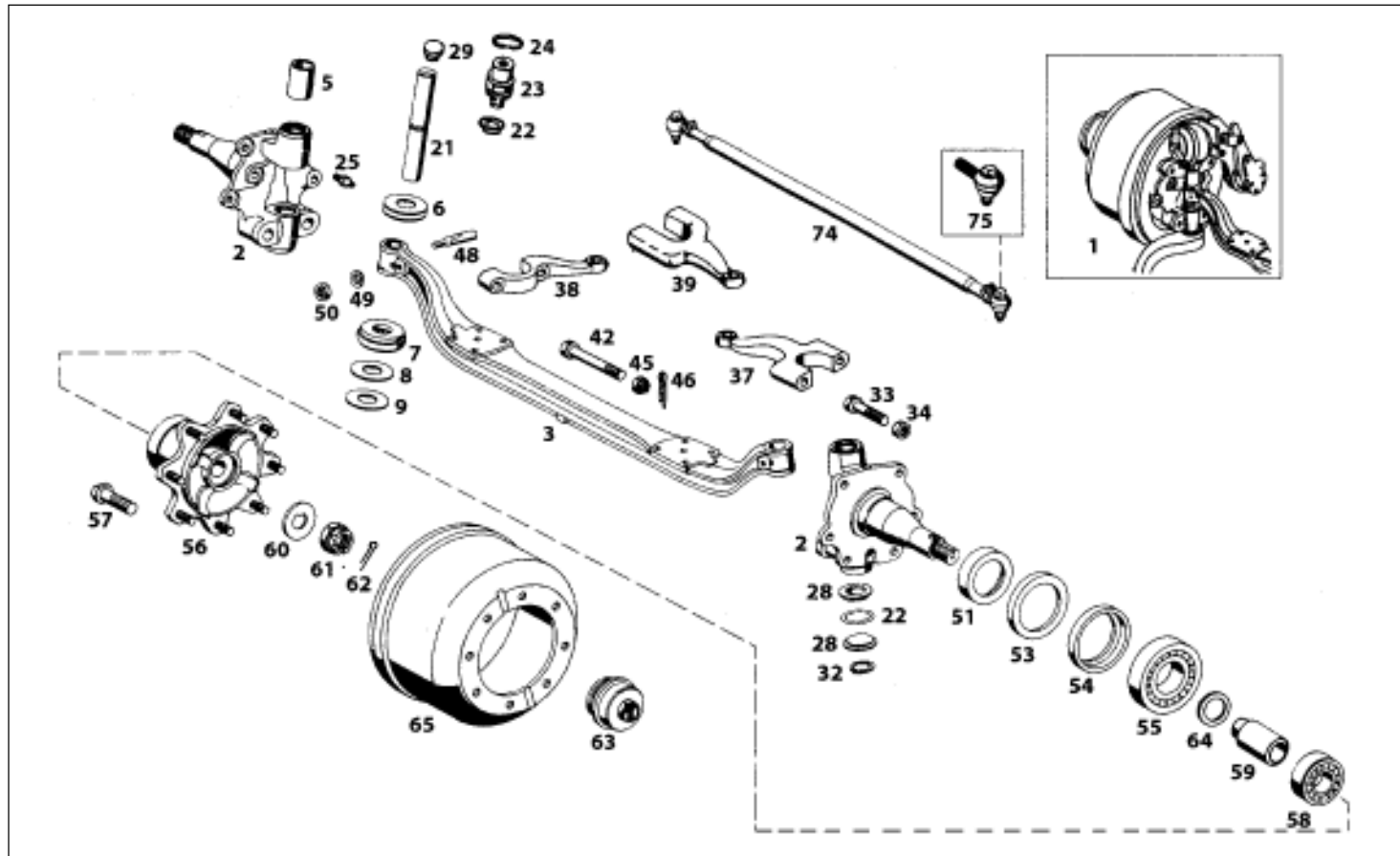


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
9	2576 3320 92 21	Thrust Washer 1.6 mm	AR	} For Selection
9	2576 3320 92 22	Thrust Washer 1.7 mm	AR	
21	2576 3320 67 09	King Pin (STD)	2	
22	2576 3320 77 02	Gasket Ring (For Top & Bottom Stub Axle)	2	
23	2576 3320 72 01	Plug (For Stub Axle Top)	2	
24	1458 060500 2	Circlip Light B 50x2	4	
25	1717 200100 9	Grease Nipple AM 10x1	4	
	2576 3320 82 02	Sealing Cap (Stub Axle)	4	
29	2575 3320 63 01	Dust Cap	2	
33	1106 399603 5	Bolt M 12x1.5x55	2	} To Stub Axle
34	1205 169601 6	Nut M 12x1.5	2	
37	2576 3380 51 04	Steering Arm LH	1	
38	2576 3380 51 07	Seering Arm Top	1	
39	2576 3380 51 06	Steering Arm RH	1	
42	2573 4210 67 19	Collared Pin (BIL) RH Side	2	} Set A
	2573 4210 32 12	Bolt (BIL) Both Sides	4	
	2575 4210 67 03	Collared Pin (BIL) Both Sides	4	
	2575 4210 32 06	Bolt (BIL) LH Side	2	

TABLE 33.1

FRONT AXLE

GROUP 33

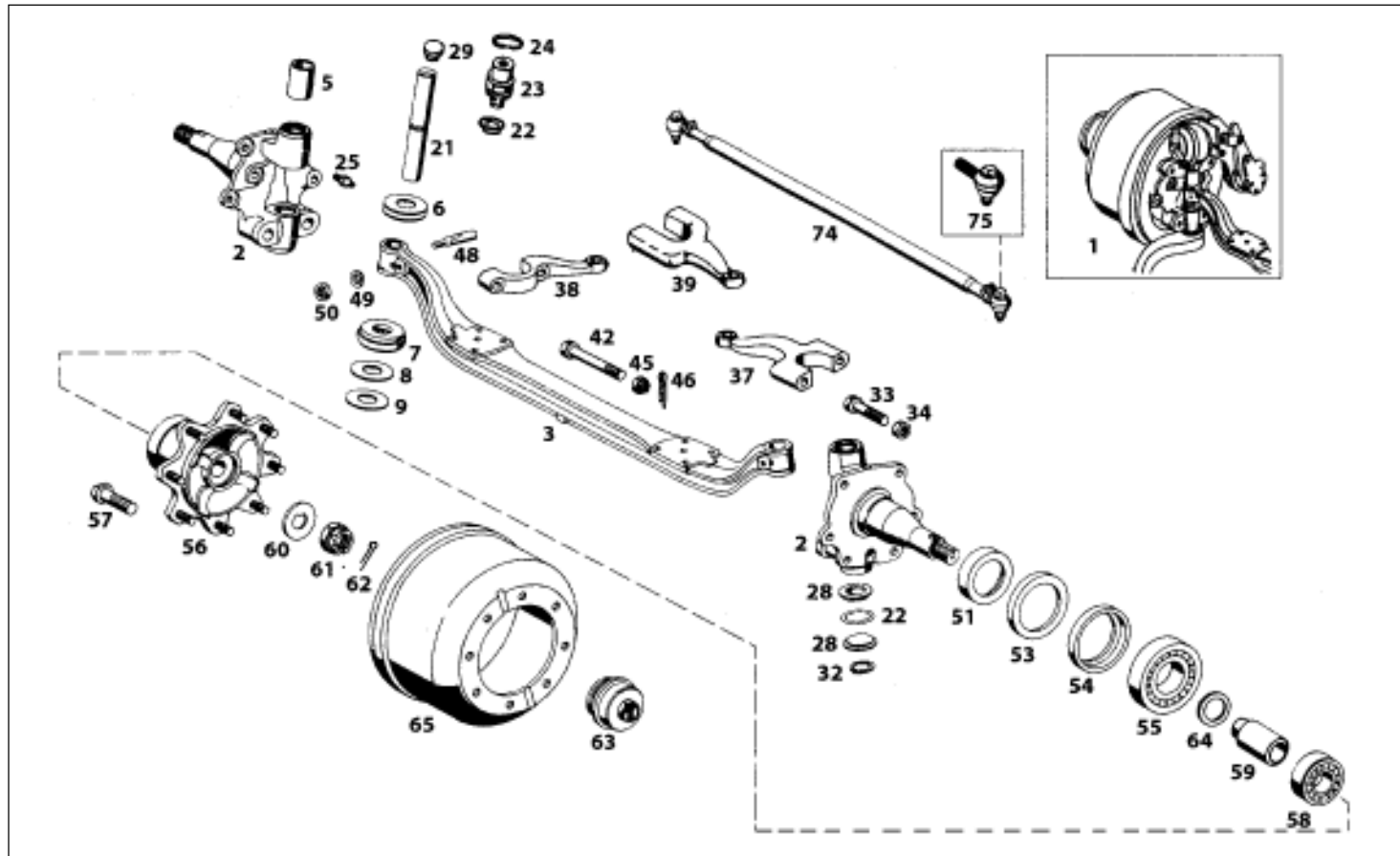


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
42	2573 4210 67 20	Collared Pin (AAL) RH Side	2	Set B Set A and Set B are Optional
	2575 4210 67 04	Collared Pin (AAL)	4	
	2573 4210 32 13	Bolt (AAL)	4	
	2575 4210 32 07	Bolt (AAL)	2	
45	2576 4210 65 01	Slotted Nut	4	
45	1210 209604 3	Castle Nut M 16x1.5	8	
46	1315 060936 9	Split Pin 4x36	12	
48	2576 3320 67 07	Cotter Pin (Front Axle Beam to King Pin)	2	
49	1252 069802 5	Spring Washer B 8	2	
50	1205 159802 2	Nut M 8	2	
51	2576 3320 86 01	Spacer	2	
53	2576 3340 78 01	Sealing Ring	2	
54	2576 3340 86 01	Spacer	2	
55	2576 3340 31 01	Taper Roller Bearing (Inner)	2	
56	2631 3340 01 08	Hub With Wheel Bolts (Without Brgs.)	2	
57	2631 4010 67 01	Hub Bolt (M 22)	20	

TABLE 33.1

FRONT AXLE

GROUP 33

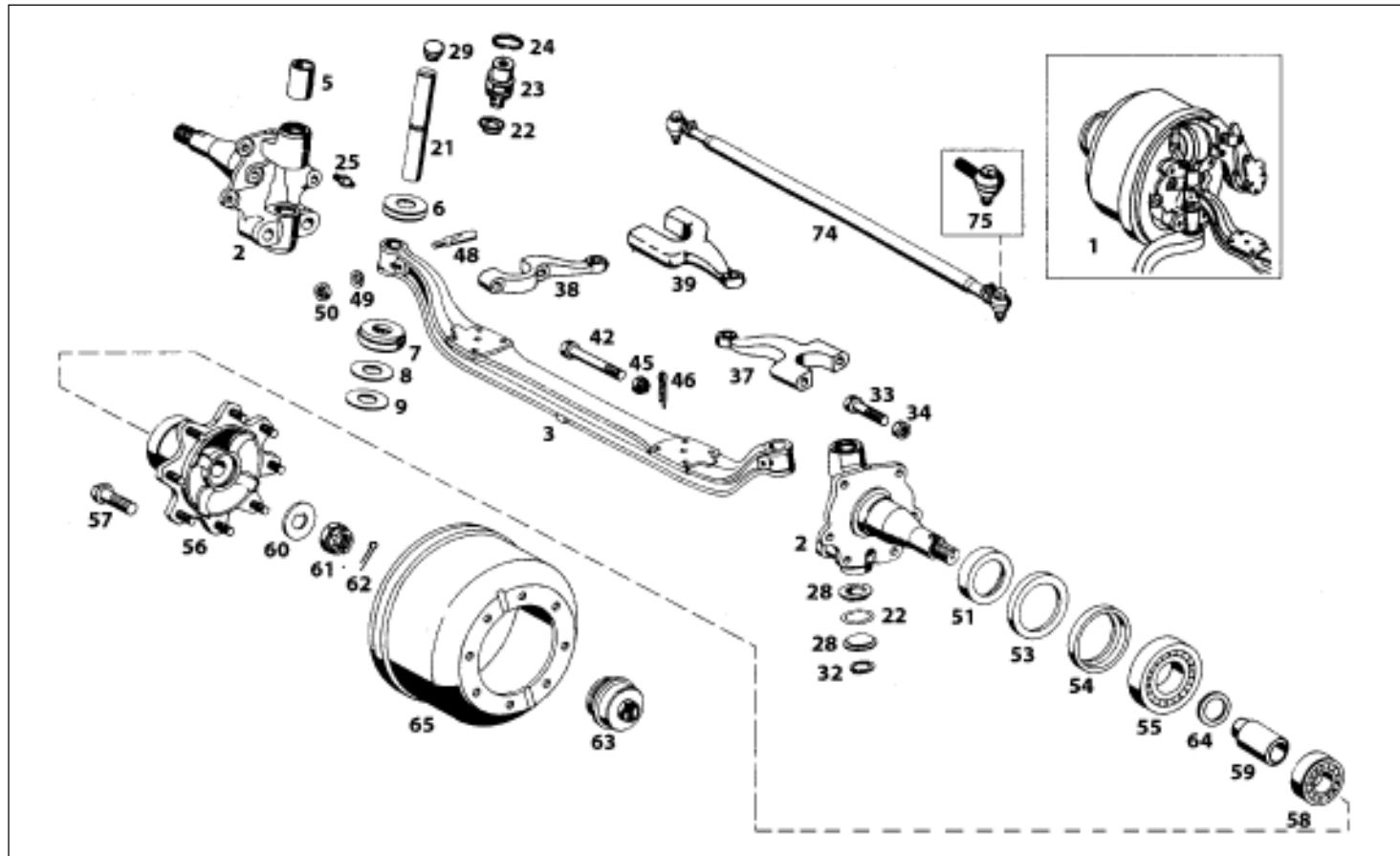


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
58	2576 3340 31 03	Taper Roller Bearing (Outer)	2	
59	2573 3340 86 02	Spacer Tube	2	
60	2575 3340 92 01	Thrust Washer	2	
61	1210 229906 8	Castle Nut M 32x1.5	2	
62	1315 061156 8	Split Pin 6.3x56	2	
63	2573 3340 37 03	Cover (Front Hub)	2	
64	2574 3340 83 04	Shim 1.00 mm	AR	
64	2574 3340 83 05	Shim 0.50 mm	AR	
64	2574 3340 83 06	Shim 0.30 mm	AR	
64	2574 3340 83 07	Shim 0.10 mm	AR	
64	2574 3340 83 08	Shim 0.05 mm	AR	
64	2632 3340 83 01	Shim 0.15 mm	AR	
64	2632 3340 83 02	Shim 0.25 mm	AR	
65	2631 4210 37 01	Brake Drum (Spigotted)	2	
74	2576 3380 01 03	Tie Rod	1	
75	000 338 26 29	Assy.Ball Joint LH	1	
75	000 338 34 29	Assy.Ball Joint RH	1	
	8854 3316 16 12	King Pin Repair Kit with Minor Kit & Bush STD (38.25 mm)	1	

TABLE 33.1

FRONT AXLE

GROUP 33

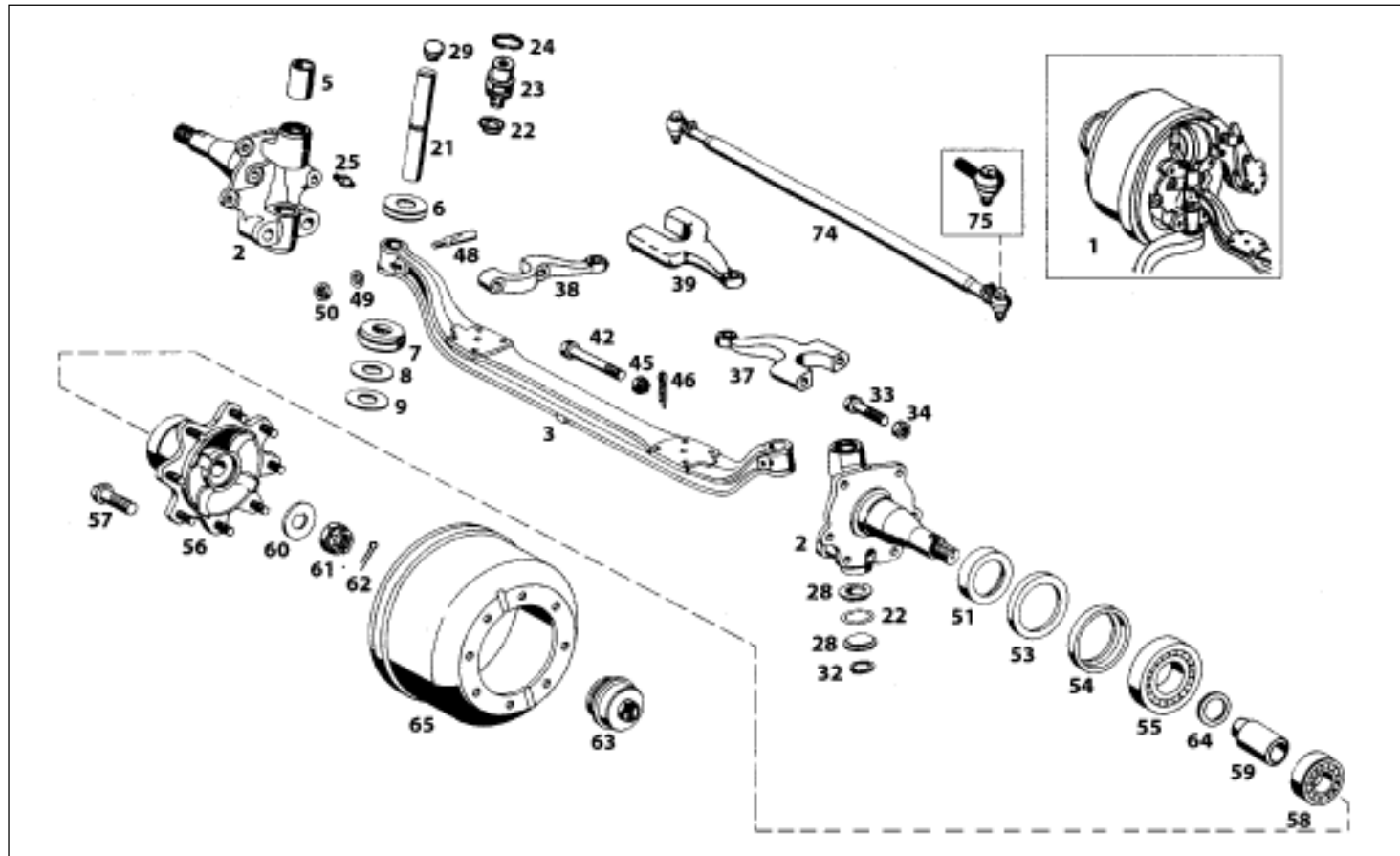


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		Consisting of :		
		King Pin (STD)	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3301 16 12	King Pin Repair Kit with Minor Kit & Bush O/S I (38.35 mm)	1	
		Consisting of :		
		King Pin (O/S I)	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3302 16 12	King Pin Repair Kit with Minor Kit & Bush O/S II (38.45 mm)	1	
		Consisting of :		
		King Pin (O/S II)	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3303 16 12	King Pin Repair Kit with Minor Kit & Bush R/S III (38.55 mm)	1	
		Consisting of :		
		King Pin (R/S III)	2	
		King Pin Bush	4	

TABLE 33.1

FRONT AXLE

GROUP 33

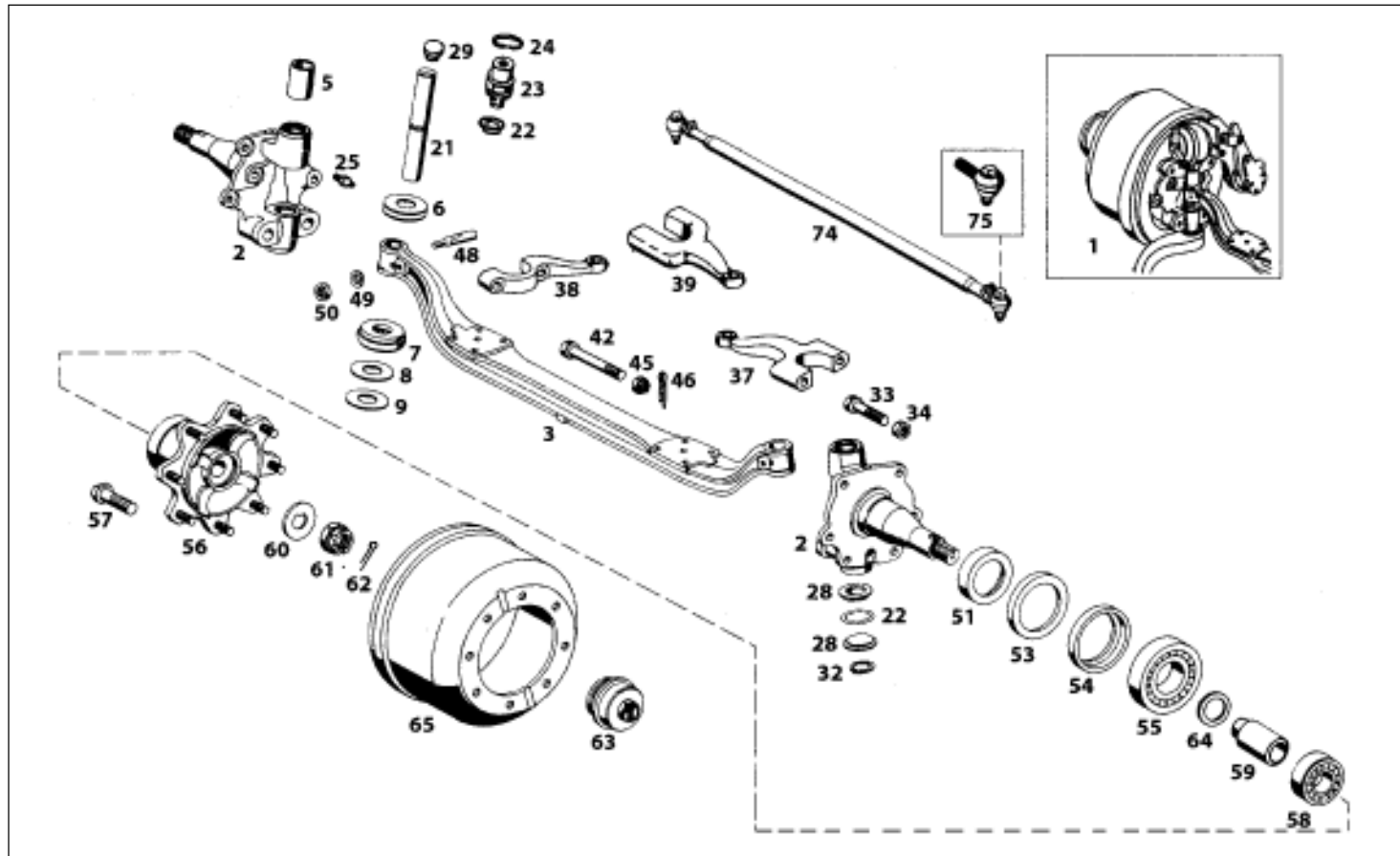


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		Minor Kit	1	
	8854 3304 16 12	King Pin Repair Kit with Minor Kit & w/o Bush STD (38.25 mm)	1	
		Consisting of :		
		King Pin (STD)	2	
		Minor Kit	1	
	8854 3305 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S I (38.35 mm)	1	
		Consisting of :		
		King Pin (O/S I)	2	
		Minor Kit	1	
	8854 3306 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S II (38.45 mm)	1	
		Consisting of :		
		King Pin (O/S II)	2	
		Minor Kit	1	
	8854 3307 16 12	King Pin Repair Kit with Minor Kit & w/o Bush R/S III (38.55 mm)	1	
		Consisting of :		
		King Pin (R/S III)	2	
		Minor Kit	1	
	8854 3308 16 12	Minor Kit Consisting of :	1	

TABLE 33.1

FRONT AXLE

GROUP 33

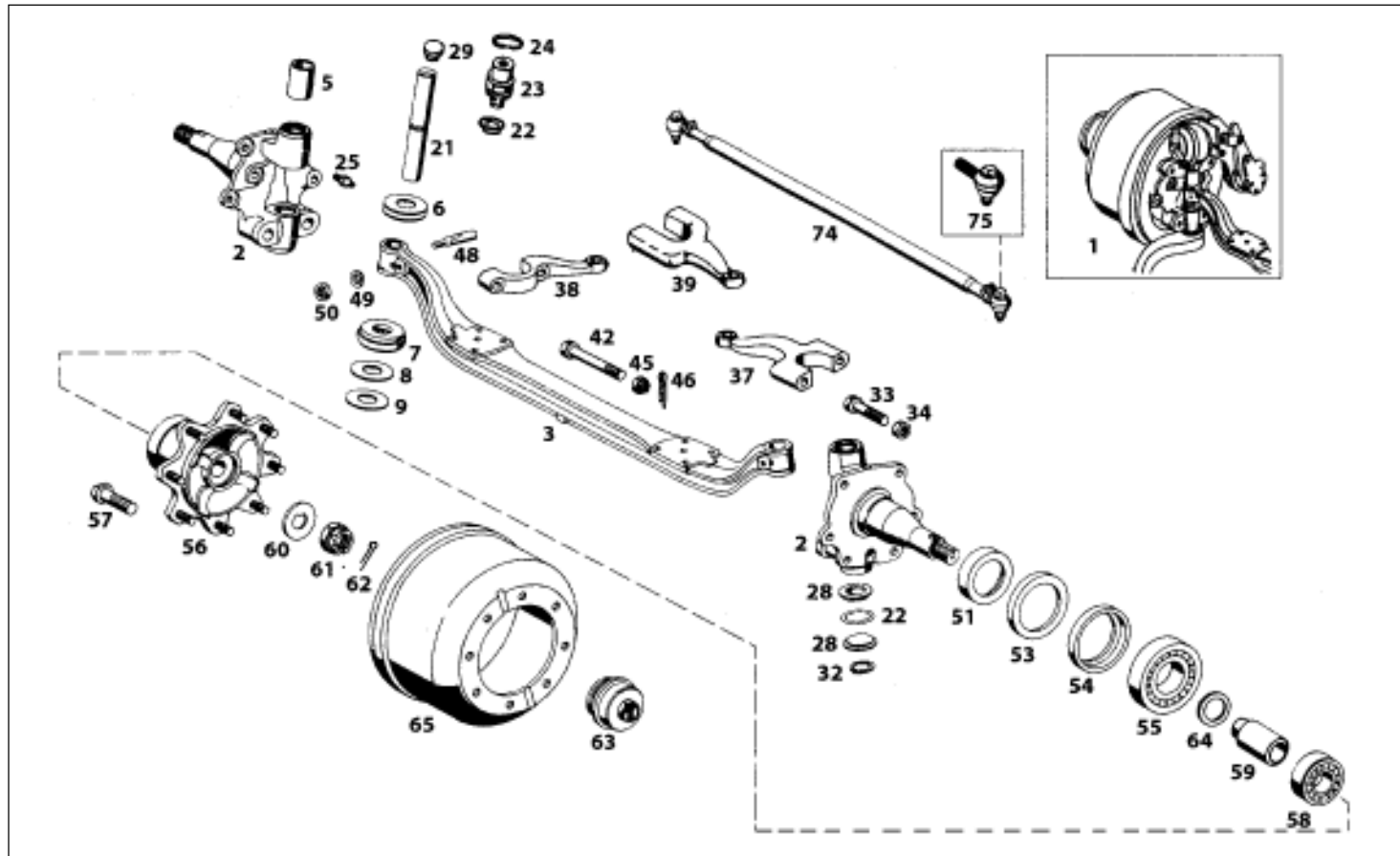


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
--		Cotter Pin	2	
		Gasket Ring	4	
		Circlip B - 50	4	
		Sealing Cap	4	
		Hex. Nut M - 8	2	
		Spring Washer B8	2	
		Grease Nipple	4	

TABLE 34.1

FIFTH WHEEL COUPLING

GROUP 34

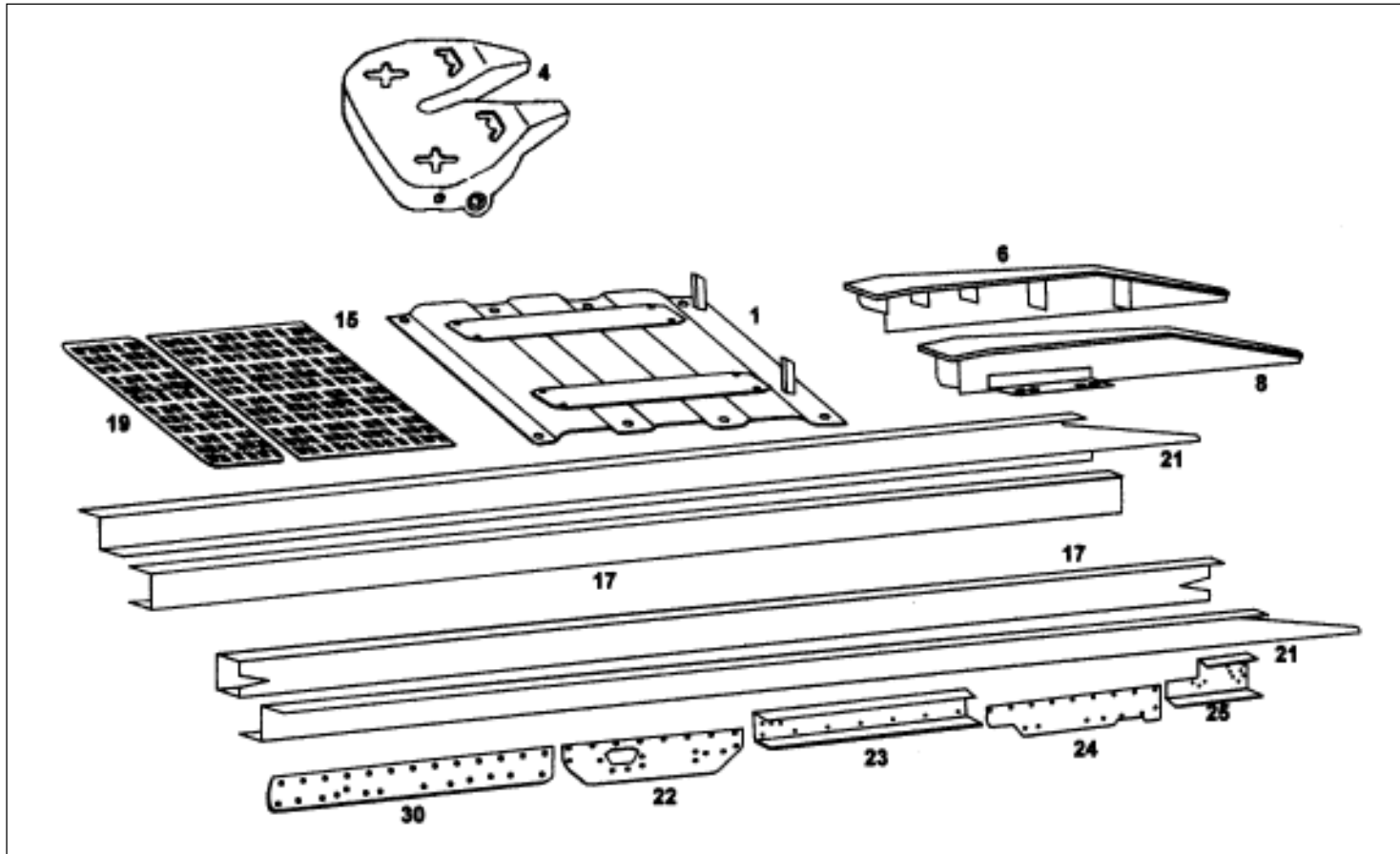


TABLE 34.1
FIFTH WHEEL COUPLING
GROUP 34

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FIFTH WHEEL COUPLING		
1	2841 3160 01 01	Assy.Mounting Plate (Fifth Wheel Coupling)	1	
4	2841 3410 01 01	Assy.Fifth Wheel Coupling	1	
6	2768 3160 01 11	Assy. Ramp RH (Fifth Wheel Coupling)	1	
8	2768 3160 01 12	Assy. Ramp LH (Fifth Wheel Coupling)	1	
	2768 3160 82 03	Shim 1 Thick	AR	
	2768 3160 82 04	Shim 1.6 Thick	AR	
15	2841 3120 82 03	Platform	1	
17	2841 3120 01 02	Assy. Channel	3	
19	2841 3120 82 05	Platform (Front)	1	
21	2768 3120 71 19	Support RH	1	
21	2768 3120 71 20	Support LH	1	
22	2768 3120 71 21	Reinforcement (Substructure Middle)	2	
23	2768 3120 71 22	Reinforcement RH (Inner)	1	
23	2768 3120 71 23	Reinforcement LH (Inner)	1	
24	2768 3120 71 26	Reinforcement (Substructure Rear)	2	

TABLE 34.1

FIFTH WHEEL COUPLING

GROUP 34

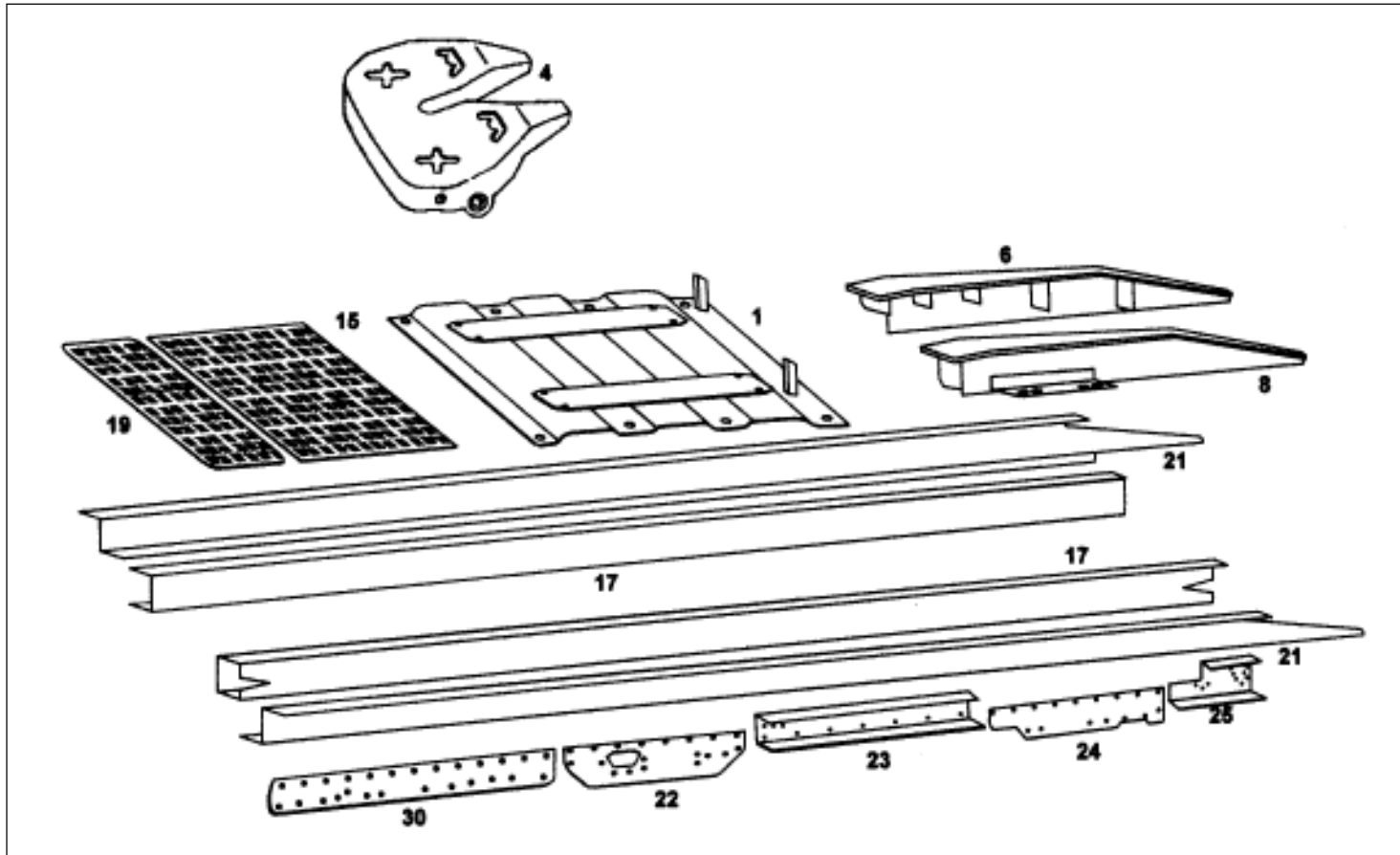


TABLE 34.1	FIFTH WHEEL COUPLING	GROUP 34
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
25	2768 3120 71 39	Reinforcement RH (Inner Rear)	1	
25	2768 3120 71 40	Reinforcement LH (Inner Rear)	1	
30	2768 3120 71 29	Reinforcement (Substructure Front)	2	

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

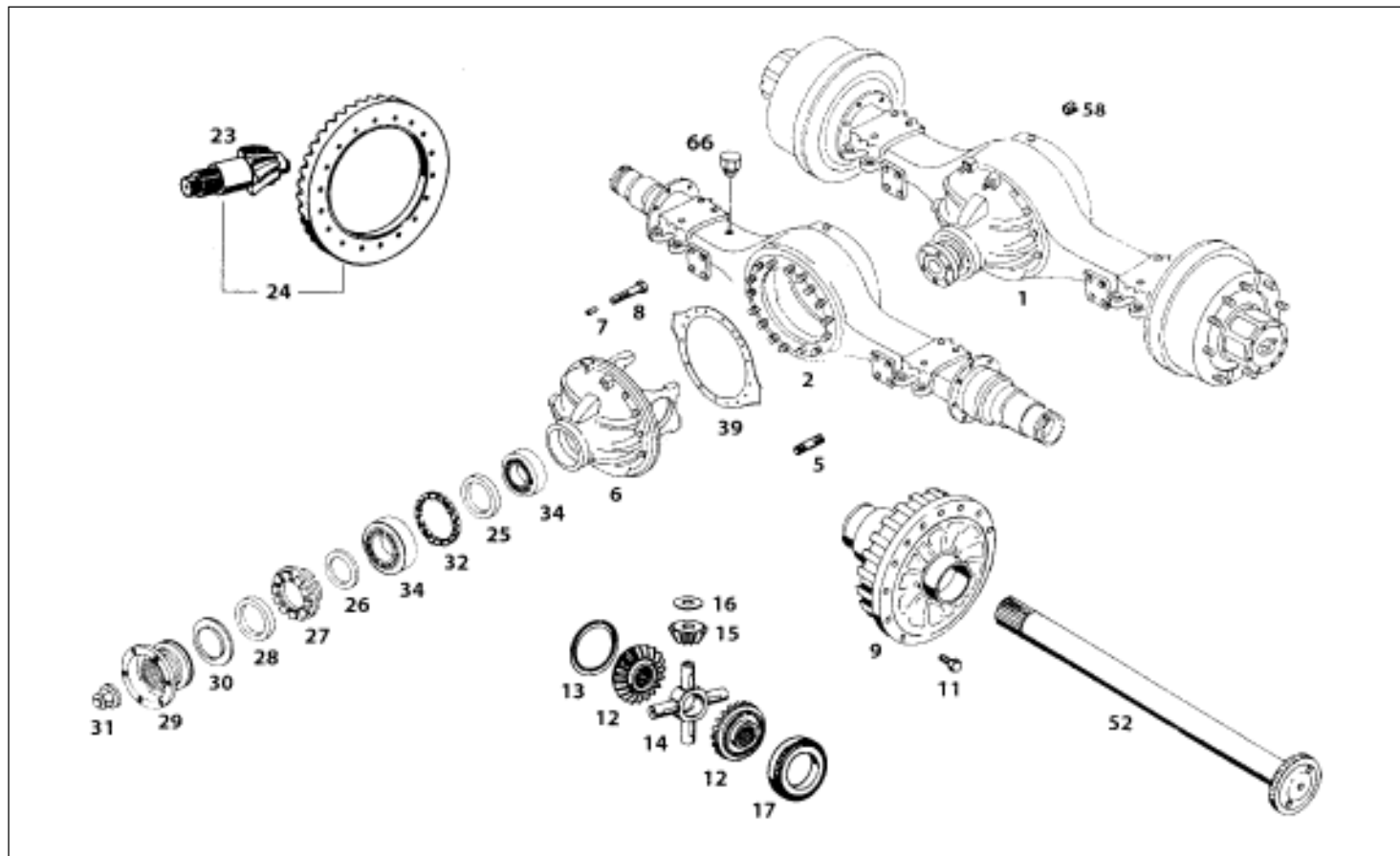


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REAR AXLE		
1	2732 3500 02 21	Rear Axle Assy. Complete RA 109RR	1	
2	2732 3510 01 65	Rear Axle Beam With PR. Ring Assy.	1	
	1305 091030 4	Cyl Pin 12H 8x30	1	
	2668 3510 86 01	Pressure Ring	2	
5	1163 260940 1	Stud BM 12x40	9	
5	1163 260964 9	Stud BM12x80	4	
6	2732 3511 01 07	Carrier Housing Assy.	1	
7	1305 090920 9	Cyl. Pin 10H 8x20	4	
8	2732 3511 32 01	Bolt Plummer Block Cover	4	
	2732 3530 01 84	Differential Assy.	1	
9	2732 3530 01 83	Differential Housing Assy.	1	
	2732 3530 80 02	Hex. Screw (Diff Assy)	16	Replaces 2576 3530 80 05
11	2732 3530 80 03	Hex. Bolt Serrated (Crown Wheel)	18	
12	2732 3530 54 42	Axle Shaft Gear	2	
13	2732 3530 92 10	Thrust Washer 1.950 Thk.	2	} For Selection
13	2732 3530 92 11	Thrust Washer 2.000 Thk.	2	

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

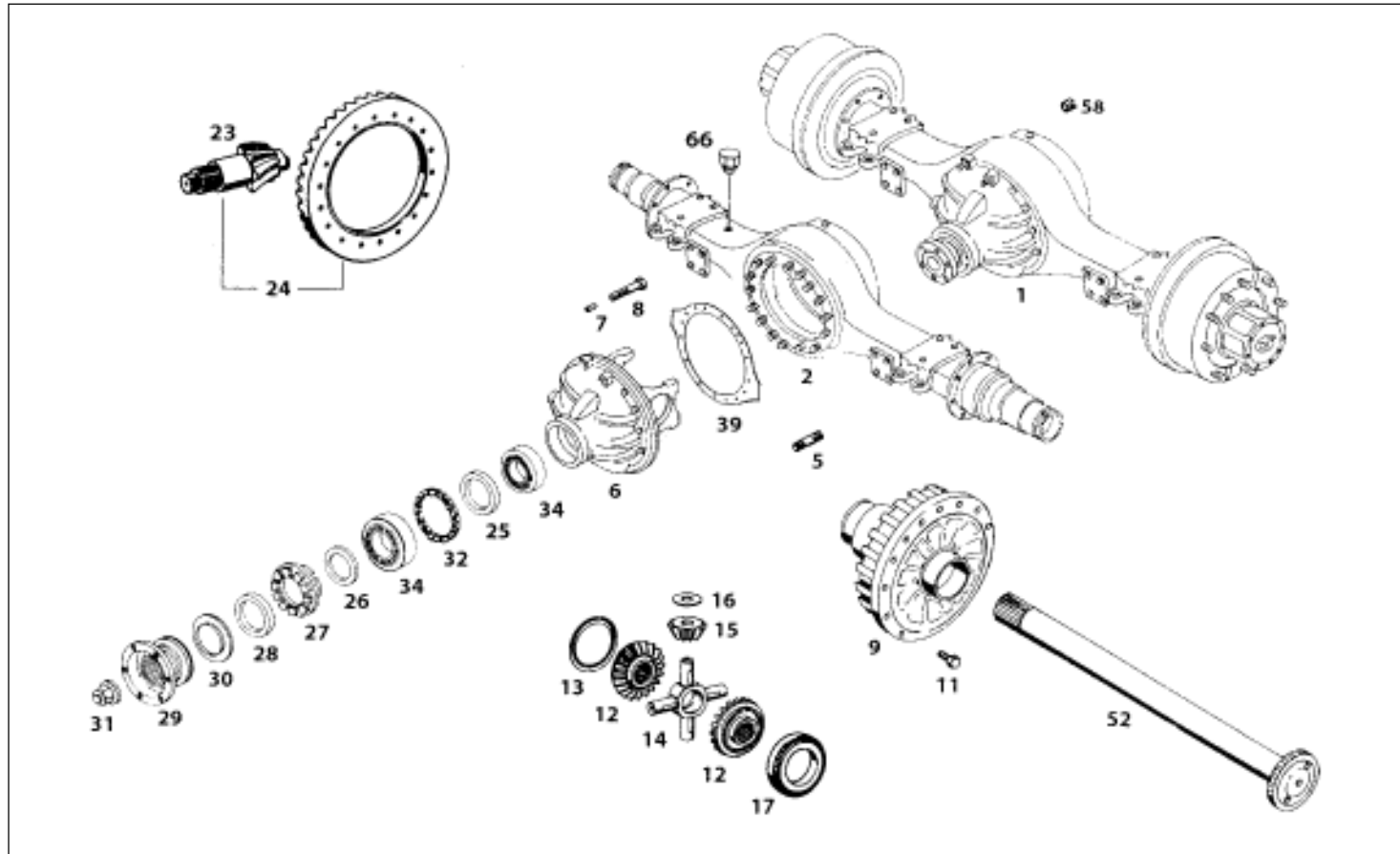


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
13	2732 3530 92 12	Thrust Washer 2.050 Thk.	2	 For Selection
13	2732 3530 92 13	Thrust Washer 2.100 Thk.	2	
13	2732 3530 92 14	Thrust Washer 2.150 Thk.	2	
13	2732 3530 92 15	Thrust Washer 2.200 Thk.	2	
13	2732 3530 92 16	Thrust Washer 2.250 Thk.	2	
14	2732 3530 51 13	Differential Spider	1	
15	2732 3530 54 43	Differential Bevel Pinion.	4	
16	2732 3530 92 17	Spherical Washer	4	
	2732 3530 61 01	Lock Plate (Diff. Case/Cover Bolt)	8	
17	2669 3530 31 01	Taper Roller Bearing	2	
23	2732 3530 54 41	Pinion (41/6)	1	
24	2732 3530 01 89	Crown Wheel & Pinion Assy. (41/6), Oerlikon-Spirac	1	
25	2576 3530 86 01	Spacer (Between Pinion Brg.)	1	
26	2732 3530 86 01	Spacer (Between Pinion Brg & Flange)	1	
27	2576 3530 65 03	Threaded Ring	1	
28	2573 3530 77 05	Oil Seal	1	
29	2732 3530 01 68	Assy. Coupling Flange	1	
30	2732 3530 82 01	Dust Cover	1	

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

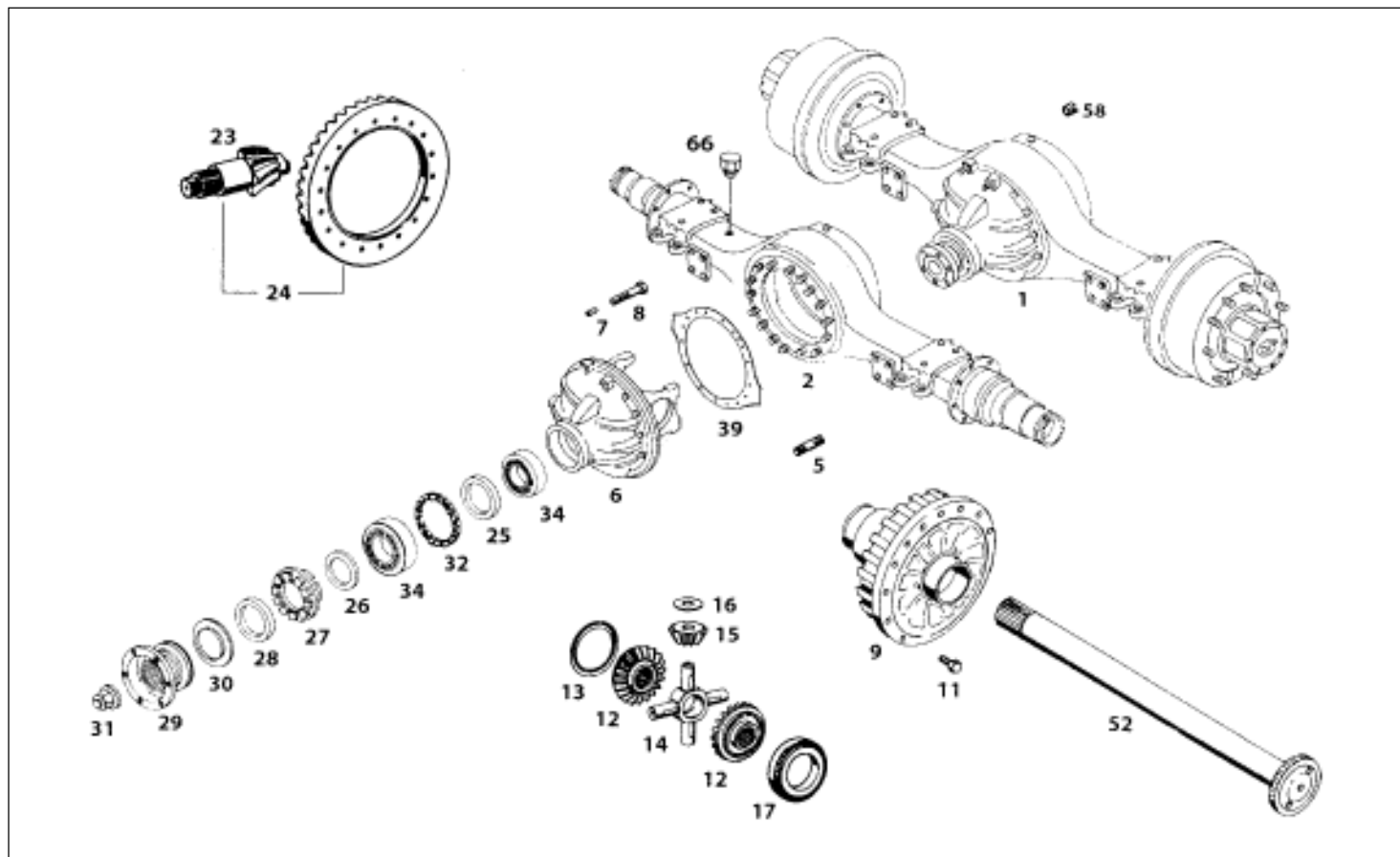


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2732 3530 77 01	Dust Seal	1	
31	327 353 01 72	Hex Nut	1	
32	2576 3530 86 04	Spacer Ring 7.74 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 05	Spacer Ring 7.72 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 06	Spacer Ring 7.70 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 07	Spacer Ring 7.68 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 08	Spacer Ring 7.66 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 09	Spacer Ring 7.64 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 10	Spacer Ring 7.62 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 11	Spacer Ring 7.60 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 12	Spacer Ring 7.58 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 13	Spacer Ring 7.56 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 14	Spacer Ring 7.54 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 15	Spacer Ring 7.52 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 16	Spacer Ring 7.50 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 17	Spacer Ring 7.48 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 18	Spacer Ring 7.46 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 19	Spacer Ring 7.44 Thick - Coupling Flange to Pinion	1	For Selection

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

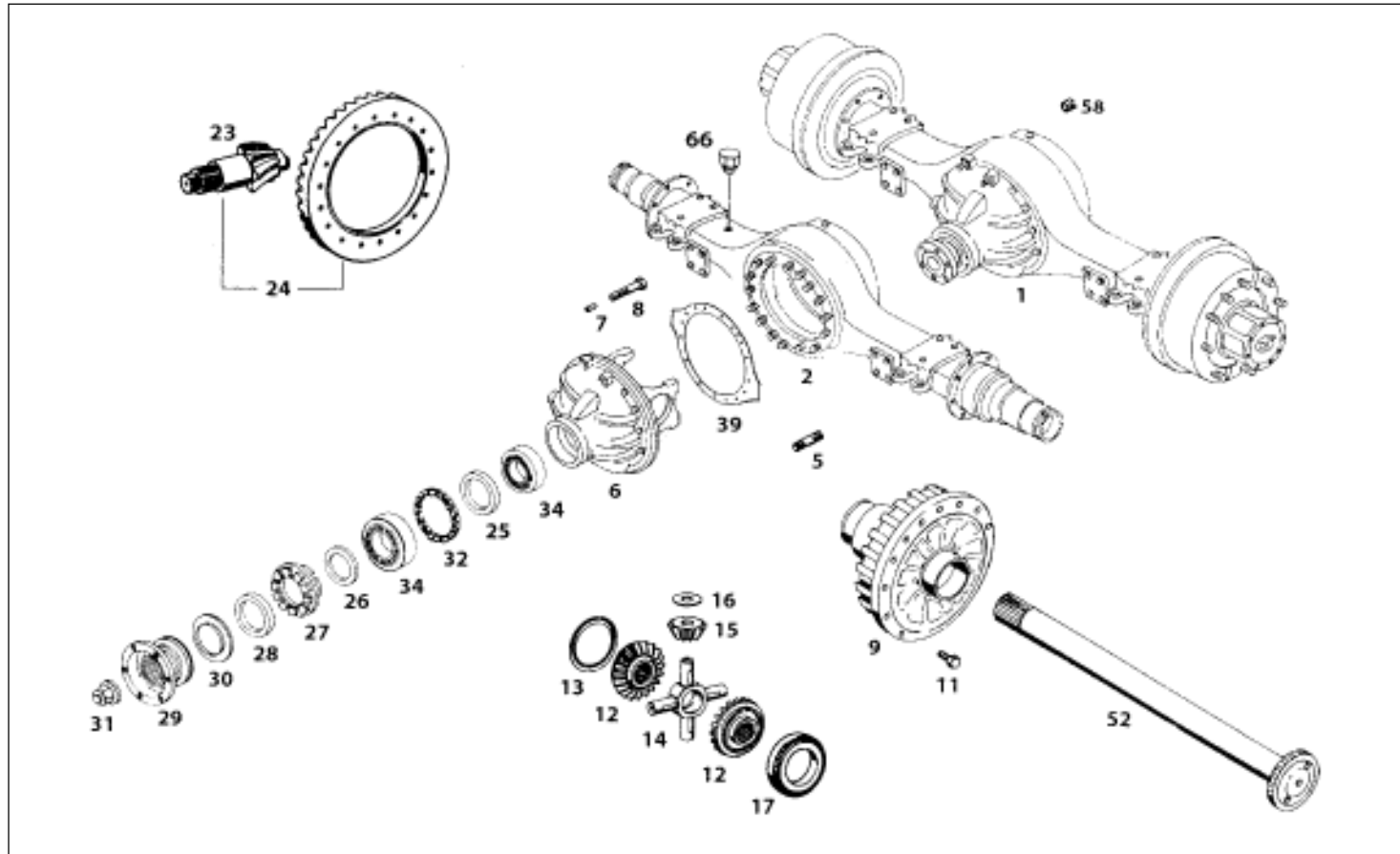


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
32	2576 3530 86 20	Spacer Ring 7.42 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 21	Spacer Ring 7.40 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 22	Spacer Ring 7.38 Thick - Coupling Flange to Pinion	1	For Selection
32	2576 3530 86 23	Spacer Ring 7.76 Thick - Coupling Flange to Pinion	1	For Selection
34	2576 3530 31 02	Taper Roller Bearing (Pinion)	2	
	2576 3530 83 02	Shim 0.15 Thick	AR	For Selection
	2576 3530 83 03	Shim 0.20 Thick	AR	
	2576 3530 83 04	Shim 0.25 Thick	AR	
	2576 3530 83 05	Shim 0.30 Thick	AR	
	2576 3530 83 06	Shim 0.50 Thick	AR	
	2576 3530 83 07	Shim 1.00 Thick	AR	
	2576 3530 83 08	Shim 0.10 Thick	AR	
34	2576 3530 31 04	Cylinder Roller Bearing	1	
	2576 3530 99 02	Locking Wire Inner Race	1	
	2576 3530 99 03	Locking Wire Outer Race	1	
	2576 3530 82 01	Locking Plate	1	
	1252 069802 5	Spring Washer B 8	1	
	1132 399822 3	Hex Screw M 8x16	1	

Pinion to Rear Axle Housing

For Locking Threaded Ring on Pinion End

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

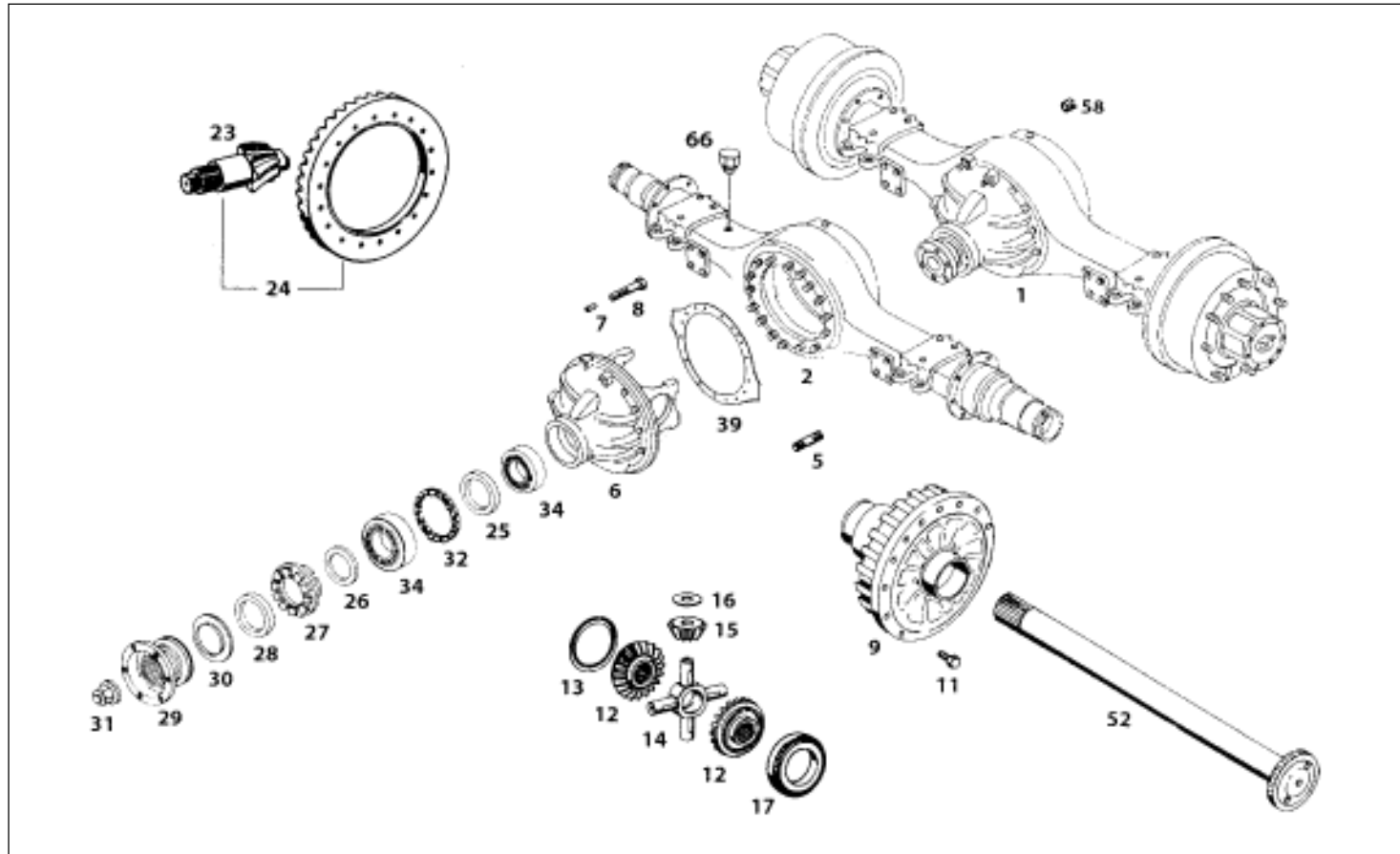


TABLE 35.1	REAR AXLE (RA 109 RR)	GROUP 35
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
39	2576 3511 53 02	Gasket (Between Carrier & Beam)	1	
52	2668 3570 79 01	Axle Shaft, Rear	2	
58	000 997 05 06	Screw Plug	1	
	2663 3510 72 07	Magnetic Drain Plug	1	
66	2574 3315 01 02	Assy. Breather	1	
	2732 3530 02 15	Differential Gear Kit, Warm Forged Consists of :	1	
12		Rear Axle Shaft Gear	2	
15		Differential Bevel Gear	4	
14		Spider	1	

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

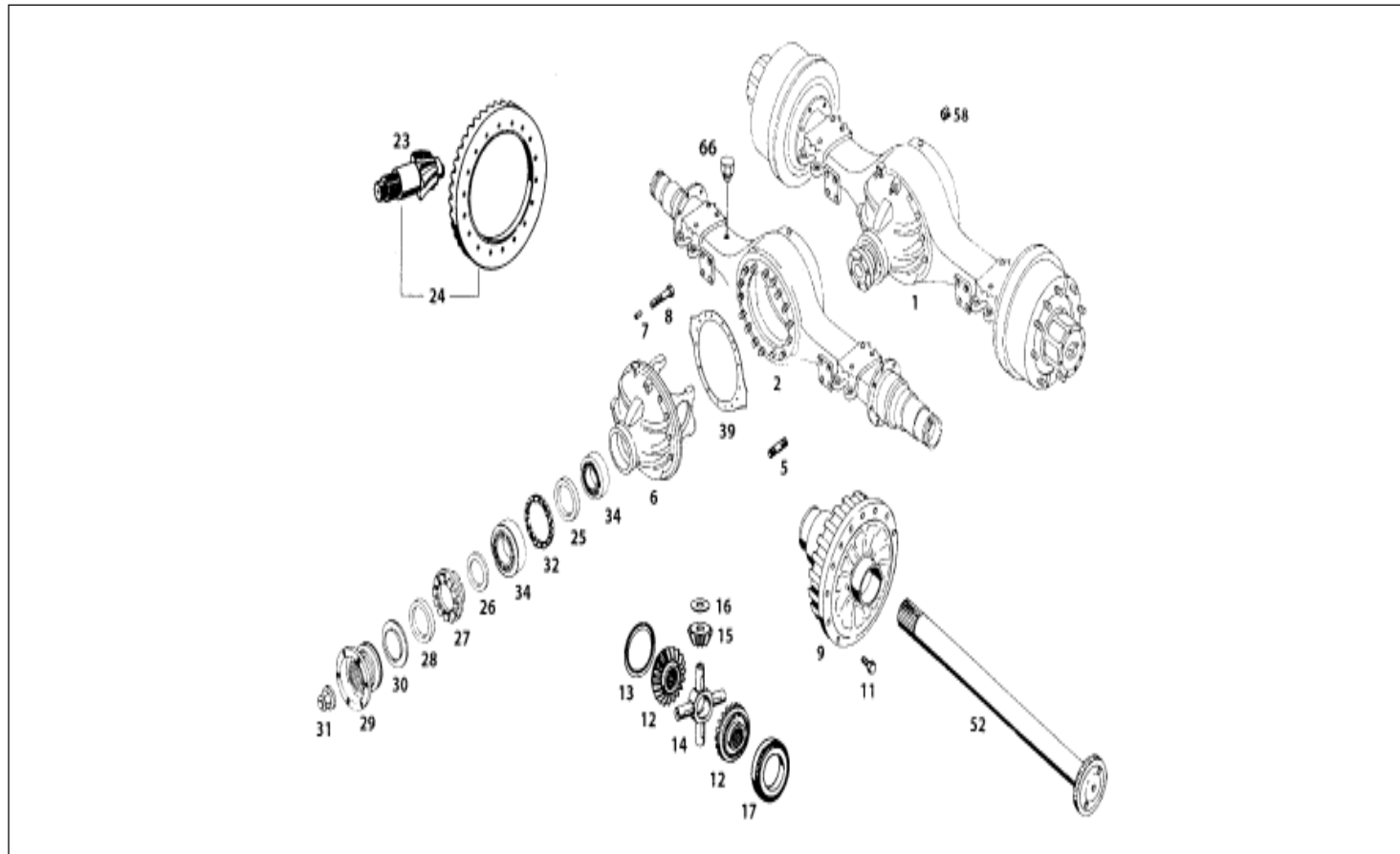


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REAR AXLE (RA 109 RR)		
18	2576 3530 65 01	Threaded Ring	2	
19	2576 3530 82 01	Locking Plate (To Threaded Ring)	2	
20	1132 399619 1	Screw M 8 x 12	2	
21	312 994 12 01	Locking Plate	2	
42	2732 3560 01 03	Assy. Hub (Rear) w/o Bearings and Oil Seal	2	
43	2631 4020 67 01	Hub Bolt, Rear	20	
44	2668 3560 82 01	Oil Catcher Rear	2	
45	2668 3560 86 01	Spacer Ring (Hub Outer Seal)	2	
46	2668 3560 77 01	Oil Seal (Inner)	2	
47	2668 3560 31 01	Taper Roller Bearing (Inner) (95 x 168 x 41)	2	
48	2668 3560 31 02	Taper Roller Bearing (Outer) (85 x 150 x 38)	2	
	2668 3560 77 02	Oil Seal (Outer)	2	
60	2668 3560 86 03	Spacer Tube (Between Hub Brgs)	2	
61	2651 3530 83 03	Shim 0.10 mm Thick	AR	For Selection
61	2651 3530 83 04	Shim 0.15 mm Thick	AR	For Selection
61	2651 3530 83 05	Shim 0.20 mm Thick	AR	For Selection
61	2651 3530 83 06	Shim 0.25 mm Thick	AR	For Selection

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

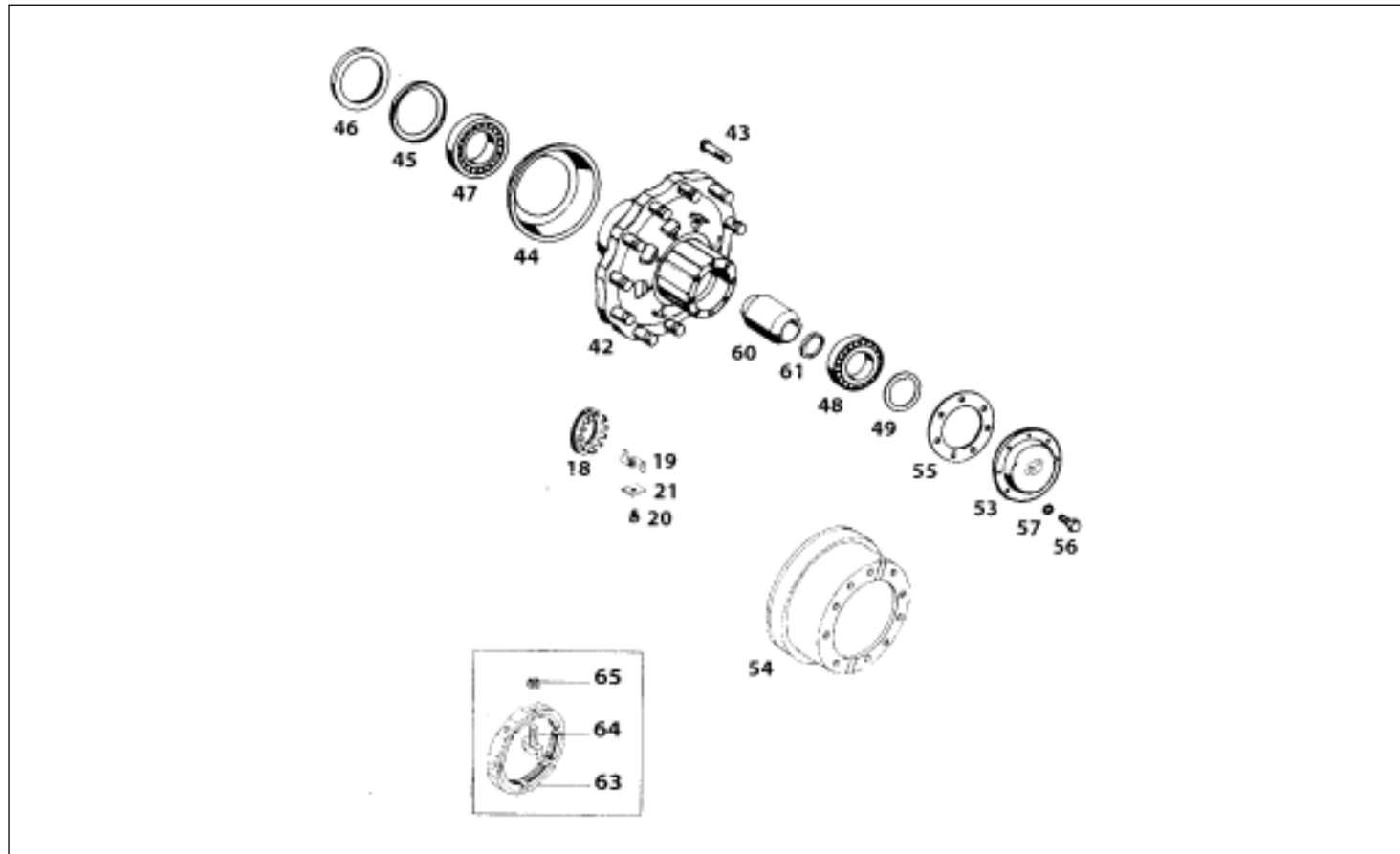


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
61	2651 3530 83 07	Shim 0.50 mm Thick	AR	For Selection
61	2651 3530 83 08	Shim 1.50 mm Thick	AR	For Selection
61	2651 3530 83 09	Shim 0.30 mm Thick	AR	For Selection
61	2651 3530 83 10	Shim 0.45 mm Thick	AR	For Selection
61	2651 3530 83 11	Shim 1.00 mm Thick	AR	For Selection
54	2631 4210 37 01	Brake Drum (Spigotted) (RA 109 RR)	2	
53	2668 3560 47 01	Cover, Rear Hub	2	
55	2668 3560 53 01	Gasket (Hub)	2	
49	2668 3560 86 02	Spacer	2	
	2668 3560 86 04	Tongue Spacer (Hub Outer Bearing)	2	
63	2668 3560 65 01	Hub Lock Nut	2	
64	2668 3560 80 01	Pin (Hub Lock Nut)	2	
65	1214 050080 0	Nyloc Nut M 8 (Hub Lock Nut)	2	
	2573 4230 32 07	Hex Bolt	16	
	1230 259802 7	Hex Nut	16	
	1132 399609 3	Hex Screw M 12 x 30	8	
	1252 069601 4	Spring Washer B 12	8	
	1106 389640 5	Hex Bolt M 10 x 95	4	

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

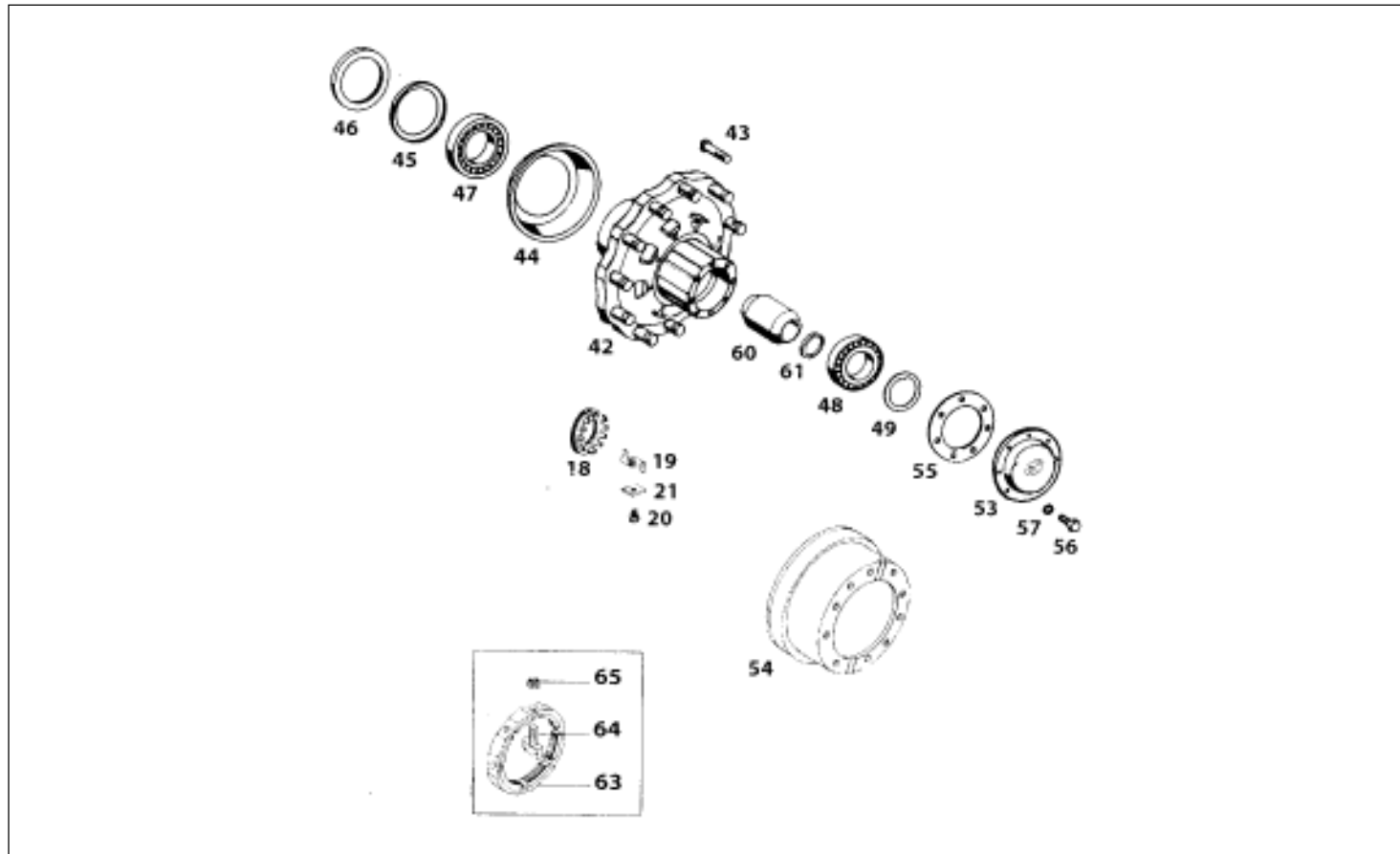


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	1252 069805 0	Spring Washer B 10	4	
56	1132 399911 4	Hex Screw M 8 x 18	16	
57	1252 069802 5	Spring Washer B 8	16	
	8854 3507 25 15	Hub Greasing Kit Consists of :-	1	
		Oil Seal (Inner)	2	
		Oil Seal (Outer)	2	
		Gasket, Rear Hub	2	

TABLE 40.1

WHEELS

GROUP 40

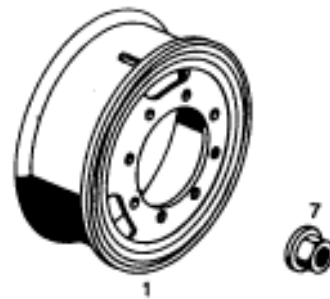


TABLE 40.1	WHEELS	GROUP 40
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2631 4010 01 01	WHEELS Wheel Disc. Wheel (B 7.5 HD x 20)	7	
7	2631 4010 01 07	Assy. Wheel Nut	40	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

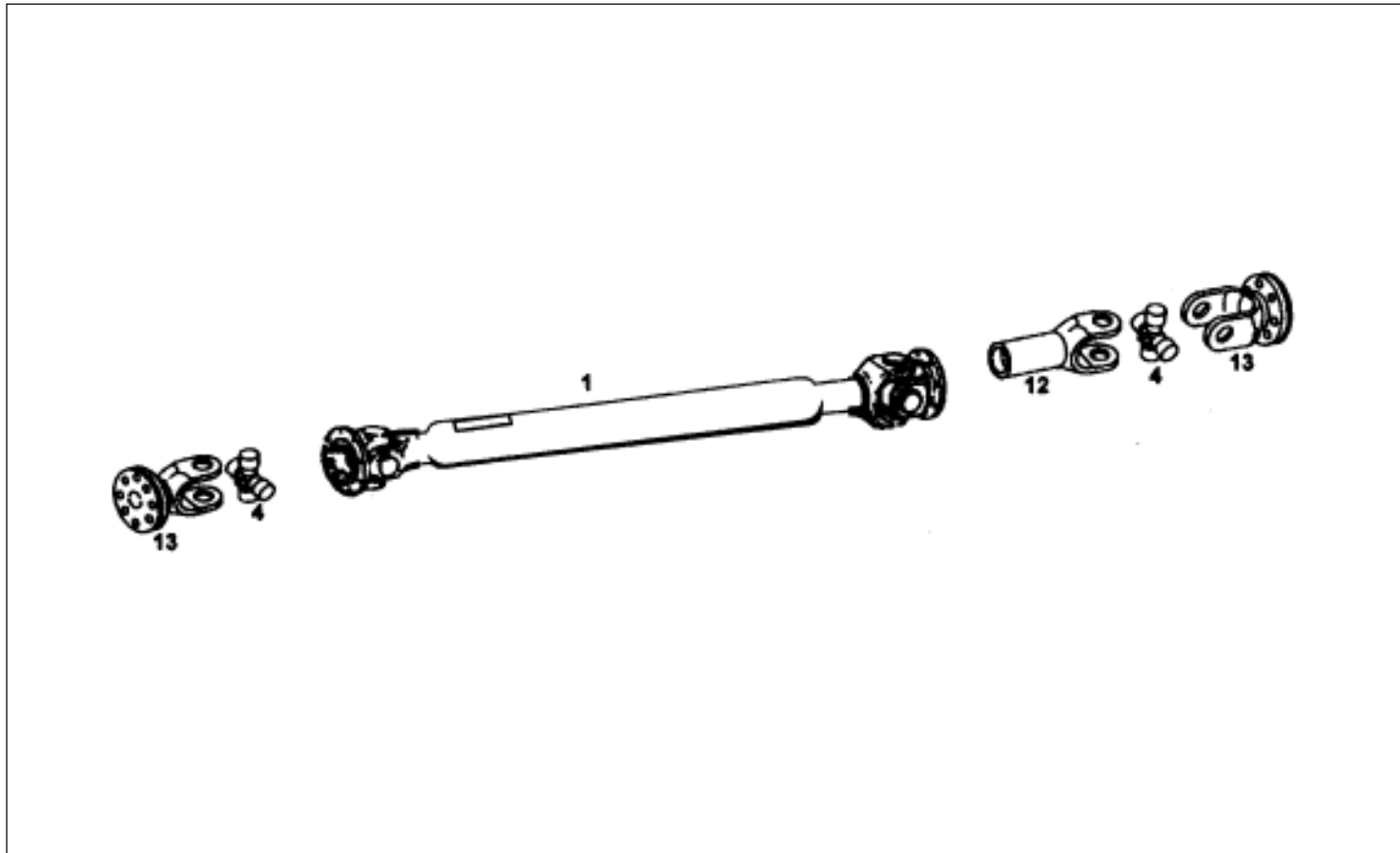


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		PROPELLER SHAFT		
1	2841 4112 01 01	Assy.Propeller Shaft (SPR-1710 Series 165 Flange Dia)	1	
4		Universal Joint Kit,consisting off:	1	
		Assy.Cross 2841 4112 01 03	2	
		Bearing Assy. 2841 4112 01 04	4	
		Bolt 2841 4112 99 01	8	
12	2841 4112 01 02	Slip Yoke Assy	1	
13	2841 4112 51 01	Flange Yoke	2	
	2752 4110 32 01	Hex.Bolt (Gear Box to Prop.Shaft)	8	
	2752 4110 61 01	Locking Plate (Gear Box to Prop.Shaft)	4	
	1205 239606 7	Hex Nut M16X1.5 (Prop.Shaft to Rear Axle)	8	
	2752 4110 32 01	Hex.Bolt (Prop.Shaft to Rear Axle)	8	
	2752 4110 61 01	Locking Plate (Prop.Shaft to Rear Axle)	4	
	1205 239606 7	Hex Nut M16X1.5 (Prop.Shaft to Rear Axle)	8	

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

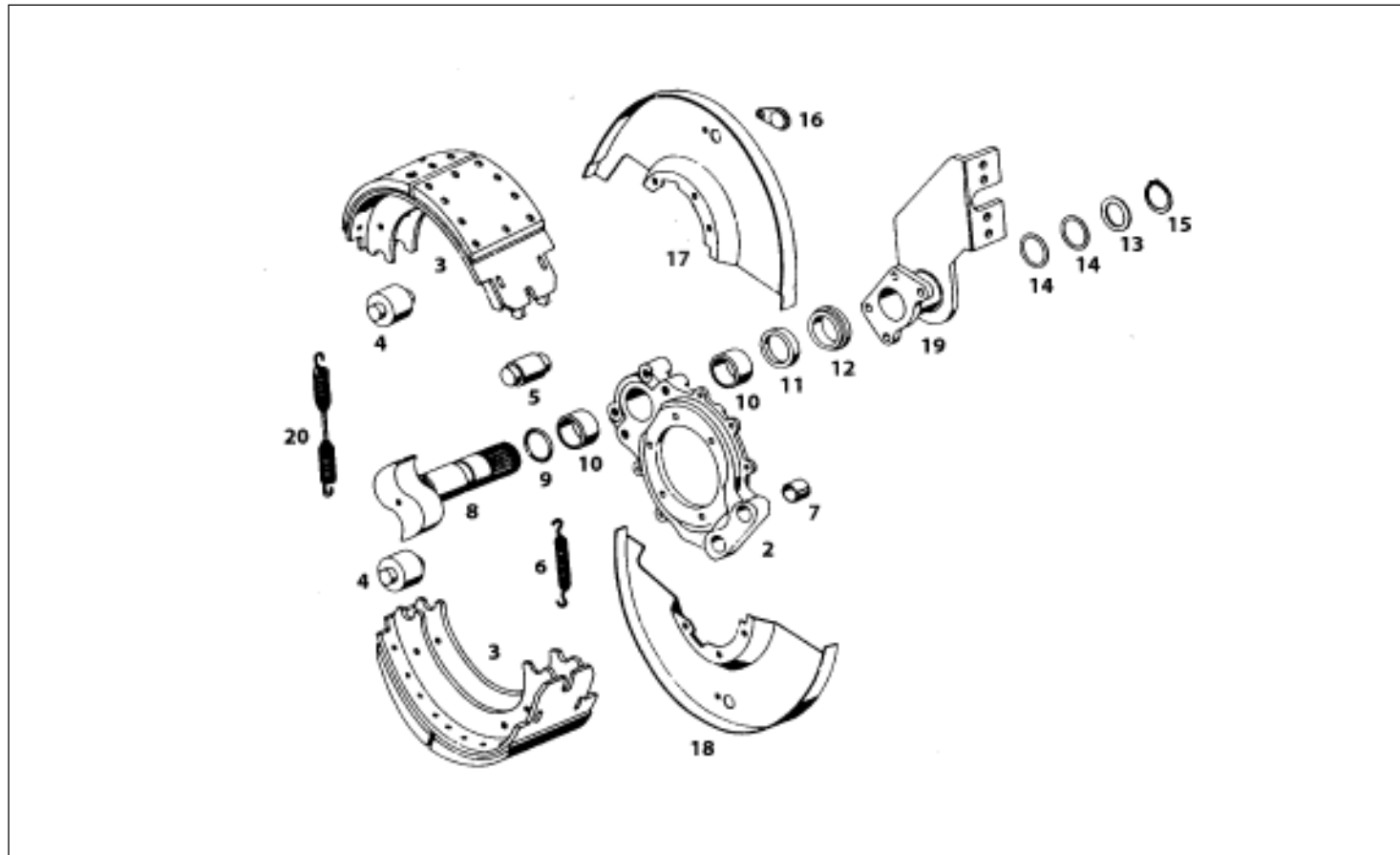


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT WHEEL BRAKE S-CAM (BIL)		Optional with M/s AAL As A Set Refer Table 42.2
2	2575 4211 37 01	Torque Plate LH	1	
2	2575 4211 37 02	Torque Plate RH	1	
3	2778 4213 01 05	Assy. Brake Shoe with Non Asbestos Brake Lining (Front)	4	
4	2573 4210 99 02	Roller	4	
5	2573 4210 67 24	Fulcrum	4	
6	2573 4210 87 04	Spring (Pull off) Fulcrum End	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8	2573 4210 79 04	Cam Shaft LH	1	
8	2573 4210 79 05	Cam Shaft RH	1	
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 05	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	2	
12	2573 4210 84 05	Sleeve (Slack Adj. End)	2	
13	2573 4210 92 09	Washer	2	

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

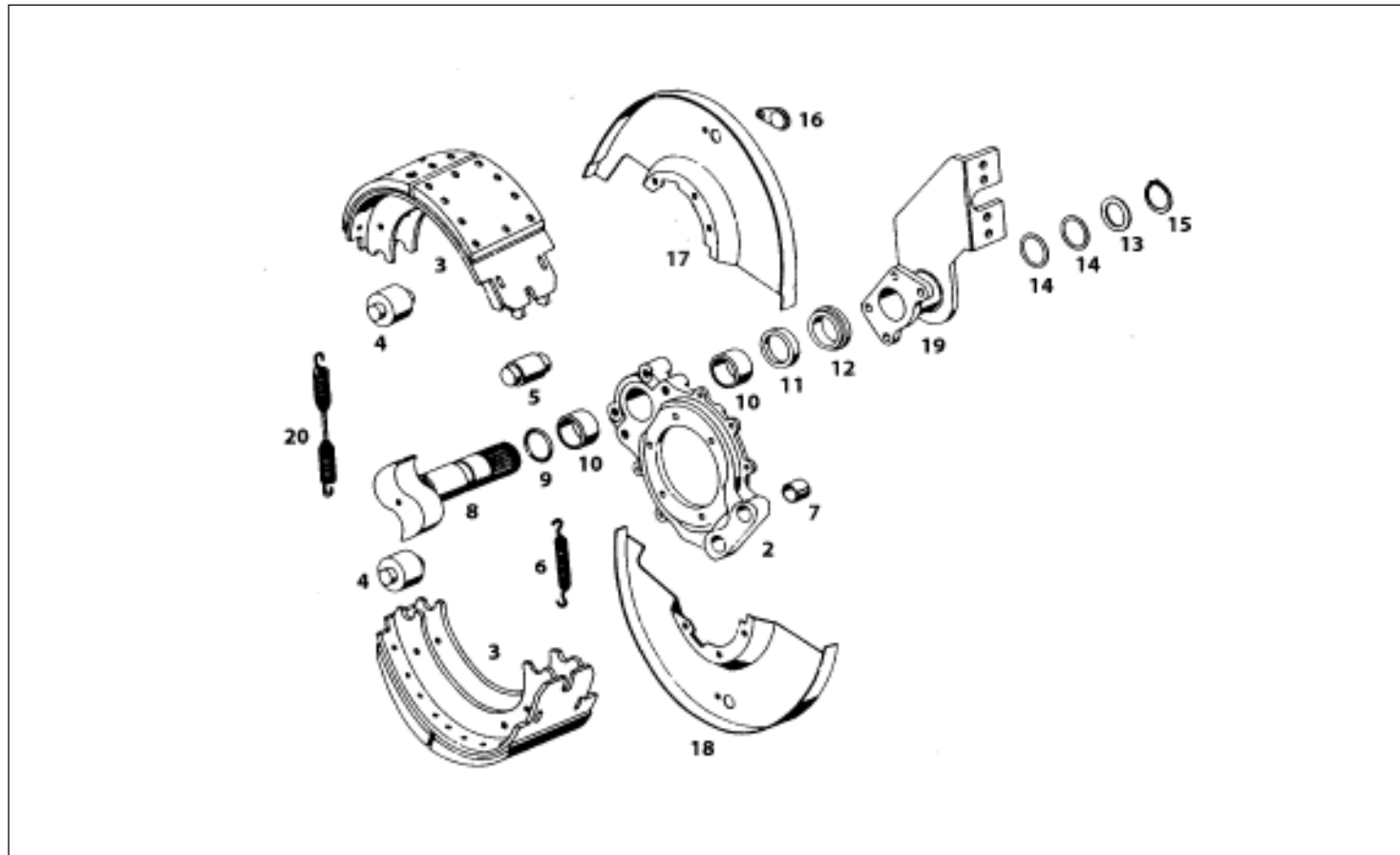


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
14	2573 4210 83 01	Shim 0.5 mm	2	For Selection
14	2573 4210 83 02	Shim 1.0 mm	2	For Selection
15	2573 4210 43 03	Circlip	2	
16	2573 4210 75 01	Grommet	4	
17	2573 4211 82 11	Dust Cover Top	2	
18	2573 4211 82 10	Dust Cover Bottom	2	
19	2573 4210 01 56	Assy. Flange, Tube & Bracket LH	1	
19	2573 4210 01 57	Assy. Flange, Tube & Bracket RH	1	
20	2573 4210 87 05	Spring Pull off, Cam End	2	
		BRAKE LINING SET		
	8854 4201 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front STD NASB	1	For Selection
	8854 4202 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 1 NASB	1	For Selection
	8854 4203 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 2 NASB	1	For Selection

TABLE 42.2

FRONT WHEEL BRAKE (M/S.AAL)

GROUP 42

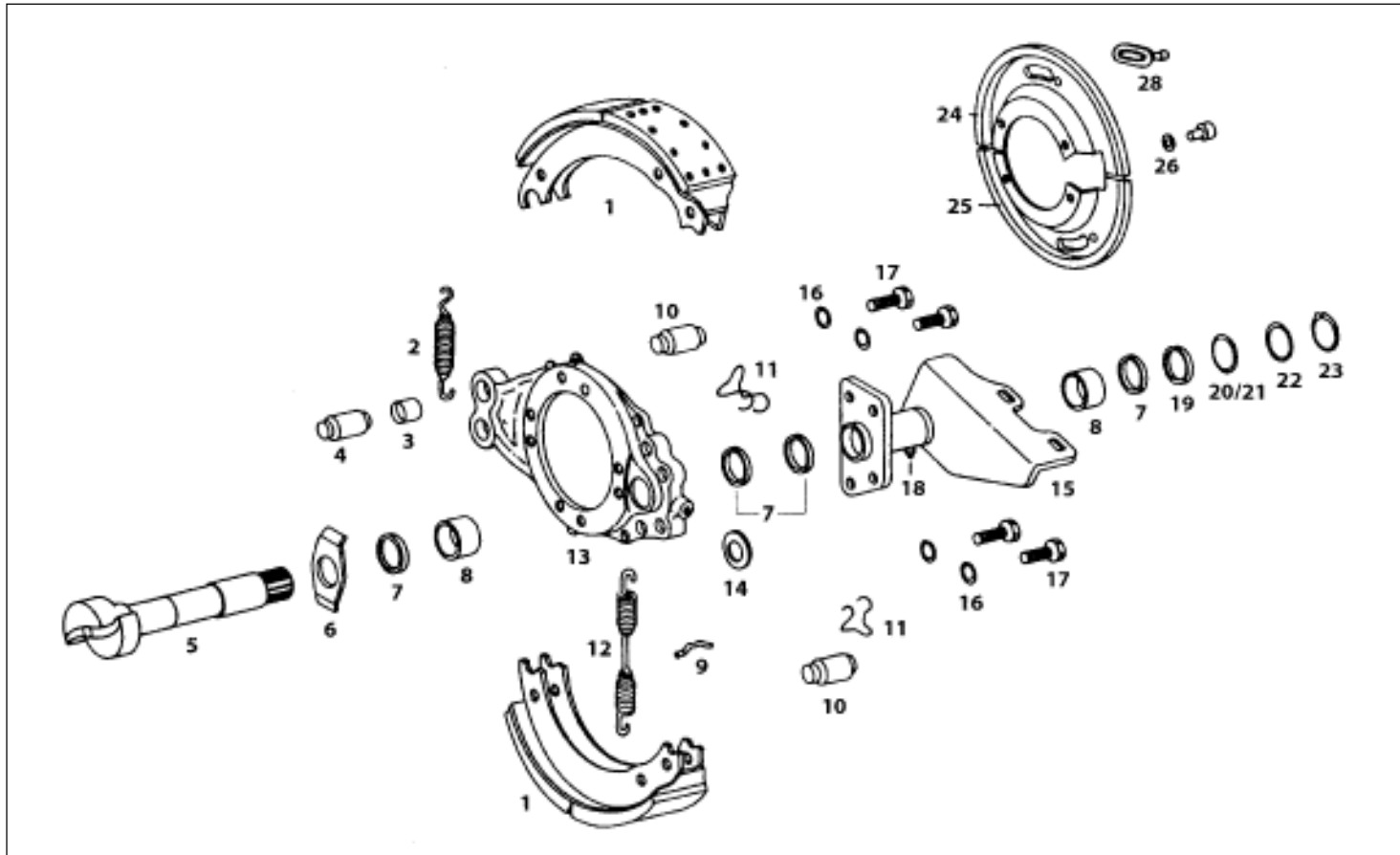


TABLE 42.2
FRONT WHEEL BRAKE (M/S. AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT WHEEL BRAKE (M/S. AAL)		Optional with M/s. BIL as a Set. Refer Table 42.1
1	2573 4210 01 51	Brake Shoe Lining & Roller Assy.	4	
2	2573 4210 87 02	Spring (Brake Shoe Return)	4	
3	2573 4210 34 01	Bush (Anchor Pin)	2	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2	
5	2618 4210 79 02	Camshaft LH	1	
5	2618 4210 79 01	Camshaft RH	1	
6	2573 4210 92 03	Washer (Cam Head)	2	
7	2573 4210 77 01	Seal (Camshaft)	2	
8	2573 4210 34 02	Bush (Camshaft)	4	
9	2573 4210 34 03	Pin	4	
10	2573 4210 79 03	Roller (Brake Shoe)	4	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4	
12	2573 4210 87 03	Return Spring (Brake Shoe)	2	
13	2573 4210 01 80	Spider Brake LH	1	

TABLE 42.2

FRONT WHEEL BRAKE (M/S.AAL)

GROUP 42

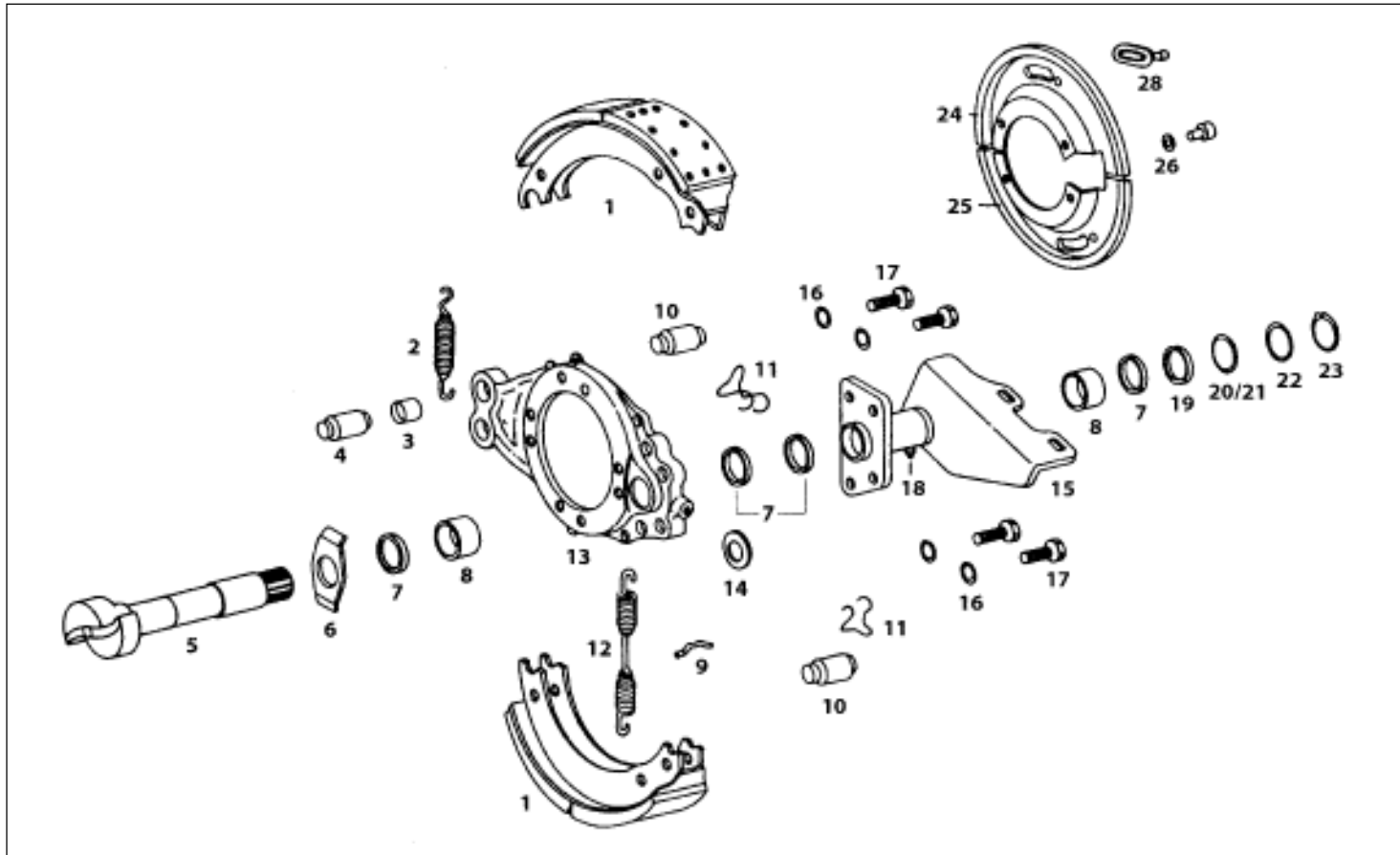


TABLE 42.2
FRONT WHEEL BRAKE (M/S.AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
13	2573 4210 01 81	Spider Brake RH	1	
14	2573 4210 53 01	Gasket (Chamber Bracket)	1	
15	2573 4210 33 01	Bracket LH	1	
15	2573 4210 33 02	Bracket RH	1	
16	2573 4210 92 04	Washer (Bracket for Cap Screw)	4	
17	2573 4210 80 07	Cap Screw (Chamber Bracket)	4	
18	2573 4210 99 01	Fitting Grease (Chamber Bracket)	1	
19	2618 4210 92 02	Washer	2	
20	2618 4210 92 03	Washer	2	
21	2618 4210 92 04	Washer (Hardened)	2	
23	2618 4210 43 01	Lock Ring	2	
24	2573 4210 82 07	Dust Shield Top	2	
25	2573 4210 82 08	Dust Shield Bottom	1	
26	2573 4210 92 08	Washer	12	
28	2573 4210 68 02	Plug	4	
	2573 4210 67 04	Collared Pin	4	
	2573 4210 67 20	Collared Pin	4	
	2573 4210 32 07	Bolt	4	

TABLE 42.2

FRONT WHEEL BRAKE (M/S.AAL)

GROUP 42

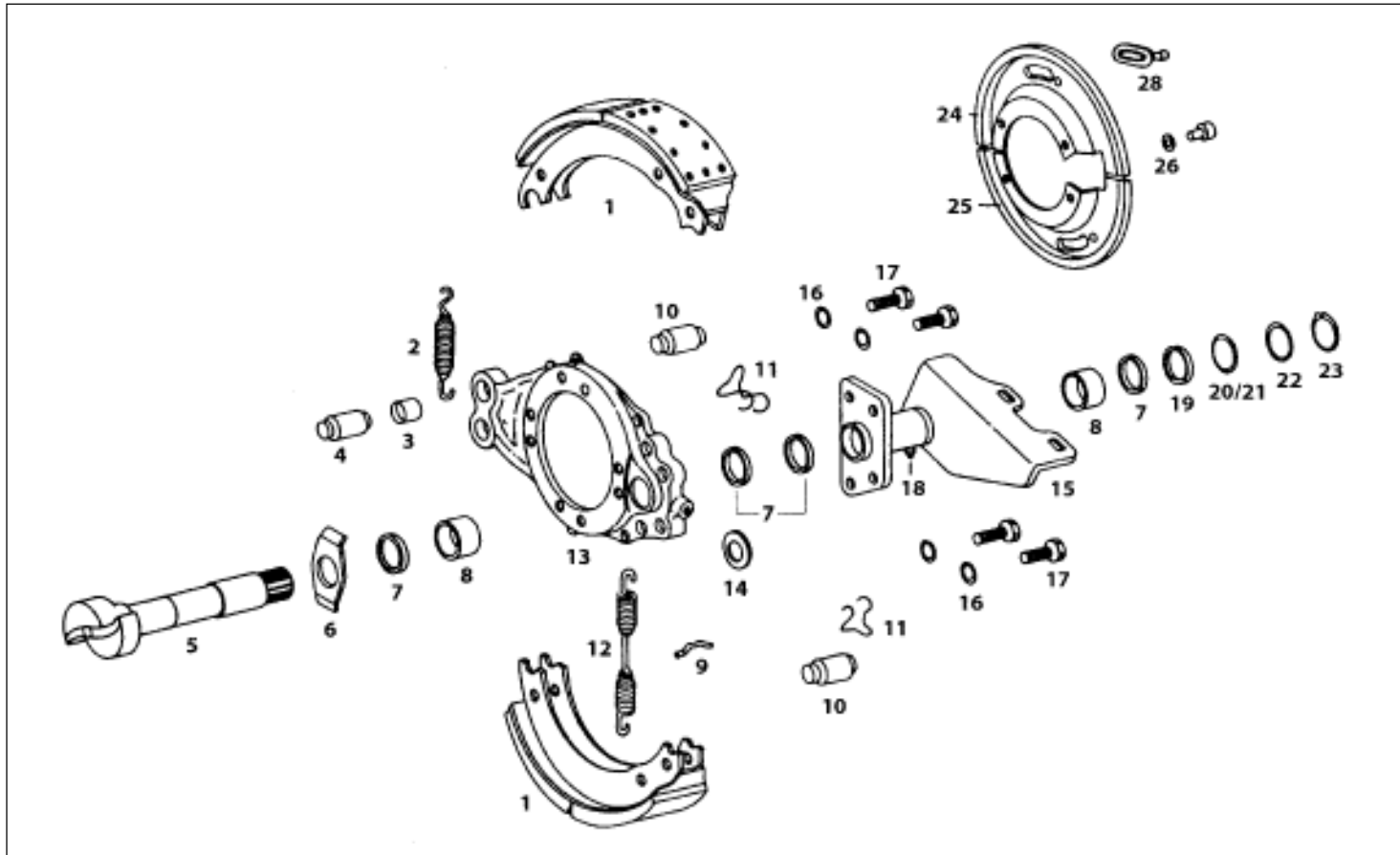


TABLE 42.2
FRONT WHEEL BRAKE (M/S.AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2576 4210 65 01	Castle Nut	4	
	1315 060936 9	Split Pin Ax36	12	
		REPAIR KITS		
	2573 4210 01 83	Front Brake Overhaul Kit (Minor) Consisting of :	1	
		Brake Lining	8	
		Retaining Spring	4	
		Return Spring	2	
		Roller	4	
		Retainer	4	
		Rivets	80	
	2573 4210 01 48	Service Kit (Minor) Front Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	4	
	2573 4210 01 49	Brake Spring Kit (Front) Consisitng of :	1	
		Spring (Retaining)	4	

TABLE 42.2

FRONT WHEEL BRAKE (M/S.AAL)

GROUP 42

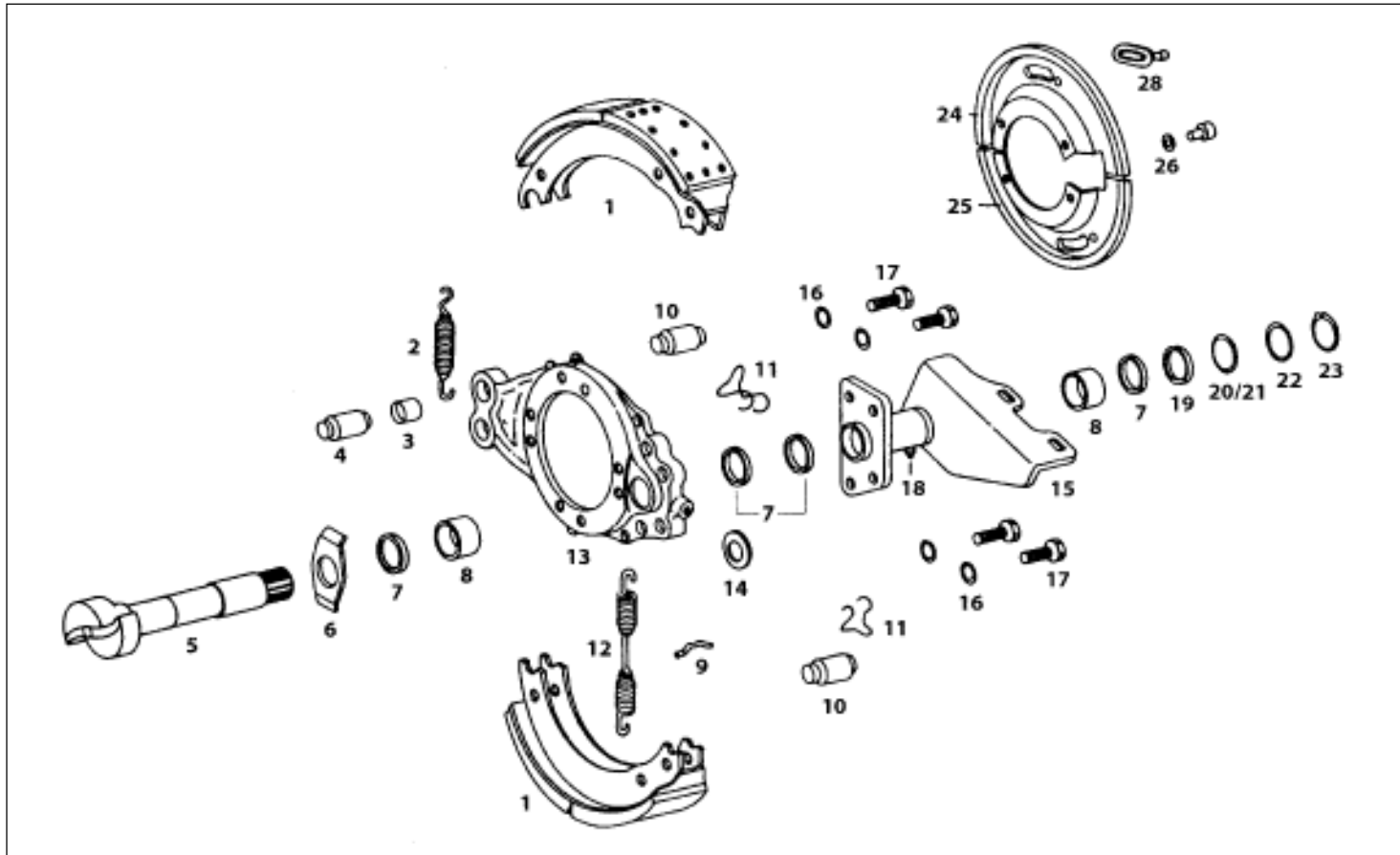


TABLE 42.2
FRONT WHEEL BRAKE (M/S. AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		Spring (Return)	2	
		Retainer (Shoe Roller)	2	
	2573 4210 01 50	Service Kit for Camshaft (Front) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	
		BRAKE LINING SET		
	8854 4201 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front STD NASB	1	For Selection
	8854 4202 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 1 NASB	1	For Selection
	8854 4203 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Front RS 2 NASB	1	For Selection

TABLE 42.3

REAR WHEEL BRAKE BIL

GROUP 42

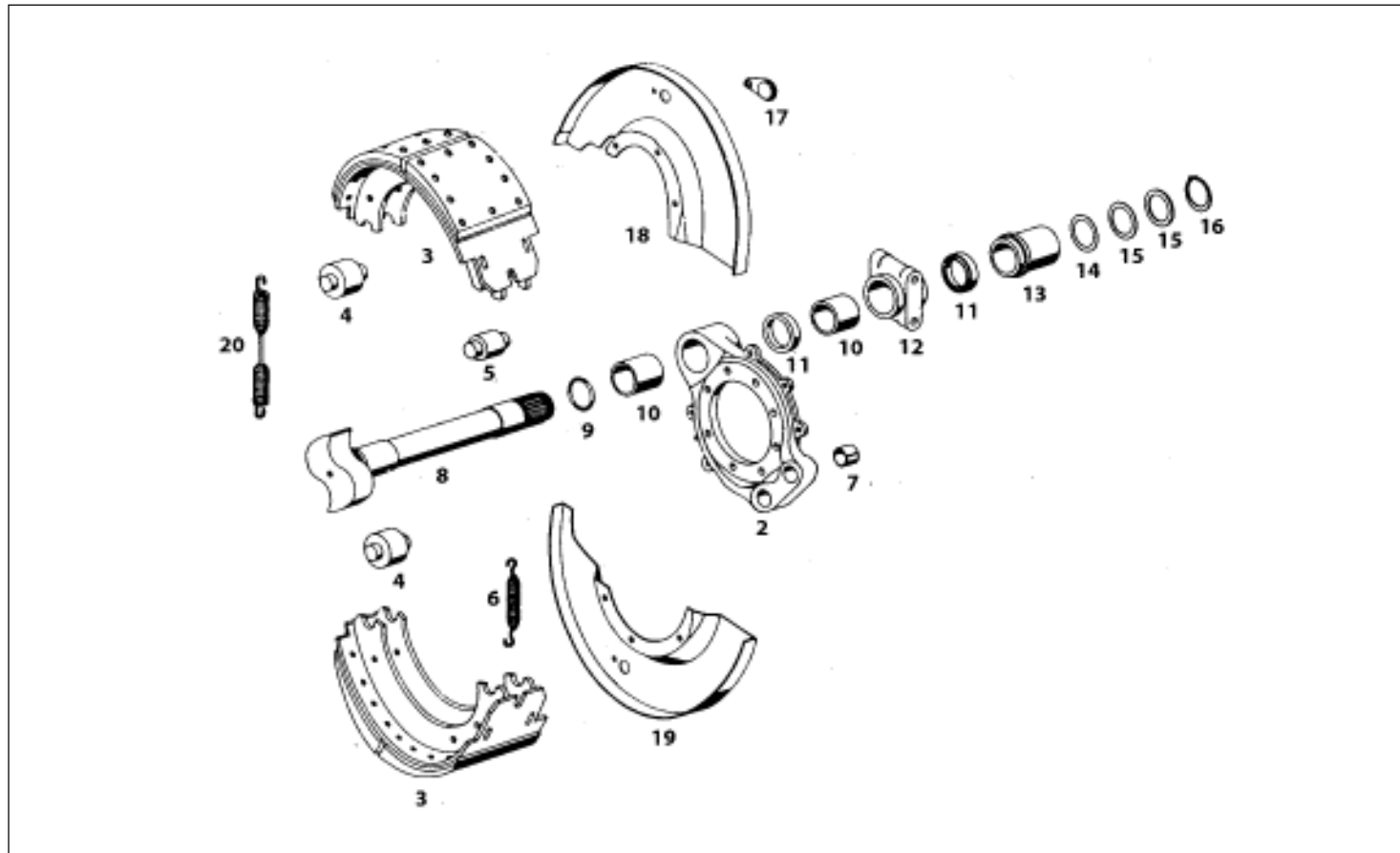


TABLE 42.3
REAR WHEEL BRAKE BIL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REAR WHEEL BRAKE BIL		Optional with M/S. AAL as a Set. Refer Table 42.4
2	2573 4231 37 01	Torque Plate LH / RH	2	
3	2778 4213 01 06	Assy. Brake Shoe with Non Asbestos Brake Lining (Rear)	4	
4	2573 4210 99 02	Roller	4	
5	2573 4210 67 24	Fulcrum Pin	4	
6	2573 4210 87 04	Spring Pull Off, Fulcrum Pin	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8	2573 4230 79 07	Camshaft LH	1	
8	2573 4230 79 08	Camshaft RH	1	
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 04	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	6	
12	2573 4230 01 90	Camshaft Bracket Assy.	2	
13	2573 4230 84 01	Sleeve (Slack Adj. End)	2	
14	2573 4210 92 09	Washer	2	

TABLE 42.3

REAR WHEEL BRAKE BIL

GROUP 42

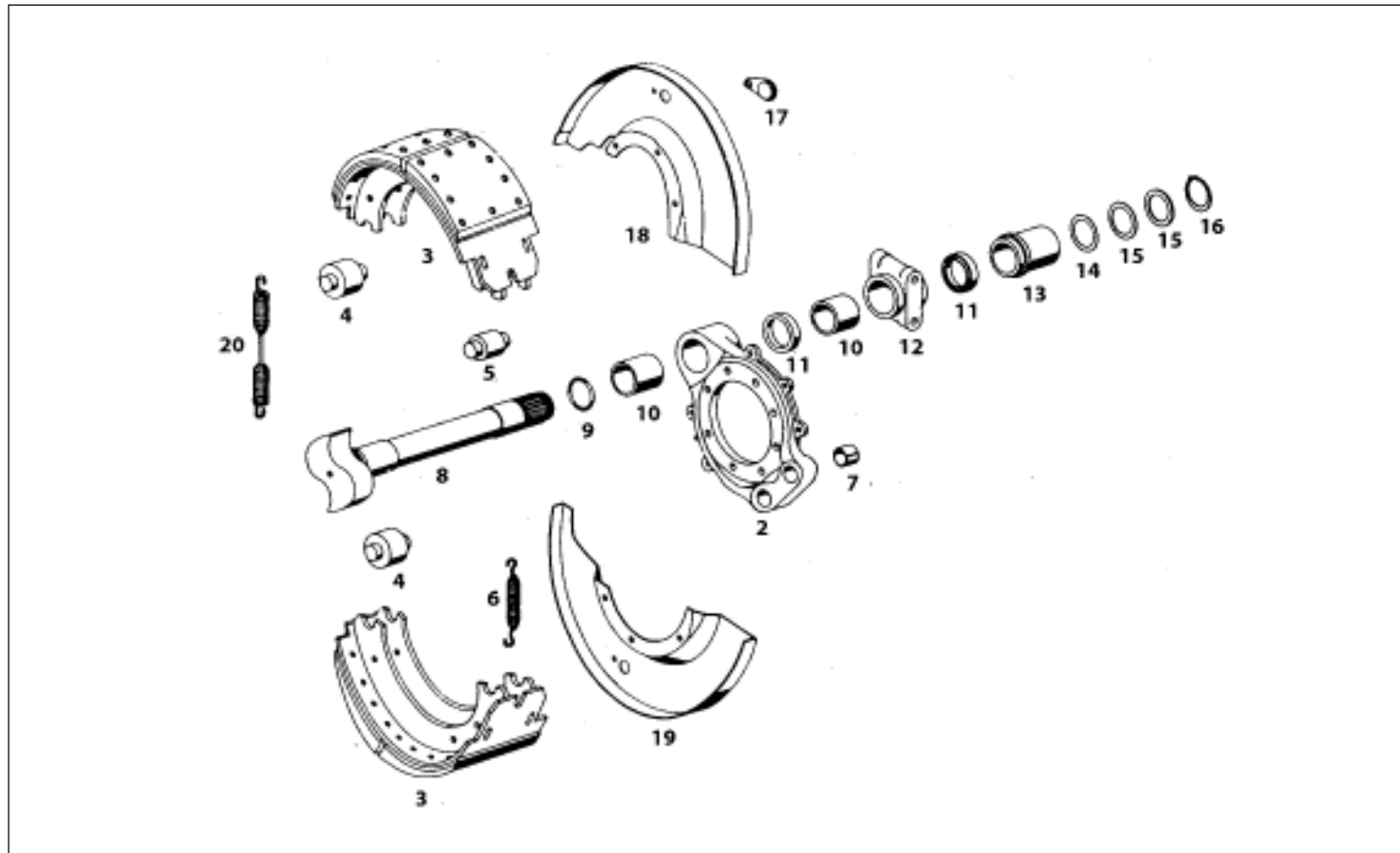


TABLE 42.3
REAR WHEEL BRAKE BIL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
15	2573 4210 83 01	Shim 0.5 mm	2	For Selection
15	2573 4210 83 02	Shim 1.0 mm	2	For Selection
16	2573 4210 43 03	Circlip	4	
17	2573 4210 75 01	Grommet	2	
18	2573 4231 82 12	Dust Cover (Top)	2	
19	2573 4231 82 13	Dust Cover (Bottom)	2	
20	2573 4210 87 05	Spring Pull Off Cam End	2	
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear STD NASB	1	For Selection
	8854 4205 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 1 NASB	1	For Selection
	8854 4206 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 2 NASB	1	For Selection

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.AAL

GROUP 42

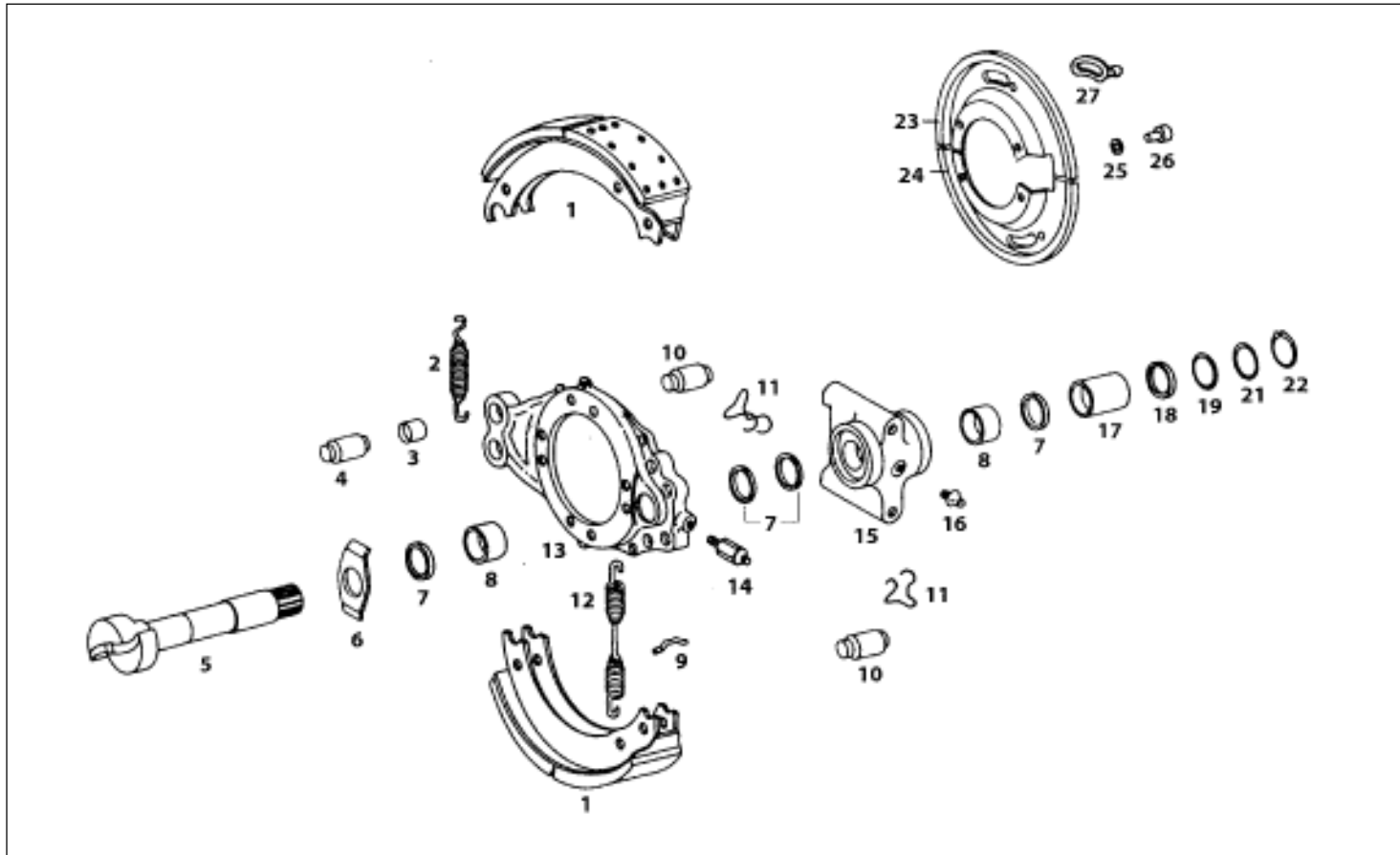


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REAR WHEEL BRAKE (S - CAM) M/S. AAL		Optional with M/s. BIL as a Set. Refer Table 42.3
1	2573 4230 01 84	Brake Shoe Lining & Roller Assy.	4	
2	2573 4210 87 02	Spring (Brake Shoe Return)	4	
3	2573 4210 34 01	Bush (Anchor Pin)	4	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2	
5	2632 4230 79 02	Camshaft LH	1	
5	2632 4230 79 01	Camshaft RH	1	
6	2573 4210 92 03	Washer (Cam Head)	2	
7	2573 4210 77 01	Seal (Camshaft)	2	
8	2573 4230 34 03	Bush (Camshaft)	4	
9	2573 4210 34 03	Pin (Return Spring)	4	
10	2573 4210 79 03	Roller (Brake Shoe)	4	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4	
12	2573 4210 87 03	Return Spring (Brake Shoe)	2	
13	2573 4231 01 49	Spider Brake LH/RH (Common)	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.AAL

GROUP 42

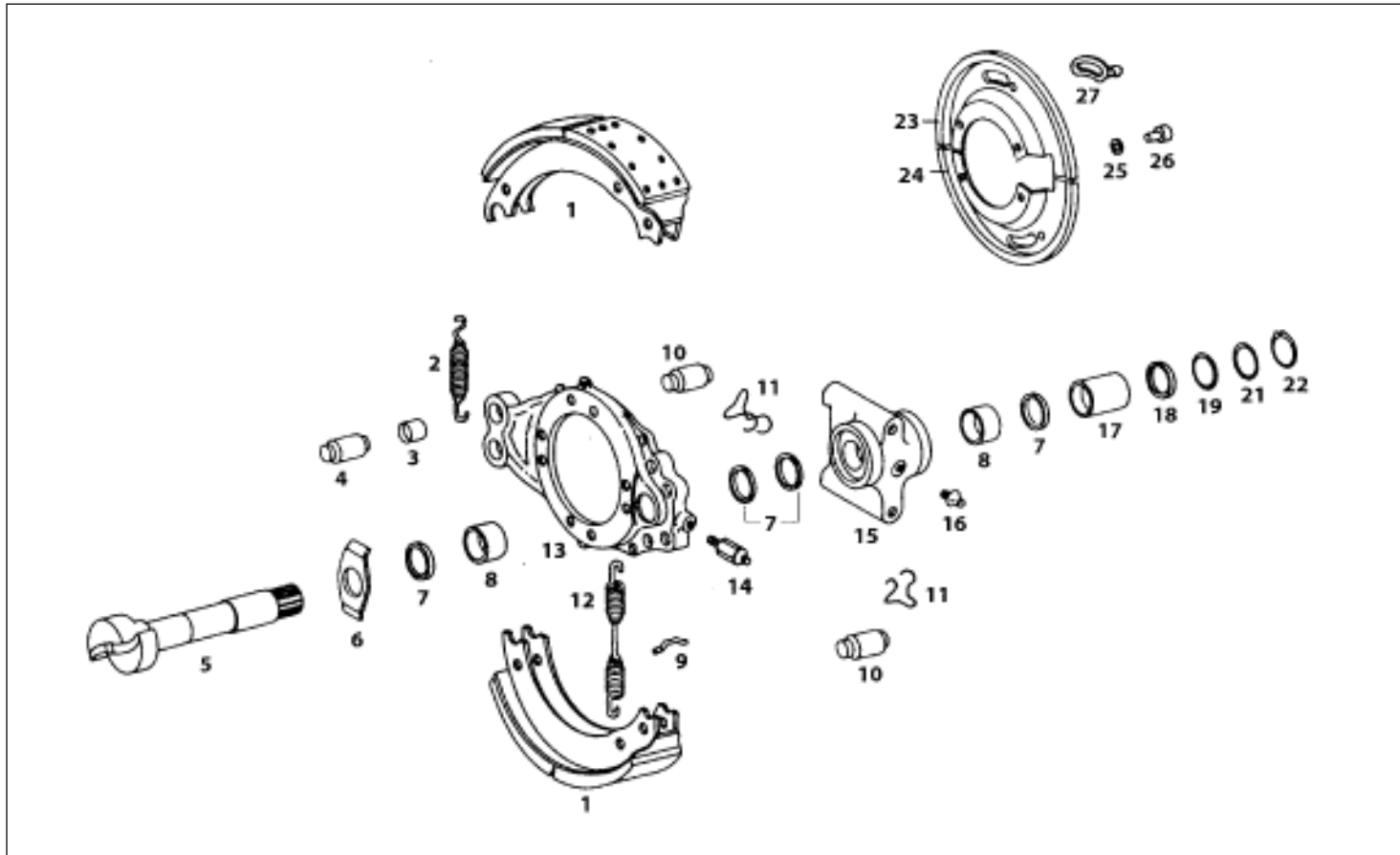


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
14	2573 4210 99 01	Fitting Grease (Chamber Bracket)	2	
19	2618 4210 92 02	Washer Camshaft (Thick)	2	
20	2618 4210 92 03	Washer	2	
21	2618 4210 92 04	Washer (Hardened)	2	
18	2618 4210 43 01	Lock Ring (Camshaft)	2	
16	2573 4230 99 06	Fitting Grease (Spider)	2	
15	2573 4230 71 23	Plummer Block	2	
23	2573 4230 82 04	Dust Shield Top	2	
24	2573 4230 82 05	Dust Shield Bottom	2	
25	2573 4210 92 08	Washer	12	
27	2573 4210 68 02	Plug	2	
	2573 4210 74 01	Rivet	80	
		Repair Kits		
	2573 4231 01 51	Rear Brake Overhaul Kit (Minor) Consisitng of :	1	
		Brake Lining	8	
		Spring (Retaining)	4	
		Spring (Return)	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.AAL

GROUP 42

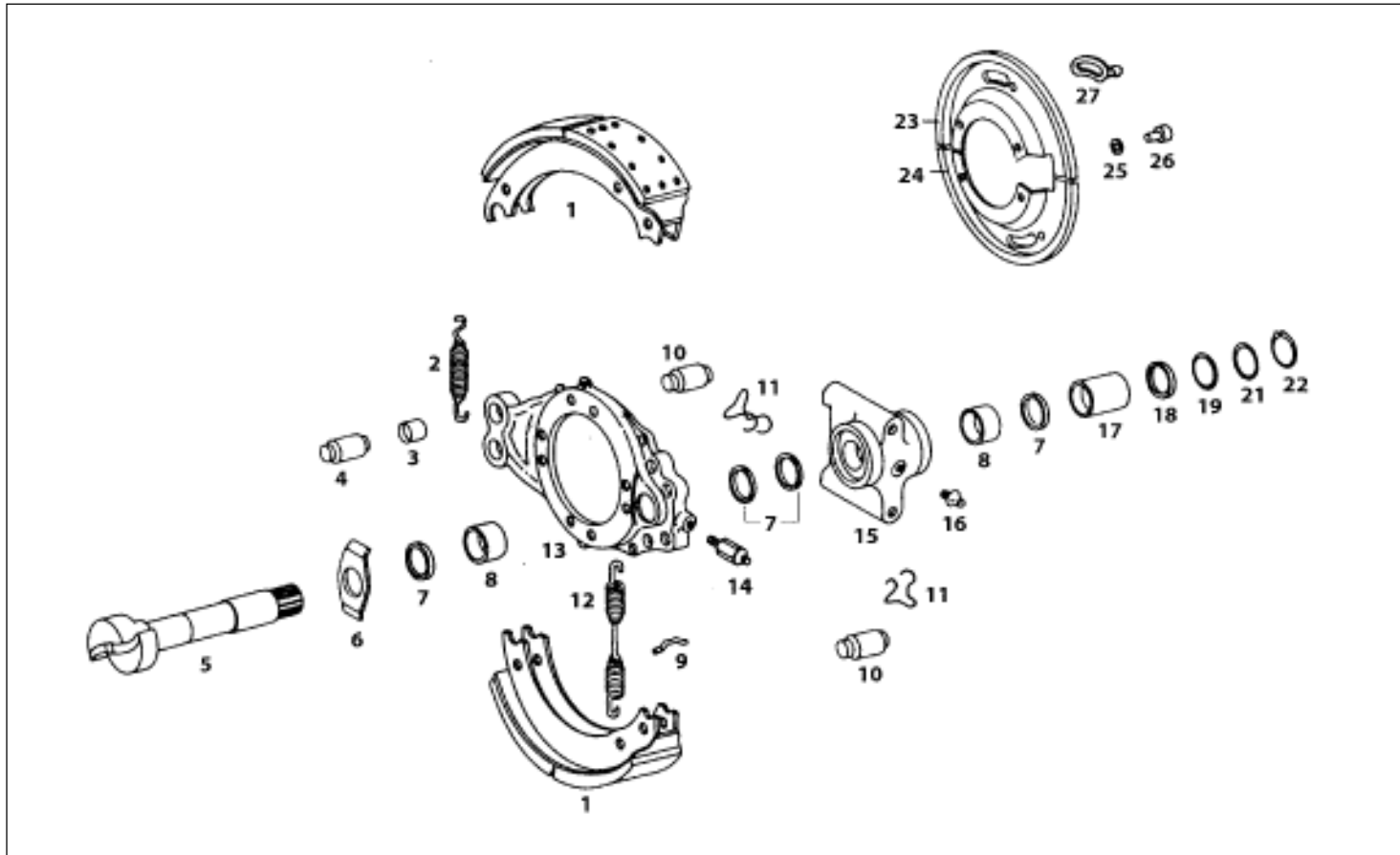


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S. AAL
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		Roller	4	
		Retainer	4	
		Rivet	80	
	2573 4210 01 48	Service Kit (Minor) Rear Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	1	
	2573 4210 01 49	Brake Spring Kit (Rear) Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Retainer	4	
	2573 4230 01 83	Service Kit Camshaft (Rear) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.AAL

GROUP 42

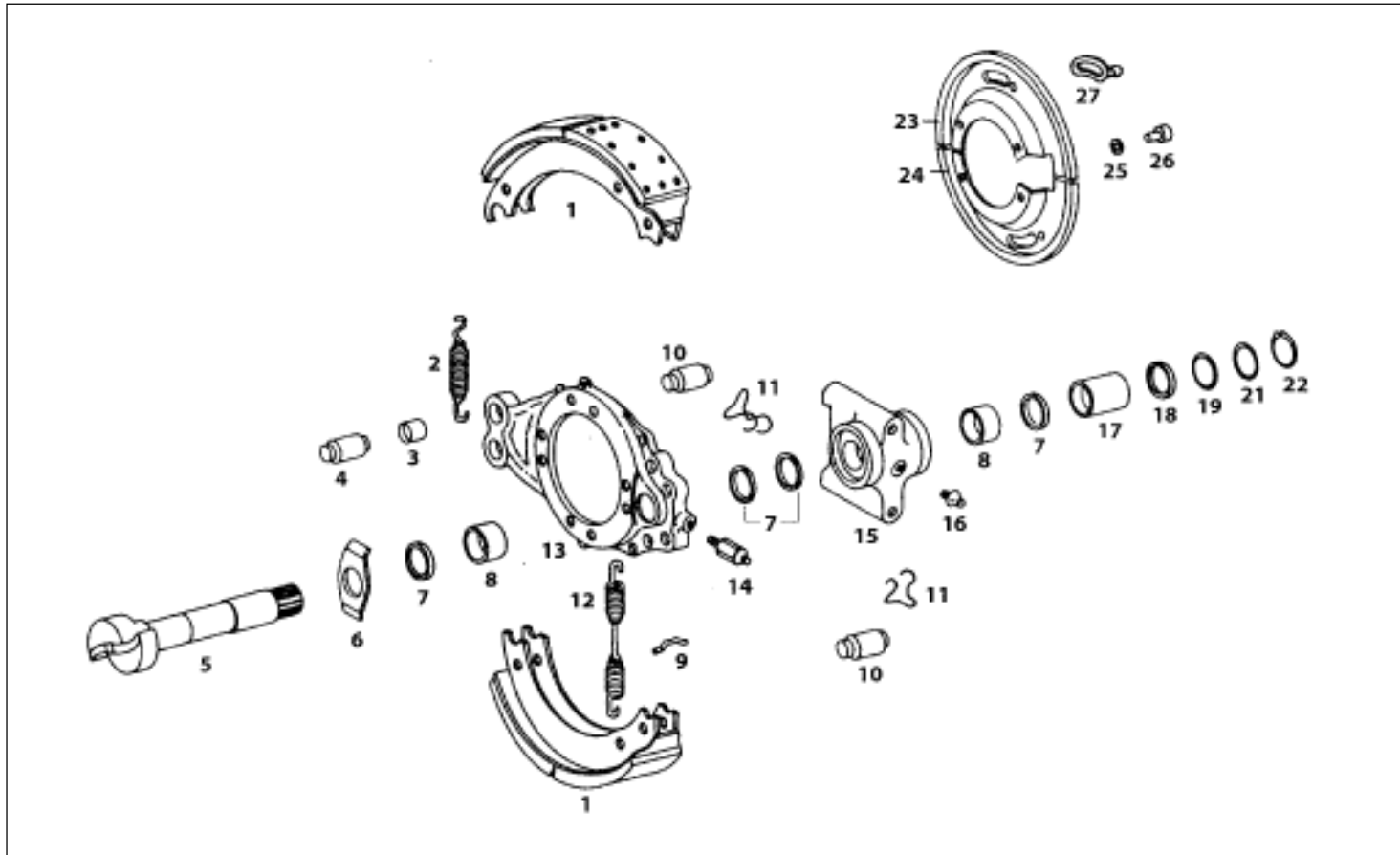


TABLE 42.4 **REAR WHEEL BRAKE (S-CAM) M/S. AAL** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear STD NASB	1	For Selection
	8854 4205 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 1 NASB	1	For Selection
	8854 4206 16 16	Set of Brake Linings w/o Rivets (Wheel Set) Rear RS 2 NASB	1	For Selection

TABLE 42.5

BRAKE COMPONENTS

GROUP 42

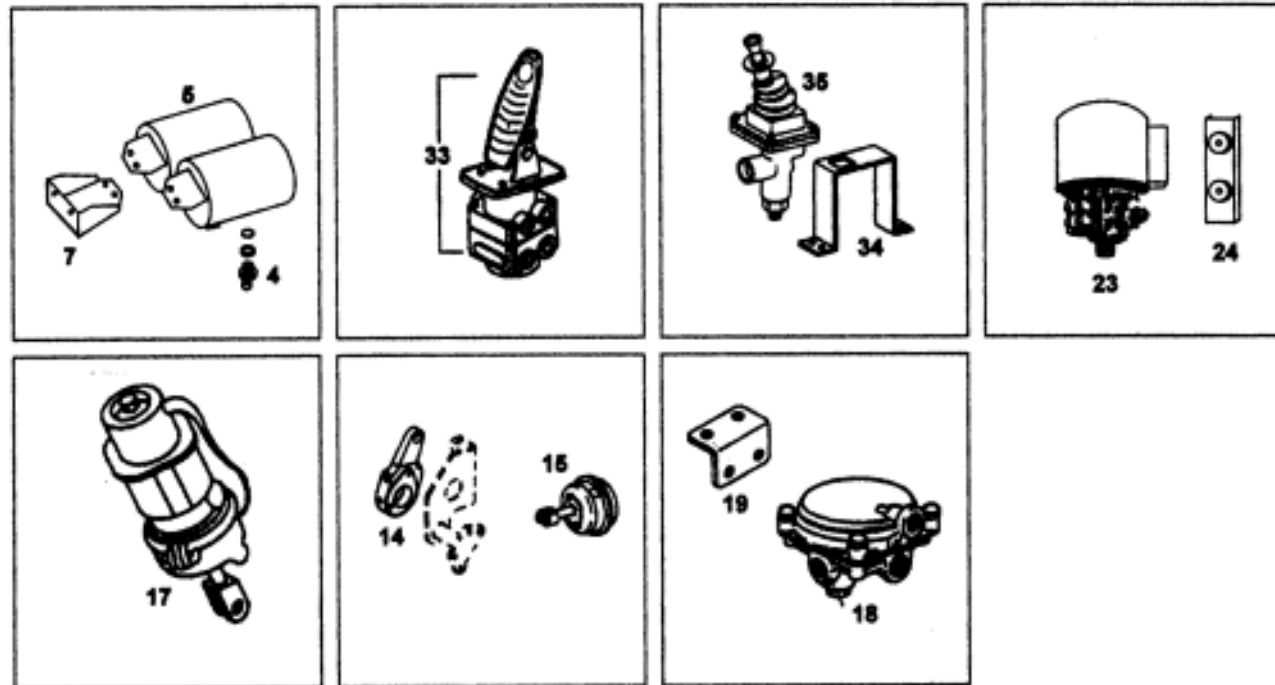


TABLE 42.5
BRAKE COMPONENTS
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		BRAKE COMPONENTS		
4	2576 4379 01 59	Water Drain Valve Tilt Type	2	
5	2573 4320 01 42	Assy.Air Tank	2	
7	2841 4320 01 02	Assy.Bracket (Air Tank Mounting)	4	
14	2573 4210 01 60	Slack Adjuster	4	
15	2753 4210 01 02	Brake Chamber Front LH	1	
15	2753 4210 01 01	Brake Chamber Front RH	1	
17	2632 4230 01 06	Spring Brake Actuator Rear	2	
	2783 4370 01 01	Automatic Load Sensing Valve	1	
	2754 4240 01 02	Assy.Bracket (Load Sensing Valve)	1	
23	2632 4370 01 03	Drying And Distribution Unit	1	
24	2841 4320 01 01	Assy. Bracket (Drying & Distribution Unit Mounting)	1	
33	2782 4370 01 05	Dual Brake Valve	1	
34	2631 4270 01 01	Assy.Bracket (Hand Brake Valve Mtg.)	1	
35	2573 4370 01 53	Graduated Hand Brake Valve	1	
18	2588 4370 01 03	Trailer Control Valve Assy.	1	
19	2576 4291 33 01	Bracket	2	
	2588 4370 01 01	Palm Coupling Tractor Supply--Red	1	

TABLE 42.5

BRAKE COMPONENTS

GROUP 42

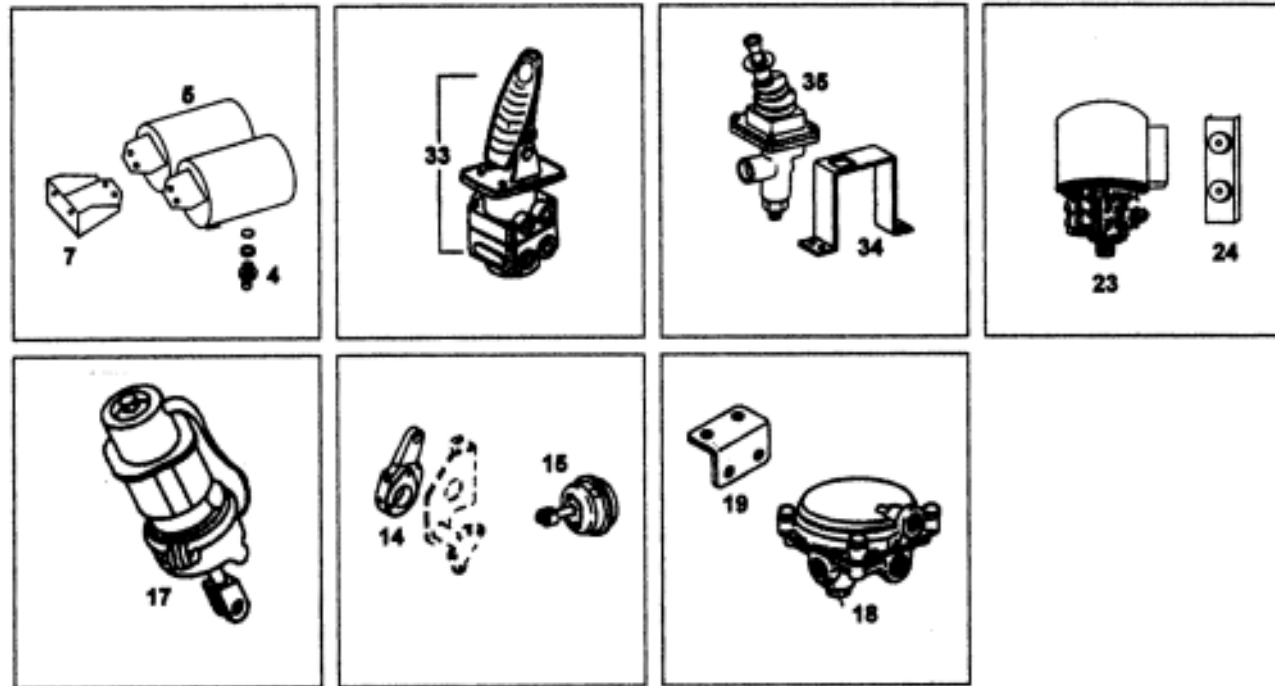


TABLE 42.5	BRAKE COMPONENTS	GROUP 42
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2588 4370 01 02	Palm Coupling Tractor Control--Blue	1	
	2574 4379 01 52	Palm Coupling (Trailer -Control Line)	1	
	2574 4379 01 53	Palm Coupling (Trailer-Supply Line)	1	
	2576 4379 82 12	Dummy Coupling	2	

TABLE 42.6

BRAKE LINES

GROUP 42

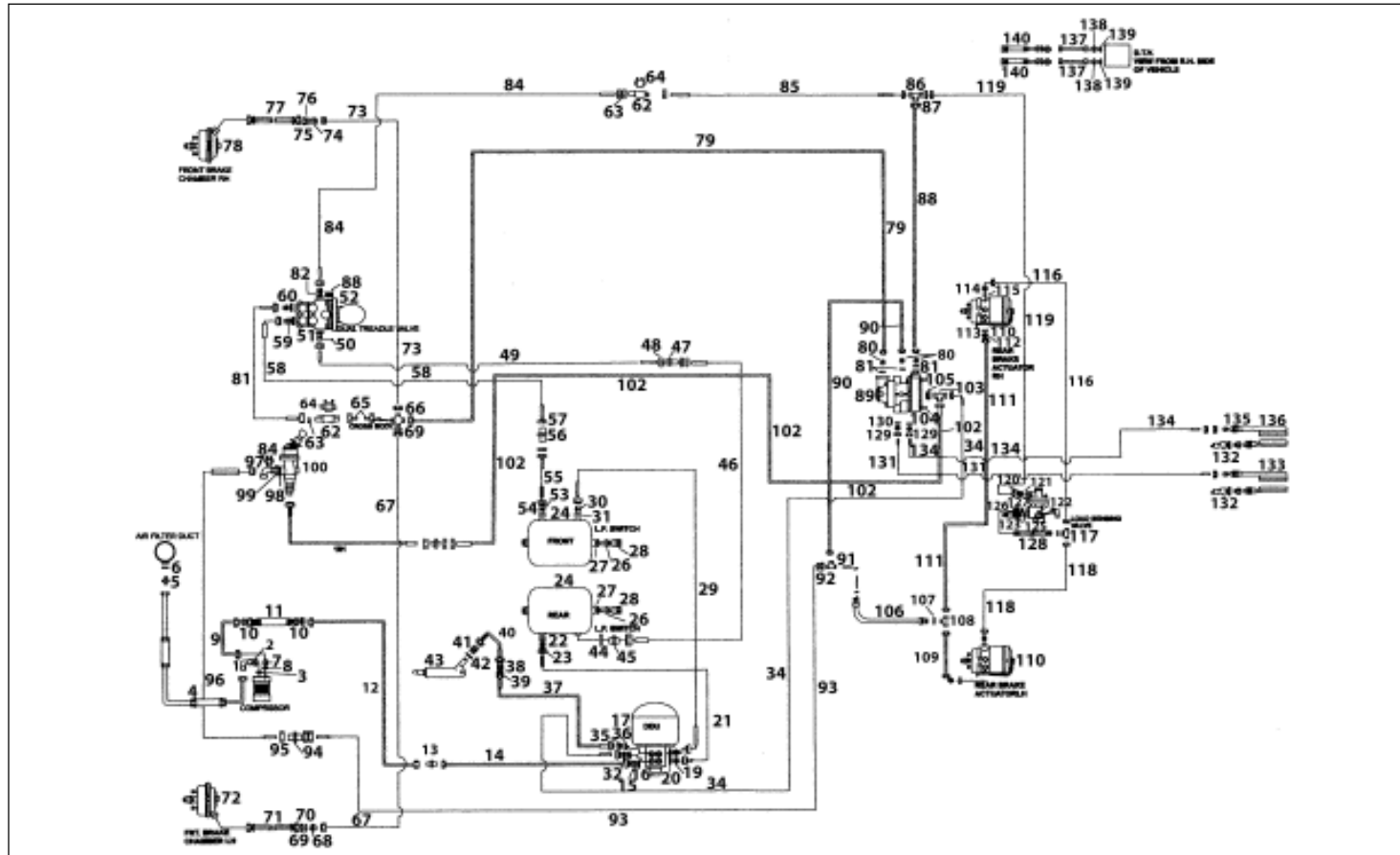


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		BRAKE LINES		Loose Pipes and Tubes are serviced under set Part No.
	2077 4294 01 26	Set Assy Nylon Pipe Complete	1	
1	1650 080260 3	Elbow K 18 M 22x1.5	1	
2	1205 610220 3	Lock Nut M 22x1.5	1	
3	1622 051034 8	Sealing Washer 22x27	1	
4	2077 4292 01 76	Assy.Tube With Crimped Rubber Hose Complete	1	
5	1644 050180 3	Coupling Body L 18M	1	
6	1622 071034 7	Sealing Washer 22x27	1	
7	1644 280150 2	Coupling Body 15	1	
8	1622 051034 8	Sealing Washer 22x27	1	
9	2085 4290 01 74	Assy.Tube (15 O.D. X 1480 LG.)	1	
10	1642 080150 9	Coupling Body L15	2	
11	2085 4680 01 01	1/2" Hose Assy (450 LG)	1	
12	2077 4294 01 12	Assy.Tube (15 O.D.X2150 LG)	1	
13	1642 080150 9	Coupling Body L15	1	
14	2077 4294 01 13	Assy.Tube (15 O.D.X2550 LG)	1	
15	1644 280150 2	Coupling Body 15	1	
16	1622 051034 8	Sealing Washer 22x27	1	

TABLE 42.6

BRAKE LINES

GROUP 42

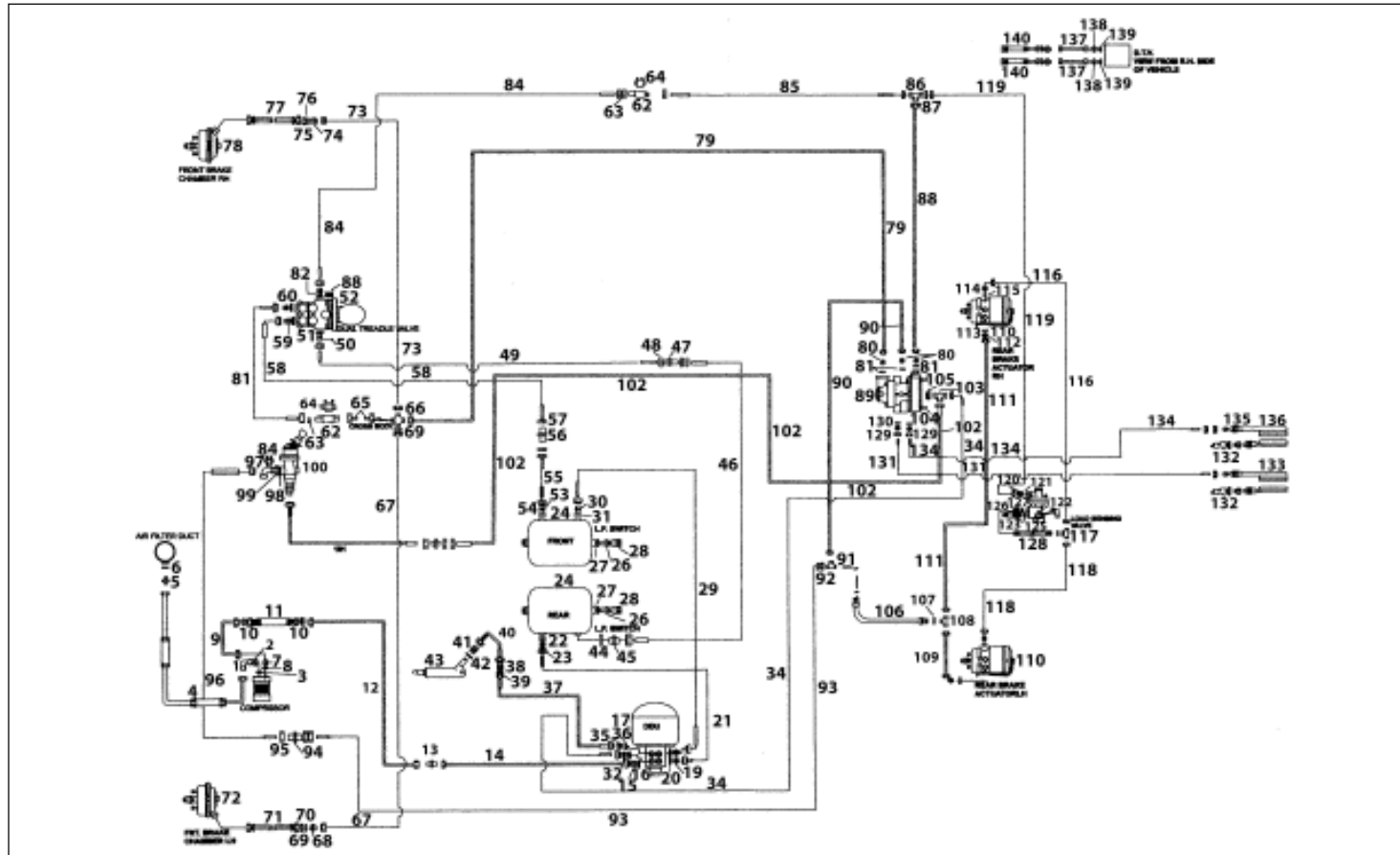


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
17	2632 4370 01 03	Drying And Distribution Unit	1	
	2841 4320 01 01	Assy. Bracket (Drying & Distribution Unit Mounting)	1	
19	1644 050120 0	Coupling Body L 12M	2	
20	1622 051024 1	Sealing Washer 16X20	2	
21	2077 4294 01 22	Assy.Nylon Tube (D.D.U.Port 21 to Rear Air Tank) 12x1.5x2340 mm LG	1	
22	1622 051034 8	Sealing Washer 22x27	1	
23	2576 4350 68 02	Double Socket	1	
24	2825 4320 01 09	Assy.Air Tank	2	
	2841 4320 01 02	Assy.Bracket (Air Tank Mounting)	4	
	2576 4379 01 59	Water Drain Valve Tilt Type	2	
26	2576 4310 68 02	Adaptor	2	
27	1622 051034 8	Sealing Washer 22x27	2	
28	2574 5450 99 57	Low Air Pressure Indicator Switch	2	
29	2077 4294 01 17	Assy.Nylon Tube (D.D.U.Port 22 to Front Air Tank) 12x1.5x2040 mm LG	1	
30	2576 4350 68 02	Double Socket	1	
31	1622 051034 8	Sealing Washer 22x27	1	
32	1644 050120 0	Coupling Body L 12M	1	
33	1622 051024 1	Sealing Washer 16X20	1	

TABLE 42.6

BRAKE LINES

GROUP 42

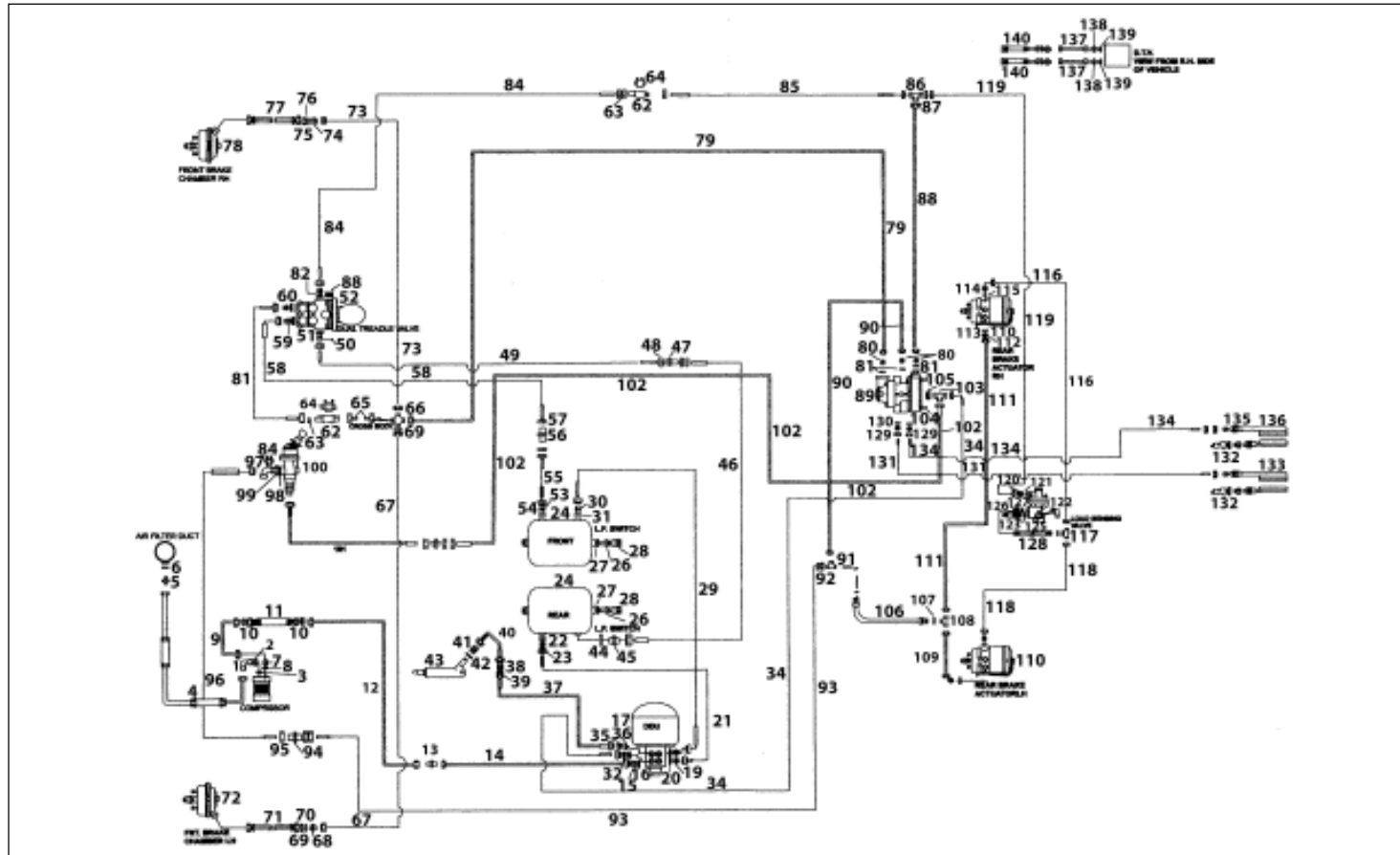


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
34	2077 4271 01 42	Assy.Nylon Tube (D.D.U.Port 23 to T.C.Valve Tee) 12x1x1980 mm LG	1	
35	2573 4290 68 10	Socket	1	
36	1622 051024 1	Sealing Washer 16X20	1	
37	2077 4320 01 55	Assy.Nylon Tube (D.D.U.Port 24 to Air Cyl.-1st Part) 6x1x1200 mm LG	1	
38	1642 200060 1	Bulk HD St. Body L 6	1	
39	1205 610120 7	Lock Nut M 12x1.5	1	
40	2077 4320 01 54	Assy.Nylon Tube (to Exh.Brake Air Cyl.-2nd Part) 6x1x1100 mm LG	1	
41	1644 280060 3	Coupling Body 6	1	
42	1622 051017 8	Sealing Washer 12X15.5	1	
43	2641 5420 99 37	Air Cylinder with Magnetic Valve	1	
44	1622 051034 8	Sealing Washer 22x27	1	
45	2576 4350 68 02	Double Socket	1	
46	2077 4294 01 21	Assy.Nylon Tube (Rear Air Tank to DTV Port-11-1st Part) 12x1.5x3600 mm LG	1	
47	1642 200120 8	Bulk HD St. Body L 12	1	
48	1205 610180 1	Lock Nut M 18x1.5	1	
49	2077 4294 01 20	Assy.Nylon Tube (to DTV Port 11--2nd Part) 12x1.5x2290 mm LG	1	
50	1644 050120 0	Coupling Body L 12M	1	
51	1622 051024 1	Sealing Washer 16X20	1	

TABLE 42.6

BRAKE LINES

GROUP 42

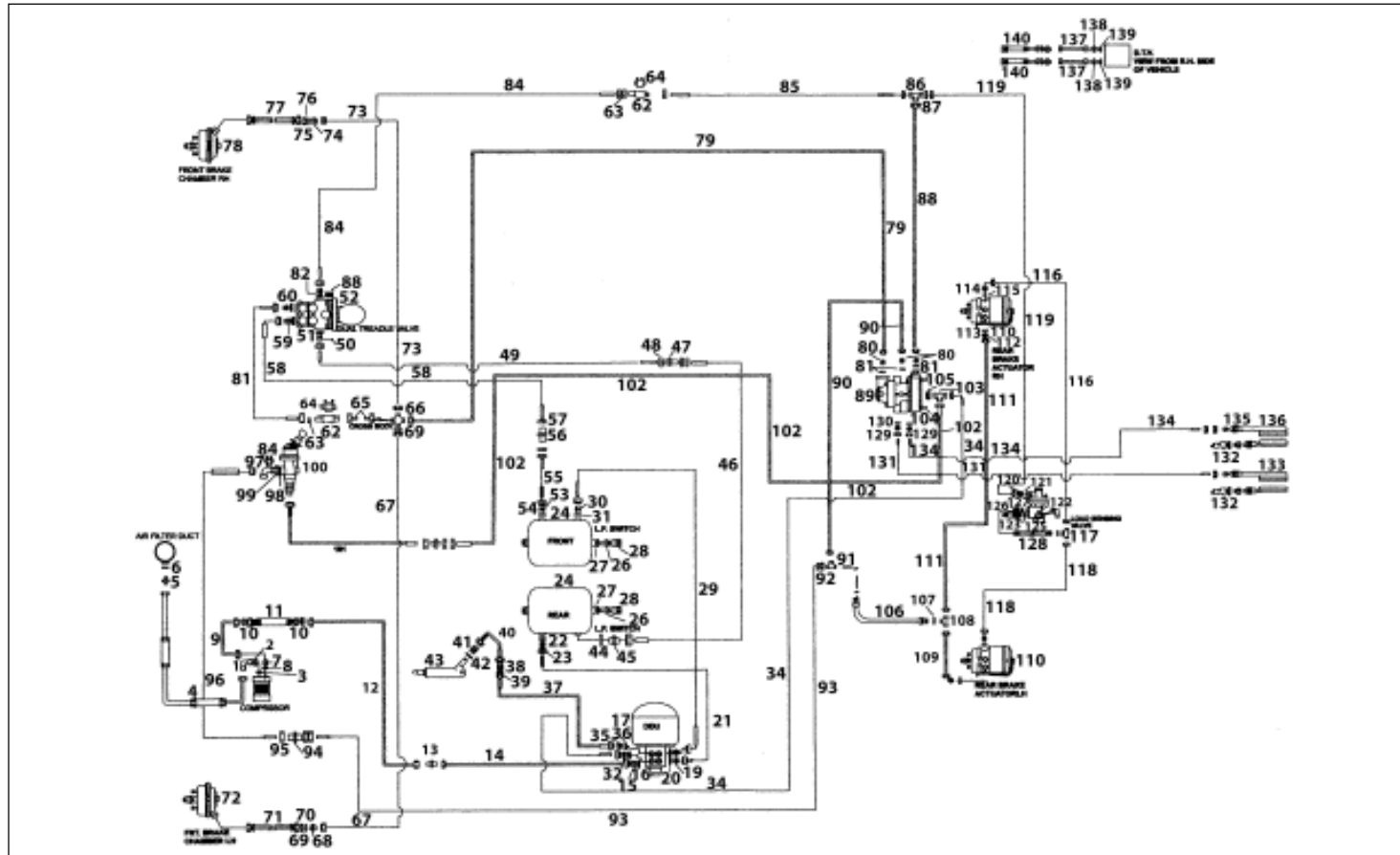


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
52	2782 4370 01 05	Dual Brake Valve	1	
53	2576 4350 68 02	Double Socket	1	
54	1622 051034 8	Sealing Washer 22x27	1	
55	2077 4294 01 16	Assy.Nylon Tube (Frt.Air Tank to DTV Port-12-1st Part) 12x1.5x3300 mm LG	1	
56	1642 200120 8	Bulk HD St. Body L 12	1	
57	1205 610180 1	Lock Nut M 18x1.5	1	
58	2077 4294 01 15	Assy.Nylon Tube (to DTV Port-12-2nd Part) 12x1.5x2290 mm LG	1	
59	1644 050120 0	Coupling Body L 12M	2	
60	1622 051024 1	Sealing Washer 16X20	2	
61	2077 4294 01 14	Assy.Nylon Tube (DTV Port-22 to T-Connector) 12x1.5x2340 mm LG	1	
62	2077 4290 68 03	T-Connector (For Stop Light Switch)	2	
63	1205 610180 1	Lock Nut M 18x1.5	2	
64	2574 5450 99 61	Stop Light Switch	3	
65	2077 4292 01 54	Assy.Nylon Tube (T-Connector to Cross Body) 12x1.5x700 mm LG	1	
66	2077 4290 68 08	Cross Body	1	
67	2077 4292 01 55	Assy.Nylon Tube (Cross Body to Front Brake LH) 12x1.5x1575 mm LG	1	
68	1642 200120 8	Bulk HD St. Body L 12	1	
69	1205 610180 1	Lock Nut M 18x1.5	2	

TABLE 42.6

BRAKE LINES

GROUP 42

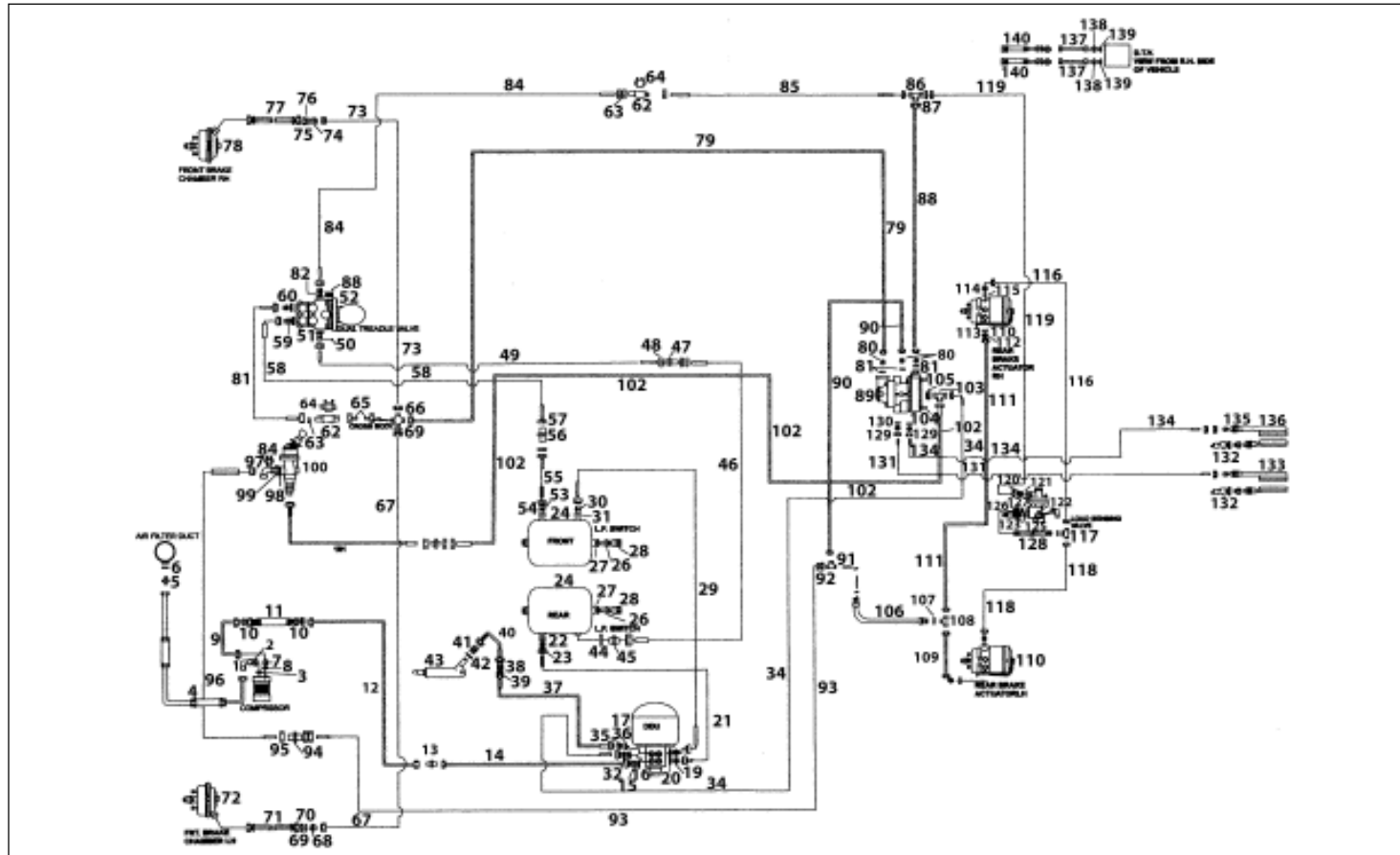


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
70	1246 050190 1	Bright Washer 19	1	
71	2573 4295 01 77	Assy Hose with End Fittings	1	
72	2753 4210 01 02	Brake Chamber LH	1	
73	2077 4292 01 56	Assy.Nylon Tube (Cross Body to Front Brake RH) 12x1.5x2225 mm LG	1	
74	1642 200120 8	Bulk HD St. Body L 12	1	
75	1205 610180 1	Lock Nut M 18x1.5	1	
76	1246 050190 1	Bright Washer 19	1	
77	2573 4295 01 77	Assy Hose with End Fittings	1	
78	2753 4210 01 01	Brake Chamber RH	1	
79	2077 4292 01 57	Assy.Nylon Tube (Cross Body to TC Valve) 6x1x2100 mm LG	1	
80	2573 4290 68 10	Socket	3	
81	1622 051024 1	Sealing Washer 16X20	3	
82	1644 050120 0	Coupling Body L 12M	1	
83	1622 051024 1	Sealing Washer 16X20	1	
84	2077 4294 01 19	Assy.Nylon Tube (DTV Port 21 to T Connector) 12x1.5x2340 mm LG	1	
85	2077 4294 01 18	Assy.Nylon Tube (T Connector to T Connector) 12x1.5x1740 mm LG	1	
86	2064 4270 68 01	T Connector	1	
87	1205 610180 1	Lock Nut M 18x1.5	1	

TABLE 42.6

BRAKE LINES

GROUP 42

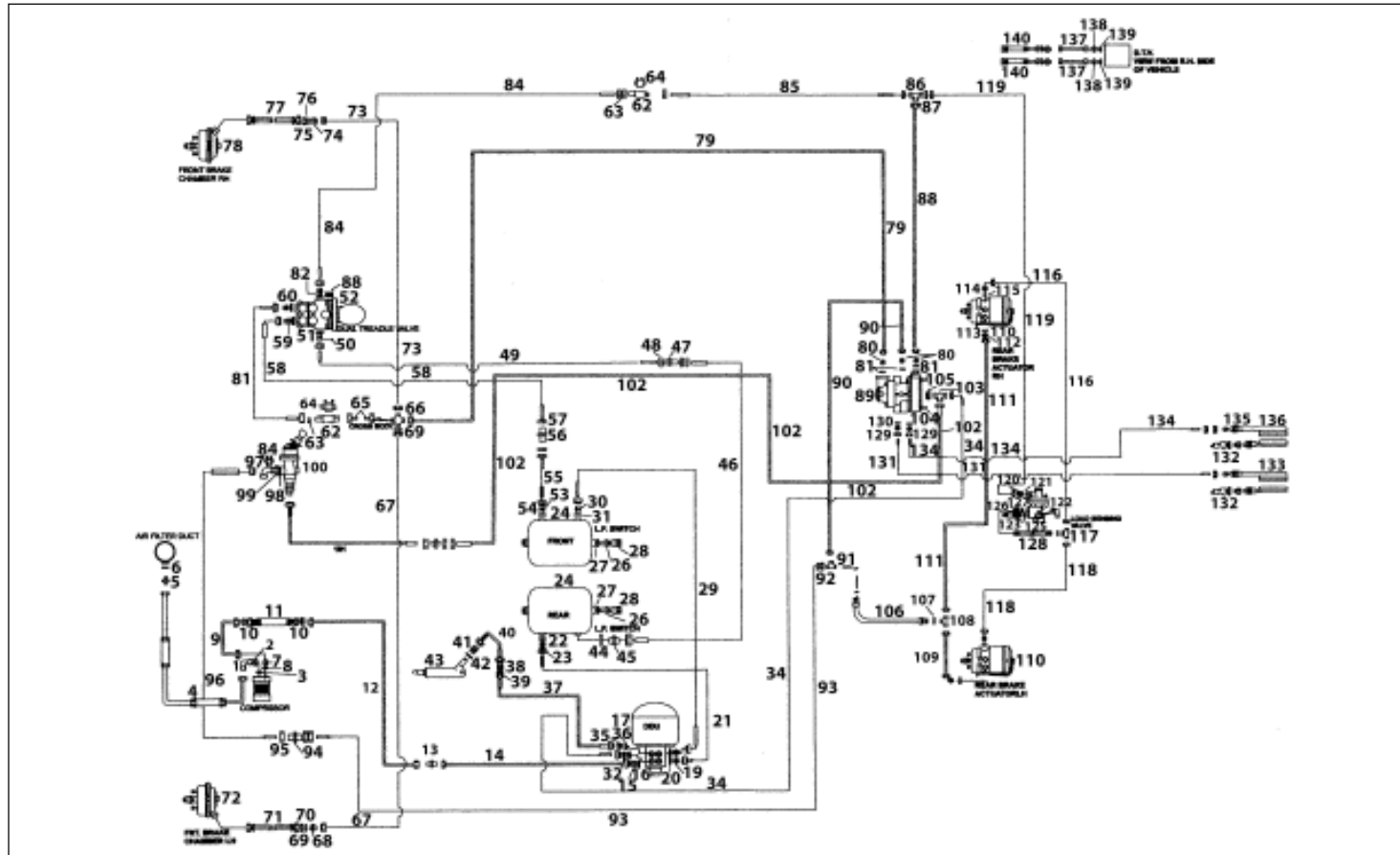


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
88	2077 4292 01 63	Assy.Nylon Tube (T Connector to TC Valve) 6x1x450 mm LG	1	
89	2588 4370 01 03	Trailer Control Valve Assy.	1	
90	2077 4270 01 94	Assy.Nylon Tube (TC Valve to T Connector) 6x1x450 mm LG	1	
91	2573 4290 68 08	T Connector	1	
92	1205 610180 1	Lock Nut M 18x1.5	1	
93	2077 4271 01 38	Assy.Nylon Tube (T Connector to HBV 1st Part)12x1.5x1740 mm LG	1	
94	1642 200120 8	Bulk HD St. Body L 12	1	
95	1205 610180 1	Lock Nut M 18x1.5	1	
96	2077 4271 01 39	Assy.Nylon Tube (to HBV 2nd Part)12x1.5x1650 mm LG	1	
97	2077 4290 68 02	T Connector	1	
98	2576 4350 92 01	Thrust Ring	1	
	1705 050117 5	O-Ring 20.30X2.62	1	
99	1205 610220 3	Lock Nut M22X1.5	1	
100	2573 4370 01 53	Graduated Hand Brake Valve	1	
	2631 4270 01 01	Assy.Bracket (Hand Brake Valve Mtg.)	1	
101	2077 4271 01 40	Assy.Nylon Tube (Hand Br.Valve to TCV 1st Part) 6x1x1900 mm LG	1	
102	2077 4271 01 41	Assy.Nylon Tube (to TCV Tee 2nd Part) 6x1x2350 mm LG	1	
103	2077 4290 68 02	T Connector	1	

TABLE 42.6

BRAKE LINES

GROUP 42

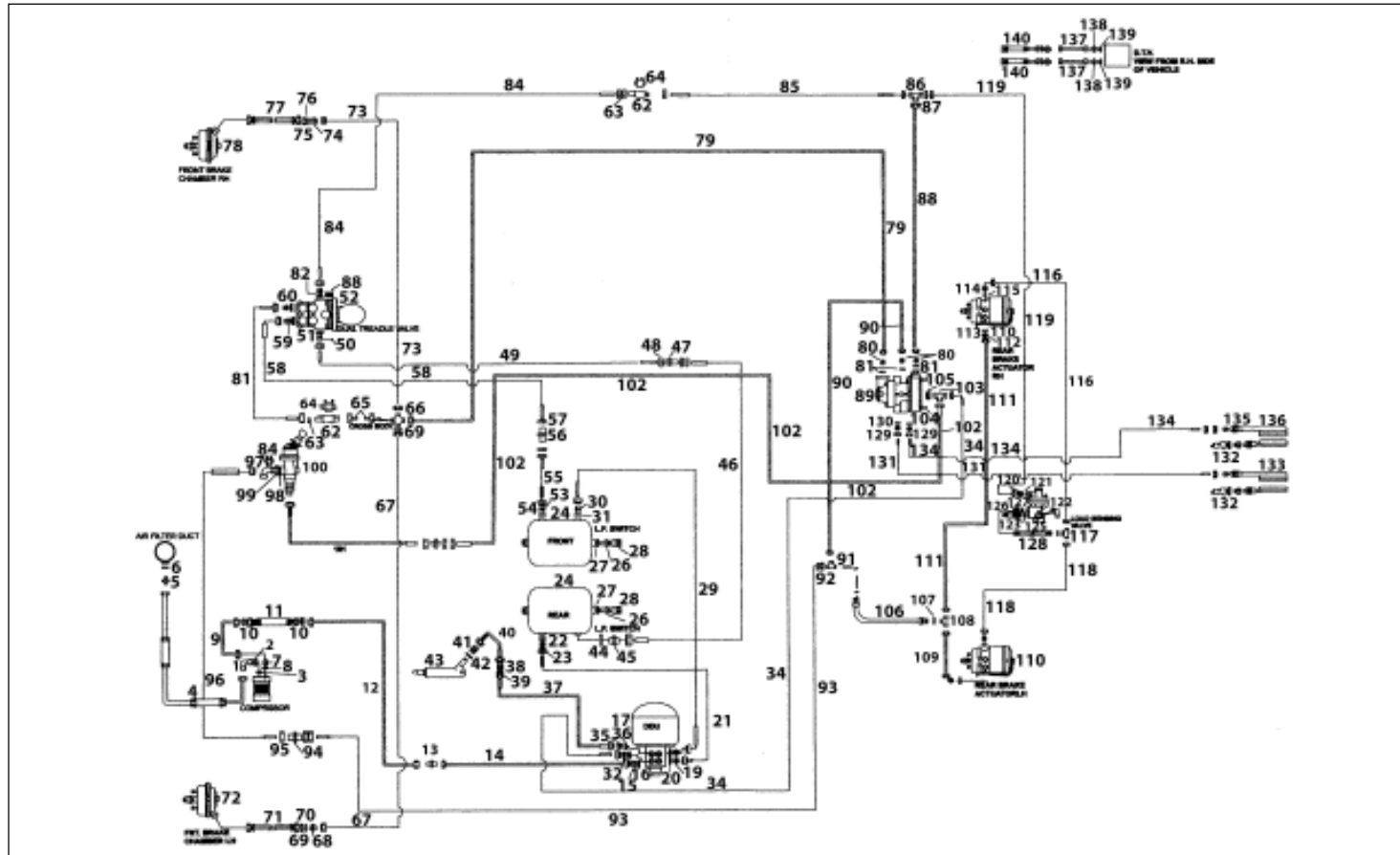


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
104	1205 610160 6	Lock Nut M 16X1.5	1	
105	1622 051024 1	Sealing Washer 16X20		
106	2077 4292 01 45	Assy.Tube With Crimped Rubber Hose	1	
107	2643 4290 68 05	T-Socket	1	
108	2573 4290 68 08	T Connector	1	
109	2077 4270 01 68	Assy.Nylon Tube (Tee to Rear Brake LH) 15x1.5x450 mm LG	1	
110	2632 4230 01 06	Spring Brake Actuator Rear	2	
111	2077 4270 01 69	Assy.Nylon Tube (Tee to Rear Brake RH) 15x1.5x500 mm LG	1	
112	2608 4350 68 01	Double Socket	1	
113	1622 051024 1	Sealing Washer 16X20	1	
114	2576 4350 68 05	Socket	1	
115	1622 051021 6	Sealing Washer 14X18	1	
116	2077 4291 01 87	Assy.Nylon Tube (Tee to Rear Brake RH) 12x1.5x580 mm LG	1	
117	2643 4290 68 04	T-Socket	1	
118	2077 4291 01 86	Assy.Nylon Tube (Tee to Rear Brake LH) 12x1.5x500 mm LG	1	
119	2077 4292 01 62	Assy.Nylon Tube (Tee to Load Sencer Valve) 12x1.5x1000 mm LG	1	
120	2576 4350 68 02	Double Socket	1	
121	1622 051034 8	Sealing Washer 22x27	1	

TABLE 42.6

BRAKE LINES

GROUP 42

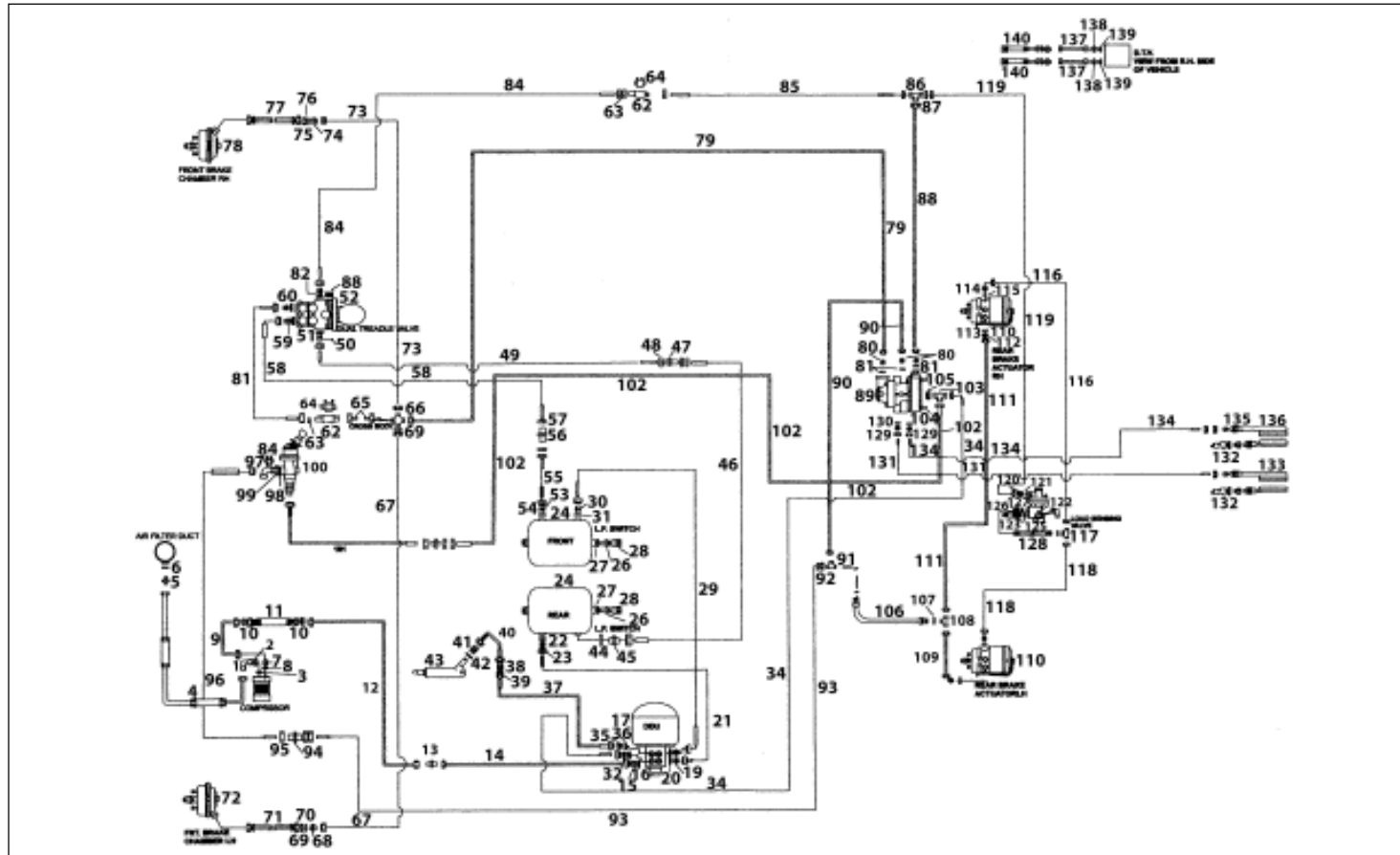


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
122	2783 4370 01 01	Automatic Load Sensing Valve	1	
	2754 4240 01 02	Assy.Bracket (Load Sensing Valve)	1	
123	2643 4370 99 01	Pressure Test Connector	1	
124	2643 4290 68 02	Coupling Body	1	
125	1622 051024 1	Sealing Washer 16X20	2	
126	1644 050120 0	Coupling Body L 12M	1	
127	1622 051024 1	Sealing Washer 16X20	1	
128	2573 4295 01 77	Assy Hose with End Fittings	1	
129	1644 050120 0	Coupling Body L 12M	2	
130	1622 051024 1	Sealing Washer 16X20	2	
131	2077 4271 01 43	Assy.Nylon Tube (TC Valve to Coiled Hose Red) 12x1.5x900 mm LG	1	
132	2599 4350 68 02	Adapter (on Inlet of Coiled Hose red & Blue)	2	
133	2576 4379 01 10	Coiled Hose (Red)	1	
	2588 4370 01 01	Palm Coupling Tractor Supply--Red	1	
	2588 4370 01 02	Palm Coupling Tractor Control--Blue	1	
	2574 4379 01 52	Palm Coupling (Trailer -Control Line)	1	
	2574 4379 01 53	Palm Coupling (Trailer-Supply Line)	1	
	2576 4379 82 12	Dummy Coupling	2	

TABLE 42.6

BRAKE LINES

GROUP 42

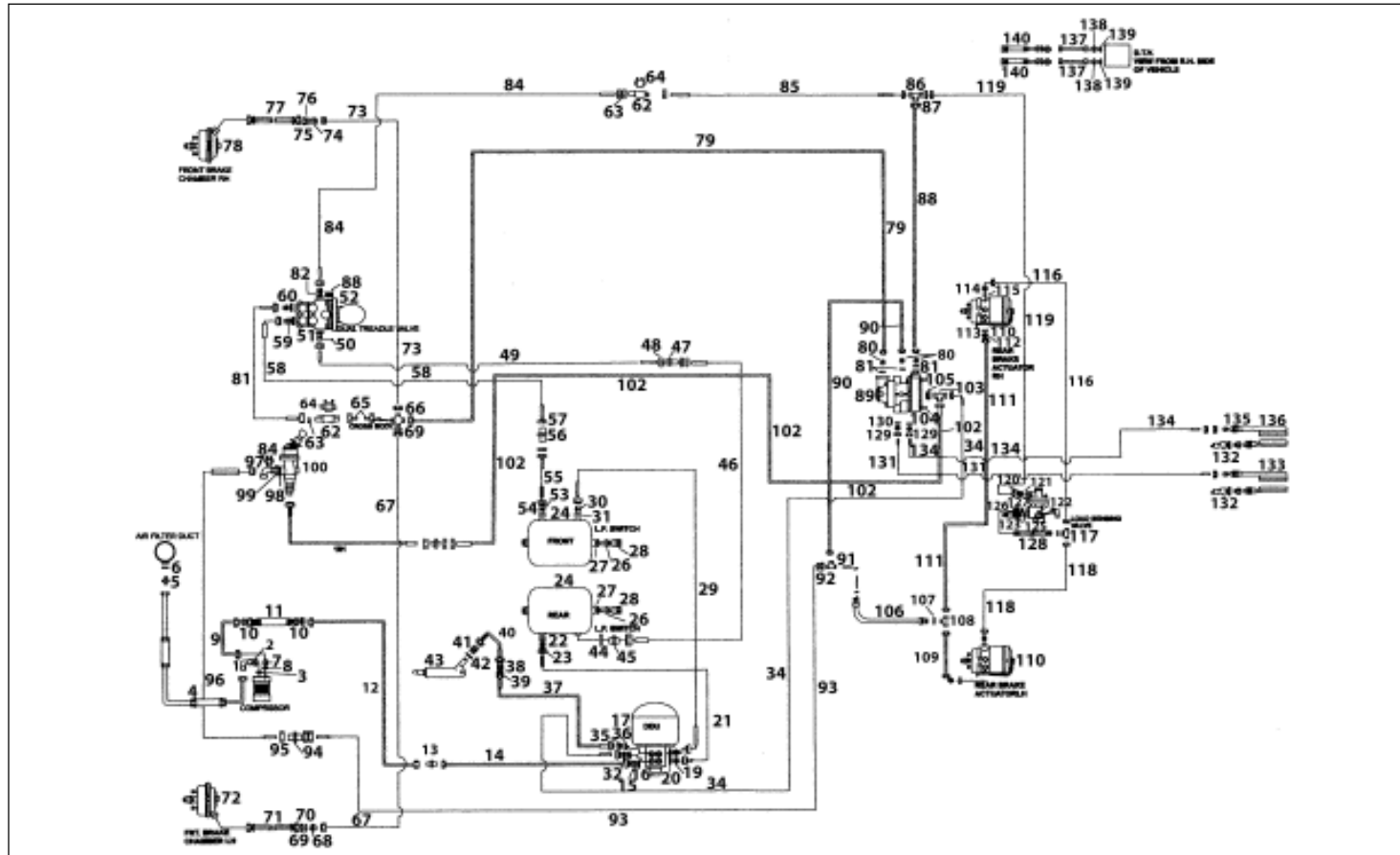


TABLE 42.6
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
134	2077 4294 01 23	Assy.Nylon Tube (TC Valve to Coiled Hose Blue) 12x1.5x1550 mm LG	1	
135	2599 4350 68 03	Adapter	1	
136	2576 4379 01 11	Coiled Hose (Blue)	1	
137	2077 4292 01 65	Assy.Nylon Tube (DTV to Pressure gauge Line) 6x1x1100 mm LG	2	
138	1644 280060 3	Coupling Body 6	2	
139	1622 051017 8	Sealing Washer 12X15.5	2	
140	2573 5420 01 55	Hose Assy Air Pressure Gauge	2	

TABLE 42.7

FRONT BRAKE CHAMBER

GROUP 42

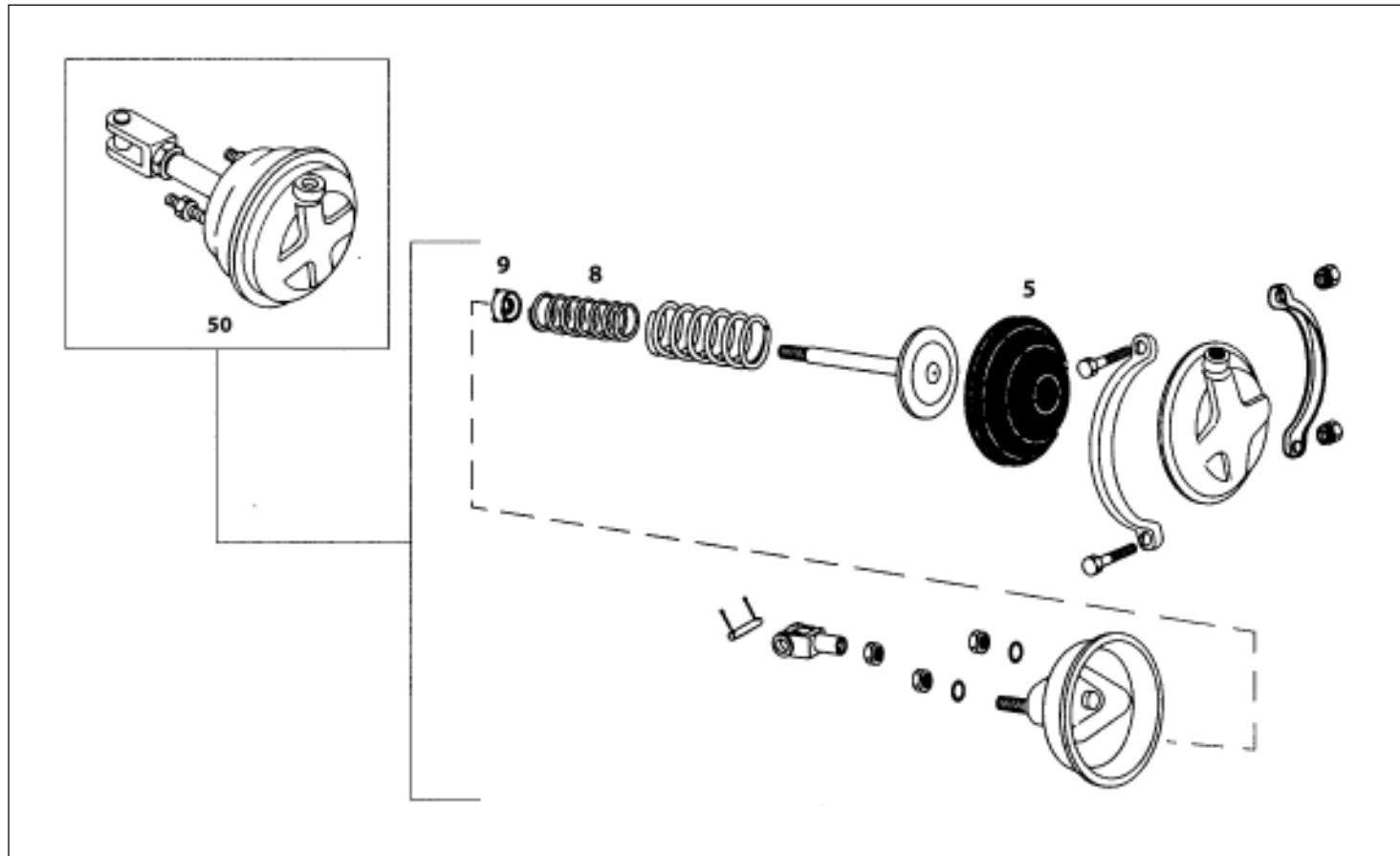


TABLE 42.7
FRONT BRAKE CHAMBER
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FRONT BRAKE CHAMBER		
50	2753 4210 01 02	Brake Chamber LH	1	
50	2753 4210 01 01	Brake Chamber RH	1	
	2573 4310 01 15	Brake Chamber Repair Kit Consists of :-	1	
5		Diaphragm	1	
8		Seal Spring	1	
9		Seal Assy.	1	

TABLE 42.8

REAR BRAKE ACTUATOR

GROUP 42

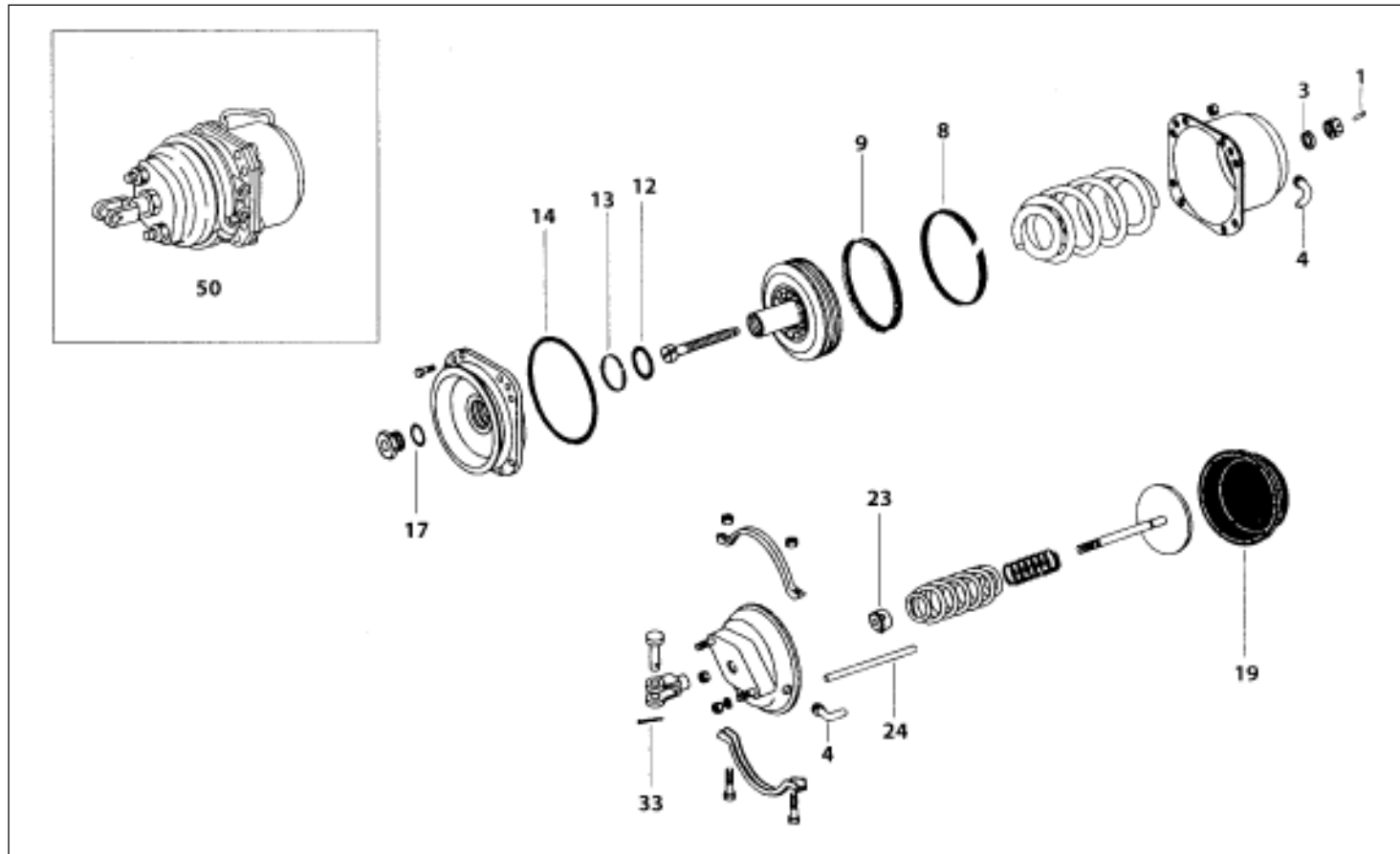


TABLE 42.8
REAR BRAKE ACTUATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		REAR BRAKE ACTUATOR		
1	2632 4230 01 06	Spring Brake Actuator Rear	2	
	2618 4230 01 32	Repair Kit for Spring Brake Actuator Rear	1	
		Consisting of :		
1		Knurl Pin	1	
3		Washer Sealing	1	
4		Elbow	2	
8		Bearing	1	
9		Seal	1	
13		Bearing	1	
14		Sealing Ring	1	
17		'O' Ring	1	
19		Diaphragm	1	
23		Seal	1	
24		Tube	1	
33		Split Pin	1	
		Grease Sachet	4	

TABLE 42.9

SLACK ADJUSTER

GROUP 42

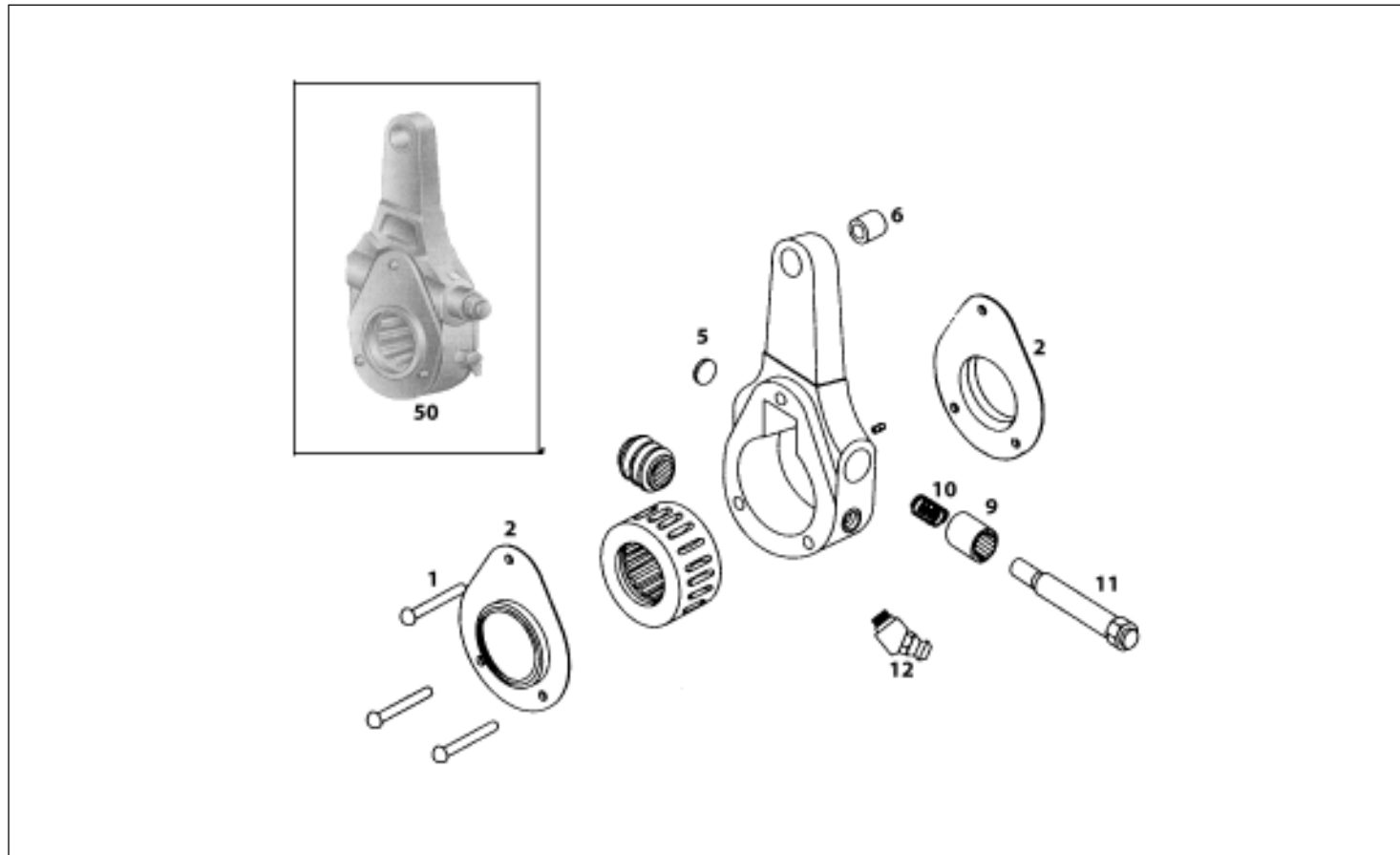


TABLE 42.9
SLACK ADJUSTER
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		SLACK ADJUSTER		
50	2573 4210 01 60	Slack Adjuster	4	
	2641 4231 01 34	Repair Kit Slack Adjuster Consisting of :	1	
1		Rivet	3	
2		Cover	2	
5		Welch Plug	1	
6		Bush	1	
9		Lock (Worm Shaft)	1	
10		Spring	1	
11		Worm Shaft	1	
12		Lubricating Nipple	1	

TABLE 42.10

DRYING AND DISTRIBUTION UNIT

GROUP 42

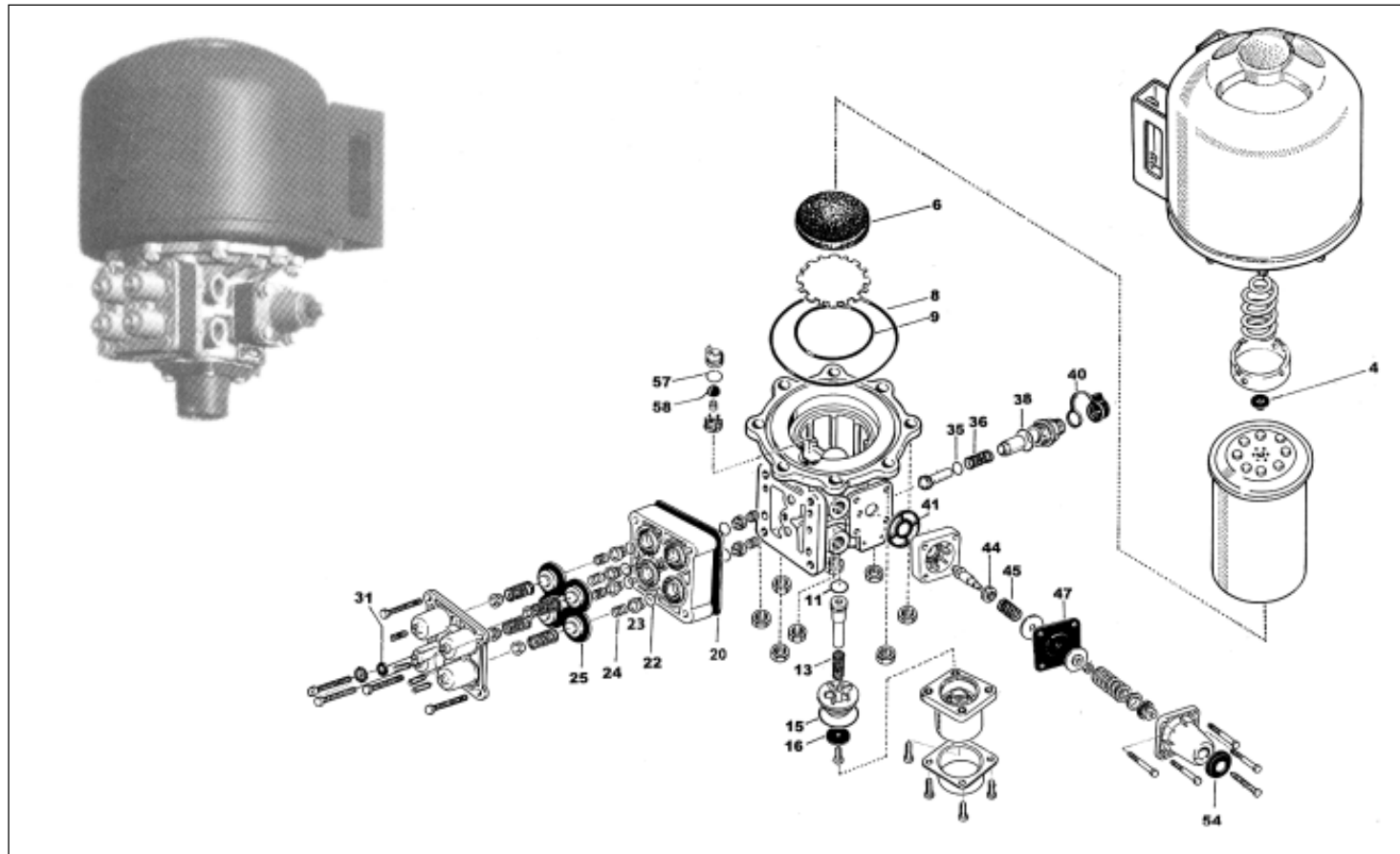


TABLE 42.10
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		DRYING AND DISTRIBUTION UNIT		
100	2632 4370 01 03	Drying and Distribution Unit	1	
	2641 4370 01 27	Repair Kit, Drying and Distribution Unit, Consisting of :-	1	
4		Purge Valve	1	
6		Filter	1	
8		Sealing Ring	1	
9		Sealing Ring	1	
11		'O' Ring	1	
13		Spring	1	
15		'O' Ring	1	
16		Spherical Valve	1	
20		Gasket, QSPV	1	
22		'O' Ring	6	
23		Valve	6	
24		Spring, Sys. Prot. Valve	7	
25		Diaphragm, Sys. Prot. Valve	1	
31		Lip Seal	1	
35		'O' Ring	1	

TABLE 42.10

DRYING AND DISTRIBUTION UNIT

GROUP 42

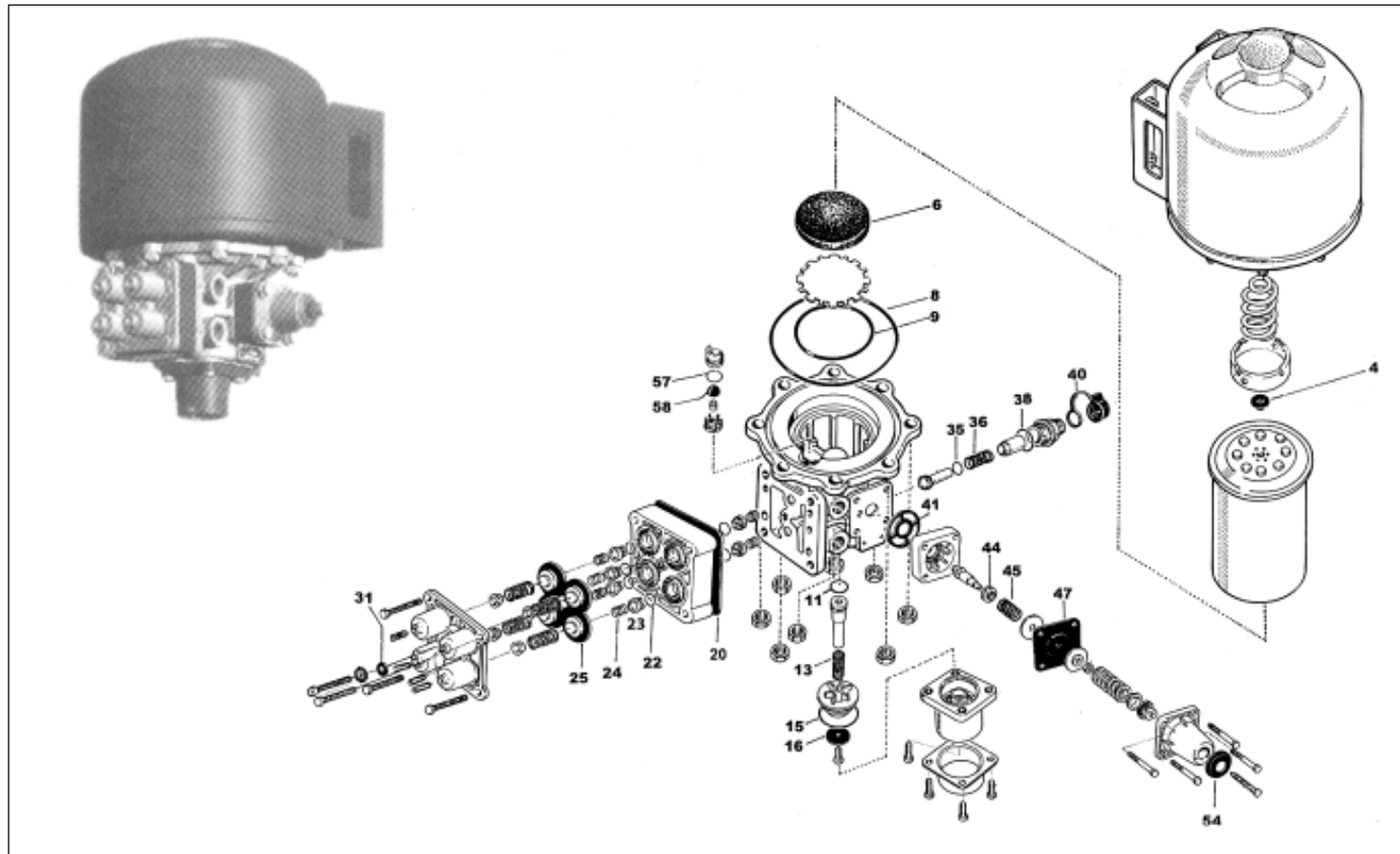


TABLE 42.10
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
36		Spring	1	
38		'O' Ring	1	
40		Cap	1	
41		Gasket, Unloader Valve	1	
44		Bonded Valve	1	
45		Spring, Unloader Valve	1	
47		Diaphragm, Unloader Valve	1	
54		Cap	1	
57		'O' Ring	1	
58		Spherical Valve	1	
		Grease Sachet	2	

TABLE 42.11

DUAL BRAKE VALVE

GROUP 42

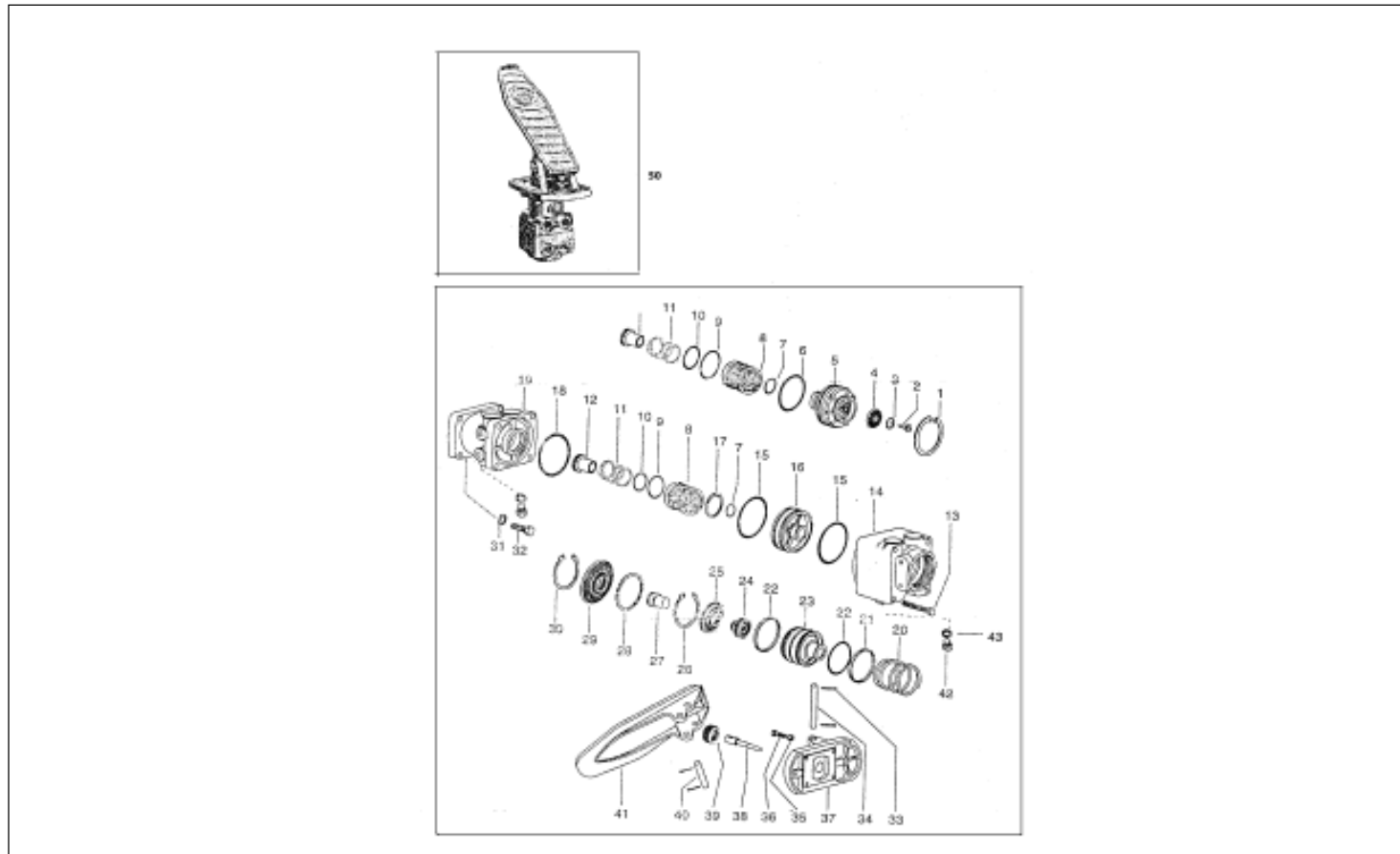


TABLE 42.11
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		DUAL BRAKE VALVE		
50	2782 4370 01 05	Dual Brake Valve	1	
	2782 4370 01 07	Repair Kit Dual Brake Valve	1	
1		Circlip	1	
4		Washer	1	
5		Venting Guide	1	
6		Sealing Ring	1	
7		Sealing Ring	2	
8		Integral Filter	2	
9		Sealing Ring	2	
10		Sealing Ring	2	
11		Spring	2	
12		Valve	2	
13		Screw	4	
15		Sealing Ring	2	
17		Internal Circlip	1	
18		Sealing Ring	1	
20		Spring	1	

TABLE 42.11

DUAL BRAKE VALVE

GROUP 42

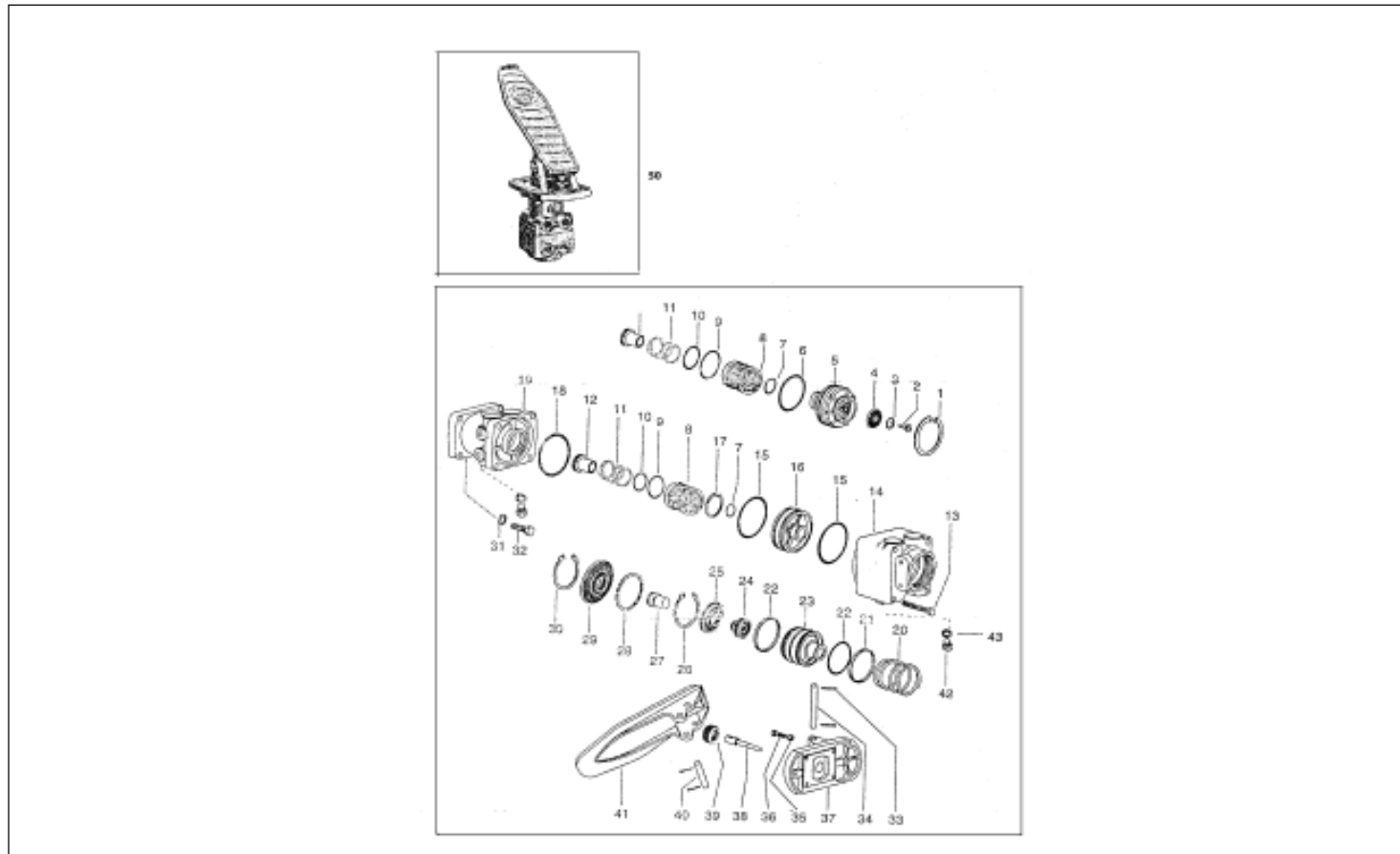


TABLE 42.11
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
21		Guide Ring	2	
22		Sealing Ring	1	
24		Rubber Spring	1	
25		Spring Seat	1	
26		Circlip	1	
28		Spacer	1	
29		Boot	1	
30		Circlip	1	
39		Boot	1	

TABLE 42.12

TRAILER CONTROL VALVE

GROUP 42

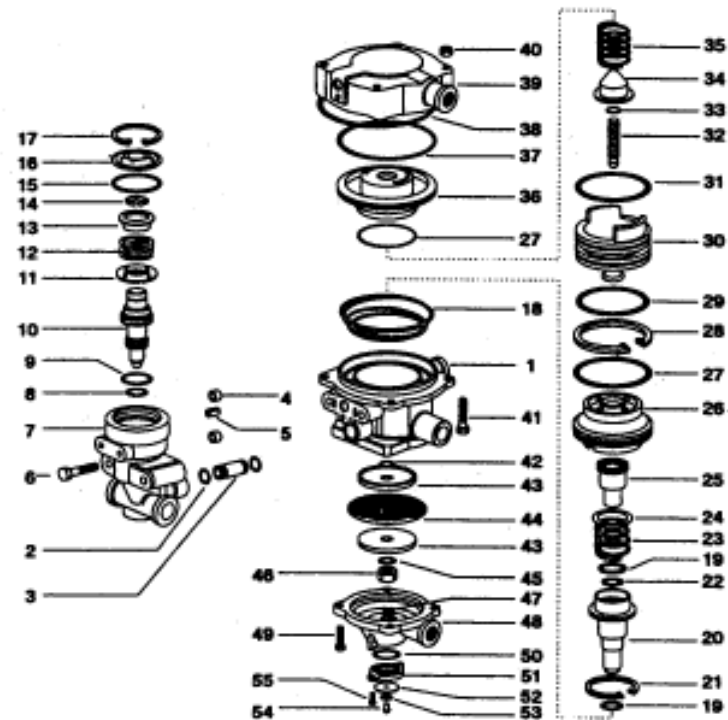
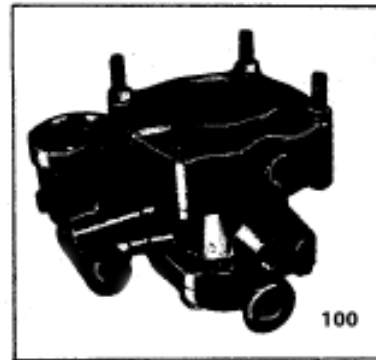


TABLE 42.12
TRAILER CONTROL VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		TRAILER CONTROL VALVE		
100	2588 4370 01 03	Trailer Control Valve Assy.	1	
	2576 4379 01 69	Repair Kit For Trailer Control Valve Consisting of :	1	
2		'O' Ring	2	
4		Sealing Ring	2	
8		'O' Ring	1	
9		'O' Ring	1	
15		'O' Ring	1	
19		'O' Ring	2	
22		'O' Ring	1	
23		Compression Spring	1	
25		Valve	1	
27		'O' Ring	2	
29		'O' Ring	1	
31		'O' Ring	1	
32		Adjusting Screw Assy.	1	
33		'O' Ring	1	
37		'O' Ring	1	

TABLE 42.12

TRAILER CONTROL VALVE

GROUP 42

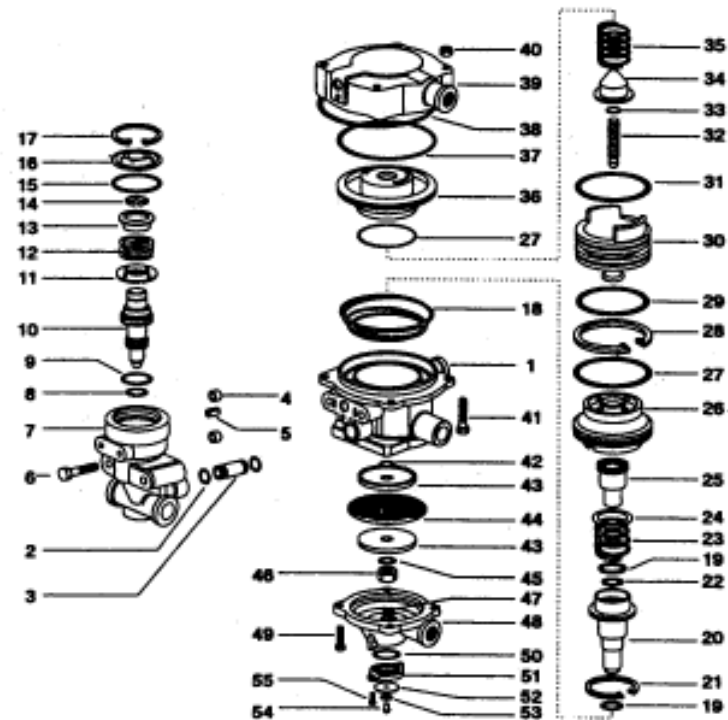
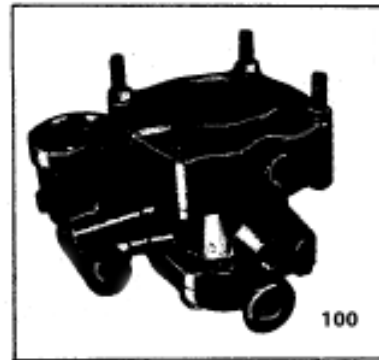


TABLE 42.12
TRAILER CONTROL VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
38		'O' Ring	1	
42		Sealing Ring	1	
44		Diaphragm	1	
45		'O' Ring	1	
47		'O' Ring	1	
50		'O' Ring	1	
52		Washer	1	

TABLE 42.13

HAND BRAKE VALVE

GROUP 42

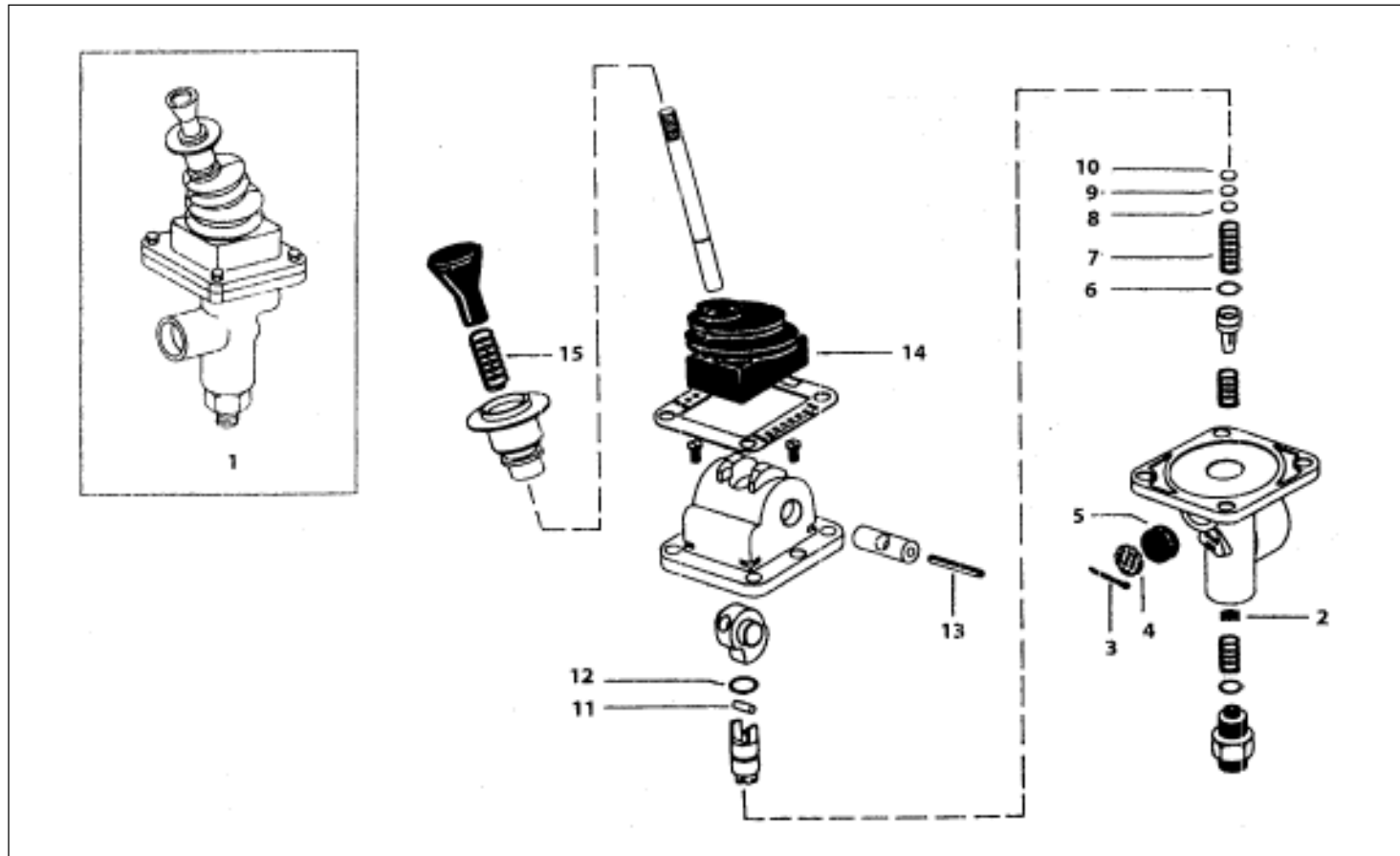


TABLE 42.13
HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		HAND BRAKE VALVE		
1	2573 4370 01 53	Graduated Hand Brake Valve	1	
	2573 4242 00 01	Repair Kit Graduated Hand Brake Valve	1	
		Consisting of :		
2		Valve	1	
3		Split Pin	1	
4		Strainer Plate	1	
5		Filter	1	
6		Sealing Ring	1	
7		Spring	1	
8		Shim	1	
9		Shim	1	
10		Shim	1	
11		Roller	1	
12		Sealing Ring	1	
13		Tension Pin	1	
14		Gaiter	1	
15		Spring	1	
		Grease Sachet	1	

TABLE 46.1

STEERING WHEEL AND MOUNTING

GROUP 46

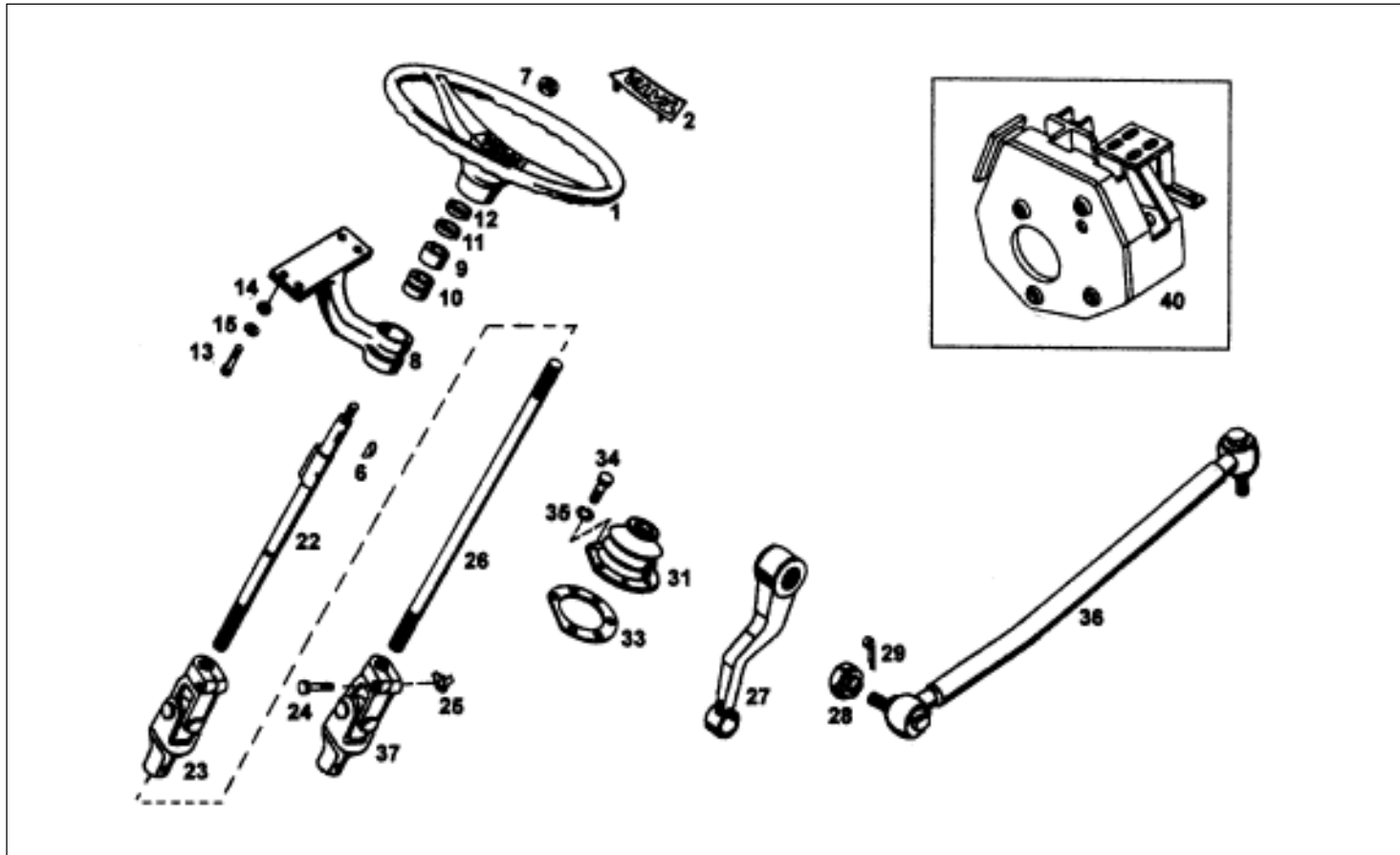


TABLE 46.1
STEERING WHEEL AND MOUNTING
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		STEERING WHEEL AND MOUNTING		
40	2751 4610 01 01	Steering Gear Box & Control Mtg. Bkt. Assy.	1	
1	2573 4640 01 01	Steering Wheel Assy.(550 Dia)	1	
2	2573 4640 01 05	Cover Assy. Stg. Wheel	1	
6	1365 059601 8	Woodruff Key 5x7.5	1	
7	1208 099603 7	Hex Thin Nut M22x1.5	1	
8	2576 4610 01 34	Steering Column Support Complete	1	
9	312 462 11 50	Bush For Steering Rod	2	
10	321 462 01 65	Retaining Ring	2	
11	322 462 00 23	Cover	2	
12	342 462 00 75	Washer	2	
13	1132 399817 7	Hex Screw M 10x20	4	
14	1252 069805 0	Spring Washer B 10	4	
15	1246 050105 7	Bright Washer 10.5	4	
22	2576 4620 79 13	Steering Spindle (Top)	1	
23	2573 4620 01 06	Assy. Universal Joint Steering	1	Rane/ZF
24	321 990 04 01	Hex Screw	4	
25	1258 060105 5	Tab Washer 10.5	4	

TABLE 46.1

STEERING WHEEL AND MOUNTING

GROUP 46

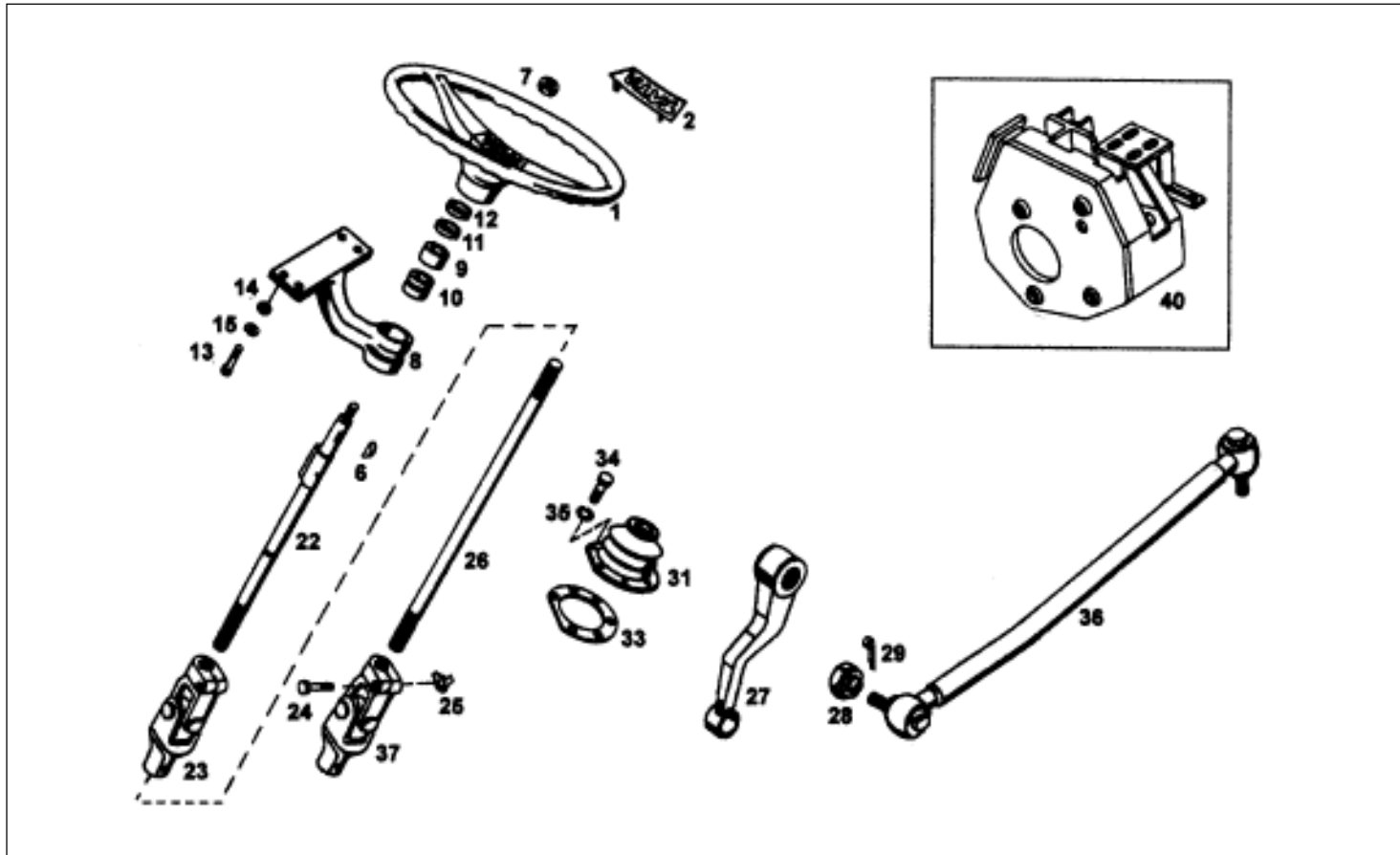


TABLE 46.1
STEERING WHEEL AND MOUNTING
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
26	2841 4620 79 01	Steering Spindle - Bottom	1	ZF
26	2575 4620 79 21	Steering Spindle - Bottom	1	Rane
27	2576 4630 51 06	Pitman Arm	1	
28	1210 229603 4	Castle Nut M 36x1.5	1	
29	1315 061161 4	Split Pin 63x6.3	1	
31	2576 4610 63 04	Rubber Bellow	1	
33	2576 4610 82 06	Clamping Ring	1	
34	1132 399805 3	Hex Screw M 6x16	3	
35	1252 069801 7	Spring Washer B 6	3	
36	2576 4600 01 15	Drag Link Assy	1	
37	2573 4620 01 06	Assy. Universal Joint Steering	1	ZF
37	2573 4620 01 08	Assy. Universal Joint Steering	1	Rane

TABLE 46.2

STEERING PIPE LINES

GROUP 46

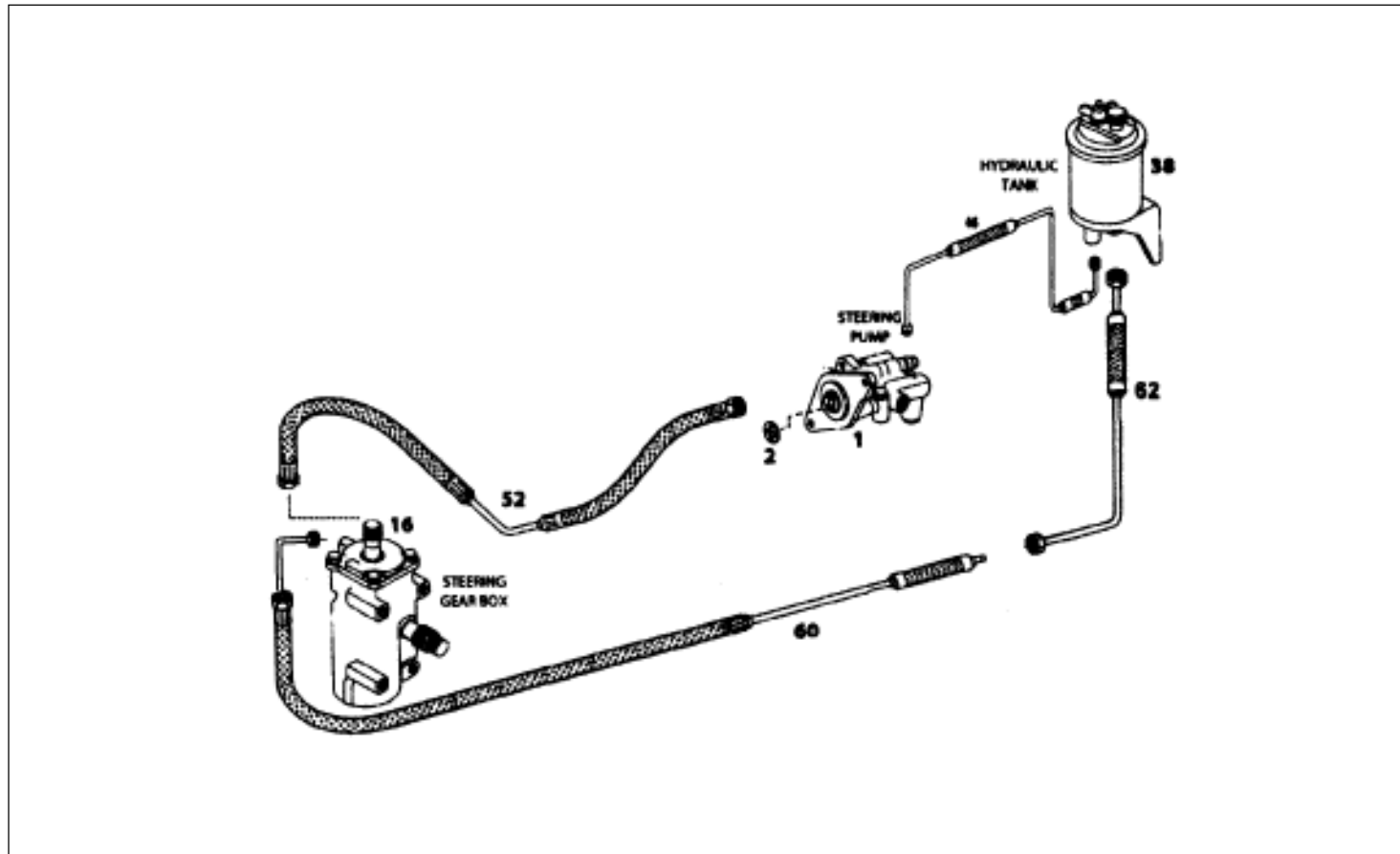


TABLE 46.2
STEERING PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		STEERING PIPE LINES		
1	2754 4660 01 03	Steering Pump (Direct Drive) - ZF	1	} For Selection As A Set
1	2751 4660 01 01	Steering Pump (Direct Drive) - Rane	1	
16	2573 4610 01 44	Steering Gear Box - ZF	1	} For Selection As A Set
16	2573 4660 01 01	Steering Gear Box - Rane	1	
38	2782 4440 01 01	Hydraulic Steering Tank Assy - ZF	1	} For Selection As A Set
38	2782 4440 01 02	Hydraulic Steering Tank Assy - Rane	1	
2	2755 4660 46 01	Coupling	1	
	2096 4615 01 69	Kit Assy.Pipes;consisting off :	1	
60	2077 4680 01 74	Return Line Hose Assy.(Hyd.Tank to Strg.Gear Box-1st Part)	1	For ZF Power Steering
62	2077 4680 01 73	Return Line Hose Assy.(Hyd.Tank to Strg.Gear Box-2nd Part)	1	For ZF Power Steering
46	2077 4680 01 70	Suction Line Hose Assy (Hyd.Tank to Strg.Pump)	1	For ZF Power Steering
52	2171 4680 01 05	Pressure Line Hose Assy (Strg.Gear Box to Strg.Pump)	1	For ZF Power Steering
	1428 050025 0	Hose Clamp 25	1	For ZF Power Steering
	1428 050030 6	Hose Clamp 30	1	For ZF Power Steering
	2096 4615 01 63	Kit Assy.Pipes;consisting off :	1	For Rane Power Steering
(60)	2077 4680 01 72	Return Line Hose Assy.(Hyd.Tank to Strg.Gear Box-1st Part)	1	For Rane Power Steering
(62)	2077 4680 01 73	Return Line Hose Assy. (Hyd. Tank to Strg. Gear Box - 2nd Part)	1	For Rane Power Steering

TABLE 46.2

STEERING PIPE LINES

GROUP 46

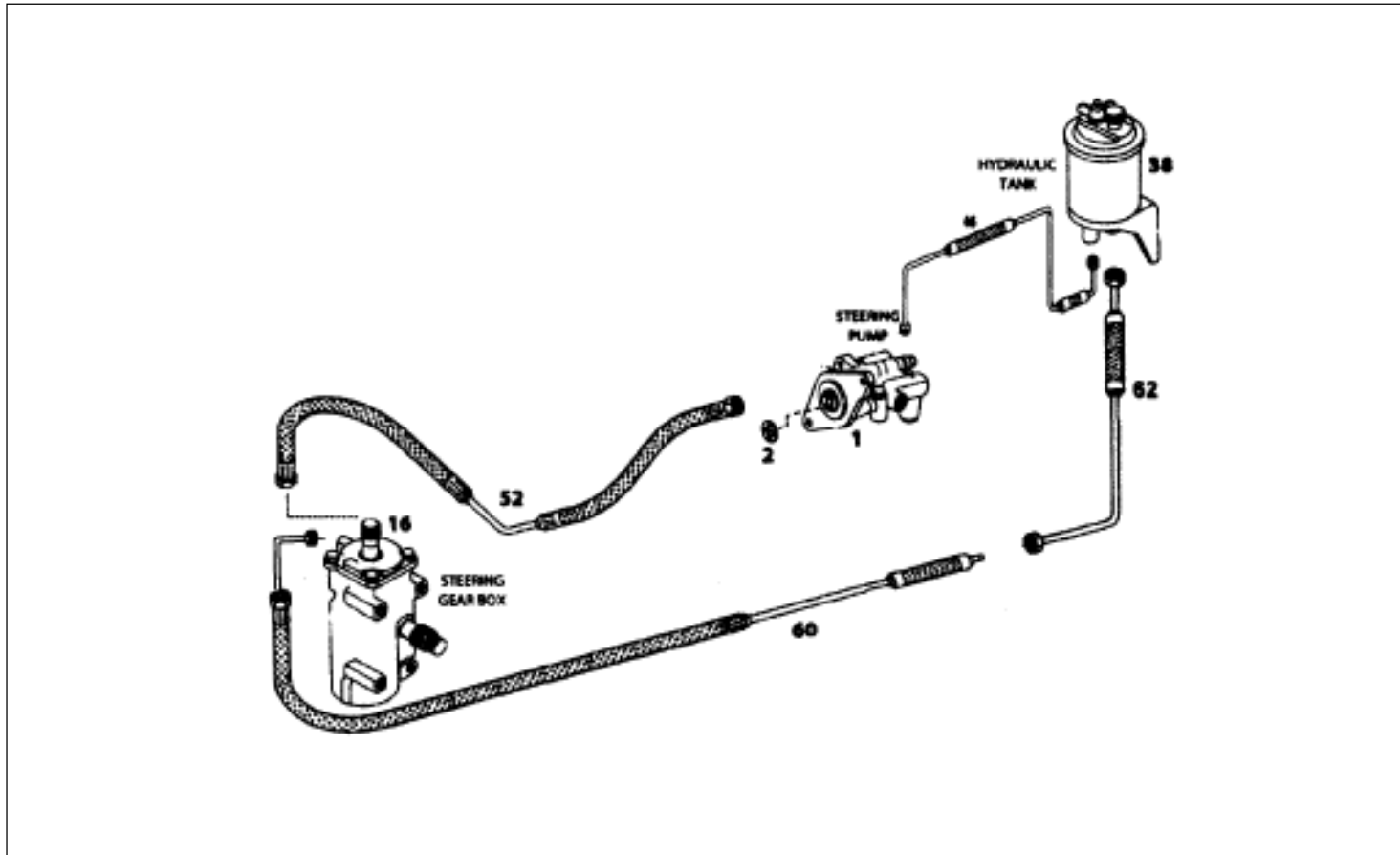


TABLE 46.2
STEERING PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
46	2077 4680 01 70	Suction Line Hose Assy. (Hyd. Tank to Strg. Pump)	1	For Rane Power Steering
52	2077 4680 01 71	Pressure Line Hose Assy. (Strg. Gear Box to Strg. Pump)	1	For Rane Power Steering
	2077 4680 01 58	Assy Male Adaptor	1	
	2077 4680 01 60	Assy Male Adaptor	2	
	2077 4680 01 59	Assy Male Adaptor	1	
	1428 050025 0	Hose Clamp 25	1	For Rane Power Steering
	1428 050030 6	Hose Clamp 30	1	For Rane Power Steering

TABLE 46.3

STEERING GEAR BOX (ZF)

GROUP 46

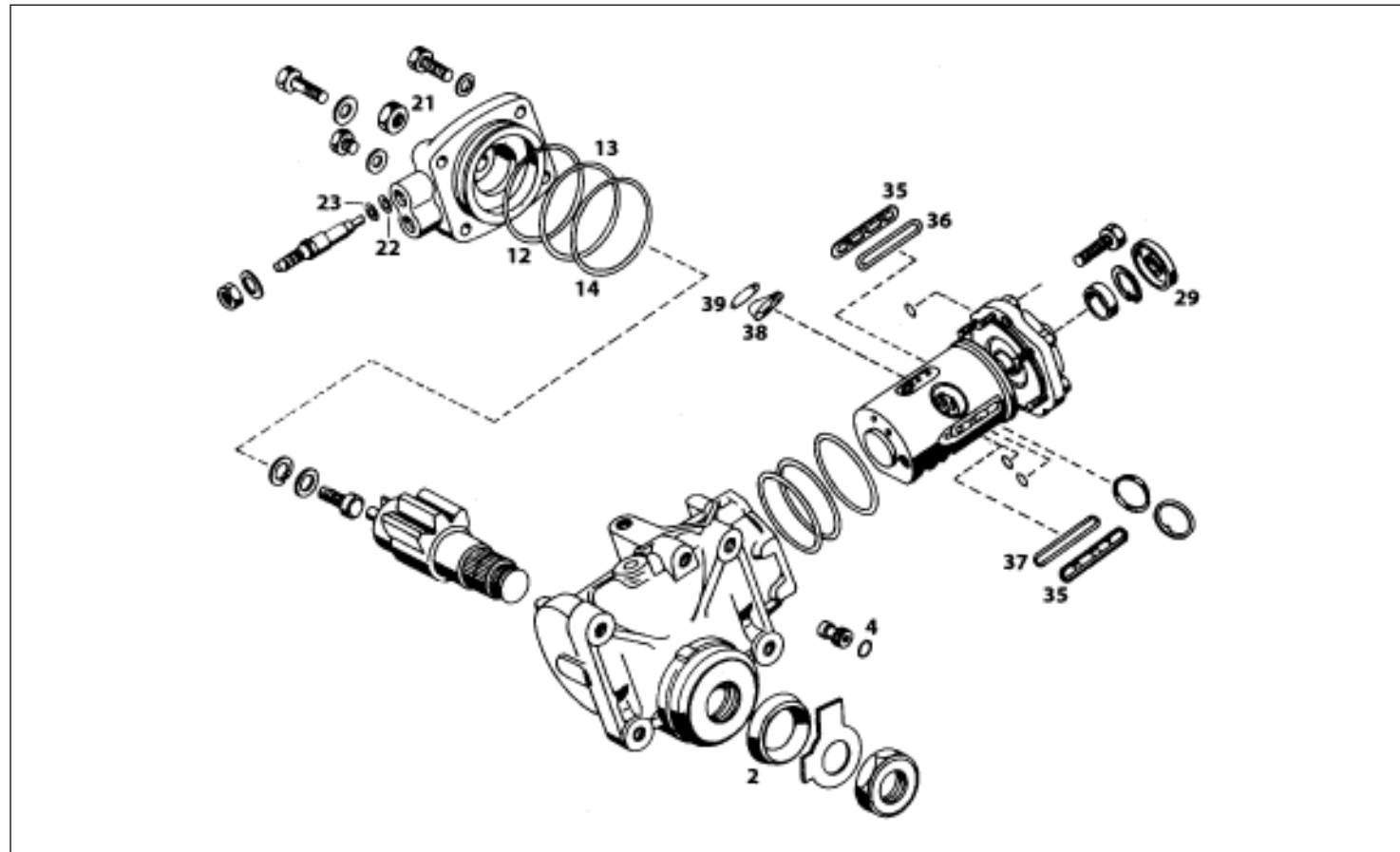


TABLE 46.3
STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		STEERING GEAR BOX (ZF)		
	2573 4610 01 44	Steering Gear Box - ZF	1	
	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisitng Of :	1	
2		Dust Seal	1	
		Gasket	3	
		Support Ring	3	
4		'O' Ring	1	
13		'O' Ring	1	
12		'O' Ring	1	
14		Sealing Ring	1	
21		Sealing Nut	1	
22		'O' Ring	2	
23		'O' Ring	2	
29		Protective Cap	1	
35		Gasket	2	
36		Gasket	2	
37		Gasket	2	
38		Gasket	2	

TABLE 46.3

STEERING GEAR BOX (ZF)

GROUP 46

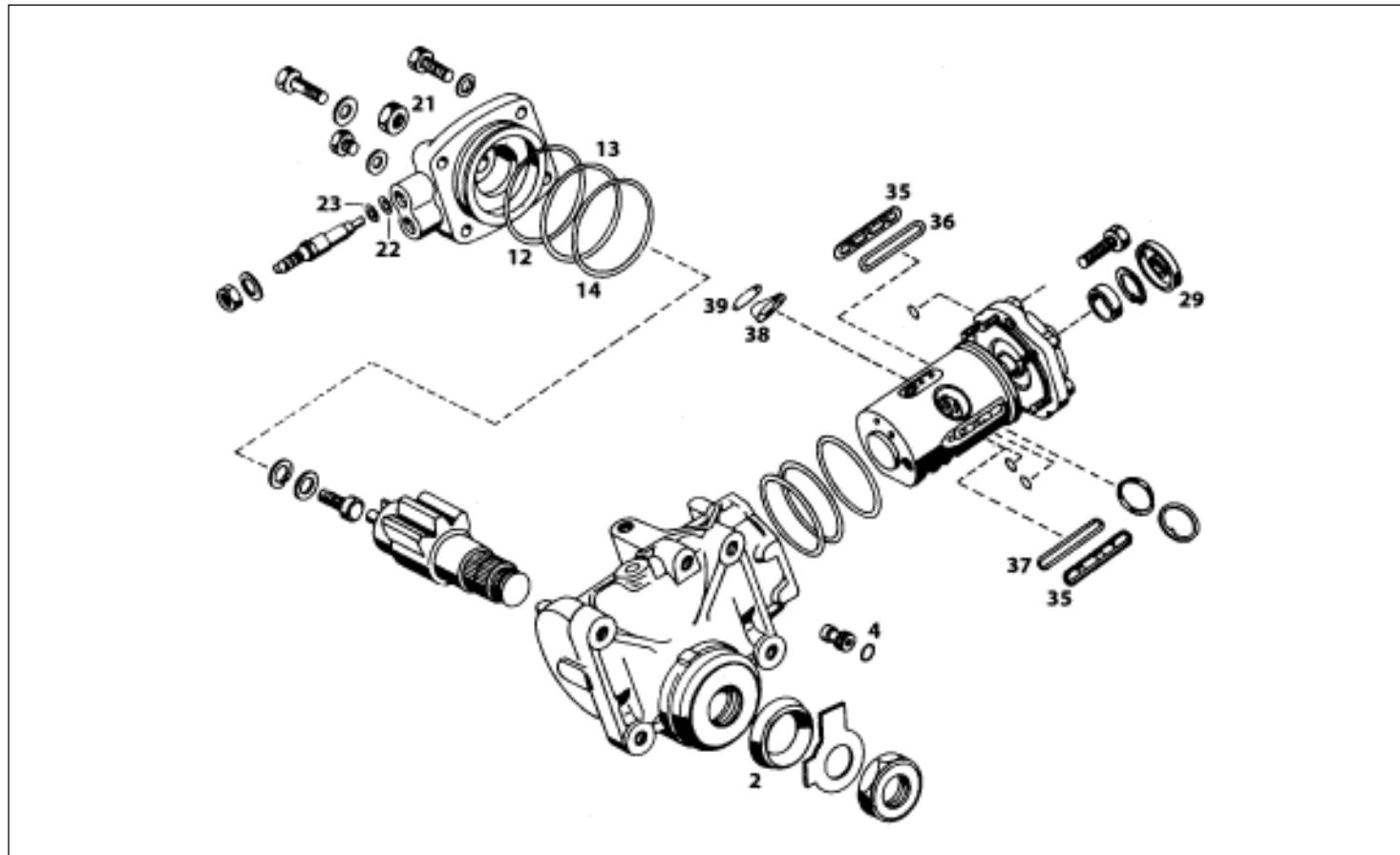


TABLE 46.3
STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
39		Gasket Gasket	2 2	

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

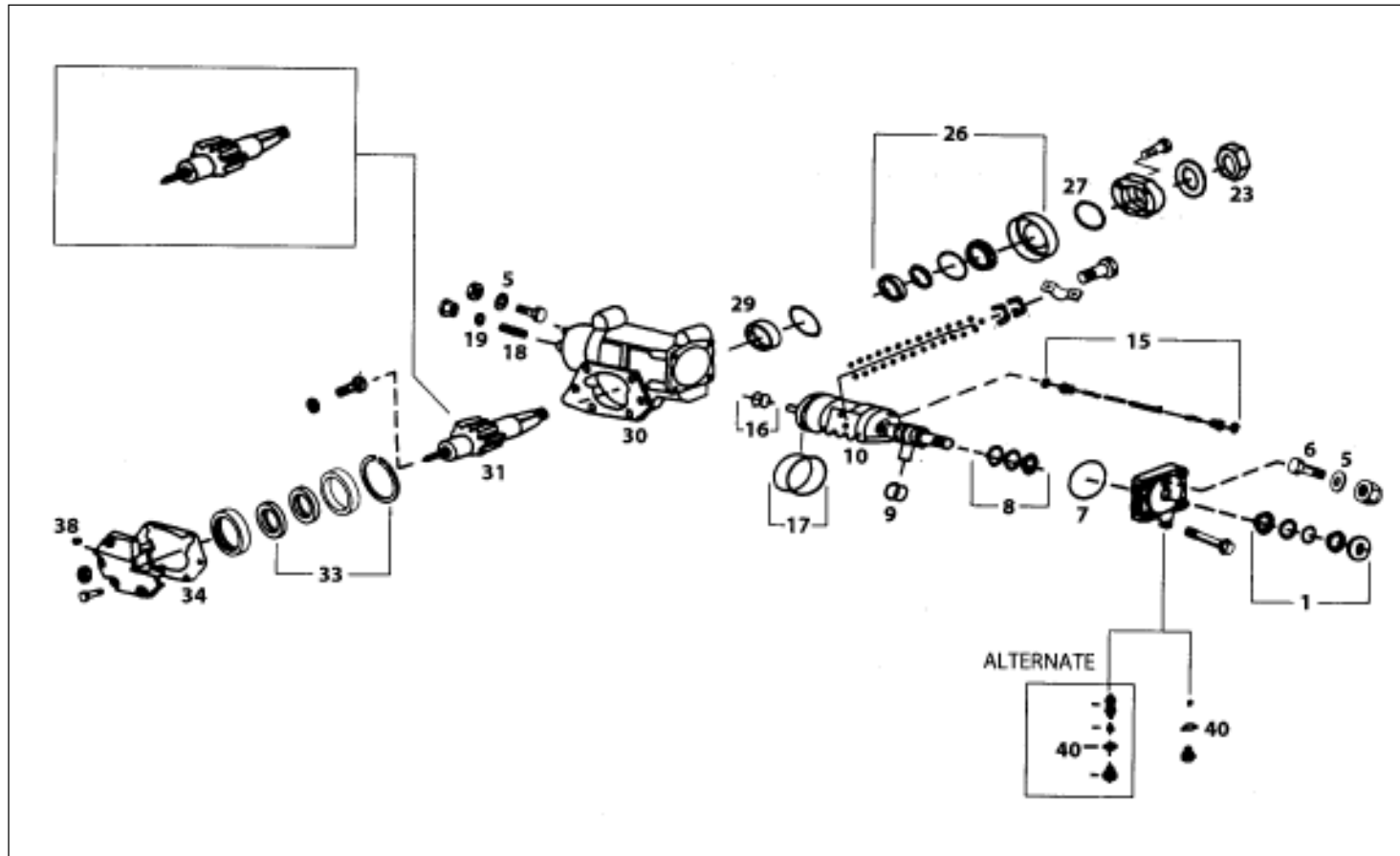


TABLE 46.4
STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		STEERING GEAR BOX (RANE)		
	2573 4660 01 01	Steering Gear Box - Rane	1	
1	2573 4620 01 15	Input Shaft Seal Kit Consisting of :	1	
		Seal Protector	1	
		Seal	1	
		Retaining Ring (Internal)	1	
		Back Up Washer	1	
6	2573 4620 80 03	Adj. Screw Poppet V / Hsg.	1	
8	2573 4620 31 03	Thrust Bearing Kit Consisting Of :	1	
		Thrust Washer	1	
		Needle Thrust Bearing	1	
		Thrust Washer Spigotted	1	
9	2573 4620 01 16	Seal Kit, Valve Sleeve Consisting of :	1	
		Seal Ring	2	
		'O' Ring	2	
10	2573 4620 01 17	Worm Rack Assy. RHD	1	
15	2573 4620 01 19	Poppet Valve Kit Consisting of :	1	
		Retaining Ring (Internal)	2	

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

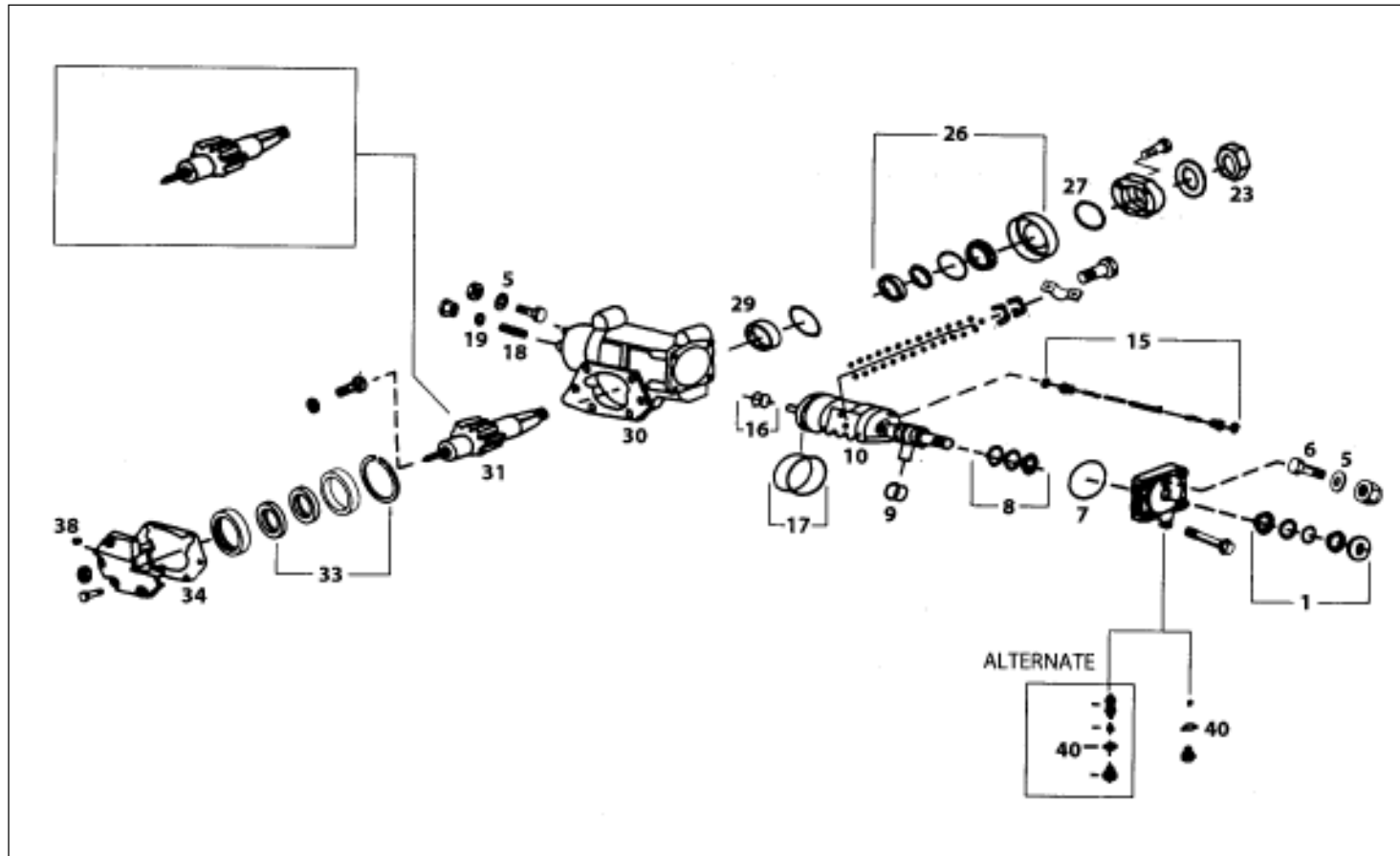


TABLE 46.4
STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	2573 4620 01 20	Poppet Valve Seat	2	
		Nylon Rod	2	
		Spring	1	
		Seal Kit Worm Shaft Consisitng of :	1	
		'O' Ring	1	
17	2573 4620 01 21	Seal Ring	1	
		Seal Kit Piston Rack Consisting of :	1	
		'O' Ring	1	
		Seal Ring	1	
18	2573 4620 80 05	Adj. Screw Thrust	1	
23	2573 4620 65 04	Nut Drop Arm	1	
26	2573 4620 01 22	Seal Kit, Trunnion Cover Consisting of :	1	
		Seal Protector	1	
		Trunnion Cover	1	
		Back Up Washer	1	
		Seal Ring Assy.	1	
27	2573 4620 77 05	'O' Ring	1	
29	2573 4620 30 02	Roller Brg. Hsg. Cover	2	

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

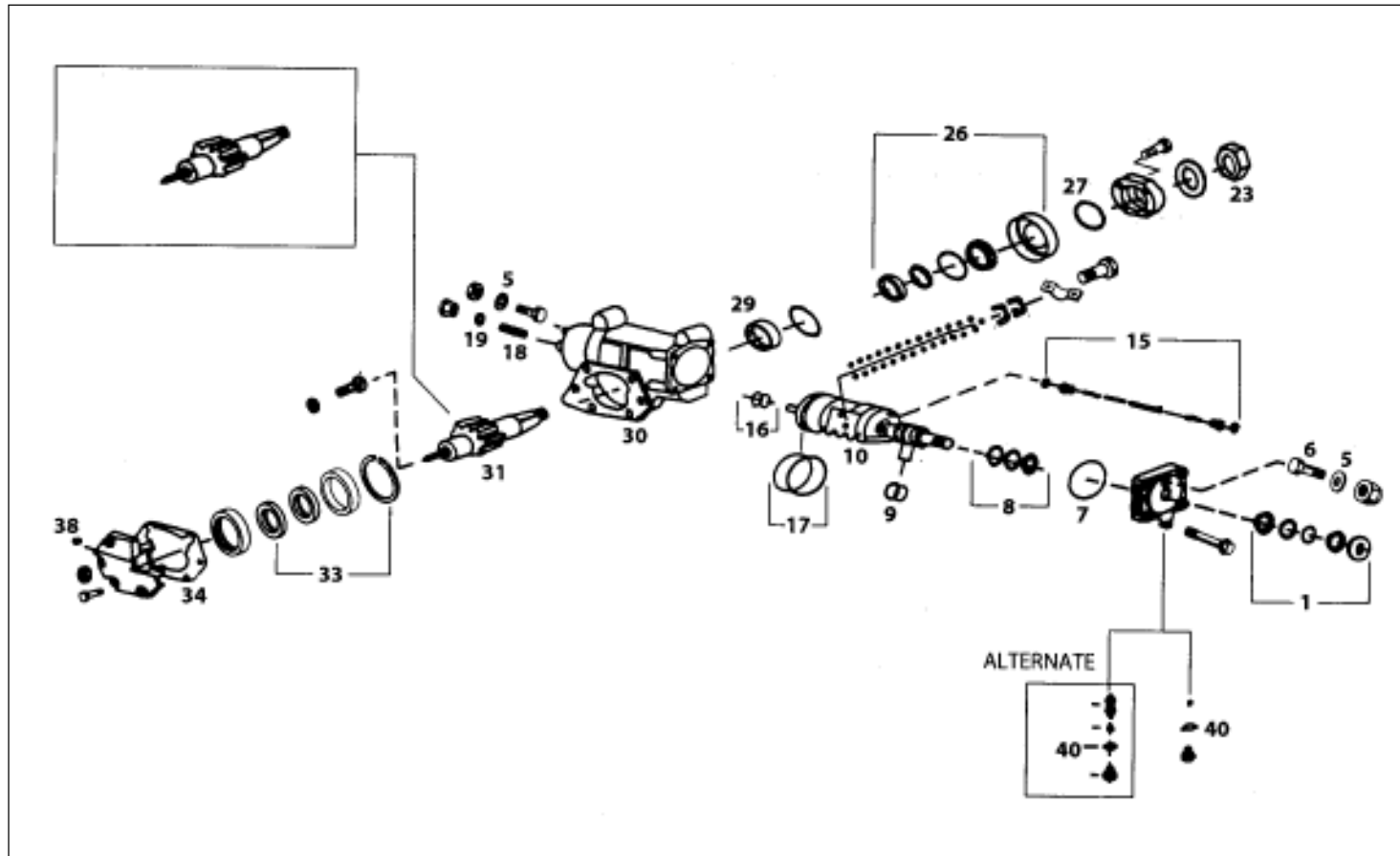


TABLE 46.4
STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
30	2573 4620 37 10	Housing	1	
31	2573 4620 01 23	Sector Shaft Assy.	1	
33	2573 4620 01 24	Seal Kit, Side Cover	1	
		Retaining Ring (Internal)	1	
		Seal Ring Assy.	1	
		Back Up Washer	1	
		Back Up Washer	1	
34	2573 4620 53 01	Side Cover Gasket	1	
	2573 4620 01 26	Major Seal Kit Consisting of :	1	
1		Input Shaft Seal Kit	1	
5		Sealing Washer, Poppet Adj.	2	
7		'O' Ring V Hsg.	1	
9		Seal Kit, Valve Sleeve	1	
16		Seal Kit, Worm Shaft	1	
17		Seal Kit, Piston Rack	1	
19		Sealing Washer	1	
26		Seal Kit, Trunnion Cover	1	
27		'O' Ring	1	

TABLE 46.4

STEERING GEAR BOX (RANE)

GROUP 46

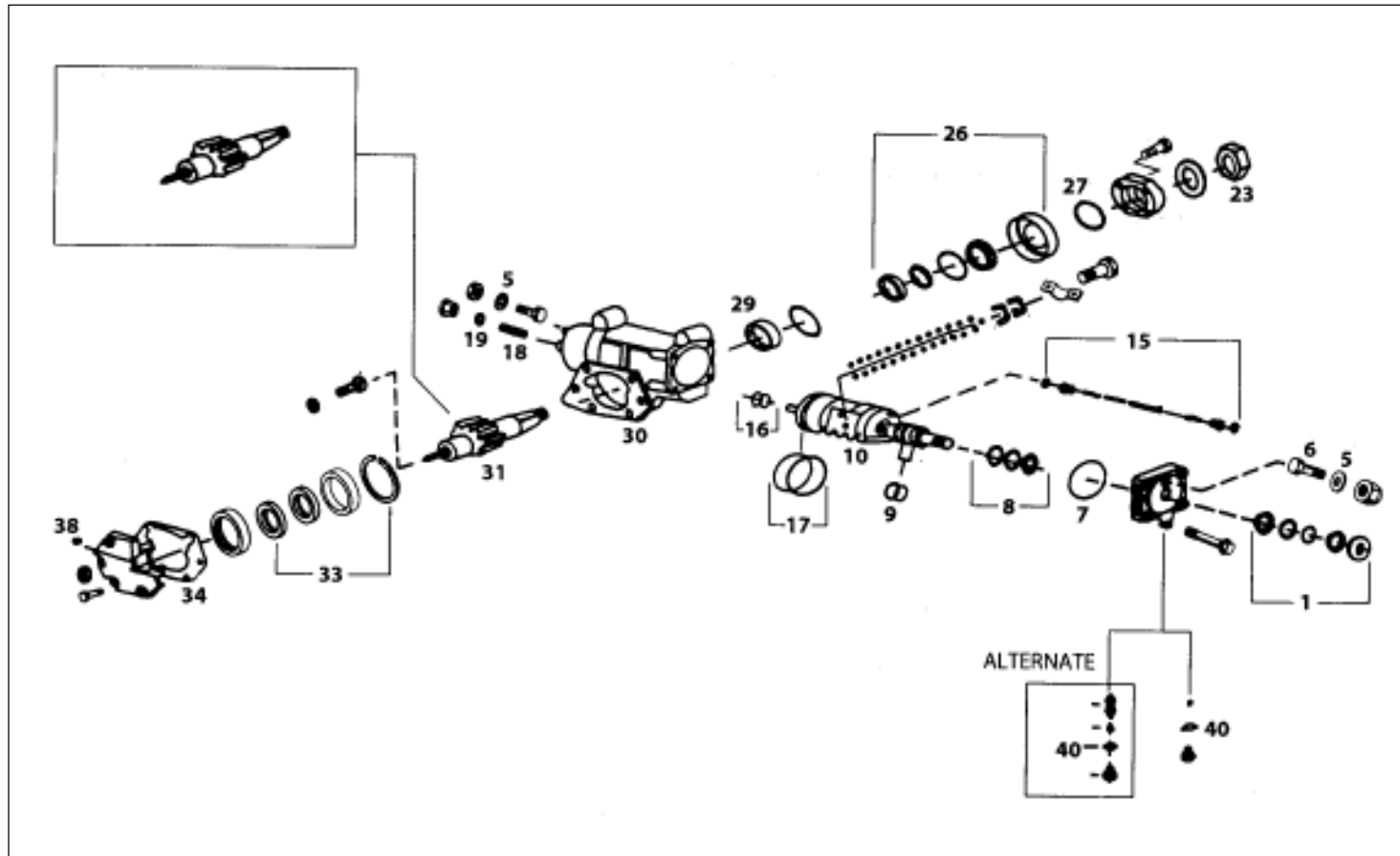


TABLE 46.4
STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
33		Seal Kit, Side Cover	1	
34		Side Cover Gasket	1	
38		Plug	1	
40		'O' Ring	1	

TABLE 46.5

HYDRAULIC TANK (ZF)

GROUP 46

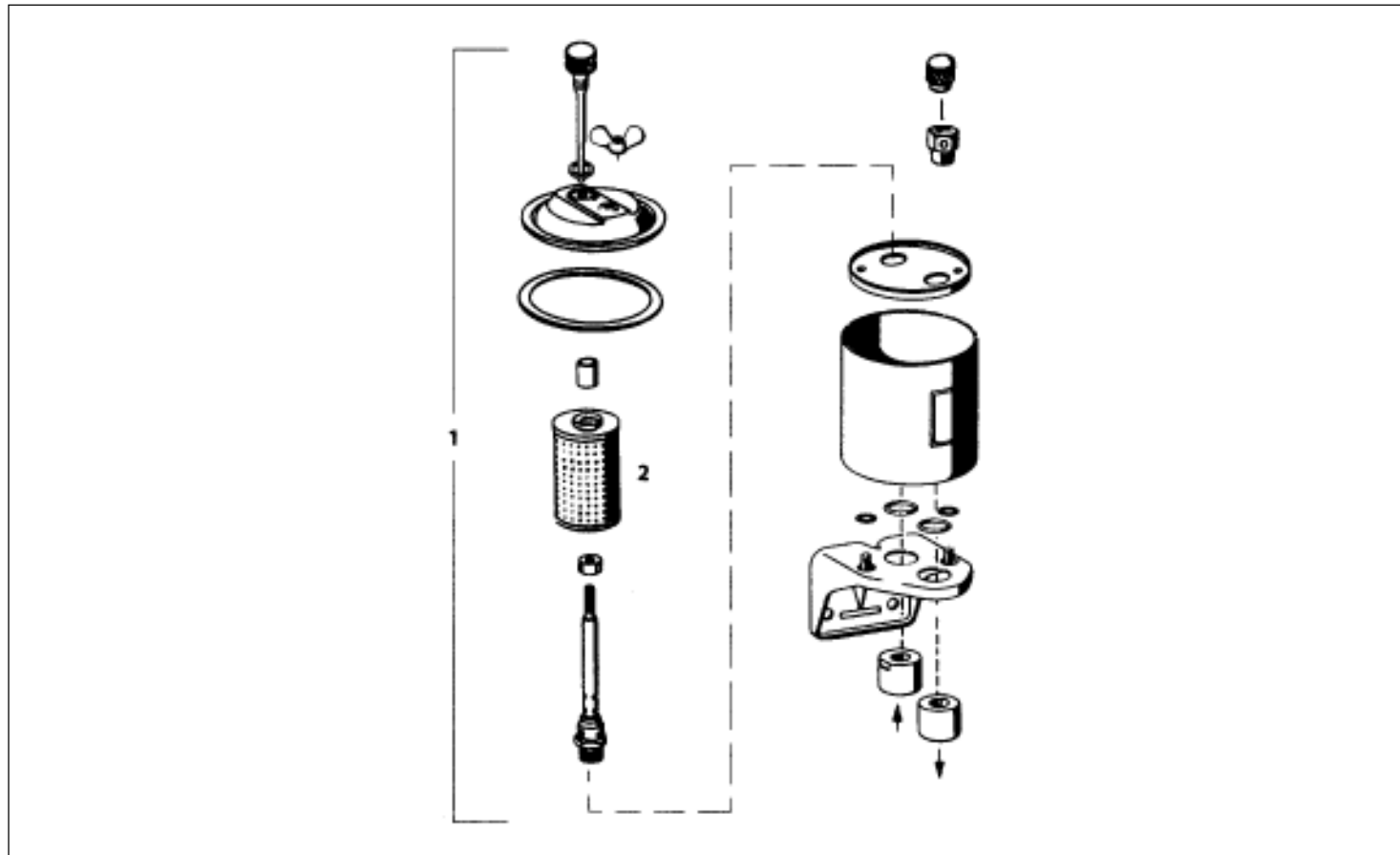


TABLE 46.5
HYDRAULIC TANK (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2782 4440 01 01	HYDRAULIC TANK (ZF) Hydraulic Steering Tank Assy - ZF	1	
	2573 4440 01 26	Dipstick Assy.	1	
2	2573 4440 01 28	Filter Assy.	1	
	2573 4440 77 04	Gasket	1	

TABLE 46.6

HYDRAULIC TANK (RANE)

GROUP 46

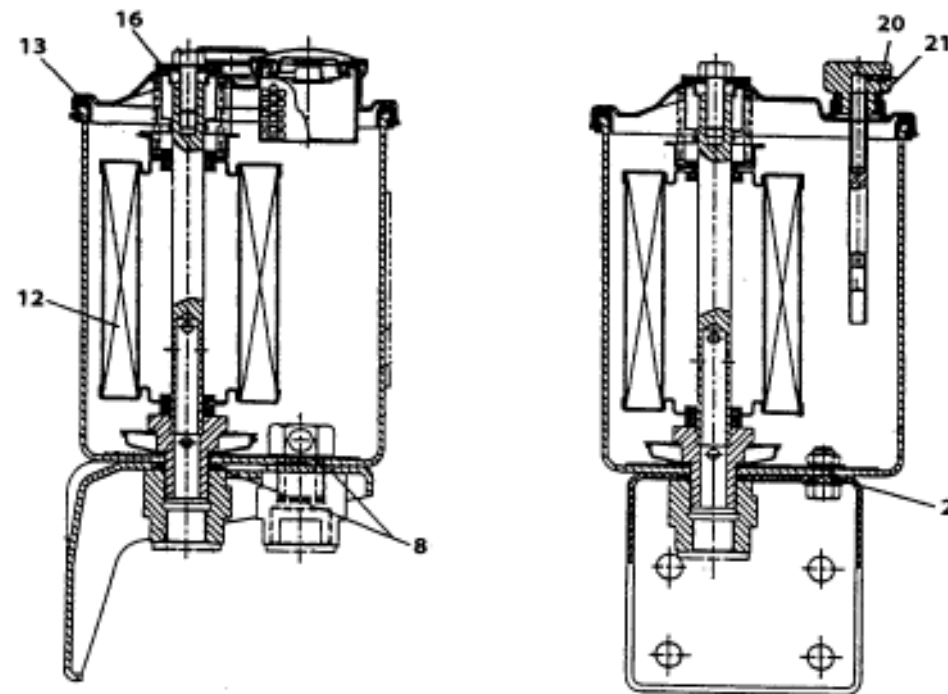


TABLE 46.6
HYDRAULIC TANK (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		HYDRAULIC TANK (RANE)		
	2782 4440 01 02	Hydraulic Steering Tank Assy - Rane	1	
12	2573 4450 01 07	Filter Assy.	1	
13	2573 4450 77 03	Cover Seal	1	
	2573 4450 01 04	Oil Filter Cap Assy.	1	
		Dipstick Assy.(41220102)	1	
	2573 4450 01 06	Service Kit Consisting Off :	1	
2		'O' Ring	2	
8		'O' Ring	2	
12		Filter Assy.	1	
13		Cover Seal	1	
16		Steel + Rubber + Washer	1	
20		'O' Ring	1	
21		'O' Ring Cup	1	

TABLE 46.7

STEERING PUMP (ZF)

GROUP 46

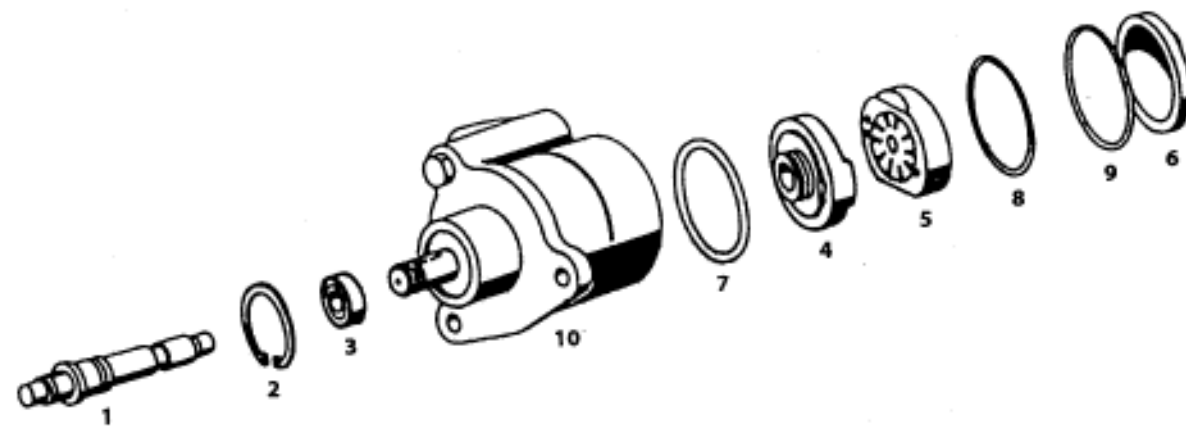


TABLE 46.7
STEERING PUMP (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		STEERING PUMP (ZF)		
10	2754 4660 01 03	Steering Pump (Direct Drive) - ZF	1	
1		Shaft	1	
2		Retaining Ring	1	
3		Shaft Seal	1	
4		Pressure Plate	1	
5		Rotor Set	1	
6		Cover	1	
7		'O' Ring	1	
8		'O' Ring	1	
9		Sealing Set	1	

TABLE 46.8

STEERING PUMP (RANE)

GROUP 46

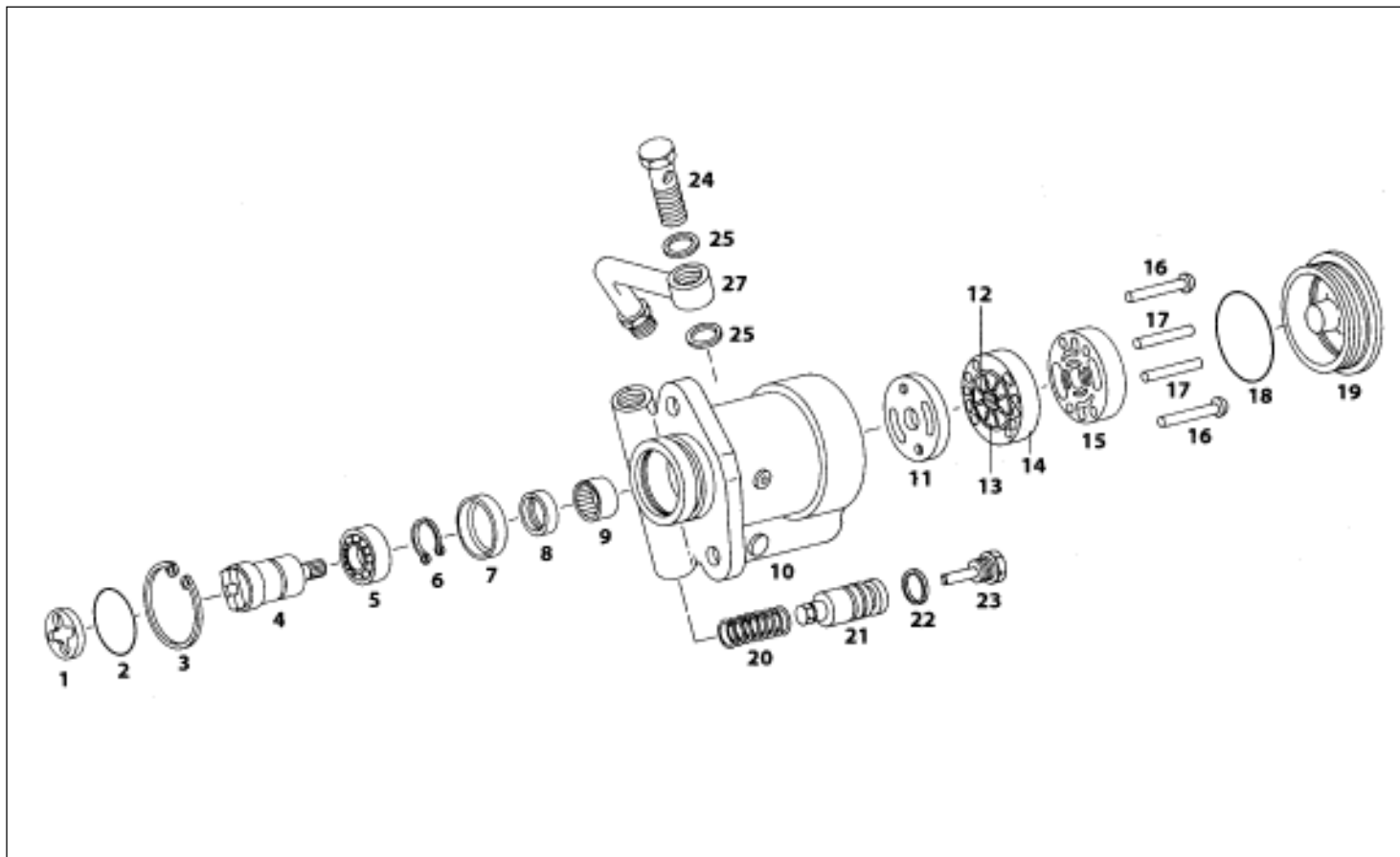


TABLE 46.8
STEERING PUMP (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		STEERING PUMP (RANE)		
	2751 4660 01 01	Steering Pump (Direct Drive) - Rane	1	
1	2751 4660 79 01	Drive Coupling Disc	1	
2	2751 4660 77 01	'O' Ring	1	
3	2618 4660 99 01	Retaining Ring	1	
	2751 4660 01 03	Shaft Sub Assy.Consisting off :	1	
4		Shaft	1	
5		Ball Bearing	1	
6		Retaining Ring	1	
7	2751 4660 86 01	Spacer	1	
9	2618 4660 31 01	Needle Roller Bearing	1	
	2751 4660 01 02	Housing Sub Assy.Consisting off:	1	
10		Housing	1	
20		Flow Control Spring	1	
21		Flow Control Valve Assy.	1	
22		Seal Washer	1	
23		Plug Sub Assy.	1	
	2618 4660 01 09	Cartridge Assy.Consisting off :	1	

TABLE 46.8

STEERING PUMP (RANE)

GROUP 46

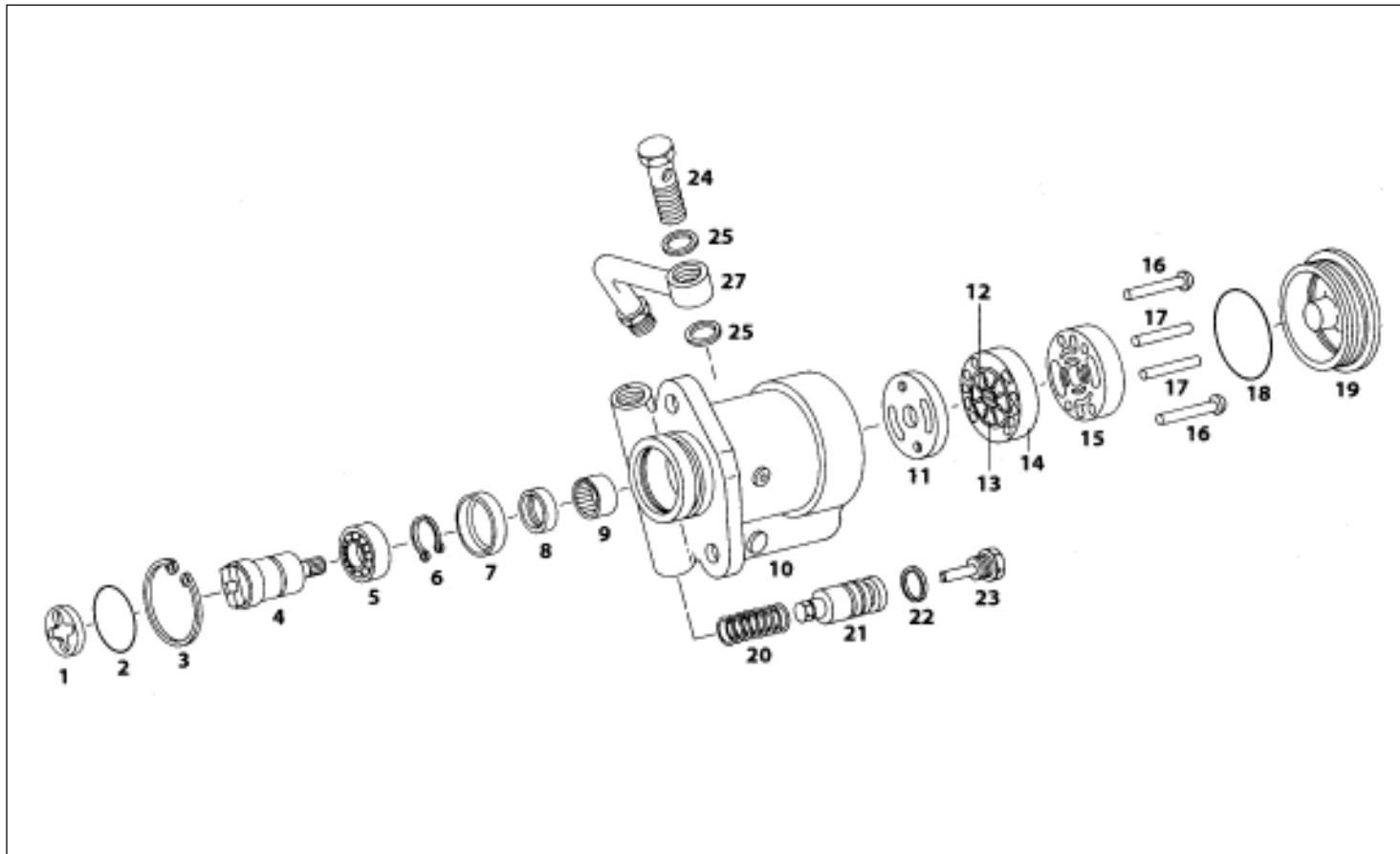


TABLE 46.8
STEERING PUMP (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
11		Side Plate	1	
12		Vanes	10	
13		Rotor	1	
14		Cam	1	
15		Pressure Plate	1	
16	2618 4660 80 01	M 6 Screw	2	
17	2751 4660 48 01	Dowel Pin	2	
	2618 4660 01 10	Seal Kit Consisting off :	1	
8		Double Lip Seal	1	
18		'O'-Ring	1	
19	2618 4660 37 01	End Cover	1	
24	2751 4660 32 01	Pressure Banjo Bolt	1	
25	2751 4660 92 02	Copper Washer	2	
27	2751 4660 99 01	Pressure banjo Body	1	

TABLE 47.1

FUEL SYSTEM

GROUP 47

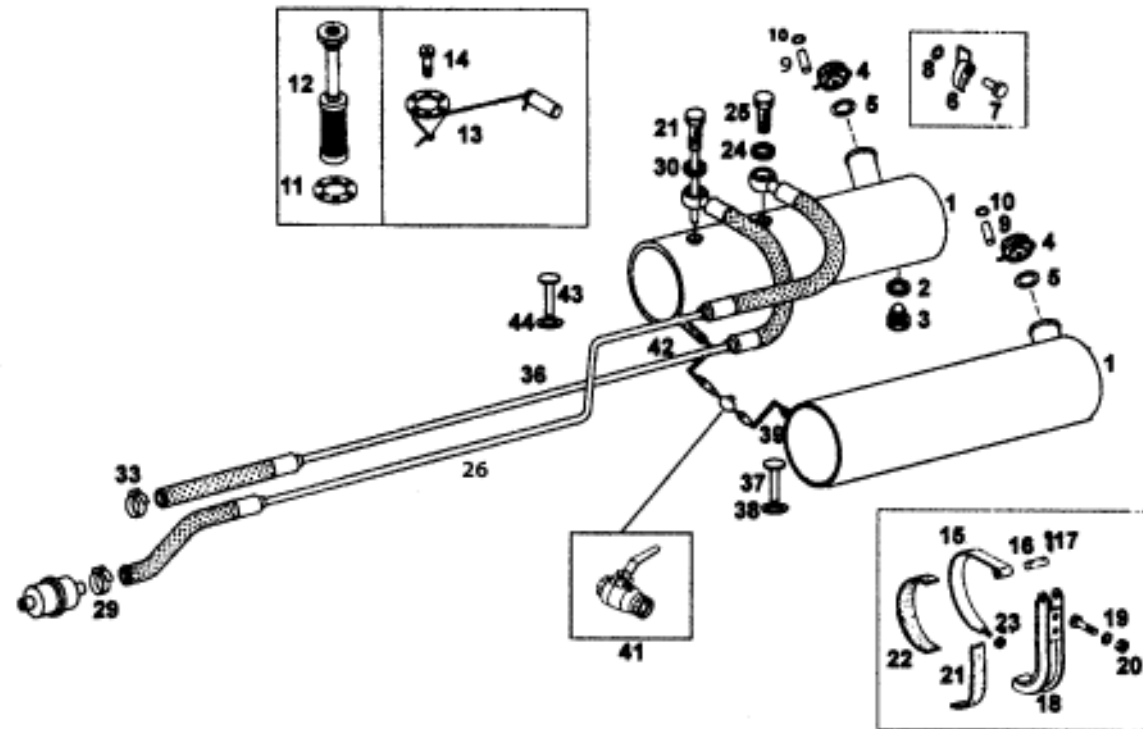


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		FUEL SYSTEM		
1	2783 4710 01 04	Fuel Tank Complete (225 Lit.Round)	2	
2	1622 171028 6	Sealing Washer 18x22 St.	2	
3	1608 100180 8	Sealing Plug AM 18x1.5	2	
4	042 470 06 05 J	Fuel Tank Cap Assy.	2	
5	000 471 02 80 J	Rubber Ring	2	
6	042 470 02 37 J	Handle Assy.	2	
7	042 471 02 74 J	Pin	2	
8	1455 060100 2	Ext. Circlip 10x1 N	2	
9	042 471 03 74 J	Pin	2	
10	1246 050064 6	Bright Washer 6.4	2	
11	1622 171057 0	Sealing Washer 38x44	2	
12	2782 4760 01 06	Suction Tube Assy.	1	
13	2751 5420 99 20	Tank Unit	1	
14	1132 139606 4	Screw M 5x16	6	
15	2782 4750 01 04	Strap Assy.	4	
16	2618 4750 67 01	Clevis Pin	4	
17	1315 060922 9	Split Pin 4x22	4	

TABLE 47.1

FUEL SYSTEM

GROUP 47

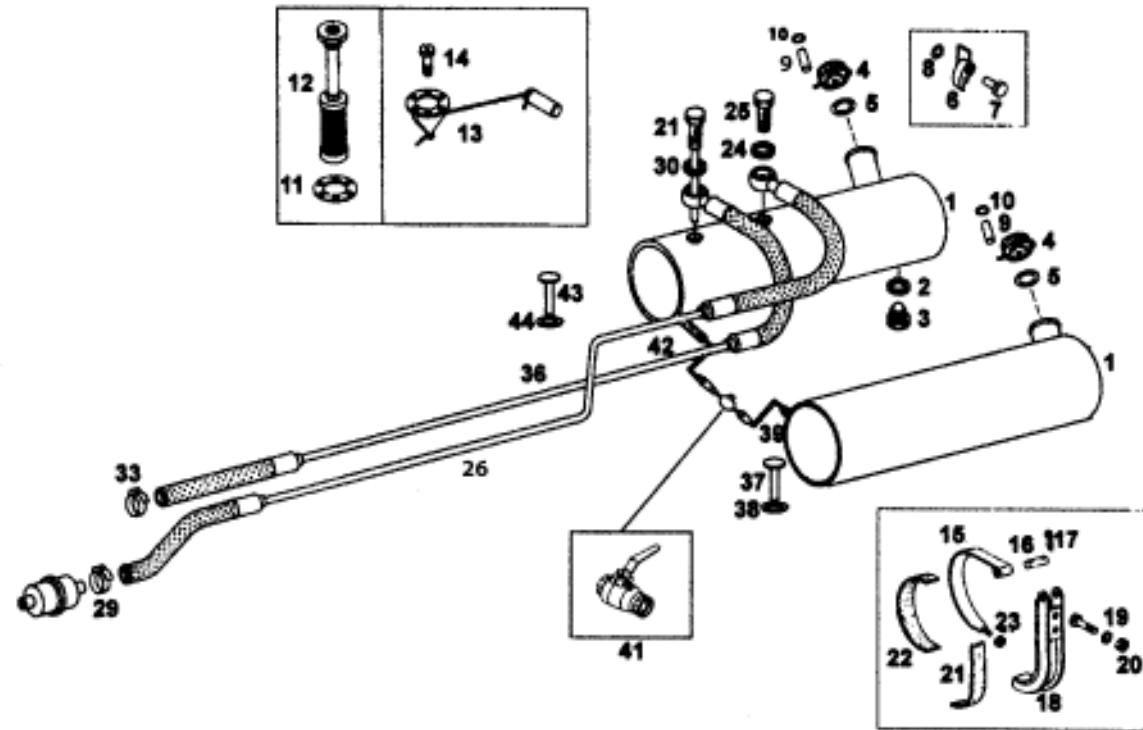


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
18	2782 4750 01 03	Support Complete	4	
19	1252 069601 4	Spring Washer B 12	4	
20	1106 399906 9	Hex Screw M 12x1.5x50	4	
21	2782 4750 77 01	Rubber Packing	4	
22	2782 4750 77 02	Rubber Packing	4	
23	1205 169601 6	Hex. Nut M 12x1.5	8	
24	1622 051021 6	Sealing Washer 14X18	2	
25	1653 199904 9	Pipe Union Bolt 10 M 14X1.5	1	
26	2077 4760 01 91	Assy.Tube With Crimped Rubber Hose	1	
29	1428 050016 1	Hose Clamp 16	1	
30	1622 051021 6	Sealing Washer 14X18	2	
31	2751 4760 01 03	Assy.Pipe Union Bolt	1	
33	1428 050012 8	Hose Clamp 12	1	
36	2077 4760 01 92	Assy.Tube With Crimped Rubber Hose	1	
37	2068 4710 72 02	Banjo Bolt	1	
38	1622 071028 2	Sealing Washer 18X22	2	
39	2077 4760 01 90	Assy.Tube With Crimped Rubber Hose	1	
	1644 051150 7	Coupling Body L15	2	

TABLE 47.1

FUEL SYSTEM

GROUP 47

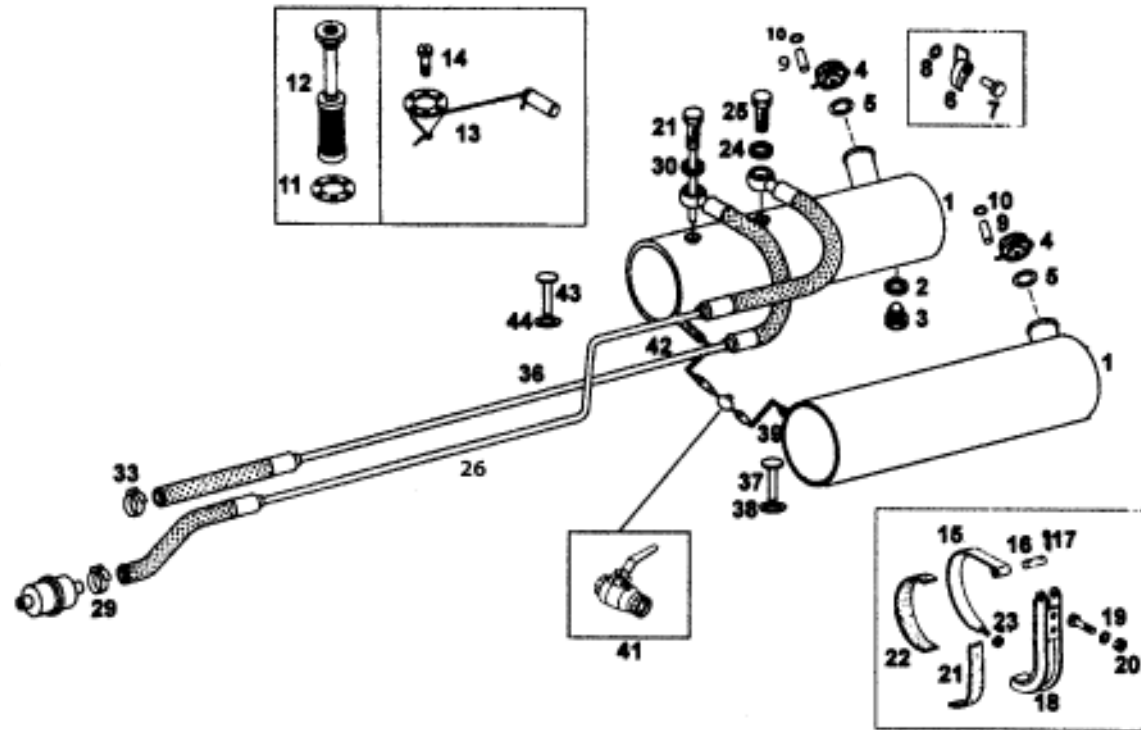


TABLE 47.1	FUEL SYSTEM	GROUP 47
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
41	2841 4710 01 01	Ball Valve D/Female 1/2In. Bsp	1	
42	2077 4760 01 93	Assy.Tube 15x360 mm Long	1	
43	2068 4710 72 02	Banjo Bolt	1	
44	1622 071028 2	Sealing Washer 18X22	1	
44	1644 051150 7	Coupling Body L15	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

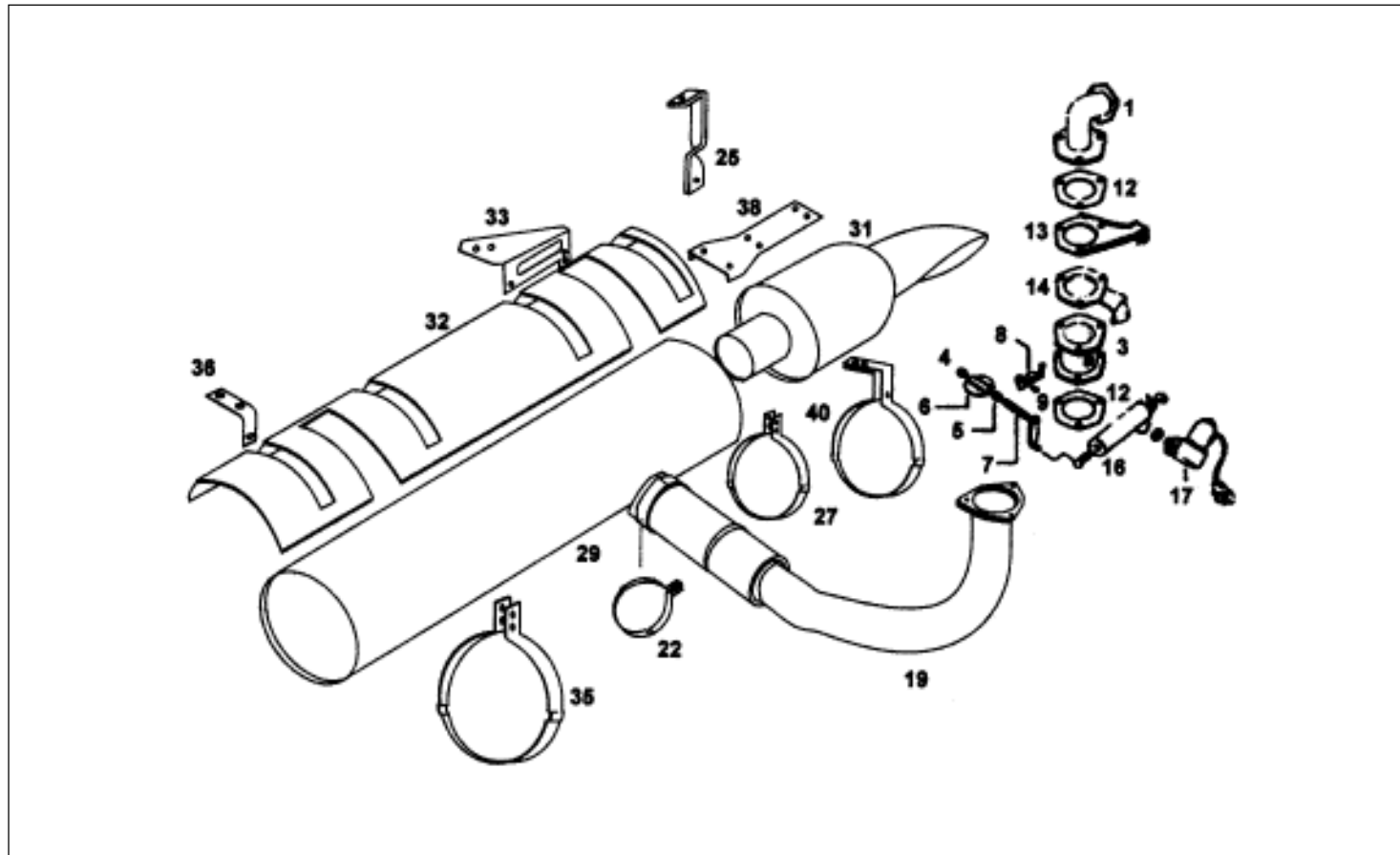


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		EXHAUST SYSTEM		
1	2841 4920 01 10	Assy.Exhaust Pipe (TC Mtg.)	1	
12	2763 4920 53 01	Gasket	3	
13	2763 4920 01 26	Assy.Bracket	1	
	2841 4920 33 12	Bracket (On Engine Block)	1	
	2763 4920 01 23	Exhaust Brake Unit. Assy.	1	
3	2763 4920 01 24	Assy.Intermediate Flange with Bush	1	Not Serviced Loose
4	352 144 12 50	Bush	1	
5	352 144 13 50	Bush	1	
6	2751 4920 01 09	Assy. Throttle Valve.	1	Not Serviced Loose
7	2751 4920 01 10	Lever Assy. (Throttle Valve)	1	Not Serviced Loose
8	2754 4920 82 09	Stopper Plate	1	Not Serviced Loose
16	2641 5420 99 52	Air Cylinder-for Magnetic Valve	1	Serviced Under Part No. 2641 5420 99 37
17	2641 5420 99 37	Magnetic Valve Assy.	1	Comprises Fig. No. 16 & 17
19	2841 4920 01 23	Assy Pipe (I & II) with Flex Connector	1	
22	2841 4920 42 03	Clamp (Second Pipe)	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

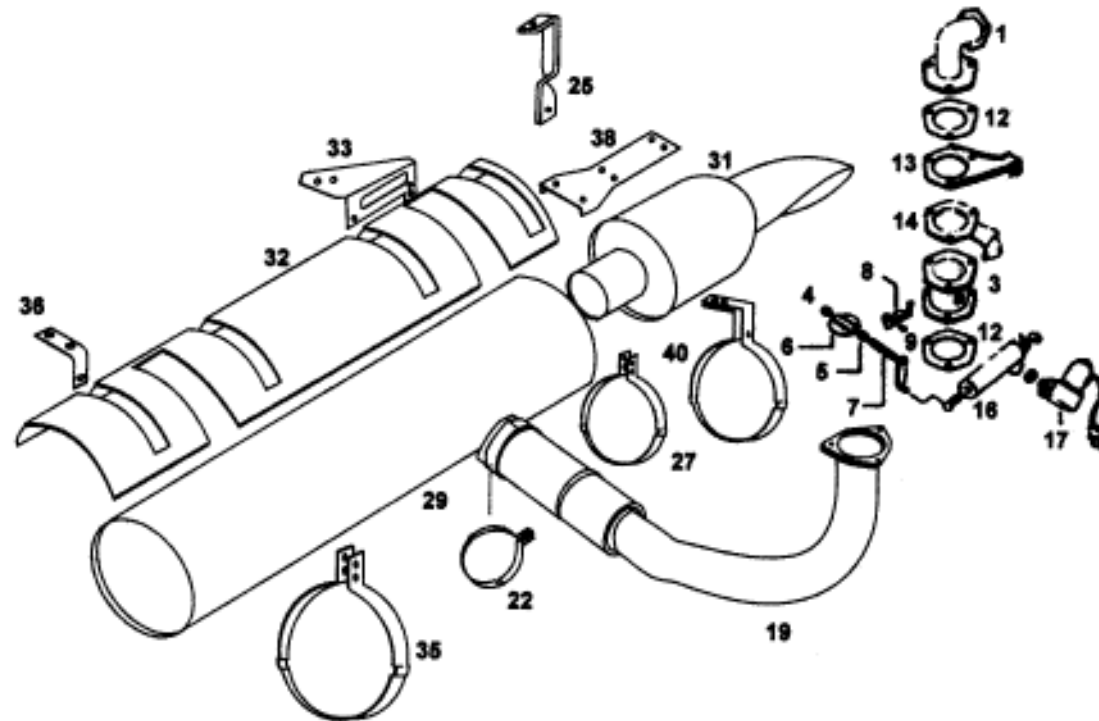


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2778 4910 01 06	Rubber Hanger	1	
25	2841 4920 82 03	Bracket (Radiator Frame to First Pipe)	1	
27	2841 4920 42 01	Exhaust Clamp (Muffler Inlet & Outlet)	2	
29	2841 4920 01 16	Assy.Muffler	1	
31	2841 4920 01 13	Assy.Tail Pipe with Spark Arrester	1	
32	2841 4920 01 17	Assy.Heat Shield.	1	
33	2841 4920 82 09	Muffler Support Bracket RH	1	
33	2841 4920 82 10	Muffler Support Bracket LH	1	
35	2841 4910 42 01	Clamp (Silencer Mounting)	1	
36	2841 4920 82 16	Bracket(Heat Shield Mtg.)	2	
38	2841 4920 82 08	Support Bracket	1	
40	2841 4920 42 02	Clamp (Spark Arrester Mounting)	2	

TABLE 50.1

RADIATOR

GROUP 50

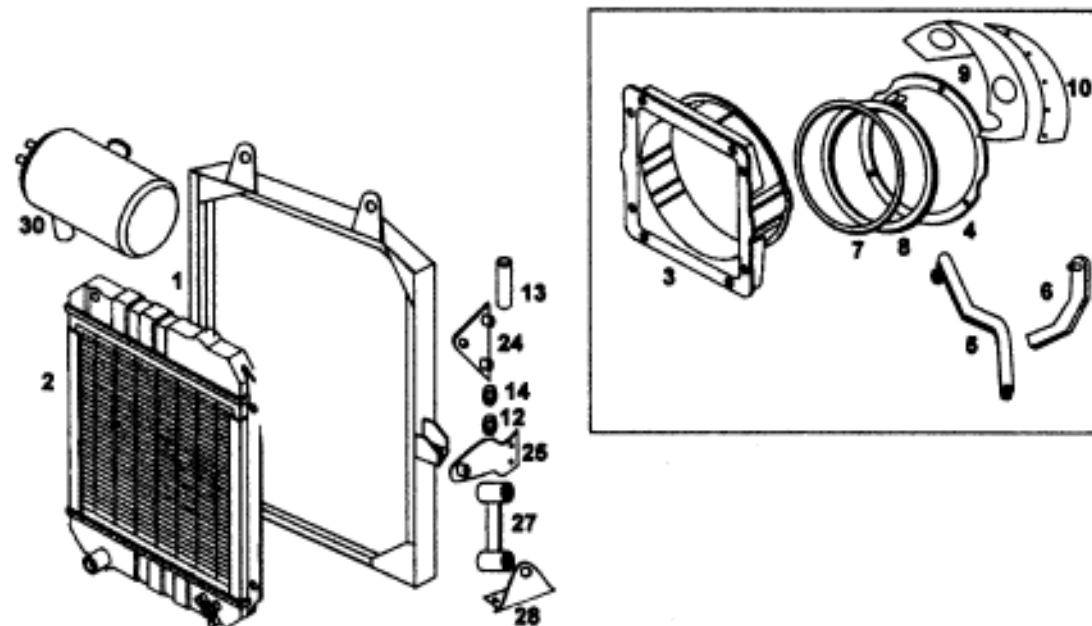


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		RADIATOR		
1	2786 5000 02 26	Assy.Radiator Mounting Frame	1	
2	2786 5010 03 41	Assy.Radiator Complete	1	
3	2786 5050 63 24	Assy.Fan Shroud	1	
4	2786 2014 38 01	Fan Shroud Ring	1	
5	2786 2014 01 06	Assy.Bracket-RH (Top)	1	} For Fan Ring Mounting
5	2786 2014 01 07	Assy.Bracket-LH (Top)	1	
6	2786 2014 33 01	Bracket-RH (Bottom)	1	} For Fan Ring Mounting
6	2786 2014 33 02	Bracket-LH (Bottom)	1	
7	2525 5050 77 03	Rubber Ring (Fan Ring To Shroud)	1	
8	2525 5050 42 01	Hose Clamp	2	
9	2786 5050 77 20	Rubber Flap	1	
10	2786 5000 82 61	Support Plate (For Rubber Flap)	1	
	2786 5000 02 52	Assy.Shield (For Sealing)	1	
12	2574 5000 92 02	Washer (47 Dia)	2	
13	2574 5000 69 04	Spacer Tube (35 Long)	2	
14	2574 5000 63 01	Rubber Buffer	2	
24	2786 5000 02 27	Assy. Bracket	2	

TABLE 50.1

RADIATOR

GROUP 50

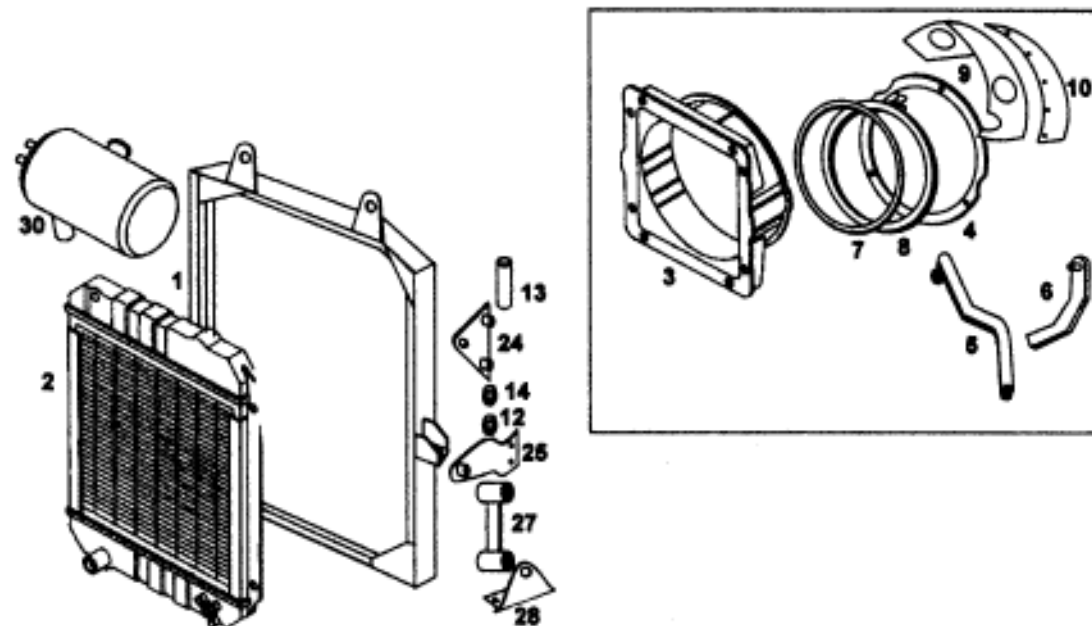


TABLE 50.1	RADIATOR	GROUP 50
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
25	2786 5000 02 28	Bracket-LH (Rad. Frame Side Mtg.)	1	
25	2786 5000 02 29	Assy. Bracket RH	1	
27	2525 5000 02 26	Assy. Rubber Bush (Rad Frame Side Mtg)	2	
28	2786 5000 02 31	Assy. Bracket LH	1	
28	2786 5000 02 32	Assy. Bracket RH	1	
30	2786 5010 03 61	Assy. Auxiliary Water Tank	1	

TABLE 50.2

RADIATOR CONNECTION

GROUP 50

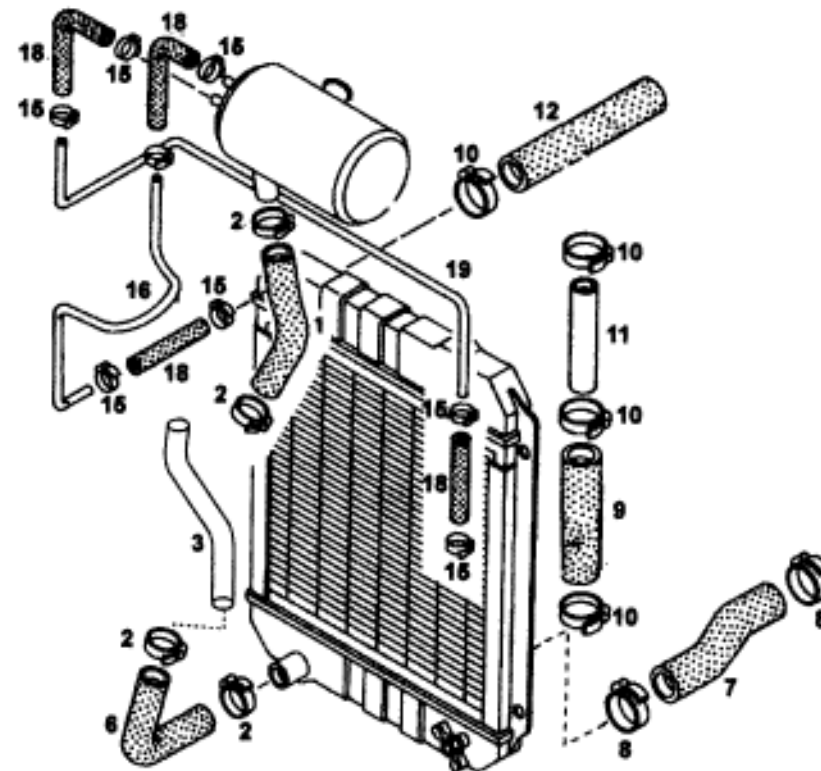


TABLE 50.2
RADIATOR CONNECTION
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		RADIATOR CONNECTION		
1	2786 5010 58 54	Hose (Aux. Tank to Water Fill Pipe)	1	
2	1428 050045 4	Hose Clamp 45	4	
3	2786 5011 03 60	Assy. Water Fill Pipe.	1	
6	2786 5010 58 93	Rubber Hose (Water Fill Pipe)	1	
7	2786 5011 58 01	Radiator Bottom Hose	1	
8	1428 059821 7	Hose Clamp TB - 54	2	
9	2786 5010 58 22	Rubber Hose	1	
10	1428 059930 2	Hose Clamp TB 36	2	
11	2786 5011 69 51	Pipe (Engine Outlet To Radiator Inlet)	1	
12	2786 5010 58 22	Rubber Hose	1	
10	1428 059930 2	Hose Clamp TB 36	2	
16	2786 5011 69 54	Vent Tube (Engine to Aux. Water Tank)	1	
15	1428 050016 1	Hose Clamp 16	8	
19	2786 5011 69 53	Vent Tube (Rad. to Aux. Water Tank)	1	
18	2786 5010 58 38	Rubber Hose (6 ID x 80 Long)	4	

TABLE 54.1

CABLE SET AND ROUTING

GROUP 54

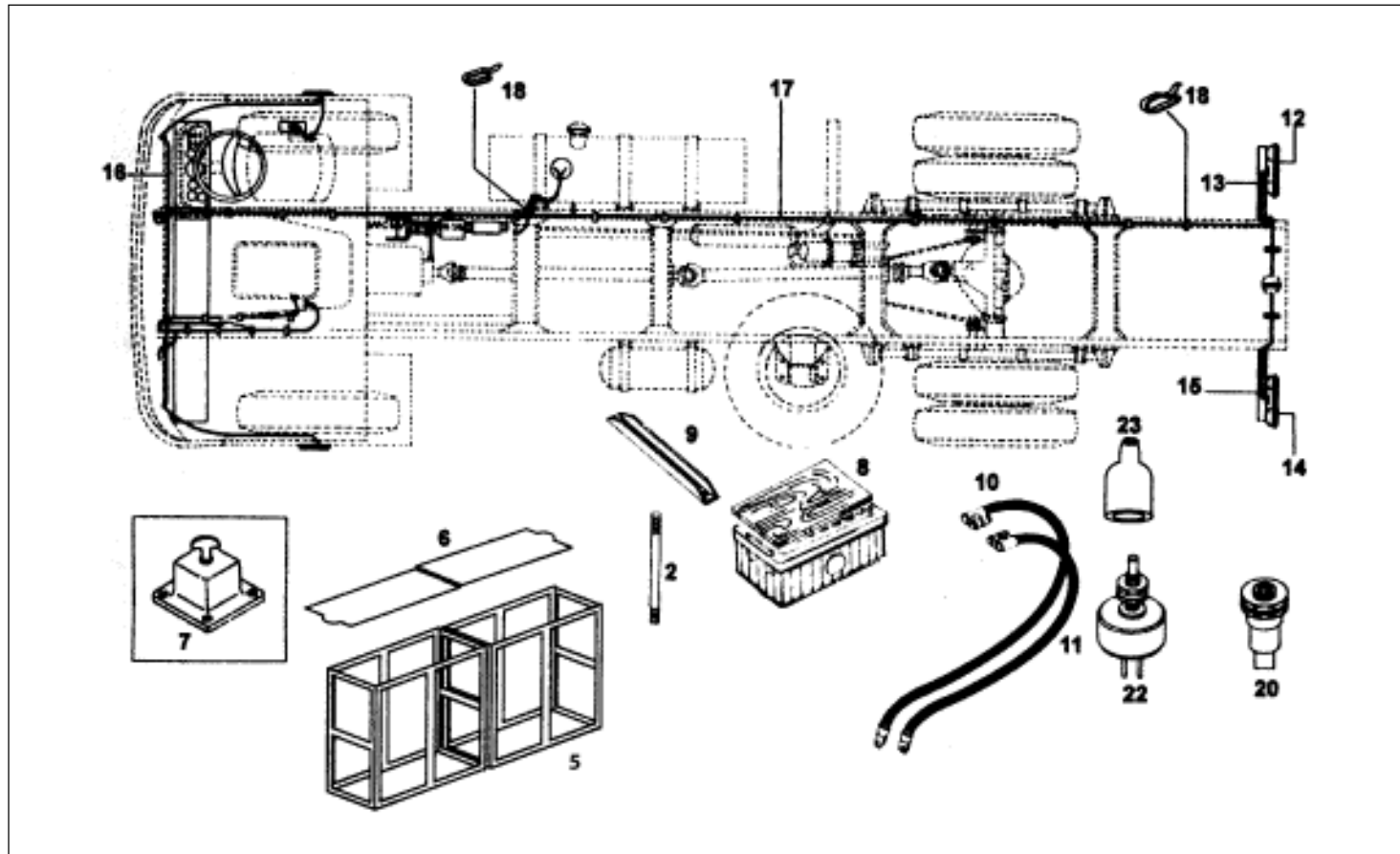


TABLE 54.1 **CABLE SET AND ROUTING** **GROUP 54**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CABLE SET AND ROUTING		
6	2841 5410 01 01	Assy. Frame with Cover	1	
5	2841 5410 01 05	Assy. Frame Complete LH (Battery Carrier)	1	
2	2631 5410 32 01	Stud	4	
8	2641 5410 01 60	Assy. Battery Cover	2	
9	2841 5410 82 11	Channel Battery Clamping	2	
10	2157 5411 01 01	Assy. Battery Cable -VE (Battery To BCSW)	1	
11	2157 5410 01 25	Assy. Battery Cable +VE (Battery To BCSW)	1	
	2157 5411 01 02	Assy. Battery Cable -VE (ST.Motor to BCSW.)	1	
	2157 5410 01 26	Assy. Battery Cable +VE (ST.Motor to BCSW.)	1	
	2573 5410 01 61	Assy Battery Cable (Link) 50Sq mm (300 mm)	1	
7	2573 5450 99 31	Battery Cut Off Switch	1	
	2574 5410 75 03	Rubber Cap (for Battery Cut Off Switch)	4	
12	2618 5444 01 01	Assy Tail Lamp LH MSSL 24V	1	
13	2841 5220 33 01	Bracket (Tail Lamp Mounting)	1	
14	2618 5444 01 02	Assy Tail Lamp RH MSSL 24V	1	
15	2841 5220 33 01	Bracket (Tail Lamp Mounting)	1	
16	2157 5482 01 83	Wiring Harness Main	1	

TABLE 54.1

CABLE SET AND ROUTING

GROUP 54

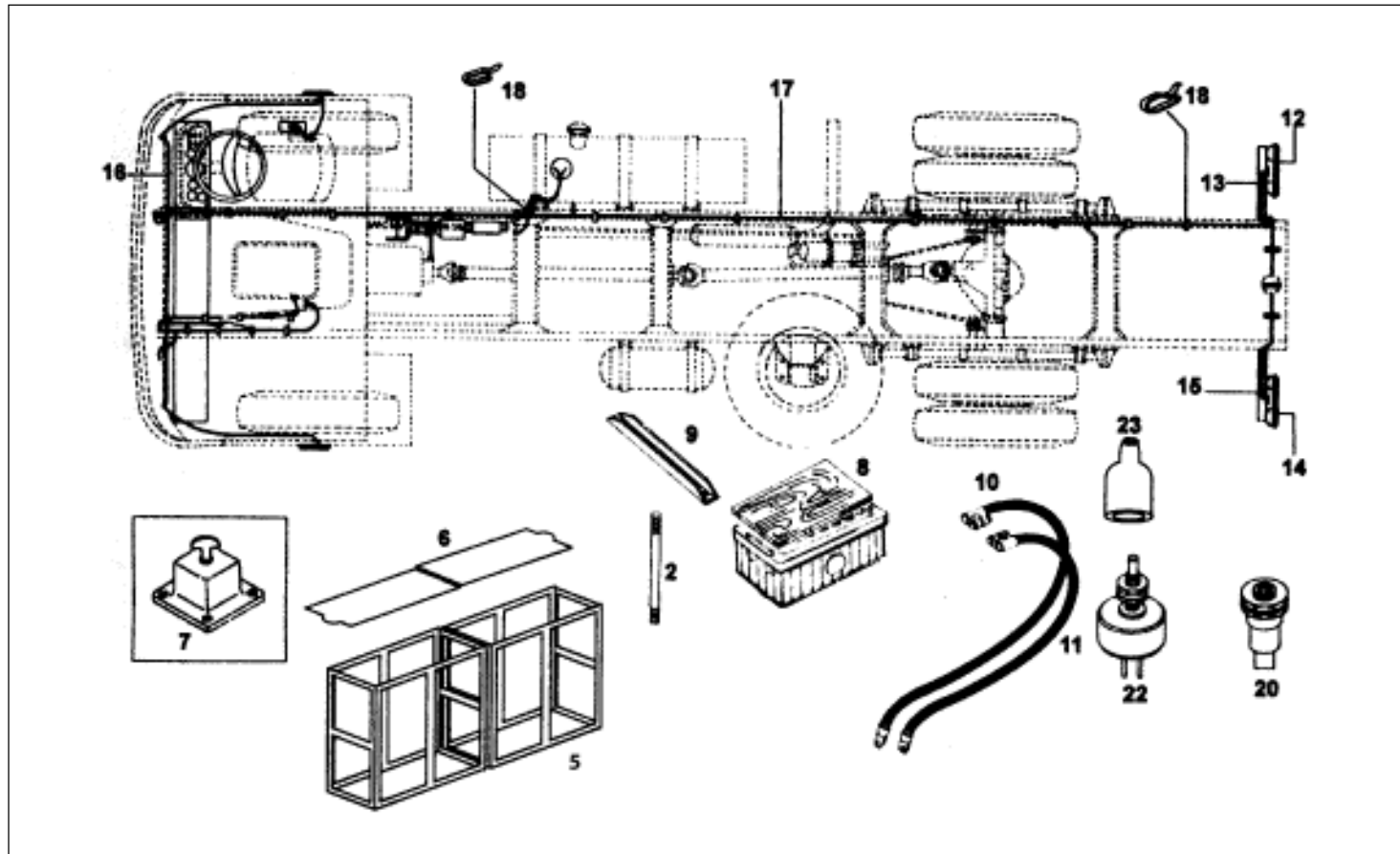


TABLE 54.1 **CABLE SET AND ROUTING** **GROUP 54**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
17	2157 5482 01 84	Wiring Harness Tail	1	
	2157 5482 01 85	Wiring Harness Roof	1	
	2576 5460 99 24	Jumper Cable	1	
	2073 5460 99 01	8 Pole Connector -MSSL for W/H Jumper Cable	1	
	2588 5460 99 01	7 Pole Socket (for Jumper Cable)	1	
18	2573 5420 82 05	Clip	16	
20	2574 5450 99 57	Low Air Pressure Indicator Switch	3	
22	2574 5450 99 61	Stop Light Switch	1	
23	2576 5450 75 07	Cover (For Stop Light Switch)	2	

TABLE 54.2

ELECTRICAL EQUIPMENTS

GROUP 54

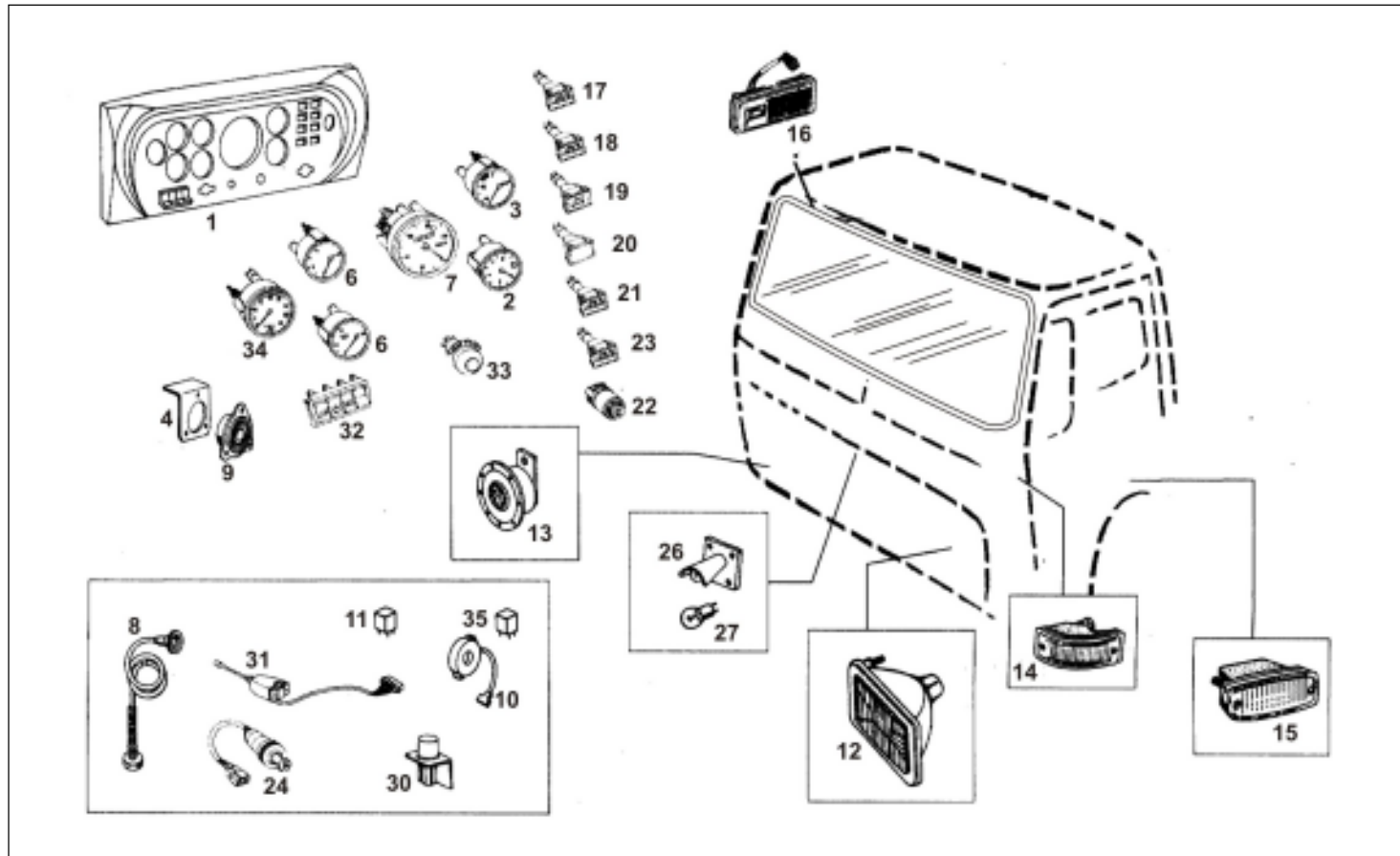


TABLE 54.2
ELECTRICAL EQUIPMENTS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		ELECTRICAL EQUIPMENTS		
1	2751 6890 63 01	Instrument Panel	1	
2	2841 5424 99 02	Fuel Gauge 24V Bipolar	1	
3	2841 5424 99 03	Electrical Temperature Gauge 24V Bipolar	1	
6	2841 5424 99 04	Air Pressure Gauge	2	
	6212 051006 7	Lamp 24V 2W	10	
	2573 5450 99 10	Cover Dummy Gauge	1	
7	2841 5424 99 05	Speedometer (1:0.88 Bipolar)	1	For Selection
7	2753 5420 99 01	Speedometer (1:1.04)	1	For Selection
8	2754 5420 99 04	Speedocable JIS 3200 LG	1	
9	2573 5420 99 33	Beeper Alarm Unit	1	
4	2754 5420 01 02	Assy Bracket [Buzzer & Beeper]	1	
10	2770 5420 99 06	High Temperature Warning Buzzer Unit	1	
11	2608 5450 49 01	Starter Relay (24V)	1	
	2751 5420 01 01	Assy.Bracket [For Starter Relay]	1	
12	2754 5444 01 13	Assy. Motorised Head Lamp LH 24V	1	
12	2754 5444 01 14	Assy. Motorised Head Lamp RH 24V	1	
	2698 5450 01 11	Head Lamp Levelling Switch	1	
	2654 5460 99 19	Sleeve Adaptor for Head Lamp	2	

TABLE 54.2

ELECTRICAL EQUIPMENTS

GROUP 54

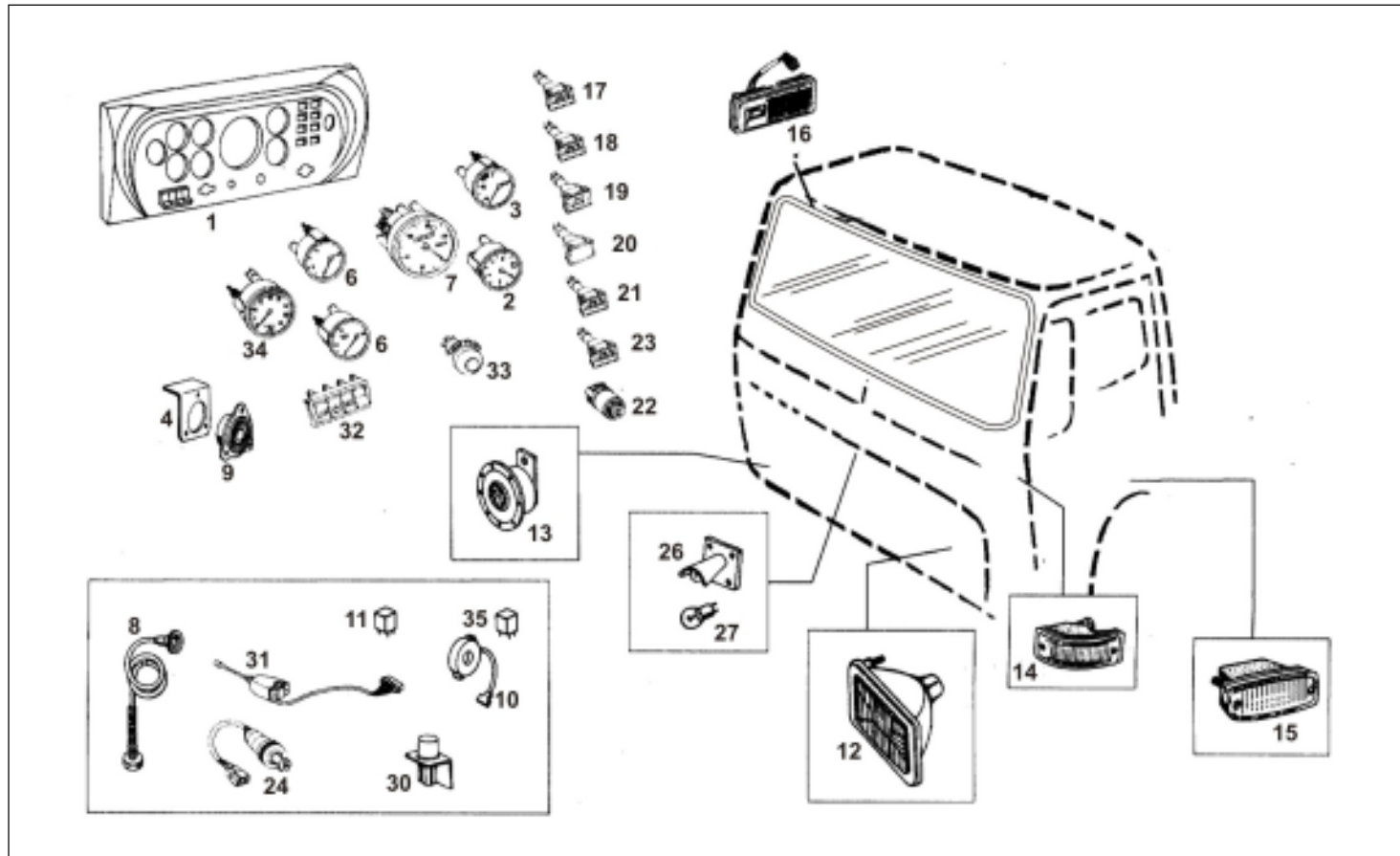


TABLE 54.2 **ELECTRICAL EQUIPMENTS** **GROUP 54**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
13	2618 5424 01 06	Kit Horn 24 V (High Tone and Low Tone)	1	
14	2625 5444 01 01	Blinker Lamp Assy. LH	1	
14	2625 5444 01 02	Blinker Lamp Assy. RH	1	
15	2841 5444 01 02	Side Indicator Lamp LH--Bipolar	1	
15	2841 5444 01 01	Side Indicator Lamp RH--Bipolar	1	
16	2841 5444 01 04	Top Marker Lamp LH--Bipolar	1	
16	2841 5444 01 03	Top Marker Lamp RH--Bipolar	1	
17	2573 5444 01 37	Indicator Lamp (Battery)	1	
	6212 051006 7	Lamp 24 V 2 W M 12/3	1	
18	2573 5444 01 38	Indicator Lamp (Hand Brake)	1	
	6212 051006 7	Lamp 24 V 2 W M 12/3	1	
19	2573 5444 01 39	Indicator Lamp (Low Air Pressure)	1	
	6212 051006 7	Lamp 24 V 2 W M 12/3	1	
20	2573 5444 01 40	Indicator Lamp (Exhaust Brake ON)	1	
	6212 051006 7	Lamp 24 V 2 W M 12/3	1	
21	2770 5444 01 05	Indicator Lamp (Low Oil Pressure)	1	
	6212 051006 7	Lamp 24 V 2 W M 12/3	1	
23	2841 5444 01 09	Indicator Lamp (SERV)	1	

TABLE 54.2

ELECTRICAL EQUIPMENTS

GROUP 54

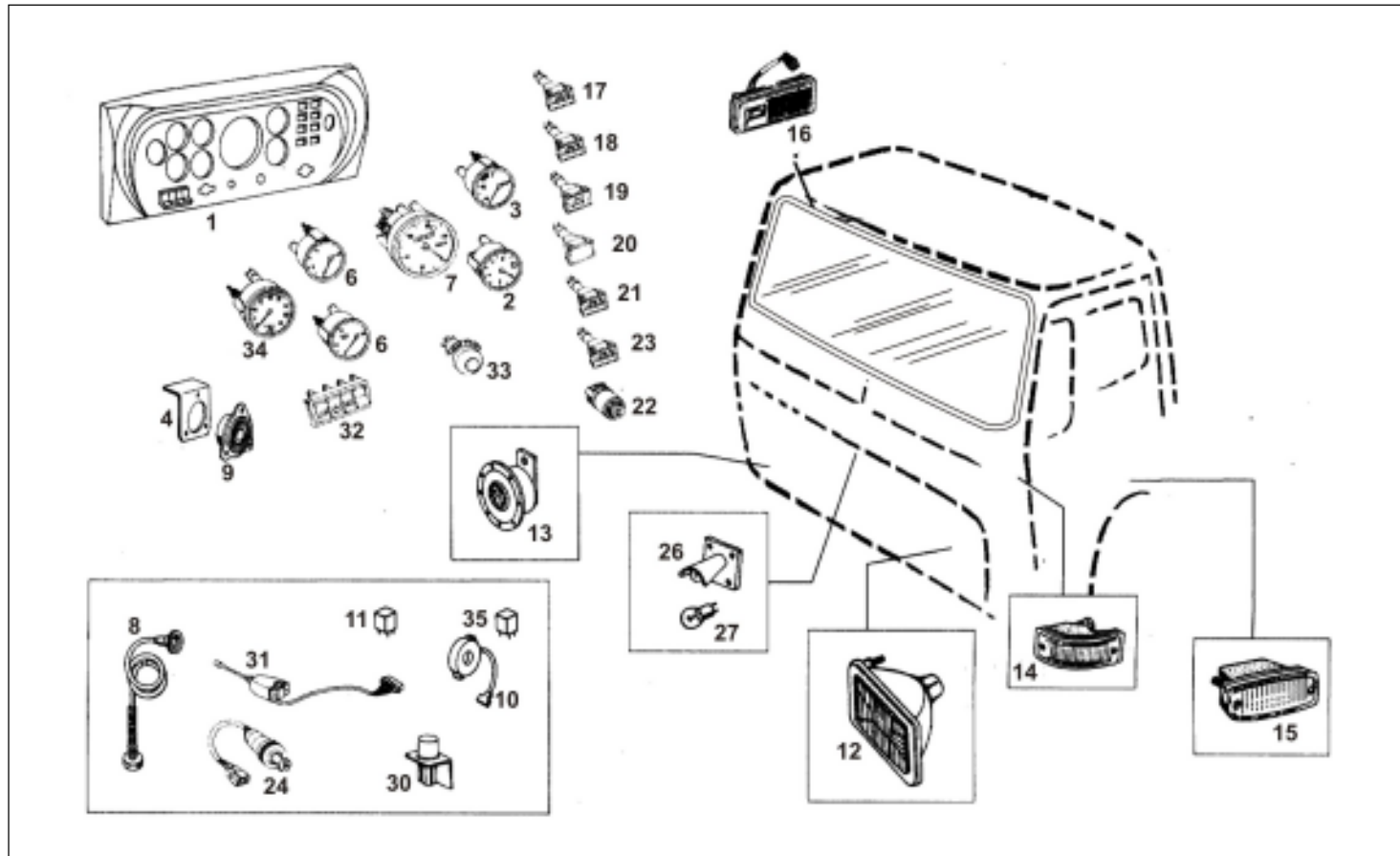


TABLE 54.2 **ELECTRICAL EQUIPMENTS** **GROUP 54**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	6212 051006 7	Lamp 24 V 2 W M 12/3	1	
	2631 5480 99 01	Cover Warning Lamp	4	
22	2073 5450 01 01	Main Line Switch	1	
	2576 5450 75 05	Rubber Cover (Main Line Switch)	1	
24	2618 5454 01 01	Hazard Warning Switch (MSSL) 24 V	1	
26	2751 5440 01 10	Assy. Engine Lamp (Bipolar)	1	
27	6212 052004 6	Lamp 24 V 21 W (For Engine Lamp)	1	
30	2841 5454 46 01	Trailer Flasher 24 V	1	
31	2618 5450 01 01	Assy.Combi Switch	1	
32	2754 5450 69 06	Piano Key Switch	1	
33	2614 5450 99 01	Starter Push Button	1	
34	2770 5420 99 17	RPM Meter (1200-2000)	1	
35	2608 5454 99 02	Relay (with Resistor)-24V	3	
	2625 5440 01 06	Assy Cab Lamp 24V w/o Bulb Bipolar	1	
	2658 5440 01 15	Assy Hatch Back Lamp 24V	1	
	2702 5450 99 50	Reverse Light Switch	1	

TABLE 60.1

SLEEPER CAB

GROUP 60

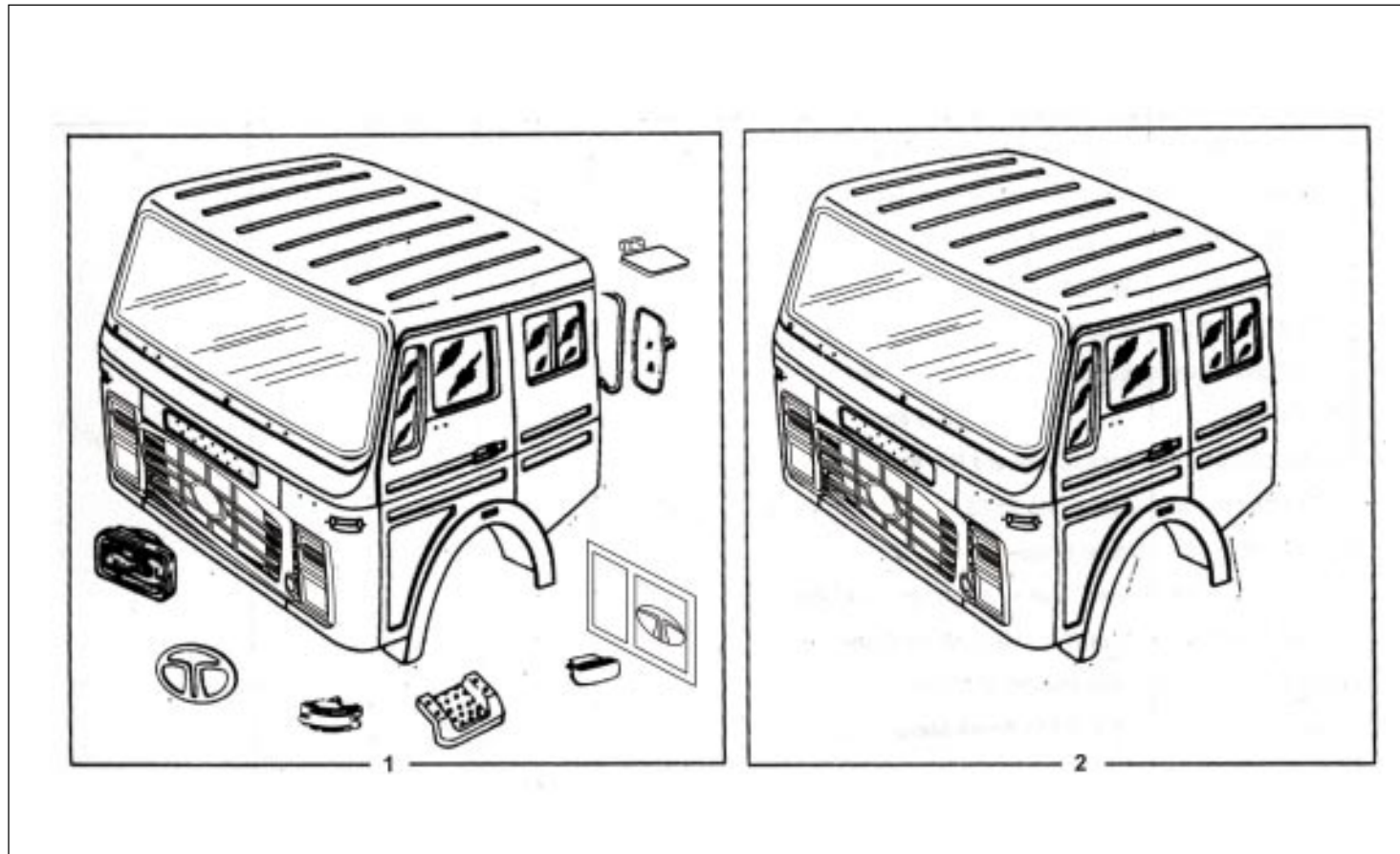


TABLE 60.1
SLEEPER CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
1	2841 6010 01 06	SLEEPER CAB Assy. Cab Complete (Sleeper Cab)	1	
2	2841 6010 01 07	Assy.Bare Cab	1	

TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

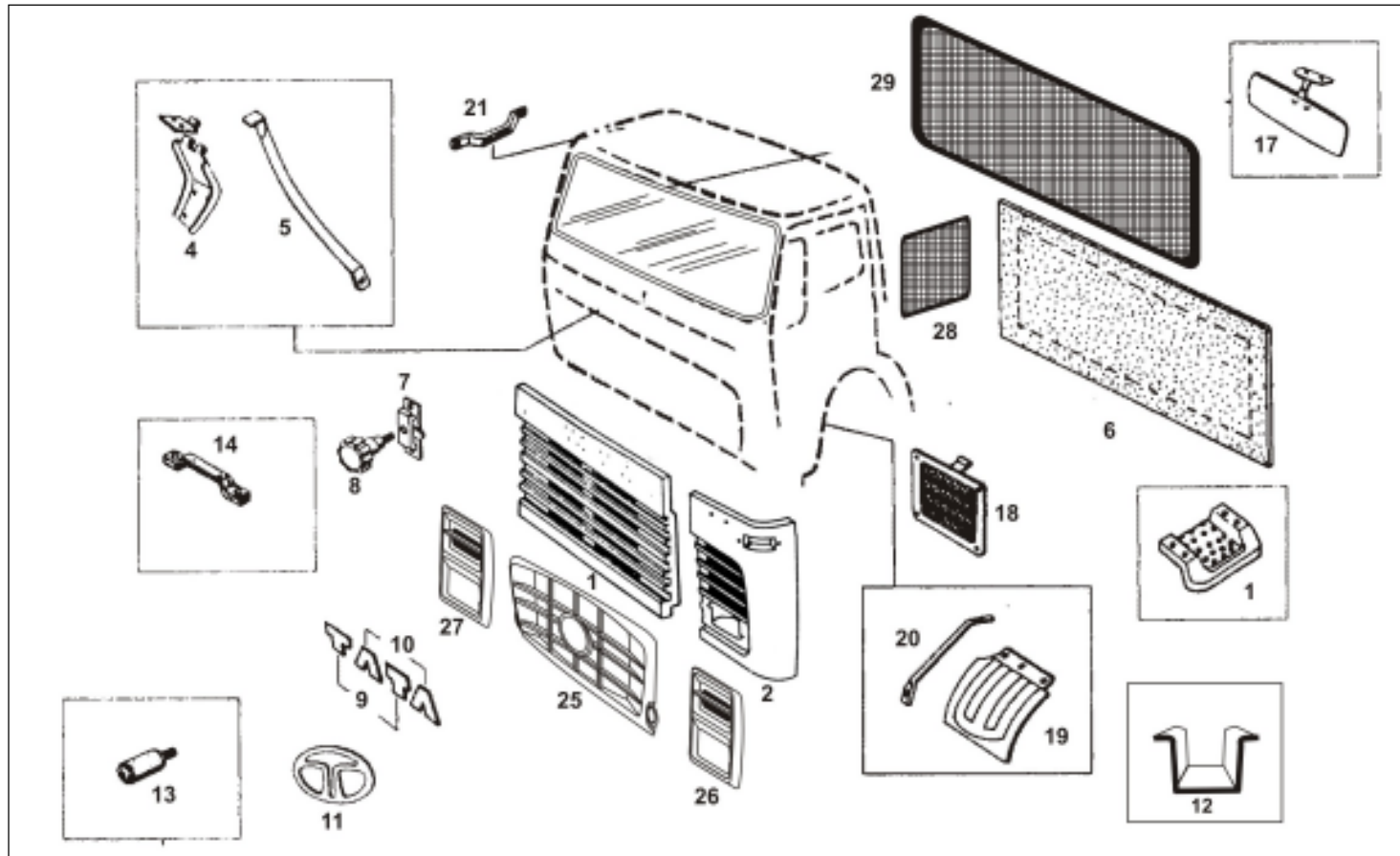


TABLE 60.2
CAB SHEET METAL AND FITMENTS
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CAB SHEET METAL AND FITMENTS		
1	2576 6660 82 63	Step Board Bottom	2	
12	2751 8110 82 01	Step (Additional)	2	
2	2841 6250 01 01	Assy. Panel Face Side Bottom LH	1	
2	2841 6250 01 02	Assy. Panel Face Side Bottom RH	1	
3	2751 7510 01 03	Assy. Centre Flap Welded	1	
25	2841 8110 01 04	Assy Grille (Centre Flap)	1	
26	2841 8110 63 01	Grille Side-LH	1	
27	2841 8110 63 02	Grille Side-RH	1	
28	2841 8110 01 01	Assy Grill-Side Window	2	
29	2841 8110 01 02	Assy Grill-Rear Window	1	
4	2576 7520 01 15	Assy.Hinge (Centre Flap)	2	
5	2751 6010 69 01	Stay Rod	1	
6	2575 6940 01 03	Assy Rear Wall Padding	1	
7	3502 7230 01 11	Assy Lock (Centre Flap)	2	
8	2060 7510 01 07	Assy Knob Centre Flap	2	
9	2742 7520 63 01	Letter 'T' (New Stylised)	2	
10	2742 7520 63 02	Letter 'A' (New Stylised)	2	

TABLE 60.2

CAB SHEET METAL AND FITMENTS

GROUP 60

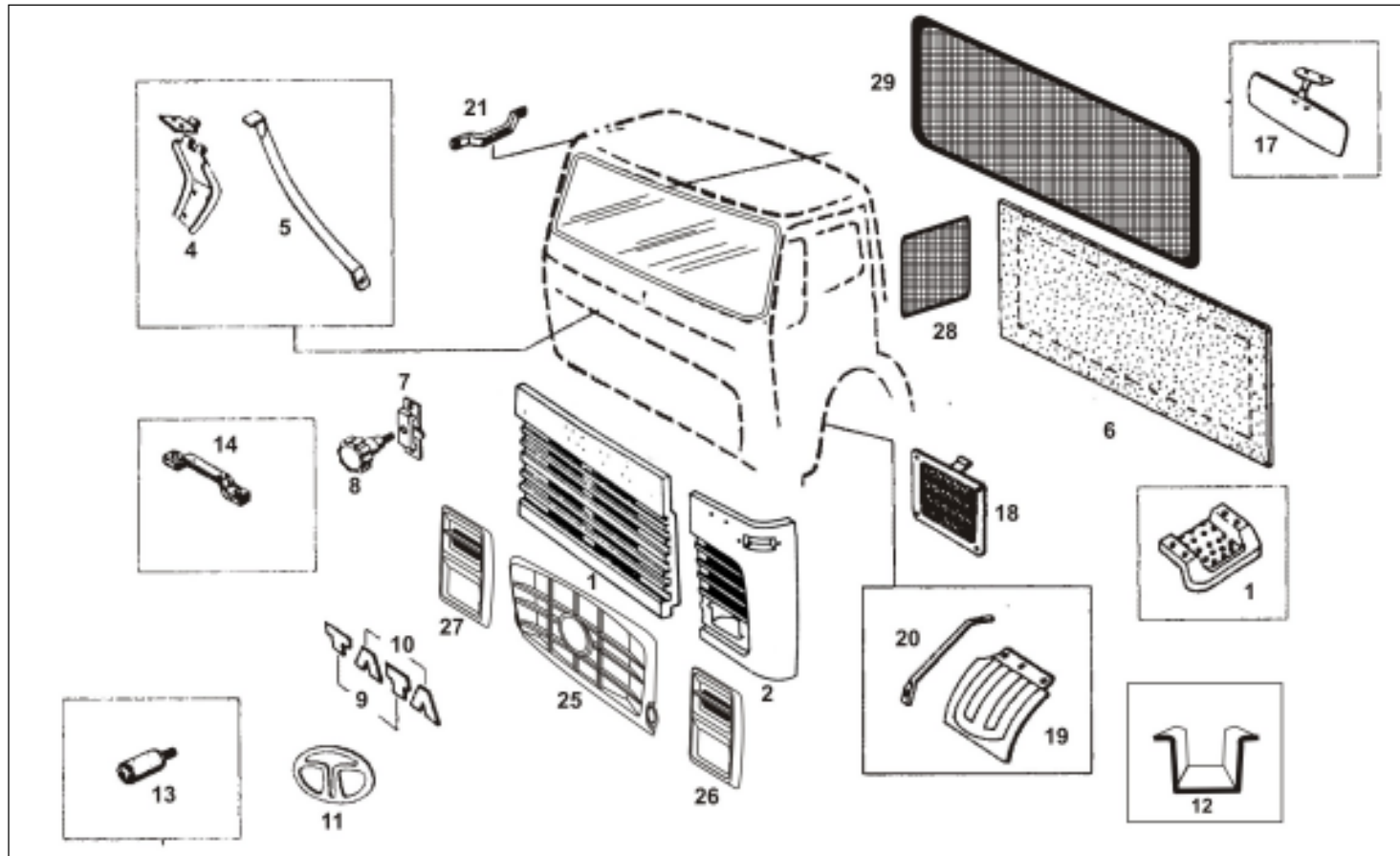


TABLE 60.2
CAB SHEET METAL AND FITMENTS
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
11	2680 7520 01 05	Assy.'T' Emblem (Oval Stylised)	1	
13	2576 7520 01 09	Assy. Rubber Buffer	2	
14	2751 6010 56 01	Assy.Grab Handle (Front Face)	2	
17	2651 8110 01 25	Assy.Inner Rear View Mirror(Anti Glare)	1	
	2576 8110 01 39	Assy. Head Lamp Housing LH	1	
	2576 8110 01 40	Assy. Head Lamp Housing RH	1	
18	2576 8380 01 01	Assy Ventilation Unit Front	2	
19	2576 6650 82 05	Mudguard Front LH	1	
19	2576 6650 82 06	Mudguard Front RH	1	
20	2575 6650 69 08	Support (Mudguard Frt) LH	1	
20	2575 6650 69 09	Support (Mudguard Frt) RH	1	
21	2573 8870 63 03	Grab Handle	2	
	2575 6650 01 02	Assy. Mudguard LH Rear	1	
	2576 6650 01 14	Assy. Mudguard RH Rear	1	
	2841 6160 01 05	Assy. Extn. Mudguard Rear LH	1	
	2841 6160 01 06	Assy. Extn. Mudguard Rear RH	1	
	2841 8810 63 05	Mud Flap Rear	2	
	2841 8110 01 07	Assy. Arrestor Spray Suppression	2	

TABLE 60.3

CAB FITMENTS

GROUP 60

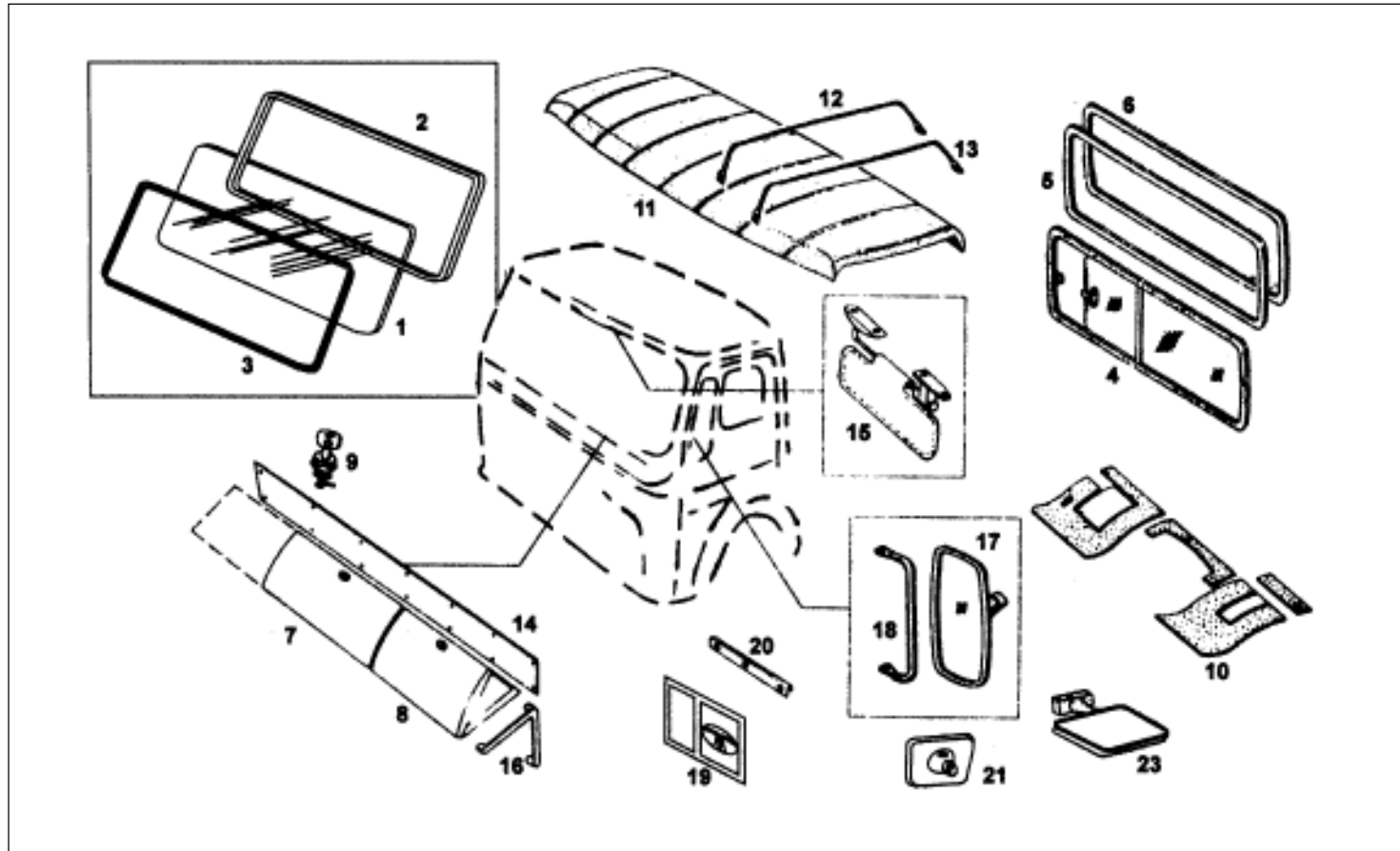


TABLE 60.3
CAB FITMENTS
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CAB FITMENTS		
1	2576 6710 23 16	Wind Shield Glass (Single Piece)	1	
2	2576 6710 63 24	Rubber Mould (Wind Screen)	1	
3	2680 6710 25 01	Filler Profile	1	
4	2651 6710 01 01	Rear Window Glass Assy With Rubber Mould	1	
5	2575 6710 63 02	Rubber Mould (Rear Window)	1	
6	2575 6710 25 03	Filler Profile	1	
7	2576 6890 63 05	Lid Centre Glove Box	1	
8	2576 6890 63 04	Lid Side Glove Box	1	
9	3505 9808 01 03	Assy Lock With Key (Glove Box)	1	
10	2841 6840 01 01	Assy. Composite Floor Mat	1	
11	2576 6950 01 02	Assy Roof Lining	1	
12	2576 6960 60 07	Roof Bow (Side Inner)	3	
12	2576 6960 60 13	Roof Bow (Side Outer)	2	
13	2576 6960 60 06	Roof Bow (Outer Most)	2	
14	2575 6920 01 01	Assy Padding(Dash Board)	1	
15	2641 8110 01 11	Assy.Sunvisor RH	1	
15	2641 8110 01 12	Assy.Sunvisor LH	1	

TABLE 60.3

CAB FITMENTS

GROUP 60

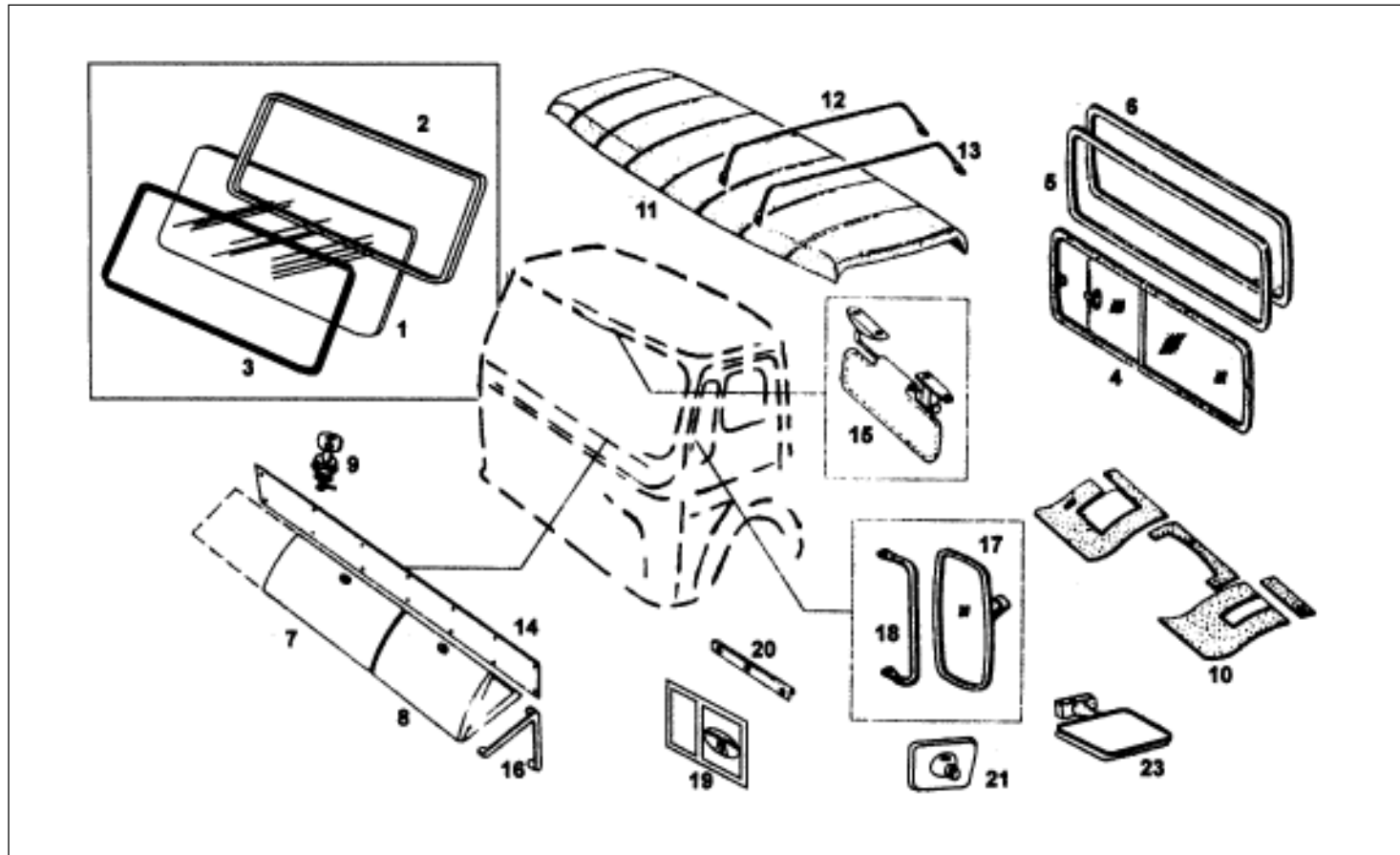


TABLE 60.3
CAB FITMENTS
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	2576 8150 01 12	Assy. Grab Handle (Dash Board) LH	1	
16	2576 8150 01 13	Assy. Grab Handle (Dash Board) RH	1	
17	2576 8110 01 52	Assy Rear View Mirror Outer RH	1	
17	2576 8110 01 53	Assy Rear View Mirror Outer LH	1	
18	2576 8110 01 06	Assy Tubular Frame (Rear View Mirror)	2	
21	2576 8110 01 46	Assy Proximity Mirror	1	
23	2747 8110 01 19	Assy Wide Angle Mirror	1	
19	2576 8810 63 03	Mud Flap Rear	2	
20	2576 6650 82 38	Cover (Mud Flap)	2	

TABLE 72.1

DOOR AND FITMENTS

GROUP 72

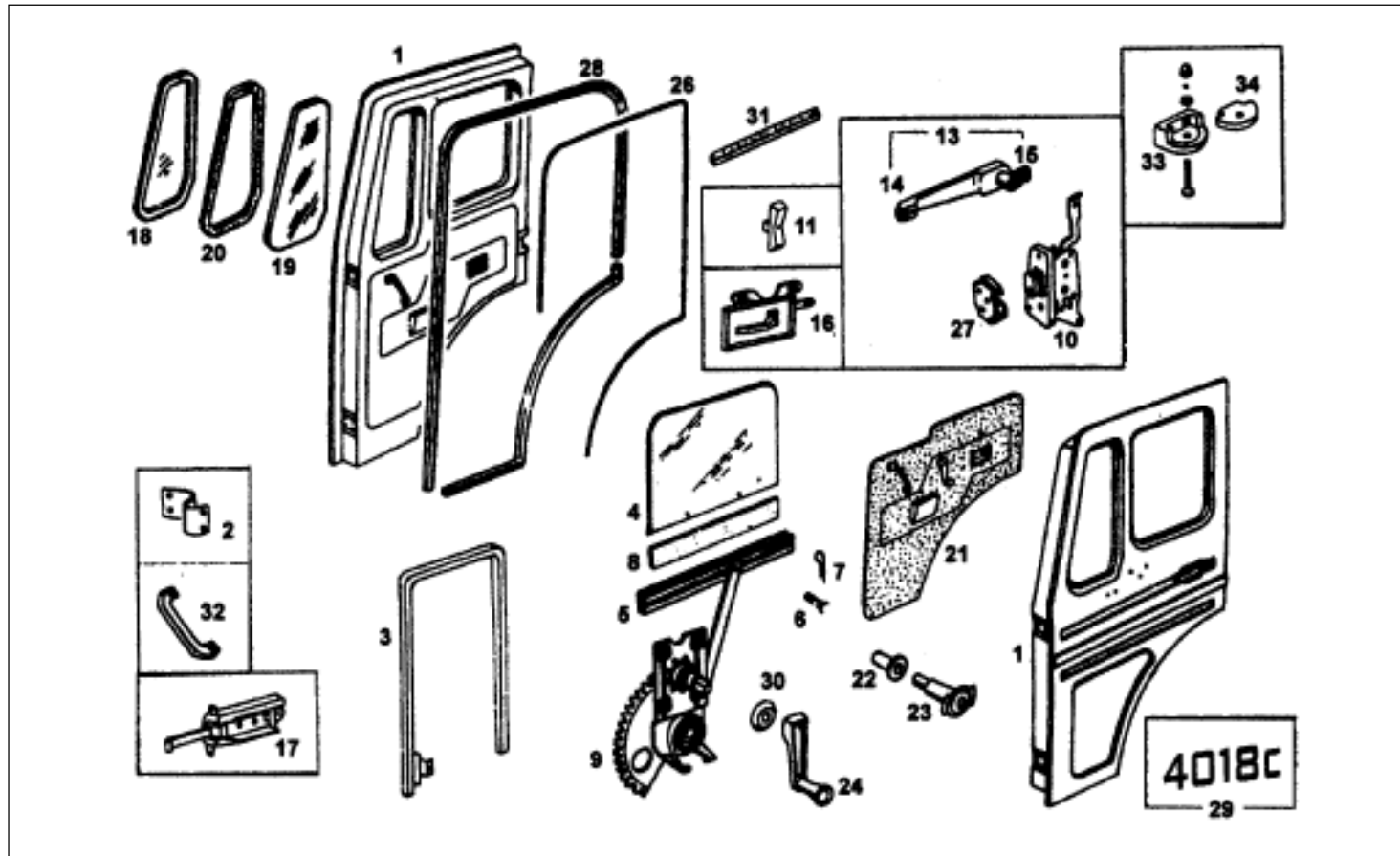


TABLE 72.1
DOOR AND FITMENTS
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		DOOR AND FITMENTS		
1	2576 7220 01 65	Assy Door Shell LH	1	
1	2576 7220 01 59	Assy Door Shell RH	1	
2	2576 7230 01 52	Assy.Hinge Complete	4	
3	2576 7250 01 48	Assy.Frame Complete (Reg.Window)	2	
4	2576 7250 23 03	Glass Pane [Reg Window]	2	
5	2576 7250 01 43	Assy.Door Glass Holder	2	
6	2576 7250 67 16	Pin (Glass Holder)	2	
7	1315 060614 9	Split Pin 2x14	2	
8	2576 7250 25 12	Rubber Profile	2	
9	2651 7250 01 30	Assy Window Regulator LH	1	
9	2651 7250 01 31	Assy Window Regulator RH	1	
10	2651 7230 01 11	Assy. Door Lock Complete LH	1	
10	2651 7230 01 12	Assy. Door Lock Complete RH	1	
11	2576 7231 56 02	Knob	2	
13	2651 7230 01 05	Door Handle Outer RH	1	
13	2651 7230 01 57	Door Handle Outer LH	1	
16	3502 7230 01 13	Assy Handle Inner Door RH	1	

TABLE 72.1

DOOR AND FITMENTS

GROUP 72

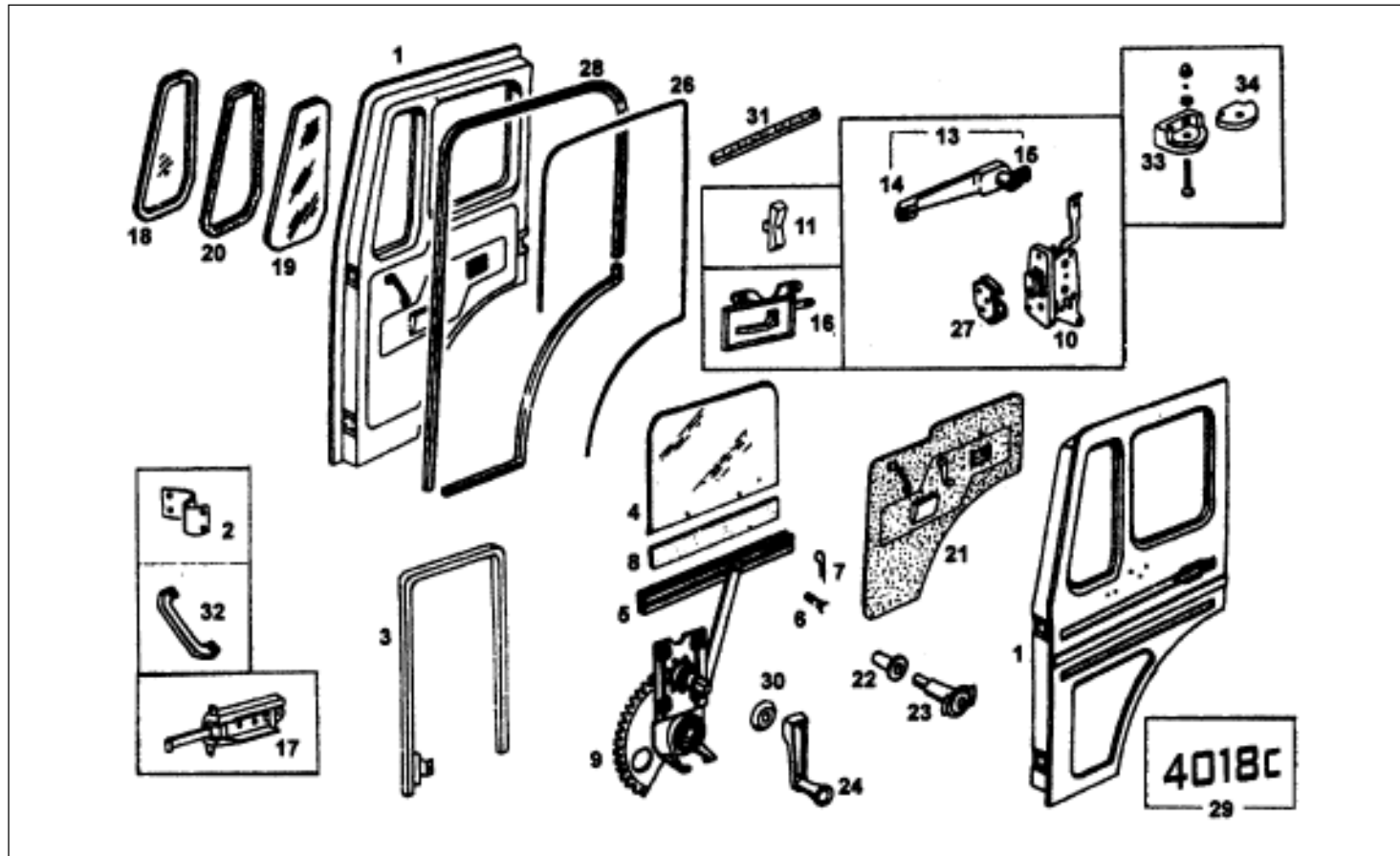


TABLE 72.1
DOOR AND FITMENTS
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
16	3502 7230 01 12	Assy Handle Inner Door LH	1	
17	2576 7230 01 53	Assy Door Check	2	
18	2576 7250 01 30	Turning Window Complete LH	1	
18	2576 7250 01 31	Turning Window Complete RH	1	
19	2576 7250 23 06	Glass Pane (Turning Window)	2	
20	2576 7250 63 14	Rubber Mould LH	1	
20	2576 7250 63 15	Rubber Mould RH	1	
21	2575 7270 01 02	Assy Door Padding LH	1	
21	2575 7270 01 01	Assy Door Padding RH	1	
22	2654 7270 63 10	Door Pad Clip (Top Cab)	24	
23	2654 7270 63 07	Door Pad Clip (Bottom)	24	
24	2654 7230 01 62	Assy. Handle(For Window Regulator)	2	
26	2576 7230 63 18	Door Sealing Outer	2	
	2576 7230 25 07	Sealing Profile Door	2	
27	2576 7231 82 04	Striker LH	1	
27	2576 7231 82 05	Striker RH	1	
	2576 7231 67 11	Mounting Pin (Striker)	2	
28	2576 7230 63 20	Door Sealing Inner	2	

TABLE 72.1

DOOR AND FITMENTS

GROUP 72

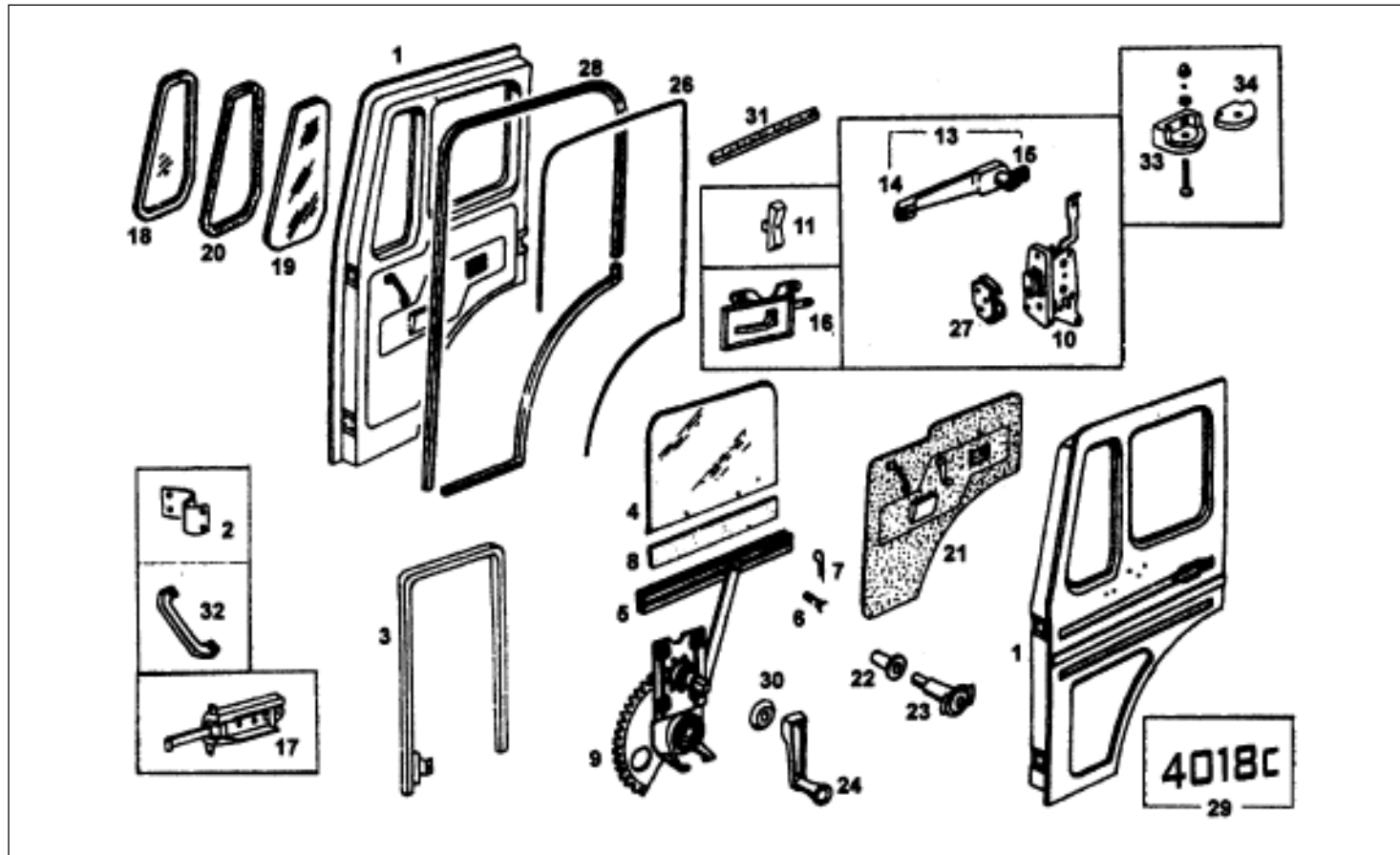


TABLE 72.1	DOOR AND FITMENTS	GROUP 72
-------------------	--------------------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
29	2841 8180 01 01	Assy"TATA 4018 C"Masco	1	
30	2651 7230 86 01	Spacer (Handle)	2	
31	2576 7250 63 21	Grip Beading	4	
32	2651 7250 63 16	Grab Handle (Door)	2	
33	2576 8110 33 01	Bracket(Lower)Top Mtg (Rear View Mirror)	2	
34	2576 8110 33 02	Bracket(Lower)Bottom Mtg (Rear View Mirror)	2	

TABLE 82.1

WIPER ARRANGEMENT

GROUP 82

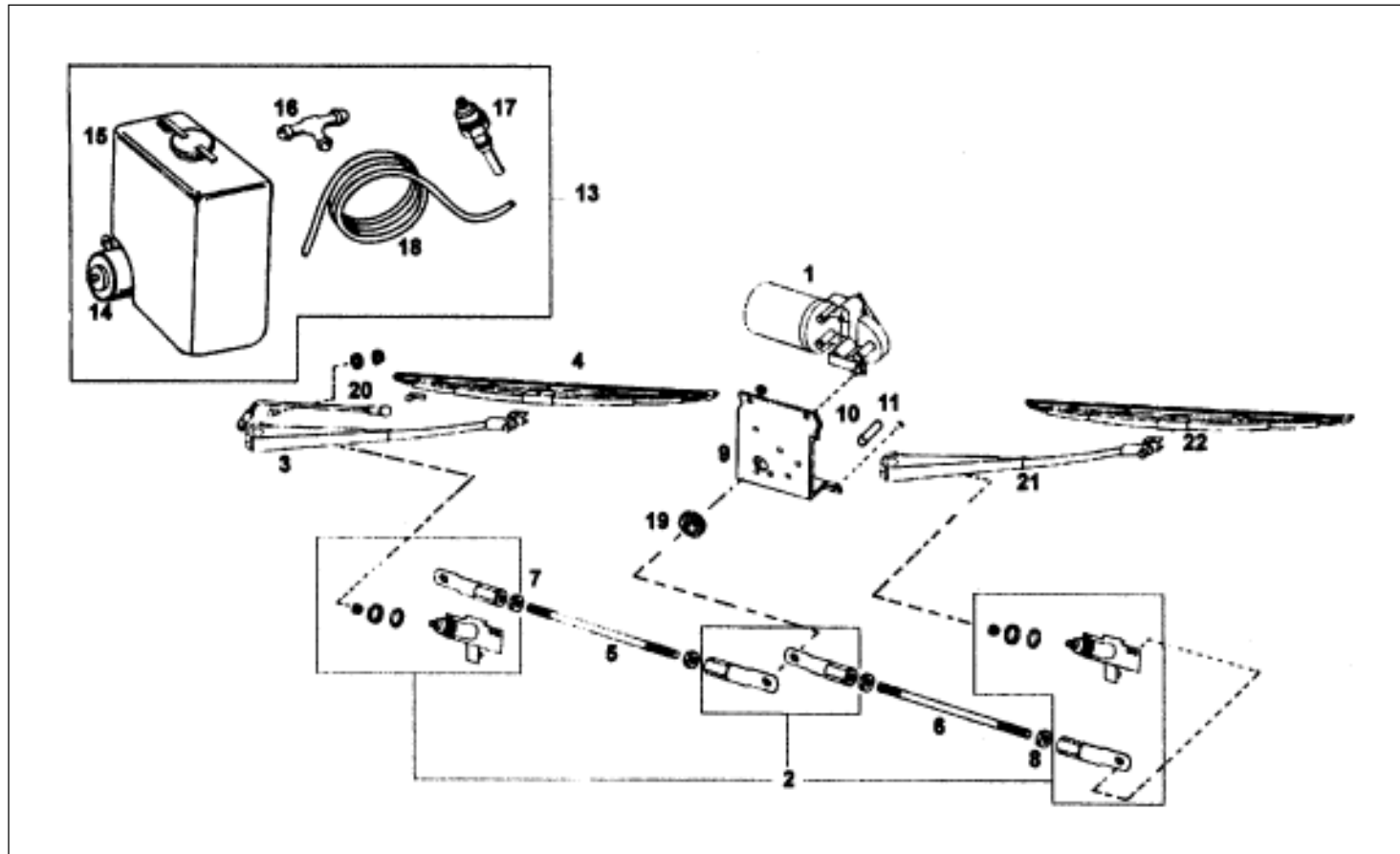


TABLE 82.1
WIPER ARRANGEMENT
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		WIPER ARRANGEMENT		
1	2841 8240 99 01	Wiper Motor. 17W, 24V (HI-Power)	1	
2	2767 8240 01 01	Acc. Kit For 17W High Power Motor	1	
	2767 8240 01 02	Assy.Wiper Arm,Blade & Support Arm (Driver)	1	
3	2576 8240 01 25	Assy.Wiper Arm (Driver)	1	
4	2576 8240 01 28	Assy. Wiper Blade (Driver)	1	
20	2576 8240 01 26	Assy.Support Arm	1	
	2767 8240 01 03	Assy.Wiper Arm & Blade (Codriver)	1	
21	2576 8240 01 27	Assy.Wiper Arm (Codriver)	1	
22	2576 8240 01 29	Assy. Wiper Blade (Codriver) 600 mm Long	1	
5	2767 8240 99 02	Link Rod (440 mm)	1	
6	2576 8240 99 05	Link Rod (205mm)	1	
7	1208 080100 7	Hex Thin Nut M10	2	
8	1208 089902 3	Hex Thin Nut M10 LH	2	
9	2767 8240 82 01	Bracket Motor Mounting	1	
19	000 997 18 81 J	Rubber Grommet	4	
10	042 992 00 20 J	Sleeve	4	
11	1252 069801 7	Spring Washer B 6	4	

TABLE 82.1

WIPER ARRANGEMENT

GROUP 82

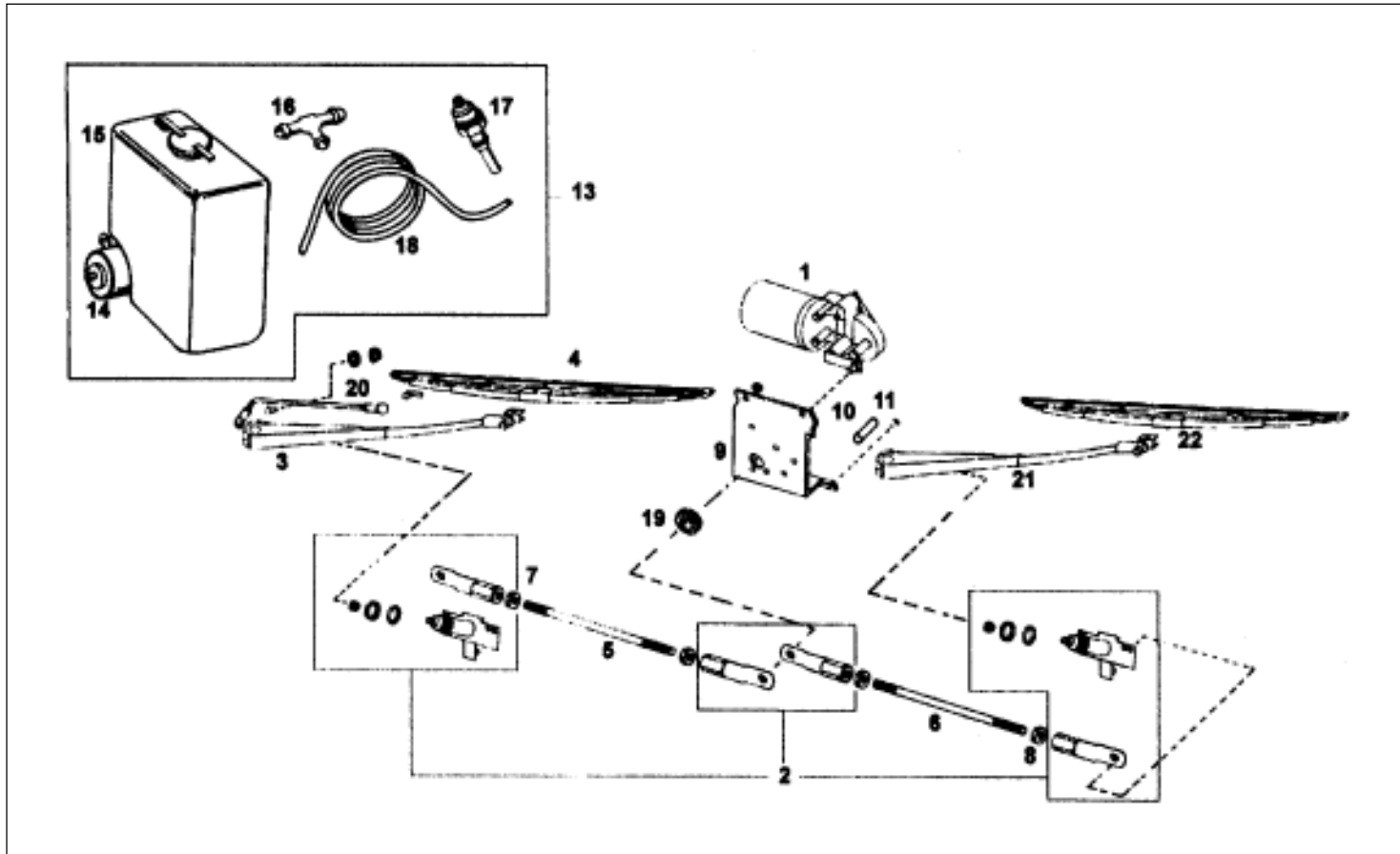


TABLE 82.1
WIPER ARRANGEMENT
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	1140 560625 1	CR Pan HD Screw M 6x25	4	
	3505 8204 92 01	Washer	4	
	2651 8240 99 09	Ball Pin	1	
	2651 8240 75 01	Rubber Washer	1	
	2767 8240 01 01	Acc. Kit For 17W High Power Motor;consisting of :	1	
		Wiper Motor Connector	1	
		Link End Assy RH	2	
		Link End Assy LH	2	
		Spacer	2	
		Wheel Box	2	
13	2651 8240 01 06	Kit Electrical Windshield Washer ;Consisting off :	1	
14		Pump Assy	1	
15		Tank	1	
16		T-Joint	1	
17		Nozzle Unit	2	
18		Tube 2000 mm Long	1	
		Omega Clip	8	
		Bracket,Windshield Washer	1	

TABLE 88.1

BUMPER, ENGINE HOOD, FENDER, WHEEL ARCH

GROUP 88

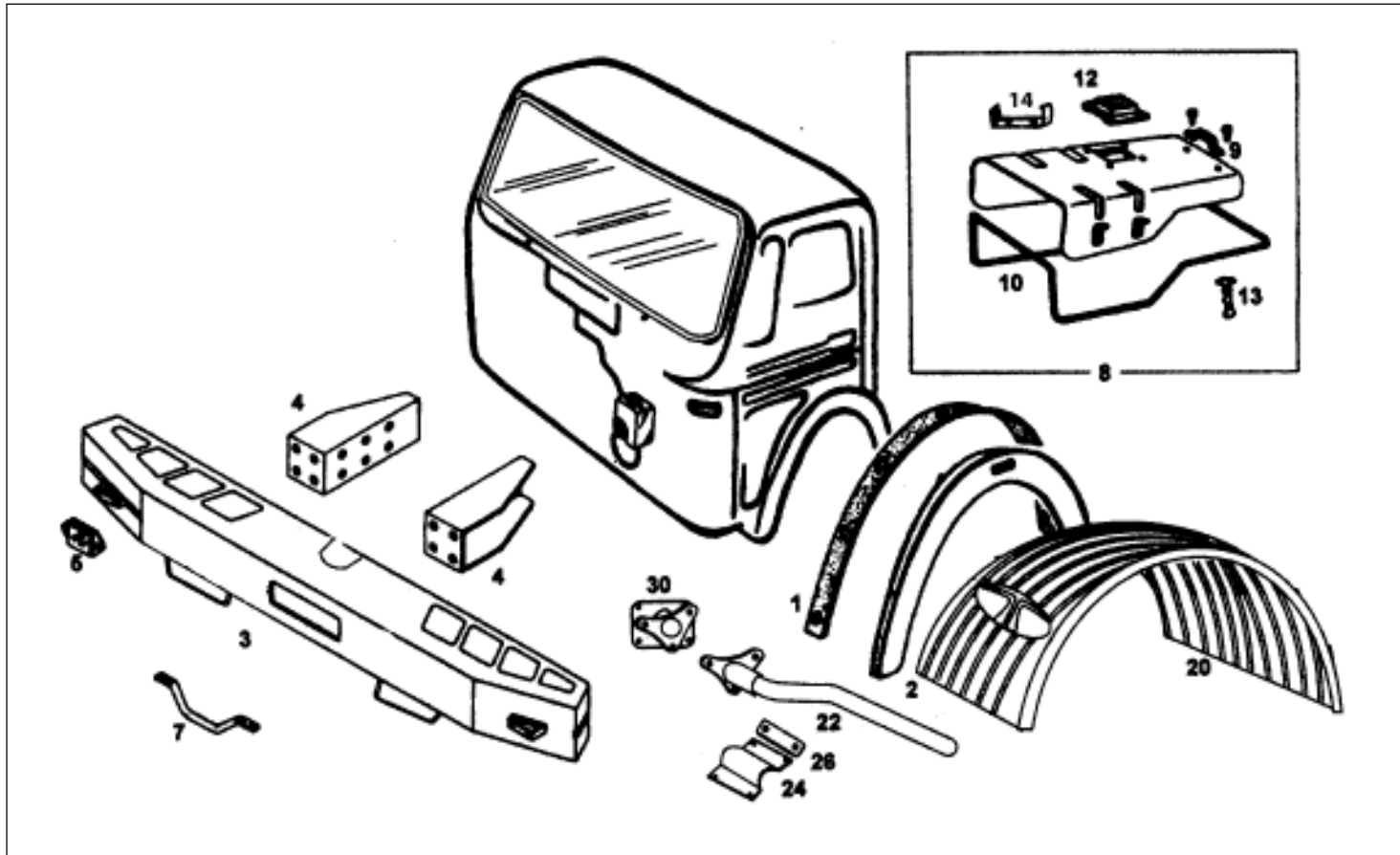


TABLE 88.1
BUMPER, ENGINE HOOD, FENDER, WHEEL ARCH
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		BUMPER, ENGINE HOOD, FENDER, WHEEL ARCH		
1	2841 8810 77 01	Beading Fender LH	1	
1	2841 8810 77 02	Beading Fender RH	1	
2	2841 8810 63 03	Fender Trim LH	1	
2	2841 8810 63 04	Fender Trim RH	1	
3	2841 8850 01 01	Assy. Bumper Complete	1	
4	2576 8850 01 35	Assy. Bracket (Bumper)	2	
5	2573 5441 01 37	Assy. Reflector	2	
7	2751 8850 82 09	Foot Step Front (Bumper)	2	
8	2841 8870 01 01	Assy. Engine Hood Complete	1	
9	2573 8870 63 03	Grab Handle	2	
10	2841 8870 71 01	Sealing Rubber (Engine Hood)	1	
12	2751 2680 01 52	Assy.Base Plate	1	
14	2592 8870 82 03	Clamping Plate(E/Hood Base Plate)	2	
	2751 8870 82 01	Clamping Plate(Heat Insulation)	10	
13	2592 8870 01 03	Assy.Toggle Clamp (Engine Hood)	4	
	2601 8870 01 03	Assy. Nut Plate (E/Hood Toggle Clamp)	4	
20	2841 5220 01 08	Assy.Wheel Arch - LH	1	

TABLE 88.1

BUMPER, ENGINE HOOD, FENDER, WHEEL ARCH

GROUP 88

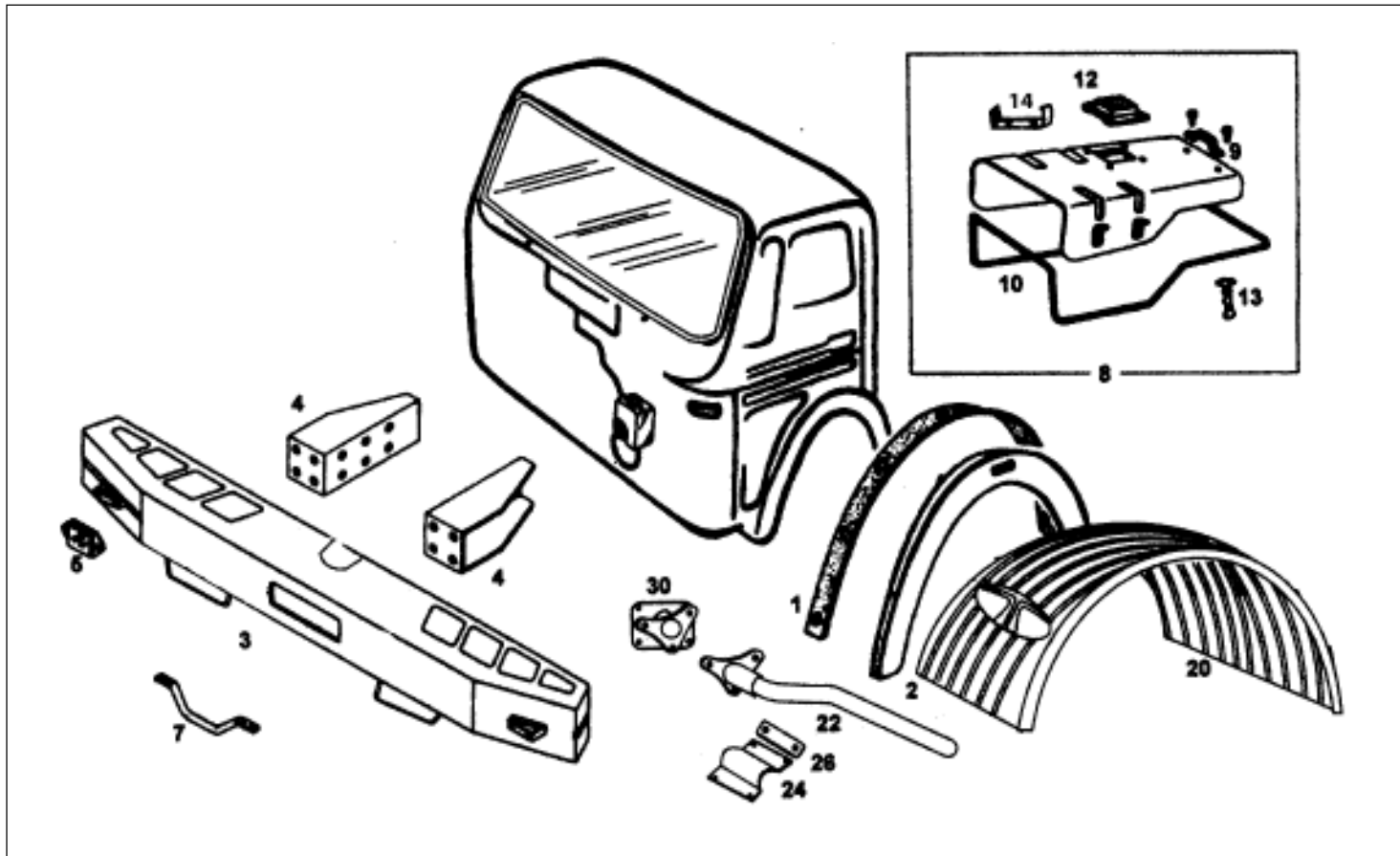


TABLE 88.1
BUMPER, ENGINE HOOD, FENDER, WHEEL ARCH
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
20	2841 5220 01 11	Assy.Wheel Arch - RH	1	
22	2841 5220 01 05	Assy.Bracket LH Frt(Rear Wheel Arch Mtg.)	1	
22	2841 5220 01 03	Assy.Bracket LH Rear(Rear Wheel Arch Mtg.)	1	
22	2841 5220 01 06	Assy.Bracket.RH Frt(Rear Wheel Arch Mtg.)	1	
22	2841 5220 01 04	Assy Bracket RH Rear Complete	1	
24	2841 5220 42 01	Clamp(Rear Mud Guard Mtg.)	8	
26	2841 5220 01 07	Assy Plate Rear Wheel Arch Mounting	2	
30	2768 5220 01 11	Assy.Spacer Rear LH (Rear Wh. Arch Mtg)	1	
30	2768 5220 01 12	Assy.Spacer Rear RH (Rear Wh. Arch Mtg)	1	

TABLE 89.1

CAB MOUNTING

GROUP 89

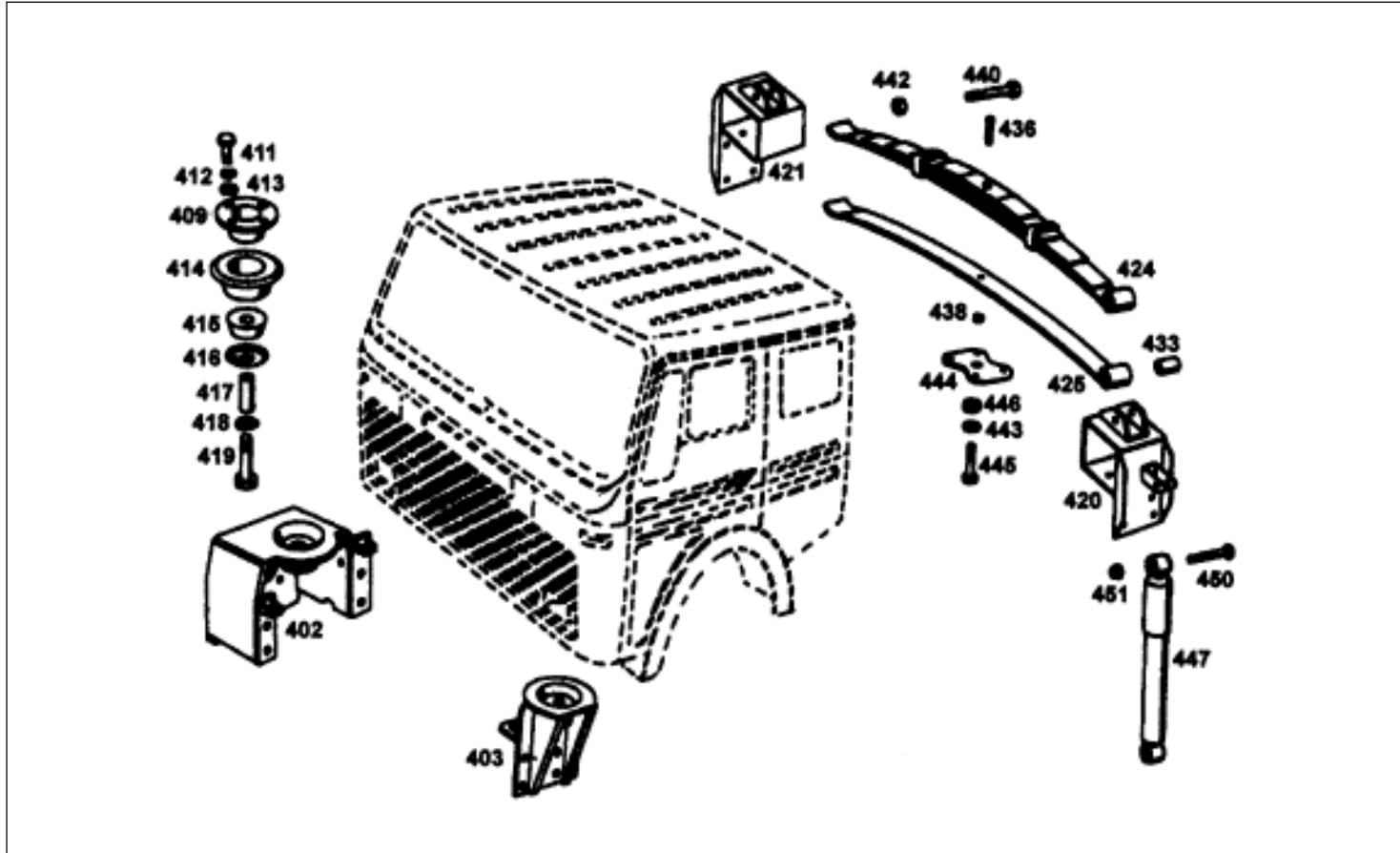


TABLE 89.1
CAB MOUNTING
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		CAB MOUNTING FRONT		
402	2751 4610 01 01	Steering Gear Box & Control Mtg. Bkt. Assy.	1	
403	2576 8910 01 04	Assy.Front Mtg. Bracket LH	1	
409	2576 8910 37 02	Mounting Cup Front	2	
411	2654 4030 67 02	Screw With Nylon Insert	8	
412	1252 069805 0	Sprig Washer B10	8	
413	1265 060105 8	Washer A10.5	8	
414	2576 8910 77 05	Rubber Buffer (Upper)	2	
415	2576 8910 77 04	Rubber Buffer (Lower)	2	
416	2576 8910 71 28	Plate (Front Mtg.)	2	
417	2576 8910 86 02	Spacer Tube (Front Mtg.)	2	
418	1252 069601 4	Spring Washer B12	2	
419	2576 9910 01 04	Pin With Nylon Inset	2	
		CAB MOUNTING REAR		
420	2841 8910 01 01	Assy.Bracket LH (Rear Mtg.)	1	
421	2841 8910 01 02	Assy.Bracket RH (Rear Mtg)	1	
424	2576 8910 01 22	Assy Spring (Cab Mtg. Rear)	1	
425	2576 8910 71 12	1st Leaf	1	

TABLE 89.1

CAB MOUNTING

GROUP 89

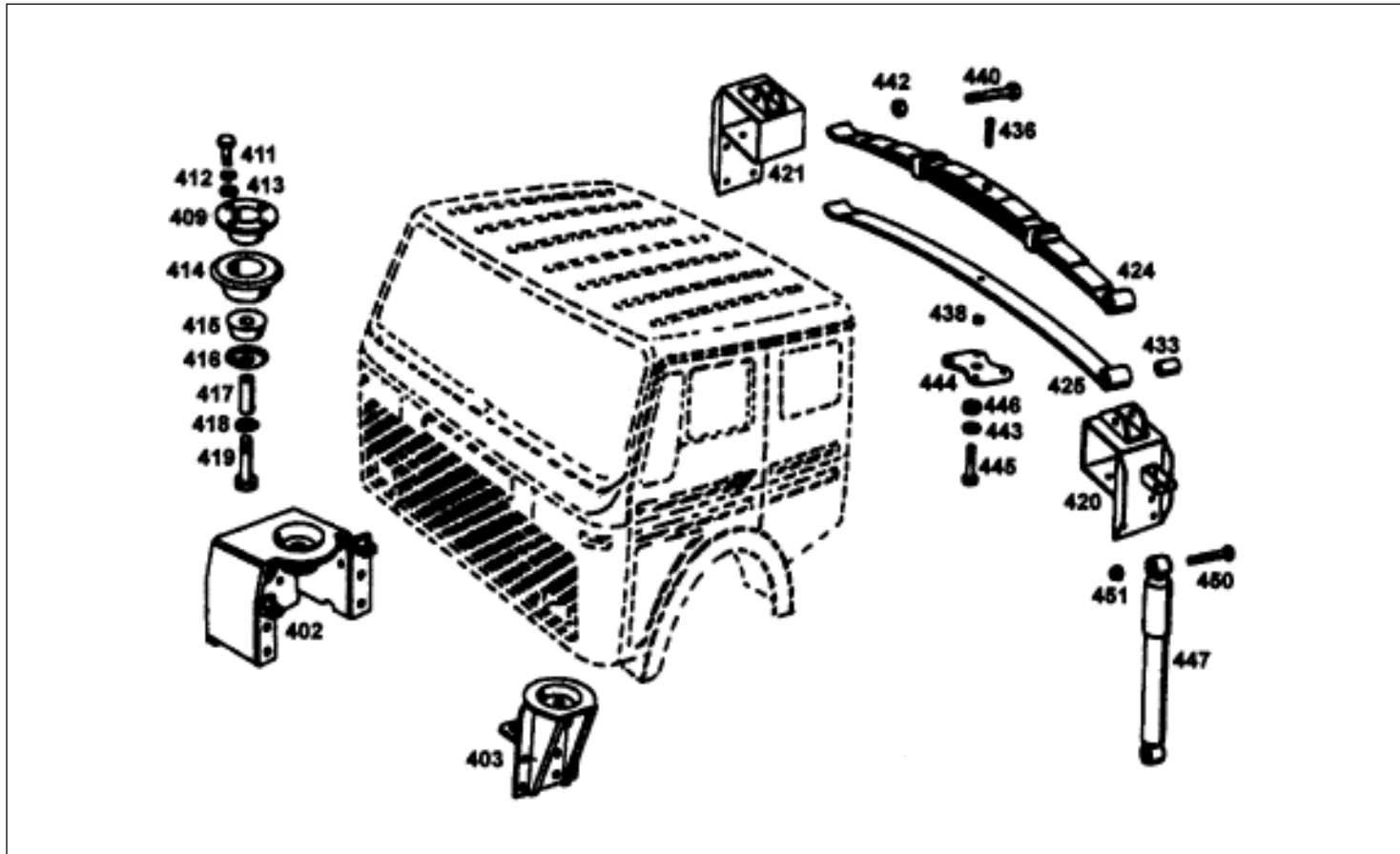


TABLE 89.1
CAB MOUNTING
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
	2576 8910 71 13	2nd Leaf	1	
	2576 8910 71 14	3rd Leaf	1	
	2576 8910 71 15	4th Leaf	1	
	2576 8910 71 16	5th Leaf	1	
	2576 8910 71 17	6th Leaf	1	
	2576 8910 71 18	7th Leaf	1	
	2576 8910 71 19	8th Leaf	1	
433	2576 8910 01 25	Assy Rubber Bush,Silent	1	
436	1108 410860 1	Centre Bolt M 8x60x10	1	
438	1205 159802 2	Hex Nut M8	1	
440	1106 389672 3	Hex Bolt M 12x80	1	
442	1214 050120 2	Nyloc Nut M 12	1	
444	2576 8910 71 20	Plate (Rear Mtg. Bracket)	1	
445	1106 389618 9	Hex Bolt M 10x80	1	
443	1246 050105 7	Bright Washer 10.5	4	
446	1214 050100 8	Nyloc Nut M 10	4	
447	2576 8910 01 49	Shock Absorber	2	
450	2576 8910 67 03	Pin (Shock Absorber)	4	
451	1214 050120 2	Nyloc Nut M 12	4	

TABLE 91.1

SEAT AND SEAT BELTS

GROUP 91

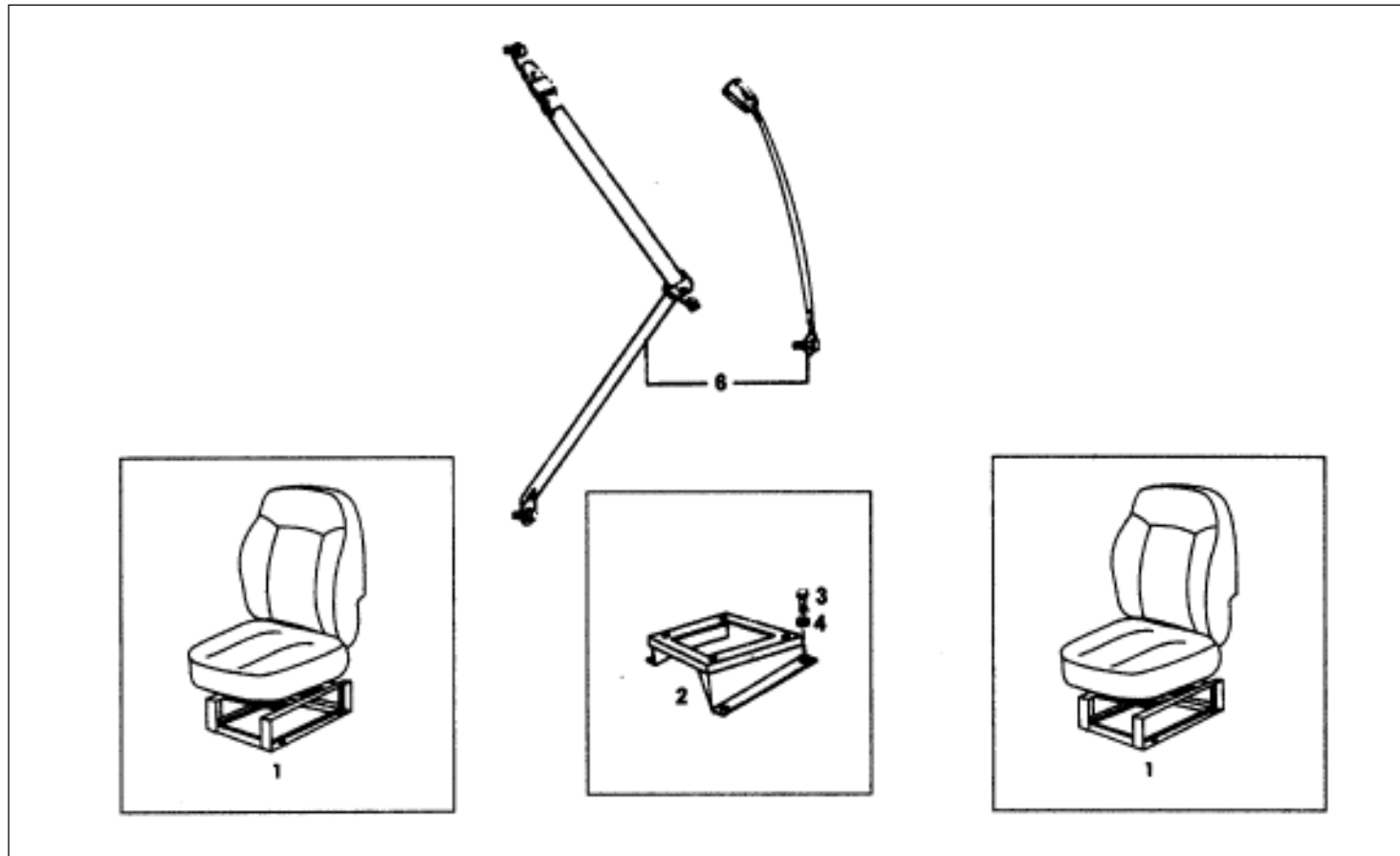


TABLE 91.1	SEAT AND SEAT BELTS	GROUP 91
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER LPS 4018 C	REMARKS
		SEAT AND SEAT BELTS		
1	2651 9100 01 32	Assy.Driver and Codriver Seat W/Head Rest	2	
2	2576 9170 01 33	Assy Seat Stand	2	
3	1132 399822 3	Hex Screw M 8X16	4	
4	1252 069802 5	Spring Washer B 8	4	
6	2576 9150 01 34	Assy.Seat Belt Complete--Driver and Codriver	2	
	2576 9100 01 08	Assy Bottom Berth	1	
	2576 9100 01 09	Assy Top Berth Complete	1	
	2576 9170 01 09	Assy Stay Rod (Sleeper Berth)	1	

TATA MOTORS

LPS 4018 C EURO - II

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312 291 11 97	165	042 990 00 37J	183						
320 292 50 82	165	042 990 00 37J	183						
322 293 00 77	165	042 990 00 37J	195						
312 294 10 50	165	042 990 01 40J	177						
304 310 02 07	177	042 992 00 20 J	375						
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312 462 11 50	303	000 997 05 06	225						
321 462 01 65	303	000 997 18 81 J	375						
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2067 3120 71 78	179	2077 4291 01 86	277	2077 4294 01 21	269	2078 5420 99 03	353	2507 2620 87 05	155
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2068 4710 72 02	337	2077 4292 01 45	277	2077 4294 01 23	281	2085 4680 01 01	265	2507 2671 31 05	141
2073 5450 01 01	357	2077 4292 01 54	271	2077 4294 01 26	265	2088 5430 99 01	35	2507 2671 78 03	141
2073 5460 99 01	351	2077 4292 01 55	271	2077 4320 01 54	269	2096 4615 01 63	307	2515 2620 43 12	159
2077 2915 01 02	167	2077 4292 01 56	273	2077 4320 01 55	269	2096 4615 01 69	307	2515 2620 43 13	159
2077 2915 01 08	167	2077 4292 01 57	273	2077 4680 01 58	309	2157 5410 01 25	349	2515 2620 43 14	159
2077 4270 01 68	277	2077 4292 01 62	277	2077 4680 01 59	309	2157 5410 01 26	349	2515 2620 43 15	159
2077 4270 01 69	277	2077 4292 01 63	275	2077 4680 01 60	309	2157 5411 01 01	349	2515 2620 43 16	159
2077 4270 01 94	275	2077 4292 01 65	281	2077 4680 01 70	307	2157 5411 01 02	349	2515 2620 43 33	159
2077 4271 01 38	275	2077 4292 01 76	265	2077 4680 01 70	309	2157 5482 01 83	349	2515 2620 43 34	159
2077 4271 01 39	275	2077 4294 01 12	265	2077 4680 01 71	309	2157 5482 01 84	351	2515 2620 43 35	159
2077 4271 01 40	275	2077 4294 01 13	265	2077 4680 01 72	307	2157 5482 01 85	351	2516 2635 31 04	161
2077 4271 01 41	275	2077 4294 01 14	271	2077 4680 01 73	307	2161 5410 01 05	349	2516 2635 61 02	161
2077 4271 01 42	269	2077 4294 01 15	271	2077 4680 01 73	307	2171 4680 01 05	307	2516 2671 37 05	141
2077 4271 01 43	279	2077 4294 01 16	271	2077 4680 01 74	307	2505 2671 77 01	141	2516 2671 38 05	141
2077 4290 68 02	275	2077 4294 01 17	267	2077 4760 01 90	335	2506 2620 78 04	137	2516 2671 53 02	141

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2516 2671 82 01	141	2573 4210 01 56	239	2573 4210 34 05	237	2573 4210 77 01	253	2573 4210 87 03	253
2516 2671 86 01	141	2573 4210 01 57	239	2573 4210 43 01	241	2573 4210 77 02	237	2573 4210 87 04	237
2516 2671 86 02	141	2573 4210 01 60	261	2573 4210 43 01	253	2573 4210 77 02	249	2573 4210 87 04	249
2516 2671 86 03	143	2573 4210 01 60	287	2573 4210 43 03	239	2573 4210 78 01	237	2573 4210 87 05	239
2516 2671 87 04	143	2573 4210 01 80	241	2573 4210 43 03	251	2573 4210 78 01	249	2573 4210 87 05	251
2525 0913 99 02	77	2573 4210 01 81	243	2573 4210 53 01	243	2573 4210 79 03	241	2573 4210 92 03	241
2525 5000 02 26	345	2573 4210 01 83	245	2573 4210 67 04	243	2573 4210 79 03	253	2573 4210 92 03	253
2525 5050 42 01	343	2573 4210 32 07	243	2573 4210 67 19	201	2573 4210 79 04	237	2573 4210 92 04	243
2525 5050 77 03	343	2573 4210 32 12	201	2573 4210 67 20	203	2573 4210 79 05	237	2573 4210 92 08	243
2547 0913 99 18	77	2573 4210 32 13	203	2573 4210 67 20	243	2573 4210 80 07	243	2573 4210 92 08	255
2573 3240 01 19	183	2573 4210 33 01	243	2573 4210 67 23	241	2573 4210 82 07	243	2573 4210 92 09	237
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